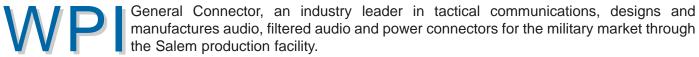


General Connector

Interconnect Systems for TACTICAL COMMUNICATIONS



A HUBZone Certified Company



WPI General Connector's competencies lie in the design and the production of *customized* products quickly and efficiently, with its own tooling, molding and in-house manufacturing facilities.

A division of WPI Interconnect Products, WPI General Connector has a variety of standard products on the shelf, ready to ship, at competitive prices.

WPI General Connector meets several qualifications and offers testing and inspection services, including the following:

Quality Systems

ISO 9002-2000 REGISTERED QUALITY SYSTEM MIL-I-45208A QUALITY SYSTEM MIL-I-45662A CALIBRATION SYSTEM

Qualified Products

MILITARY QPL (QUALIFIED PRODUCTS LIST)

MIL-C-21097/21 CARD EDGE CONNECTORS
MIL-DTL-24308/2 and 24308/4 D-SUBMINIATURE CONNECTORS
MIL-C-55116 AUDIO CONNECTORS
MIL-C-55181 POWER CONNECTORS

UL-Underwriter Laboratories

FILE E115487 VOL. 1, Sections 1-4 card edge, 120 volt attachment plugs, d-sub and blue ribbon connectors (225, 160, 117, 777, 177, and 26 series connectors).

FILE E116778 VOL. 1, Sections 1-4 120 volt attachment plugs (160 series connectors).

FILE E56473 VOL. 1, Section 1 relay sockets (146 series connectors).

FILE E170219 Right angle d-subminiature connectors.

Testing and Inspection Capabilities

- x-ray fluorescence plating tester
- optical comparator
- ac hypot
- continuity
- insulation resistance
- coordinate measuring machine (cmm)
- video digital measuring microscope (vdm)
- altitude
- salt spray
- hydrostatic pressure
- moisture resistance/humidity
- thermal cycling/thermal shock
- vibration
- mechanical shock

- solderability
- impedance, capacitance and inductance
- force and strain
- bounce
- insertion loss and voltage standing wave ratio (vswr)
- micro-sectioning and micro-hardness
- beta-backscatter plating tester
- water immersion
- pressure testing
- thread (plug and ring) gages
- standard measuring equipment (micrometers, dial calipers, indicators)
- horizon cable testers

Table of Contents

Table of Contents

| D-Subminiature | General Information | 4-5 |
|--------------------------|--|---|
| Audio | General Information 5-Contact-Standard 5-Contact-Lightweight 6-Contact-Standard 6-Contact-Lightweight 10-Contact | 6-7 8-9 10 11-12 13 14-15 |
| U-Type Multipurpose | General Information U-344/VRC, U-345/VRC U-288/U, U-290/U U-291/U, U-289/U, U393/U U-318/U, U-316/U | 16 17 18 19 20 |
| Miscellaneous Components | General Information Shorting Plugs Dust Caps | 21 22 22 |
| Power | General Information Specifications UW Series MW Series-QPL | 23 24 25-27 28-29 |
| Filtered Connectors | General Information EMI Filtered Connectors Audio Filtered, MIL-C-55116 Type MIL-DTL-24308 Type Series MIL-C-26482 Type Series Special Filtered Connectors | 30 31 32-33 34-35 36-37 38 |

MIL-DTL-24308

General Information

WPI's D-subminiature rectangular connectors are space and weight saving, reliable and accommodate several circuits. These D-subminiatures are qualified to the requirements of MIL-DTL-24308. They are designed for rack and panel, cable-to-panel, and cable-to-cable connection. They have rear insertion type crimp contacts and include 9, 15, 25, 37 and 50 contact arrangements, with two shell platings available.

Materials & Finish

Shells Steel .0003 cadmium plate with yellow chromate coating or .0003 zinc plate

with yellow chromate coating.

Socket Contacts M39029/63-368.

Pin Contacts M39029/64-369.

Insulation Glass-filled DAP SDG-F or GDI-30F per ASTM D 5948 or GPT-30F or GET-30F per MIL-M-24519.

Environmental

Operating Range-55° C to +85° C. Temperature

Physical Shock Resistance No damage or interruption of electrical conductivity longer than 1 microsecond, per MIL-STD 1344, method 2004, condition E.

Electrical

Current Rating 7.5 amperes maximum.

Voltage Rating 1,000 VAC at sea level; 325 VAC at 70,000 ft.

Mechanical

Contact Retention Will not push out with 9 lbs. of force in the direction of the mating forces.

Strength

Engagement 0.7 ounces minimum with minimum diameter pin. 18.0 ounces maximum with Separation Force maximum diameter pin, per MIL-DTL-24308, paragraph 3.5.10.

Vibration No interruption of electrical continuity longer than one microsecond per MIL-STD 1344, method 205, condition 4.

Contact Durability

No mechanical or electrical defects harmful to the operation of the connector after 500 engagement and disengagement cycles, per MIL-DTL-24308, Paragraph 3.5.16.

Ordering Information*

| PART NUMBER | Size | Gender | Shell Plating | Contacts Included |
|---------------|----------|--------|------------------|----------------------|
| M24308/2-1 | 9 | Female | Zinc | Yes |
| M24308/2-2 | 15 | Female | Zinc | Yes |
| M24308/2-3 | 25 | Female | Zinc | Yes |
| M24308/2-4 | 37 | Female | Zinc | Yes |
| M24308/2-5 | 50 | Female | Zinc | Yes |
| M24308/2-281 | 9 | Female | Zinc | No |
| M24308/2-282 | 15 | Female | Zinc | No |
| M24308/2-283 | 25 | Female | Zinc | No |
| M24308/2-284 | 37 | Female | Zinc | No |
| M24308/2-285 | 50 | Female | Zinc | No |
| M24308/4-1 | 9 | Male | Zinc | Yes |
| M24308/4-2 | 15 | Male | Zinc | Yes |
| M24308/4-3 | 25 | Male | Zinc | Yes |
| M24308/4-4 | 37 | Male | Zinc | Yes |
| M24308/4-5 | 50 | Male | Zinc | Yes |
| M24308/4-259 | 9 | Male | Zinc | No |
| M24308/4-260 | 15 | Male | Zinc | No |
| M24308/4-261 | 25 | Male | Zinc | No |
| M24308/4-262 | 37 | Male | Zinc | No |
| M24308/4-263 | 50 | Male | Zinc | No |
| M24308/2-1F | 9 | Female | Cadmium | Yes |
| M24308/2-2F | 15 | Female | Cadmium | Yes |
| M24308/2-3F | 25 | Female | Cadmium | Yes |
| M24308/2-4F | 37 | Female | Cadmium | Yes |
| M24308/2-5F | 50 | Female | Cadmium | Yes |
| M24308/2-281F | 9 | Female | Cadmium | No |
| M24308/2-282F | 15 | Female | Cadmium | No |
| M24308/2-283F | 25 | Female | Cadmium | No |
| M24308/2-284F | 37 | Female | Cadmium | No |
| M24308/2-285F | 50 | Female | Cadmium | No |
| M24308/4-1F | 9 | Male | Cadmium | Yes |
| M24308/4-2F | 15 | Male | Cadmium | Yes |
| M24308/4-3F | 25 | Male | Cadmium | Yes |
| M24308/4-4F | 37 | Male | Cadmium | Yes |
| M24308/4-5F | 50 | Male | Cadmium | Yes |
| M24308/4-259F | 9 | Male | Cadmium | No No |
| M24308/4-260F | 15 | Male | Cadmium | No |
| M24308/4-261F | 25 | Male | Cadmium | No No |
| M24308/4-262F | 37 50 | Male | Cadmium | No No |
| M24308/4-263F | 50 | Male | Cadmium | No |









^{*}Custom available. Consult factory.

