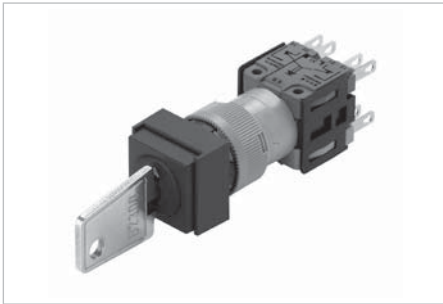
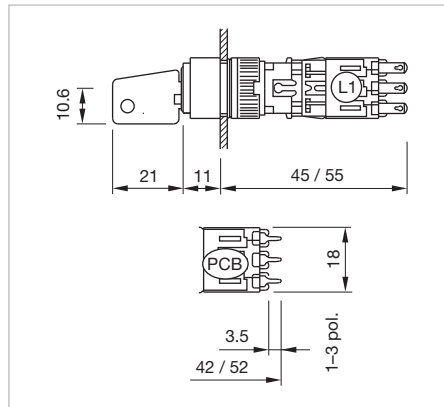


# 55 Raised design

## Keylock switch 2 positions square 18 x 18 mm



Product can differ from the current configuration.

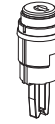


Dimensions [mm]  
L1 = Solder terminal 2.8 x 0.5 mm,  
PCB = Print terminal

### Equipment consisting of (schematic overview)



**Front cap** page 36



**Actuator**



**Fixing nut**



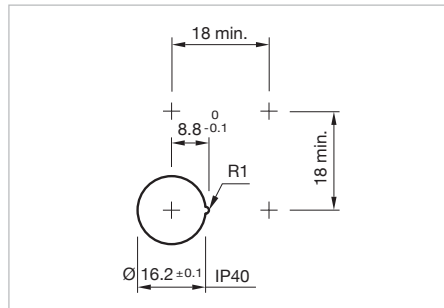
**Switching element**

Each Part Number listed below includes all the black components shown in the 3D-drawing.

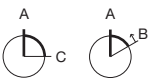
To obtain a complete unit, please select the red components from the pages shown.

### Additional Information


- For the flush design please order the additional front bezel set, see chapter «Accessories»
- Standard lock B2 300
- Further lock numbers see «Technical data»
- With IP 65 no anti-rotation device can be placed within the mounting cut-out. For rear-side mounting of the anti-rotation device, please see chapter «Accessories», Part No. 260-0020-00 or 260-0021-00



Mounting cut-outs [mm]



Switching positions (A = Rest, B = Momentary, C = Maintained)

Front protection	Switching system	Behind panel depth	Contacts	Switching action	Switching angle	Key remove	Terminal	Part No.	Component layout	Wiring diagram	Weight			
 <p><b>Keylock switch actuator 2 positions square, Front dimension 18 x 18 mm</b></p>	Snap-action switching element	42 mm	1 NC + 1 NO	A - C	C = 90°	A + C	PCB	<b>761F.401-0P</b>	1	1	0.022 kg			
				A - C	C = 90°	A	PCB	<b>771F.401-0P</b>	1	1	0.022 kg			
				A - B	B = 60°	A	PCB	<b>781F.401-0P</b>	1	2	0.022 kg			
			45 mm	1 NC + 1 NO	A - C	C = 90°	A + C	Solder 2.8 x 0.5 mm	<b>761F.401-00</b>	1	0.022 kg			
					A - C	C = 90°	A	Solder 2.8 x 0.5 mm	<b>771F.401-00</b>	1	0.022 kg			
					A - B	B = 60°	A	Solder 2.8 x 0.5 mm	<b>781F.401-00</b>	2	0.022 kg			
		IP 40	Snap-action switching element	42 mm	2 NC + 2 NO	A - C	C = 90°	A + C	PCB	<b>762F.401-0P</b>	1	3	0.023 kg	
						A - C	C = 90°	A + C	Solder 2.8 x 0.5 mm	<b>762F.401-00</b>	3	0.023 kg		
						A - C	C = 90°	A	Solder 2.8 x 0.5 mm	<b>772F.401-00</b>	3	0.023 kg		
					45 mm	2 NC + 2 NO	A - B	B = 60°	A	Solder 2.8 x 0.5 mm	<b>782F.401-00</b>	4	0.023 kg	
							A - C	C = 90°	A + C	Solder 2.8 x 0.5 mm	<b>761F.401-WP</b>	1	1	0.022 kg
							A - C	C = 90°	A	PCB	<b>771F.401-WP</b>	1	1	0.022 kg
IP 65	Snap-action switching element	42 mm	1 NC + 1 NO	A - B	B = 60°	A	PCB	<b>781F.401-WP</b>	1	2	0.022 kg			
				A - C	C = 90°	A + C	Solder 2.8 x 0.5 mm	<b>761F.401-W0</b>	1	0.022 kg				
				A - C	C = 90°	A	Solder 2.8 x 0.5 mm	<b>771F.401-W0</b>	1	0.022 kg				
		45 mm	1 NC + 1 NO	A - C	C = 90°	A + C	Solder 2.8 x 0.5 mm	<b>761F.401-W0</b>	1	0.022 kg				
				A - C	C = 90°	A	Solder 2.8 x 0.5 mm	<b>771F.401-W0</b>	1	0.022 kg				
				A - C	C = 90°	A	Solder 2.8 x 0.5 mm	<b>771F.401-W0</b>	1	0.022 kg				

