



According to DIN 912

Screws with nominal length shaded in grey are threaded to the head with distance for last full thread and head bearing surface Lg Max = 3 Pitches  
 Screws with nominal length shaded in white are partially threaded with specified Ls & Lg values

b Ref	M1.4	M1.6	M2	M2.5	M3	M4	M5	M6	M8	M10	M12	M14	M16	M18	M20
	14	15	16	17	18	20	22	24	28	32	36	40	44	48	52

Length	Ls Min	Lg Max	Ls Min	Lg Max	Ls Min	Lg Max	Ls Min	Lg Max	Ls Min	Lg Max	Ls Min	Lg Max	Ls Min	Lg Max	Ls Min	Lg Max	Ls Min	Lg Max	Ls Min	Lg Max	Ls Min	Lg Max	Ls Min	Lg Max	Ls Min	Lg Max	Ls Min	Lg Max	Ls Min	Lg Max	Length		
2		0.9																													2		
2.5		0.9		1.05																												2.5	
3		0.9		1.05		1.2																										3	
4		0.9		1.05		1.2		1.35																								4	
5		0.9		1.05		1.2		1.35		1.5																						5	
6		0.9		1.05		1.2		1.35		1.5		2.1																				6	
8		0.9		1.05		1.2		1.35		1.5		2.1		2.4																		8	
10		0.9		1.05		1.2		1.35		1.5		2.1		2.4		3																10	
12		0.9		1.05		1.2		1.35		1.5		2.1		2.4		3		3.75														12	
16				1.05		1.2		1.35		1.5		2.1		2.4		3		3.75		4.5												16	
20						1.2		1.35		1.5		2.1		2.4		3		3.75		4.5		5.25										20	
25								1.35	4.5	7		2.1		2.4		3		3.75		4.5		5.25		6		6						25	
30									9.5	12	6.5	10	4	8		3		3.75		4.5		5.25		6		6		7				30	
35											11.5	15	9	13	6	11		3.75		4.5		5.25		6		6		7				35	
40											16.5	20	14	18	11	16	5.75	12		4.5		5.25		6		6		7				40	
45													19	23	16	21	10.75	17	5.5	13		5.25		6		6		7				45	
50													24	28	21	26	15.75	22	10.5	18		5.25		6		6		7				50	
55															26	31	20.75	27	15.5	23	10.25	19		6		6		7				55	
60															31	36	25.75	32	20.5	28	15.25	24	10	20		6		7				60	
65																	30.75	37	25.5	33	20.25	29	15	25	11	21		7				65	
70																	35.75	42	30.5	38	25.25	34	20	30	16	26	9.5	22				70	
80																	45.75	52	40.5	48	35.25	44	30	40	26	36	19.5	32	15.5	28		80	
90																			50.5	58	45.25	54	40	50	36	46	29.5	42	25.5	38		90	
100																			60.5	68	55.25	64	50	60	46	56	39.5	52	35.5	48		100	
110																					65.25	74	60	70	56	66	49.5	62	45.5	58		110	
120																						75.25	84	70	80	66	76	59.5	72	55.5	68		120
130																							80	90	76	86	69.5	82	65.5	78		130	
140																							90	100	86	96	79.5	92	75.5	88		140	
150																									96	106	89.5	102	85.5	98		150	
160																									106	116	99.5	112	95.5	108		160	
180																											119.5	132	115.5	128		180	
200																													135.5	148		200	

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