Audio

General Information

5 & 6 Contact

These connectors are universally used in communications equipment where the highest reliability is needed under the most severe environmental conditions. The standard 5-contact connectors meet all requirements of MIL-C-55116, latest revision. 6-contact connectors as well as the light-weight versions are designed to meet all performance requirements of MIL-C-55116. Mating is accomplished quickly with a twist-lock motion. Non-rigid contacts are spring loaded and provide positive electrical connection with minimum voltage drop.

10 Contact

The 10-contact connectors conform to MIL-C-10544, latest revision. Construction and mating action are similar to the 5-contact line. Years of successful field experience have proven the remarkable reliability of this line of connectors for all types of military and commercial communications equipment.

5 & 6 Contact Materials & Finish

Shells Stainless steel, passivated, sand-blasted.

Panel Nuts Stainless steel, passivated, sand-blasted.

Contacts Copper alloy, .000030 gold per MIL-G-45204, Type I, Class 0 over

.001 nickel.

Insulators Diallyl phthalate per MIL-M-14F, Type MDG.

Specifications

Electrical Dielectric Strength—500 V RMS.

Insulation Resistance—1000 Megohms, Min. Contact Resistance (mated)—0.050 Ohms, Max.

Mechanical Air Pressure—2.5 psi.

Immersion-48 hrs. at 6 ft.

Durability—3000 cycles, mate and unmate.

10 Contact Materials & Finish

Receptacle Shells Stainless steel, passivated, sand-blasted.

Plug Shells Stainless steel, black passivated.

Plug Rear Housing | Aluminum, black oxide.

Panel Nuts Stainless steel, passivated, sand-blasted.

Contacts Copper alloy, .000030 gold.

Insulators Diallyl phthalate per MIL-M-14F, Type MDG.

Specifications

Electrical Dielectric Strength—500 V RMS.

Insulation Resistance—1000 Megohms, Min. Contact Resistance (mated)—0.015 Ohms, Max.

Mechanical Air Pressure—2.5 psi.

Immersion-48 hrs. at 6 ft.

Durability—3000 cycles, mate and unmate.

Audio

5-Contact Standard per MIL-C-55116

31/32

U-183/U

RECEPTACLE

Spring loaded contacts, solder terminals, mates with U-229/U, GC 217 & GC 217A. Other pin styles available.

U-228/U

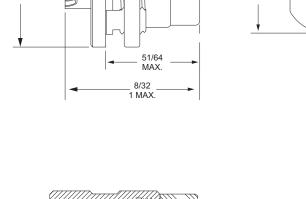
PLUG

Spring loaded contacts, barrel pin terminals,* mates with U-229/U, GC 217 & GC 217A.

U-229/U

PLUG

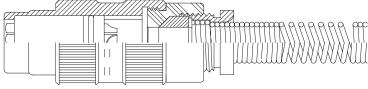
Rigid contacts, barrel pin terminals,* mates with U-183/U, U-228/U & GC183S.

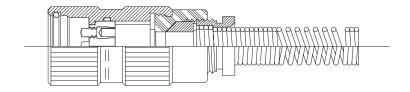


1/8 MAX. PANEL L THICKNESS

← .665/.655 **→**

.760/ Ø.750





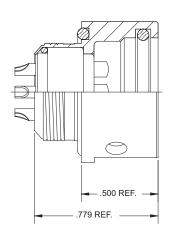
*Solder pin terminals also available.

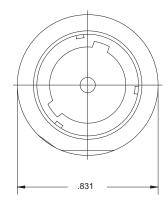
GC429 RECEPTACLE

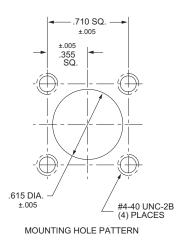
Rigid contacts, solder terminals, mates with U-183/U, U-228/U & GC183S.

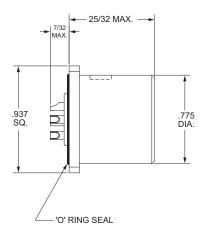
GC629 RECEPTACLE

Rigid contacts, solder terminals, mates with U-183/U, U-228/U & GC183S.









Audio

5-Contact Lightweight (Conforms to MIL-C-55116)

GC183S

RECEPTACLE

Spring loaded contacts, solder terminals, mates with U-229/U, GC217 & GC217A.
Other pin styles available.

GC217

PLUG

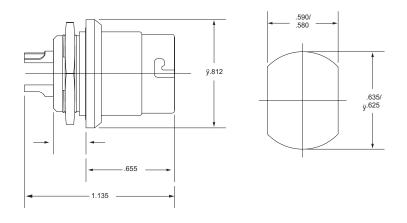
Rigid contacts, solder terminals, mates with U-183/U, U-228/U & GC183S.

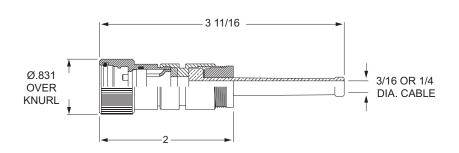
GC217A*

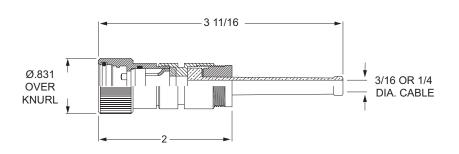
PLUG

Rigid contacts, solder terminals, mates with U-183/U, U-228/U & GC183S.

*Shell material is aluminum.







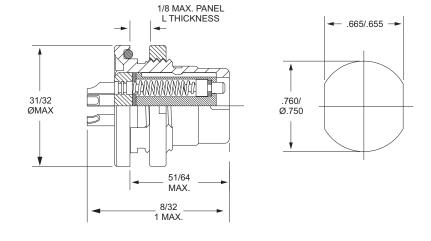
| Weight In Ounces | | | | | |
|------------------|---------|--------|---------|--|--|
| 5-Contact | U-229/U | GC217 | U-183/U | | |
| Standard | 2.02 | 1.20 | 1.03 | | |
| 5-Contact | NA | GC217A | GC183S | | |
| Lightweight | | 0.81 | 0.72 | | |

6-Contact Standard (Conforms to MIL-C-55116)

GC283

RECEPTACLE

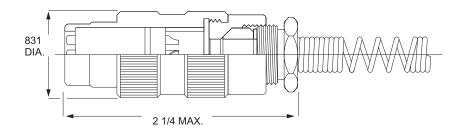
Spring loaded contacts, solder terminals, mates with GC329, GC617 & GC617A.
Other pin styles available.