Front protection	Switching system	Behind panel depth	Contacts	Switching action	Switching angle	Key remove	Terminal	Part No.	Component layout	Wiring diagram	Weight
IP 65	Snap-action switching element	45 mm	1 NC + 1 NO	A - B	B = 60°	A	Solder 2.8 x 0.5 mm	<b>781-.401-WO</b>		2	0.022 kg
			2 NC + 2 NO	A - C	C = 90°	A + C	Solder 2.8 x 0.5 mm	<b>762-.401-WO</b>		3	0.023 kg
				A - C	C = 90°	A	Solder 2.8 x 0.5 mm	<b>772-.401-WO</b>		3	0.023 kg
				A - B	B = 60°	A	Solder 2.8 x 0.5 mm	<b>782-.401-WO</b>		4	0.023 kg

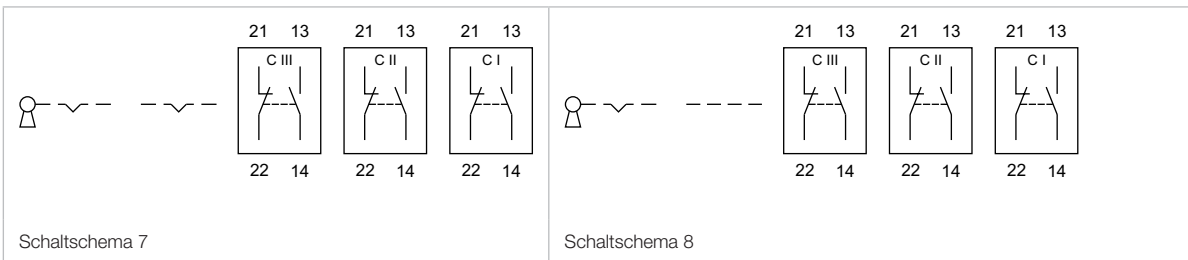
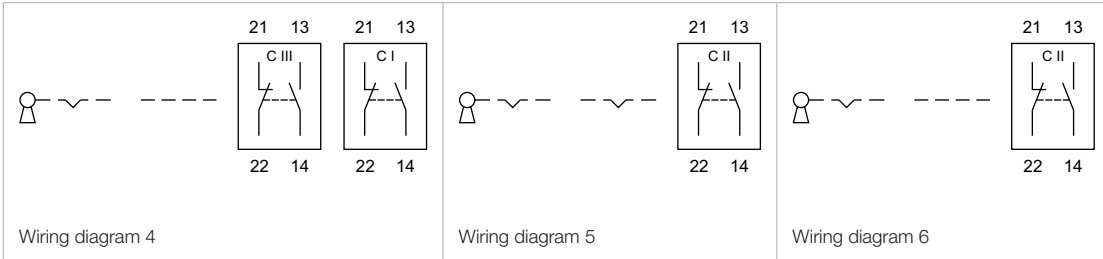
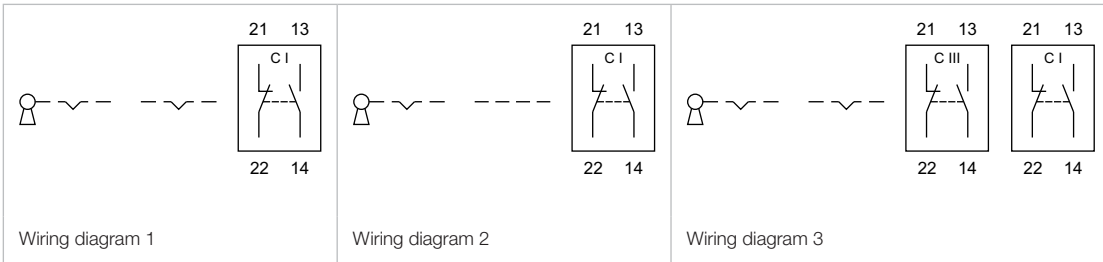