GC328

PLUG

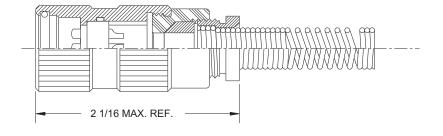
Spring loaded contacts, solder pin terminals, mates with GC329, GC617 & GC617A.



GC329

PLUG

Rigid contacts, barrel pin terminals,* mates with GC283, GC328 & GC683S.



*Solder pin terminals also available.

Audio

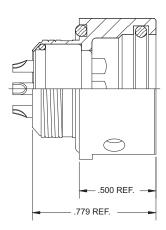
GC529

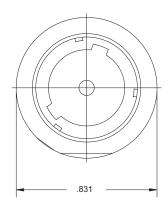
RECEPTACLE

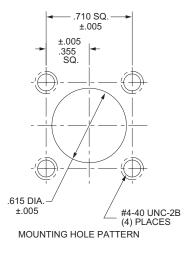
Rigid contacts, solder terminals, mates with GC283, GC328 & GC683S. Also available in 5-pin version.

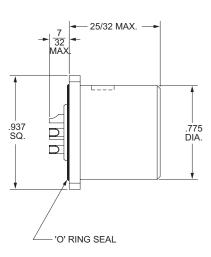
GC729 RECEPTACLE

Rigid contacts, solder terminals, mates with GC283, GC328 & GC683S.









6-Contact Lightweight (Conforms to MIL-C-55116)

GC683S

RECEPTACLE

Spring loaded contacts, solder terminals, mates with GC329, GC617 & GC617A.

GC617

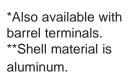
PLUG

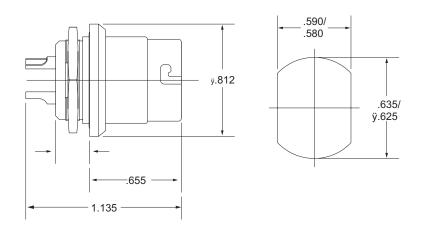
Rigid contacts, solder terminals,* mates with GC283, GC328 & GC683S.

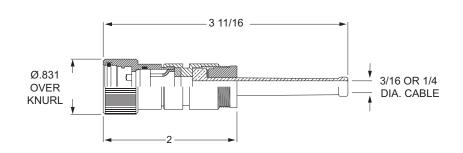
GC617A**

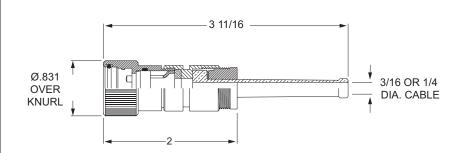
PLUG

Rigid contacts, solder terminals,* mates with GC283, GC328 & GC683S.









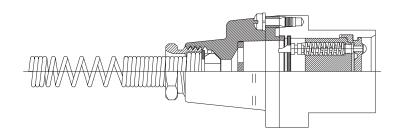
| Weight In Ounces | | | | | |
|------------------|-------|--------|--------|--|--|
| 6-Contact | GC329 | GC617 | GC283 | | |
| Standard | 2.01 | 1.19 | 1.04 | | |
| 6-Contact | NA | GC617A | GC683S | | |
| Lightweight | | 0.80 | 0.73 | | |

Audio

10-Contact Per MIL-C-10544

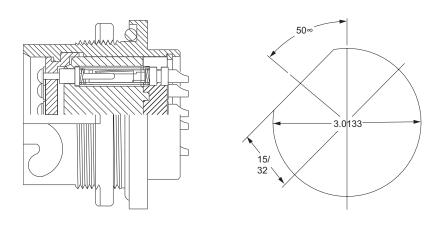
U-78/U PLUG

Non-rigid, spring loaded contacts, solder terminals, mates with U-77/U, U-126/U, U-127/U & U-161/U.



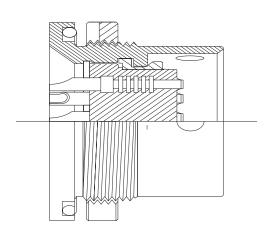
U-79/U or GC790 RECEPTACLE

Non-rigid, spring loaded contacts, solder terminals, mates with U-77/U, U-127/U & U-161/U.



U-126/U RECEPTACLE

Rigid contacts, solder terminals, mates with U-78/U.



U-77/U PLUG

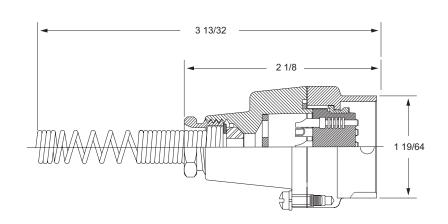
Rigid contacts, solder terminals, mates with U-78/U & U-79/U.

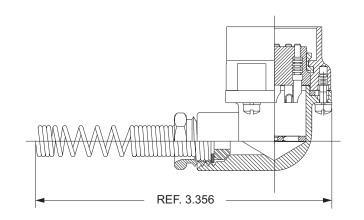
U-127/U PLUG

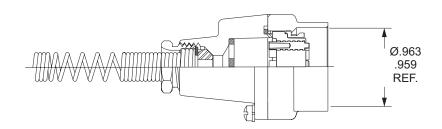
Rigid contacts, solder terminals, mates with U-78/U & U-79/U.

U-161/U PLUG

Rigid contacts, taper pin terminals, mates with U-78/U & U-79/U.







U-Type Multipurpose

General Information

The following U-type connectors are used in a great variety of military communications equipment and cable assemblies. Some specific applications are listed.

| Designation | Typical Equip. Application | Military Spec. or Dwg. No. | Description |
|--|--|--------------------------------|---|
| U-344/VRC | MT-1029 MT-1898 | SC-D-621105 | Power receptacle. 3 #12, 15 #16 socket contacts. |
| U-345/VRC | VRC-12 OA-3633 | SM-D-414116 | Power receptacle. 18 pin contacts.17 contacts integrally filtered (1500 pf). Mates with U-344/VRC. |
| U-288/U U-291/U U-290/U *GC290R U-289/U U-393/U | AS1729 VRC-12 CX4742 CX4722 CX4722 | MIL-C-55243(EL) | Medium power plugs and receptacles. 12 #20 contacts. GC290R and U-393/U are right angle versions of U-290/U and U-289/U, respectively. |
| U-316/U U-317/U U-318/U | OA-3633 PRC-25 PRC-77 | MIL-C-55243(EL) MIL-C-26482 | Medium power plugs and receptacles. 14 #20 contacts. |

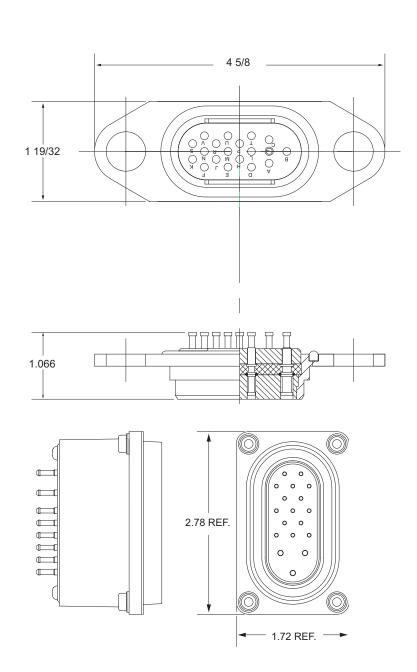
^{*}U-type nomenclature not yet assigned.

U-344/VRC RECEPTACLE

18 socket contacts, mates with U-345/VRC.

U-345/VRC RECEPTACLE

18 pin contacts, 17 integrally filtered (1500 pf), mates with U-344/VRC.



U-Type Multipurpose

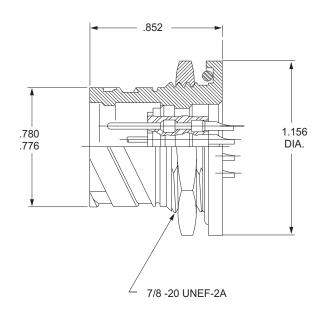
The following are 12-contact medium power, quick disconnect connectors meeting all requirements of MIL-C-55243(EL), and they intermate.

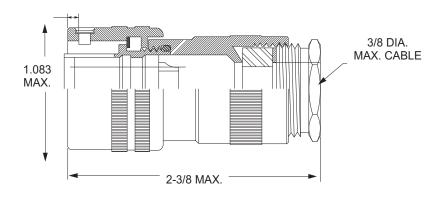
U-288/U RECEPTACLE

Pin contacts.

U-290/U PLUG

Socket contacts.





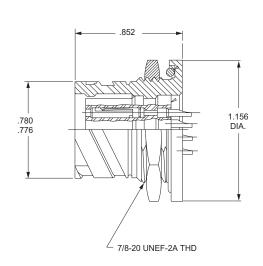
The following are 12-contact medium power, quick disconnect connectors meeting all requirements of MIL-C-55243(EL), and they intermate.

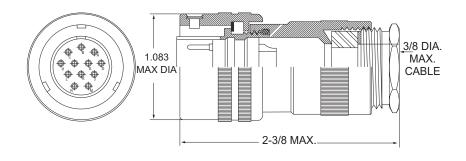
U-291/U RECEPTACLE

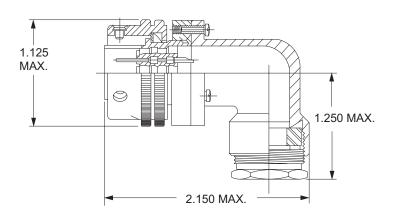
Socket contacts.

U-289/U PLUG Pin contacts.

U-393/U RT. ANGLE PLUG Pin contacts.





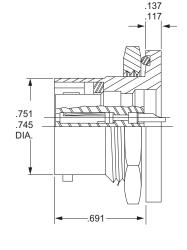


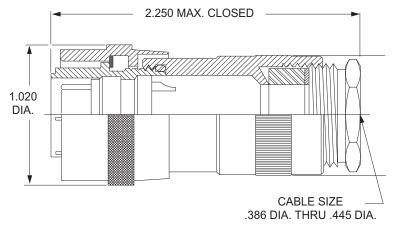
U-Type Multipurpose

The following are 14-contact medium power, quick disconnect connectors conforming to applicable requirements of MIL-C-55243(EL) and MIL-C-26482.

U-318/U RECEPTACLE Socket contacts.

U-316/UPLUG
Pin contacts.





Miscellaneous

General Information

This section contains connectors, shorting plugs and dust caps, which have been used over the years in various military communications equipment. Specific applications are listed. Your inquiries are requested for modifications or variations as needed.

| Part Number | Description | Typical Equip. Application | Military Drawing No. |
|-------------|---|---------------------------------------|-------------------------|
| GC075 | 3-contact battery connector with center post. | PRC-25 PRC-77 | SM-C-447075 |
| GC102 | Antenna connector. Phosphor bronze insert, with spring loaded contact, molded in modified polycholorotrifluoroethylene plastic. | PRC-25 PRC-27 | SM-C-447102 |
| GC382 | Shorting type plug, 10-contact, 3 contact pairs wired together. Mates with MIL-C-26482 #12 shell size receptacle, GC07A12-10S. | VRC-12 | SM-D-414382 |
| U-317/U | Shorting type plug, 14-contact, 3 contact pairs wired together. Mates with U-318/U. | PRC-25 PRC-77 | SM-C-447929 |
| GC855 | Dust cap for GC07A12-10S | VRC-12 OA-3633 | SM-B-454855 |
| GC887 | Dust cap for U-318/U. | PRC-25 PRC-77 VRC-12 OA-3633 | SM-B-454887 |
| GC800 | Dust cap for 5- and 6-contact audio receptacles. | Various | NA |
| GC864 | Dust cap for 5- and 6-pin contact audio plugs. | Various | NA |
| GC865 | Dust cap for 5- and 6-pin contact audio plugs | Various | NA |
| GC866 | Dust cap for U-79/U or GC790. | Various | NA |

Miscellaneous

Shorting Plugs

GC382



U-317/U



Dust Caps

GC855



GC864



GC887



GC865



GC 800



GC866





General Information

UW

The UW connectors meet all requirements of MIL-C-12520 for the latest revision. These connectors are rugged, proven reliable, and are designed for power and control interconnections. Featured is a center-locking, double-lead screw for maximum reliability, with a fold-down, wing-blade handle. They are waterproof and can withstand the extreme range of environmental conditions encountered by ground support equipment.

MW QPL

The MW connectors meet all requirements of MIL-C-55181 for the latest revision. These connectors are similar in construction to the UW series, but provide greater contact density in the 18-pin configuration. These are used exclusively in the U.S. Army's VRC-12 communication system, as well as other applications.

Materials & Finish

Shells

Plugs

Aluminum alloy body, steel alloy nosepiece .0003 cadmium plate with olive drab chromate.

Receptacles

Brass, .0003 cadmium plate will olive drab chromate.

Nosepieces

Alloy steel, .0003 dacmium plate with olive drab chromate.

Drawscrews

Contacts

Stainless steel.

. .

Socket

High conductivity copper alloy with beryllium copper spring element, .000030 gold over 50-100 nickel.