**Keylock switch actuator 2 positions square, Front dimension 18 x 18 mm**

IP 40	Snap-action switching element	52 mm	1 NC + 1 NO	A - C	C = 90°	A + C	PCB	<b>911F.401-OP</b>	1	5	0.024 kg		
				A - C	C = 90°	A	PCB	<b>921F.401-OP</b>	1	5	0.024 kg		
				A - B	B = 60°	A	PCB	<b>931F.401-OP</b>	1	6	0.024 kg		
			2 NC + 2 NO	A - C	C = 90°	A + C	PCB	<b>912F.401-OP</b>	1	3	0.025 kg		
				A - B	B = 60°	A	PCB	<b>932F.401-OP</b>	1	4	0.025 kg		
				A - C	C = 90°	A	PCB	<b>923F.401-OP</b>	1	7	0.026 kg		
			3 NC + 3 NO	A - C	C = 90°	A	PCB	<b>923F.401-OP</b>	1	7	0.026 kg		
				<b>55 mm</b>	<b>1 NC + 1 NO</b>	<b>A - C</b>	<b>C = 90°</b>	<b>A + C</b>	<b>Solder 2.8 x 0.5 mm</b>	<b>911F.401-00</b>		5	0.024 kg
						A - C	C = 90°	A	Solder 2.8 x 0.5 mm	<b>921F.401-00</b>		5	0.024 kg
		A - B	B = 60°			A	Solder 2.8 x 0.5 mm	<b>931F.401-00</b>		6	0.024 kg		
		2 NC + 2 NO	A - C	C = 90°	A + C	Solder 2.8 x 0.5 mm	<b>912F.401-00</b>		3	0.025 kg			
			A - C	C = 90°	A	Solder 2.8 x 0.5 mm	<b>922F.401-00</b>		3	0.025 kg			
			A - B	B = 60°	A	Solder 2.8 x 0.5 mm	<b>932F.401-00</b>		4	0.025 kg			
		3 NC + 3 NO	A - C	C = 90°	A + C	Solder 2.8 x 0.5 mm	<b>913F.401-00</b>		7	0.027 kg			
			A - C	C = 90°	A	Solder 2.8 x 0.5 mm	<b>923F.401-00</b>		7	0.027 kg			
			A - B	B = 60°	A	Solder 2.8 x 0.5 mm	<b>933F.401-00</b>		8	0.027 kg			
IP 65	Snap-action switching element	52 mm	1 NC + 1 NO	A - C	C = 90°	A	PCB	<b>921F.401-WP</b>	1	5	0.024 kg		
				A - B	B = 60°	A	PCB	<b>931F.401-WP</b>	1	6	0.024 kg		
			3 NC + 3 NO	A - C	C = 90°	A	PCB	<b>923F.401-WP</b>	1	7	0.026 kg		
				A - B	B = 60°	A	PCB	<b>933F.401-WP</b>	1	8	0.026 kg		
			55 mm	1 NC + 1 NO	A - C	C = 90°	A + C	Solder 2.8 x 0.5 mm	<b>911F.401-WO</b>		5	0.024 kg	
					2 NC + 2 NO	A - C	C = 90°	A + C	Solder 2.8 x 0.5 mm	<b>912F.401-WO</b>		3	0.025 kg
		A - C		C = 90°		A	Solder 2.8 x 0.5 mm	<b>922F.401-WO</b>		3	0.025 kg		
		A - B		B = 60°		A	Solder 2.8 x 0.5 mm	<b>932F.401-WO</b>		4	0.025 kg		
		3 NC + 3 NO		A - C	C = 90°	A + C	Solder 2.8 x 0.5 mm	<b>913F.401-WO</b>		7	0.027 kg		
				A - C	C = 90°	A	Solder 2.8 x 0.5 mm	<b>923F.401-WO</b>		7	0.027 kg		
		A - B	B = 60°	A	Solder 2.8 x 0.5 mm	<b>933F.401-WO</b>		8	0.027 kg				