Pin

Yellow brass, .000030 gold over 50-100 nickel.

Insulators

Glass-filled diallyl phthalate, type GDI-30 F or SDG-F.

Power

UW **Specifications**

ELECTRICAL

Dielectric Strength

4, 9 & 14 contacts

19 contacts

Insulation Resistance

Voltage Drop

4 contact

9, 18 contact

MECHANICAL

Air Pressure

Water Immersion

Durability

Contact Retention

Insert Strength

500 cycles with a coupling torque of 25 in. -lbs.

2.5 psi.

15 lbs. 400 lbs.

2800 V RMS.

2000 V RMS.

20 MV at 35 A.

21 MV at 20 A.

6 ft., 48 hours.

1000 Megohms min. at 500 V DC.

QPL

MW **Specifications**

ELECTRICAL

Dielectric Strength

4 contact

2000 V RMS.

9, 18 contact

1500 V RMS.

Insulation Resistance

1000 Megohms min. at 500 V DC.

Voltage Drop

4 contact

20 MV at 35A.

9, 18 contact

25 MV at 7.5A.

MECHANICAL

Air Pressure

2.5 psi.

Water Immersion

6 ft., 48 hours.

Durability

500 cycles with a coupling torque of 12 in. -lbs.

Contact Retention

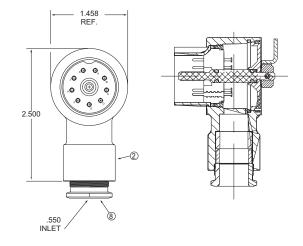
10 lbs.

Insert Strength

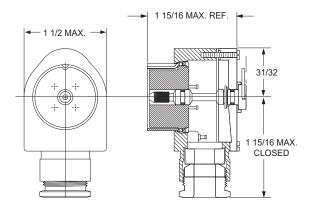
400 lbs.

UW Series

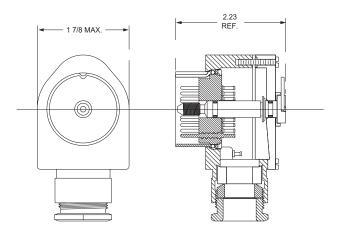
UW1220 Plug



UW1320 Plug



UW1326 Plug

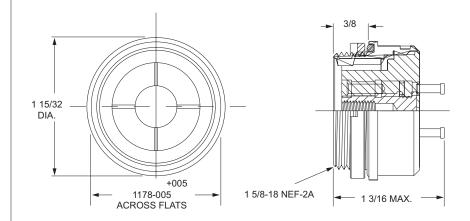


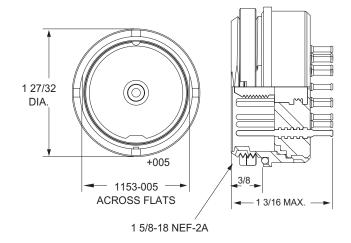
Power

UW Receptacles

UW2020 Receptacle

UW2026 Receptacle





UW Part Numbers

| Part Numbers per MIL-C-12520 | | | | |
|------------------------------|--------------------|------------|--------------------|--|
| Contact Size | Number of Contacts | Plugs | Mating Receptacles | |
| | | UW1220MAXX | | |
| 12 | 4 | UW1320MAXX | UW2020FA00 | |
| (.094 diameter) | | UW1220FAXX | | |
| | | UW1320FAXX | UW2020MA00 | |
| | | UW1220MBXX | | |
| | | UW1320MBXX | UW2020FB00 | |
| | 9 | UW1220FBXX | | |
| | | UW1320FBXX | UW2020MB00 | |
| 16 | 14 | UW1326MCXX | UW2026FC00 | |
| (.0625 diameter) | | UW1326FCXX | UW2026MC00 | |
| | 19 | UW1326MDXX | UW2026FD00 | |
| | | UW1326FDXX | UW2026MD00 | |
| 20 | 30 | UW1326FEXX | UW2026FE00 | |
| 20 | 33 | UW1326MEXX | UW2026ME00 | |

^{*}For complete part number, replace "XX" with cable clamp code as follows:

| Cable Diameter (inches) | Cable Clamp Code | Applicable Connectors by No. of Contacts |
|-------------------------|---------------------|--|
| .292 to .343 | 11 | 4, 9 |
| .323 to .406 | 13 | 4, 9 |
| .386 to .468 | 15 | 4, 9 |
| .448 to .531 | 17 | 4, 9 |
| .511 to .593 | 19 | 4, 9, 14, 19, 30 |
| .573 to .656 | 21 | 4, 9, 14, 19, 30 |
| .636 to .718 | 23 | 14, 19, 30 |
| .698 to .781 | 25 | 14, 19, 30 |
| .761 to .843 | 27 | 14, 19, 30 |

[&]quot;M" denotes pin contacts.

[&]quot;F" denotes socket contacts.

Power

MW Series QPL

4 Contact





MW10M(M)AXX*

MW20F(M)A00

4 Contact





MW10F(M)AXX*

MW20M(M)A00

9 Contact





MW10M(M)BXX*

MW20F(M)B00

18 Contact





MW10M(M)DXX*

MW20F(M)D00

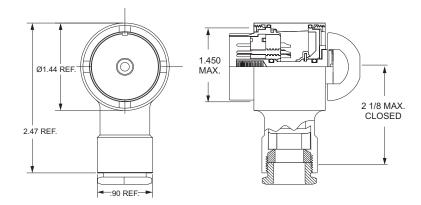
*For complete part number, replace "XX" with cable clamp code shown on previous page.

Substitute cable clamp code for "XX" as required.

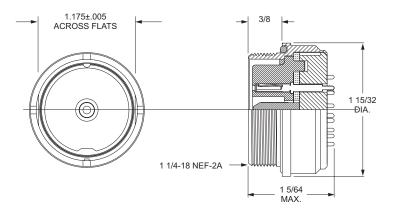
| Cable Diameter (inches) | Cable Clamp Code |
|-------------------------|---------------------|
| .292 to .343 | 11 |
| .323 to .406 | 13 |
| .386 to .468 | 15 |
| .448 to .531 | 17 |
| .511 to .593 | 19 |

| Government Designation | Manufacturer's Designation | Test or Qualification Reference |
|---------------------------|-------------------------------|------------------------------------|
| M55181/1-01 | MW10F(M)A11 | 55181-1246-85 |
| M55181/1-02 | MW10F(M)A13 | 55181-1246-85 |
| M55181/1-03 | MW10F(M)A17 | 55181-1246-85 |
| M55181/1-04 | MW10F(M)A19 | 55181-1246-85 |
| M55181/1-05 | MW10F(M)A15 | 55181-1246-85 |
| M55181/2-01 | MW20M(M)A00 | 55181-1246-85 |
| M55181/3-01 | MW10M(M)A11 | 55181-1247-85 |
| M55181/3-02 | MW10M(M)A13 | 55181-1247-85 |
| M55181/3-03 | MW10M(M)A17 | 55181-1247-85 |
| M55181/3-04 | MW10M(M)A19 | 55181-1247-85 |
| M55181/3-05 | MW10M(M)A15 | 55181-1247-85 |
| M55181/4-01 | MW20F(M)A00 | 55181-1247-85 |
| M55181/5-01 | MW10M(M)B11 | 55181-1248-85 |
| M55181/5-02 | MW10M(M)B13 | 55181-1248-85 |
| M55181/5-03 | MW10M(M)B17 | 55181-1248-85 |
| M55181/5-04 | MW10M(M)B19 | 55181-1248-85 |
| M55181/6-01 | MW20F(M)B00 | 55181-1248-85 |
| M55181/7-01 | MW10M(M)D11 | 55181-1249-85 |
| M55181/7-02 | MW10M(M)D13 | 55181-1249-85 |
| M55181/7-03 | MW10M(M)D17 | 55181-1249-85 |
| M55181/7-04 | MW10M(M)D19 | 55181-1249-85 |
| M55181/7-05 | MW10M(M)D15 | 55181-1249-85 |
| M55181/8-01 | MW20F(M)D00 | 55181-1249-85 |
| | | |

MW 10 Plug



MW 20 Receptacle



23 Front Street, Salem, NJ 08079

Filtered Connectors

General Information

WPI General Connector is a leading manufacturer of audio, power and U-type multipurpose connectors for tactical communications systems.

In order to meet the growing demand for cost-effective systems for controlling electro-magnetic (EMI) and radio frequency (RFI) interference, WPI General Connector offers an extensive line of filtered connectors, as well as its special connector design capabilities.

The complete line of WPI filtered connectors now includes: 5- and 6-contact audio connectors, sub-rectangular (MIL-DTL-24308 type) connectors, MIL-C-26482 type connectors and U-type multipurpose connectors. All are available in fully or selectively loaded configurations.

Used in commercial, industrial and military systems, WPI filtered connectors are available in both pi-network, and "C-Type" configurations. WPI designs incorporate both tubular capacitors (where each filter surrounds the pin to be filtered), or planar technology.

EMI Filtered Connectors



Audio Filtered Connectors

5 contact receptacles (GC183F). 6 contact receptacles (GC283F).

Per MIL-C-55116.

Capacitance values: 8,000; 29,000; 32,000 (others available, consult factory).

Low pass/pi-network ferrite-ceramic capacitors.

Solder-cup terminals (printed circuit terminals available on request).



MIL-DTL-24308 Type Series Subminiature Rectangular Filtered Connectors

Available in five shell sizes:

E—9 contacts.

A-15 contacts.

B-25 contacts.

C-37 contacts.

D-50 contacts.

- Selective loading: filters, ground contacts and feed-thru contacts.
- Four standard filter types: low frequency, mid range frequency, standard frequency and high frequency (others available, consult factory).
- Low pass pi-network ferrite-ceramic capacitors.
- Solder cup terminals (printed circuit terminals available on request).

EMI Filtered Connectors



MIL-C-26482 Type Series Filtered Connectors

- Available in 9 shell sizes: 8, 10, 12, 14, 16, 18, 20, 22, 24.
- Full or selective loading: filters, ground contacts and feed-thru contacts.
- Variety of filter types available—consult factory.
- Low pass pi-network ferrite-ceramic capacitors—tubular capacitors or planar technology.
- Solder-cup terminals—printed circuit terminals available on request.
- Pi-network, and "C-Type" configurations.

Special Filtered Connectors

Let us review your custom application. With over 30 years of experience, WPI can provide a wide range of services from design engineering to manufacturing.

Some examples of our custom capabilities include the following:

MIL-C-26482 Type Adapters (For retrofitting over an existing connector, eliminating system shutdown and rework).

Transient Protection Connectors (Example: MIL-C-55116 audio connector with transient voltage suppressors, capacitors and filters packaged as integral part of connector).

U-Type Signal Corps Filtered Connectors.

Filtered Connectors

Audio Filtered Connectors, MIL-C-55116 Type

General Information

Integrally filtered connectors for controlling electromagnetic interference (EMI) are available in various connectors such as the 5- and 6- contact audio receptacles, U-183/U and GC283, per MIL-C-55116. The filters used are low-pass, pi-network, ferrite-ceramic capacitors. Each filter surrounds the pin to be filtered and is connected to a ground-plane built into the connector.

Specifications 5 & 6 Contact **Materials & Finish**

Shells Stainless steel, passivated, sand blasted.

Panel Nuts Stainless steel, passivated, sand blasted.

Contacts Copper alloy, .000050 gold per MIL-G-45204, Type II, Class 1 over

.00010 nickel.

Insulators Diallyl phthalate per MIL-M-14F, Type MDG.

Electrical Dielectric Strength—500 VDC.

Insulation Resistance—10,000 Megohms, Min.

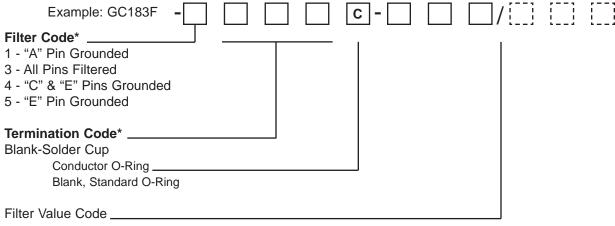
Contact Resistance (Mated)—0.050 Ohms, Max.

Mechanical Air Pressure—2.5 psi.

Durability—1500 cycles, mate and unmate.

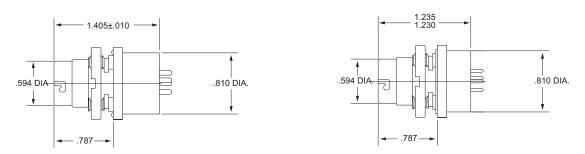
| 5 Pin Part # | GC183F-X-050 | GC183F-X-025 | GC183F-1-220 |
|--|------------------------------------|---------------------------|------------------------------------|
| 6 Pin Part # | GC283F-X-050 | GC283F-X-025 | GC283F-1-220 |
| Attributes | | Requirements | |
| Capacitance 25°C 0.1 VRMS 1 KHZ ± 1 | 5.000 Pf G.M.V. | 2500 P.F. ±500 | 22,000 Pf G.M.V. |
| Working Volts | | 100 Volts DC | |
| Dielectric Withstanding Volts | 500 Volts DC | 300 Volts DC | 500 Volts DC |
| Insulation Res (Min) (25°C 200 VDC Charging) Current < 50 MA) | | 10,000 Megohms Min. | |
| Insertion loss (typical) per MIL-STD-220 (25°C No load) | 50 DB Min. 100 MHZ to 10 GHZ | | 55 DB Min. 100 MHZ to 10 GHZ |
| Operating Temperature Range | | -55°C to + 85°C | |

Part Number Code:

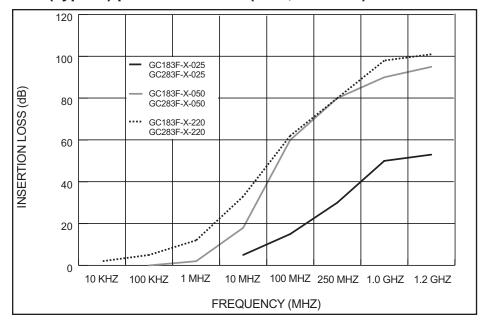


^{*}Consult factory for other configurations, PC tail dimensions and lengths.

Per MIL-C-55116



Insertion Loss (Typical) per MIL-STD-220 (25°C, No Load)



Filtered Connectors

MIL-DTL-24308 Type Series Filtered Connectors

General Information

Subminiature Rectangular

Available in shell sizes and insert arrangements:

E - 9 contacts

A - 15 contacts

B - 25 contacts

C - 37 contacts

D - 50 contacts

Materials & Finishes

Contacts

Copper alloy.

Shell, Front

Steel (standard). Brass (NM versions).

Shell, Rear

Die cast aluminum.

Insulators

Diallyl phthalate.

Ground Plane

Photo-etched copper alloy.

Finish Contacts

Gold plate.

Shell, Front

Tin plate.

Shell. Rear

Tin plate.

Insulators

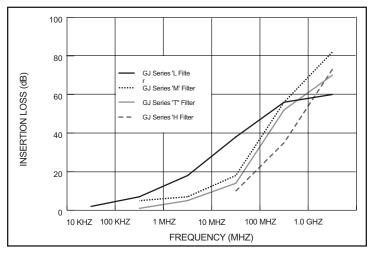
None.

- Cost effective way of solving EMI problems.
- Used in both military and commercial applications to help equipment meet FCC (Docket 20780, Class A & B) and military MIL-STD 461 requirements.
- Compatibility with RS-232 and RS-449; will mount in existing chassis hole patterns.
- Four standard filter types, plus a number of optional types and values available on request.
- Selective loading of connectors to include different filter values, ground contacts and feed-thru contacts.
- Special requirements including modifications to shells and filters available on request.

Specifications: Electrical Characteristics

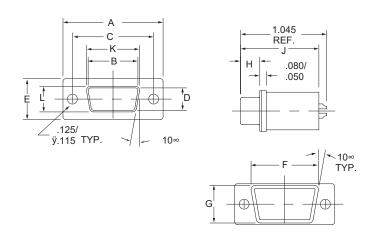
| Available Filter | | Low Freq. | Mid. Freq. | Std. Freq. | High Freq. |
|--|---|--|--|-------------------------------------|---------------------------|
| Filter Type | | L | М | Т | Н |
| Voltage Rating | (Working) | 100 VDC | | 200 VDC | |
| Current Rating | (AMP DC) | | 5 | .0 | |
| Insulation Resistance, 2 Min. Electrification Time Max. at 25°C & 100 VDC | | 1000 Megohms Minimum | 10,000 Megohms Minimum | | |
| DWV, Sea Leve Micro-Amps Ma Charge/Dischar | ax, | 300 VDC | 500 VDC | | |
| Capacitance at 0.1 Vrms Picofa | | 50,000 Minimum | 4,000 12,000 | 2,300 5,000 | 500 1,300 |
| | Freq. MHz | | Attenua | tion (db) | |
| Typical insertion loss per MIL-STD-200 at 25° with no applied voltage or current | 0.1 1 2 10 100 500 to 10,000 | 2-6 15 min. 20 min. 35 min. 50 min. 50 min. | 2-6 5 min. 15 min. 50 min. 55 min. | 2-6 9 min. 50 min. 55 min. | 2-6 30 min. 50 min. |

Typical Insertion Loss/ Frequency



MIL-DTL-24308 Type Series Filtered Connectors

Subminiature Rectangular



Dimensions - Standard Line (Custom sizes also available. Consult factory)

| Part Number by Shell Size | A ± .015 | B ± .005 | C ± .005 | D ± .005 | E ± .015 | F ± .010 | G ± 0.10 | H ± .010 | J ± .010 | K ± 005 | L ± 005 |
|------------------------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|------------|------------|
| GEJ-9P | 1.213 | | .984 | | .494 | .816 | .456 | .234 | .950 | .666 | .329 |
| GEJ-9S | 1.213 | .643 | .984 | .311 | .494 | .816 | .456 | .243 | .958 | | |
| GAJ-15P | 1.541 | | 1.312 | | .494 | 1.144 | .456 | .234 | .950 | .994 | .329 |
| GAJ-15S | 1.541 | .971 | 1.312 | .311 | .494 | 1.144 | .456 | .243 | .958 | | |
| GBJ-25P | 2.087 | | 1.852 | | .494 | 1.683 | .456 | .230 | .954 | 1.534 | .329 |
| GBJ-25S | 2.087 | 1.511 | 1.852 | .311 | .494 | 1.683 | .456 | .243 | .958 | | |
| GCJ-37P | 2.729 | | 2.500 | | .494 | 2.332 | .456 | .230 | .954 | 2.182 | .329 |
| GCJ-37S | 2.729 | 2.159 | 2.500 | .311 | .494 | 2.332 | .456 | .243 | .958 | | |
| GDJ-50P | 2.635 | | 2.406 | | .605 | 2.237 | .573 | .230 | .954 | 2.079 | .436 |
| GDJ-50S | 2.635 | 2.064 | 2.406 | .423 | .605 | 2.237 | .573 | .243 | .958 | | |

Part Number Code G В 25 Τ Ρ NM (example) G B J 25 T P NM G Series Prefix: G - Subminiature Rectangular, solder termination Shell Size: E, A, B, C, D Filter Indicator: J - filtered connector **Contact Arrangement:** 9, 15, 25, 37, 50 Filter Type: L - low frequency M - mid-range frequency T - standard frequency H - high frequency (Others available. Consult factory). **Contact Type:** P - pin contacts S - socket contacts Terminations: Solder cup (blank space). PCB terminals (Consult factory). Non-Magnetic Version: (NM)

Filtered Connectors

MIL-C-26482 Type Series Filtered Connectors

General Information

- Available in 8 shell sizes and a variety of insert arrangements: 8, 10, 12, 14, 16, 18, 20, 22.
- Full or selective loading: filters, ground contacts and feed-thru contacts.
- Variety of filter types available. Consult factory.
- Low pass pi-network ferrite-ceramic capacitors—tubular capacitors or planar technology.
- Solder-cup terminals—printed circuit terminals, available on request.
- Pi-network, and "C-Type" configurations.

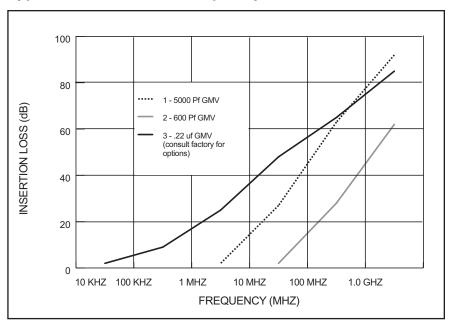
NOTE: Selective loading of connectors, including a broad range of filter values, ground contacts and feed-thru contacts, is a common request from WPI General Connector customers. We provide this custom service without the long lead times offered by other connector companies.

Typical Filter Characteristics*

| Attributes | Requirements | | | | | |
|--|--|-------------------------|---------|--|--|--|
| Capacitance 25°C, 0.1 VRMS 1 KHZ ± .1 | 5,000 Pf GMV | 5,000 Pf GMV 600 Pf GMV | | | | |
| Working Volts | 200 VDC | 100 VDC | 50 VDC | | | |
| Dielectric Withstanding Volts | 500 VDC | 250 VDC | 150 VDC | | | |
| Insulation Res. (Min.) (25°C 200 VDC Charging) Current < 50 MA | | 5,000 Megohms | | | | |
| Insertion loss (typical) per MIL-STD-220 (25°C, no load) 1 MHZ 10 MHZ 100 MHZ 1 GHZ | 2 db — 28 db 15 db 2-6 db 45 db 50 db 30 db 55 db 60 db 50 db 70 db | | | | | |
| R.F. Current (Max.) | 0.25 Amperes | | | | | |
| Operating Temperature Range | -55°C to +125°C | | | | | |
| Thermal Shock | Method 102A Cond. D Per MIL-STD 202 (-55°C to +105°C) | | | | | |

^{*}Other filters available upon request

Typical Insertion Loss/Frequency



MIL-C-26482 Type Series Filtered Connectors

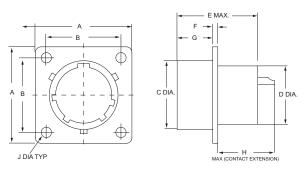
Dimensions—Box Mounting

| Shell Size | A Dim. ± .010 | B (TP) | C Dia. + .001 005 | D Dia. +.011 000 | E Max. | F Dim. ± .015 | G Dim. +.020 000 | H Dim. Max. | J Dia. |
|---------------|------------------|--------|-------------------------|------------------------|--------|------------------|------------------------|----------------|--------|
| 8 | .812 | .594 | .473 | .438 | 1.103 | 0.62 | .431 | .810 | .120 |
| 10 | .938 | .719 | .590 | .562 | 1.103 | 0.62 | .431 | .810 | .120 |
| 12 | 1.031 | .812 | .750 | .688 | 1.103 | 0.62 | .431 | .810 | .120 |
| 14 | 1.125 | .906 | .875 | .812 | 1.103 | 0.62 | .431 | .810 | .120 |
| 16 | 1.219 | .969 | 1.000 | .938 | 1.103 | 0.62 | .431 | .810 | .120 |
| 18 | 1.312 | 1.062 | 1.125 | 1.062 | 1.103 | 0.62 | .431 | .810 | .120 |
| 20 | 1.438 | 1.156 | 1.250 | 1.188 | 1.166 | .094 | .556 | .715 | .120 |
| 22 | 1.562 | 1.250 | 1.375 | 1.312 | 1.166 | 0.94 | .556 | .715 | .120 |
| 24 | 1.688 | 1.375 | 1.500 | 1.438 | 1.166 | 0.94 | .589 | .682 | .147 |

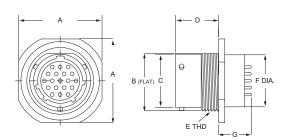
Dimensions—Jam Nut Mounting

| Conn. Size | A Dim. Max. | B Dim. ±.005 | C Dia. + .001 005 | D Dim. ±.010 | E TH'D UNEF-2A | F Dia. Max. | G Dim. Max. |
|---------------|----------------|-----------------|-------------------------|-----------------|-------------------|----------------|----------------|
| 8 | .954 | .525 | .473 | .705 | .5625-24 | .500 | .650 |
| 10 | 1.078 | .650 | .590 | .705 | .6875-24 | .600 | .650 |
| 12 | 1.266 | .813 | .750 | .705 | .875-20 | .720 | .650 |
| 14 | 1.391 | .937 | .875 | .705 | 1.000-20 | .850 | .650 |
| 16 | 1.516 | 1.061 | 1.000 | .705 | 1.125-18 | 1.000 | .650 |
| 18 | 1.641 | 1.186 | 1.125 | .705 | 1.250-18 | 1.100 | .650 |
| 20 | 1.828 | 1.311 | 1.250 | .894 | 1.375-18 | 1.225 | .650 |
| 22 | 1.954 | 1.436 | 1.375 | .894 | 1.500-18 | 1.350 | .650 |
| 24 | 2.078 | 1.561 | 1.500 | .927 | 1.625-18 | 1.500 | .650 |

Box Mounting

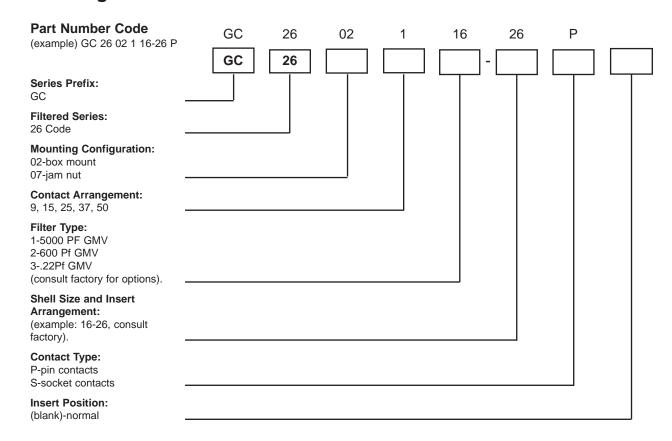


Jam Nut Mounting



Filtered Connectors

Ordering Information



Special Filtered Connector Series

26482 Filtered Adapters

WPI General Connector manufactures a line of filtered adapters which incorporate all of the features of the 26482 series filtered connectors. They are available in many shell sizes, insert arrangements and filtering options. They are extremely useful for retrofitting over an existing connector in a system, thus eliminating costly system shutdown and rework.

U-Type Signal Corps Filtered Connectors

WPI General Connector has been supplying Signal Corps Connectors, both STD and filtered, for over 20 years. There is no need to do extensive vendor research the next time you require that "special" Signal Corps Connector.

Transient Protection Connectors

WPI General Connector supplies Transient Protection Connectors, which incorporate standard 5- and 6-pin audio connectors, conforming to MIL-C-55116, and discreet transient voltage suppressors, capacitors and filters neatly packaged as an integral part of the connector. We welcome the opportunity to review your custom application.

WPI General Connector A Division of WPI Interconnect Products 23 Front Street Salem, NJ 08079 P: 856-935-7560; F: 856-935-0102; E: info@wpi-interconnect.com Web: www.wpi-interconnect.com



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