Contacts: NC = Normally closed, NO = Normally open  
 Switching action: A = Rest, B = Momentary, C = Maintained  
 The component layouts you will find from page 107






# 55 Raised design



## Front bezel for keylock switch and selector switch 2 positions

### Additional Information

- Front bezel and switch will be delivered assembled

Product attribute	Marking	Material	Colour	Part No.	Weight
 <p><b>Front bezel for keylock switch and selector switch 2 positions square, 18 x 18 mm</b></p>					
fits for all Part No.	without marking	Plastic	grey	<b>200-3004-00</b>	0.002 kg
			black	<b>200-4004-00</b>	0.002 kg
for Part No. 761-xxx ... 772-xxx   911-xxx ... 925-xxx   811-xxx ... 825-xxx	0 - I (90°)	Plastic	grey	<b>200-3001-00</b>	0.002 kg
			black	<b>200-4001-00</b>	0.002 kg
for Part No. 781-xxx   782-xxx   931-xxx ... 935- xxx   831-xxx ... 835-xxx	0 - I (60°)	Plastic	black	<b>200-4001-01</b>	0.002 kg
 <p><b>Front bezel for keylock switch and selector switch 2 positions rectangular, 18 x 24 mm</b></p>					
fits for all Part No.	without marking	Plastic	grey	<b>200-5004-00</b>	0.002 kg
			black	<b>200-6004-00</b>	0.002 kg
for Part No. 761-xxx ... 772-xxx   911-xxx ... 925-xxx   811-xxx ... 825-xxx	0 - I (90°)	Plastic	grey	<b>200-5001-00</b>	0.002 kg
			black	<b>200-6001-00</b>	0.002 kg
for Part No. 781-xxx   782-xxx   931-xxx ... 935- xxx   831-xxx ... 835-xxx	0 - I (60°)	Plastic	black	<b>200-6001-01</b>	0.002 kg
 <p><b>Front bezel for keylock switch and selector switch 2 positions round, 18 mm</b></p>					
fits for all Part No.	without marking	Plastic	grey	<b>200-1004-00</b>	0.002 kg
			black	<b>200-2004-00</b>	0.002 kg
for Part No. 761-xxx ... 772-xxx   911-xxx ... 925-xxx   811-xxx ... 825-xxx	0 - I (90°)	Plastic	grey	<b>200-1001-00</b>	0.002 kg
			black	<b>200-2001-00</b>	0.002 kg
for Part No. 781-xxx   782-xxx   931-xxx ... 935- xxx   831-xxx ... 835-xxx	0 - I (60°)	Plastic	black	<b>200-2001-01</b>	0.002 kg
 <p><b>Front bezel for keylock switch and selector switch 2 positions square, 24 x 24 mm</b></p>					
fits for all Part No.	without marking	Plastic	grey	<b>200-9004-00</b>	0.002 kg
			black	<b>200-0004-00</b>	0.002 kg
for Part No. 761-xxx ... 772-xxx   911-xxx ... 925-xxx   811-xxx ... 825-xxx	0 - I (90°)	Plastic	grey	<b>200-9001-00</b>	0.002 kg
			black	<b>200-0001-00</b>	0.002 kg
for Part No. 781-xxx   782-xxx   931-xxx ... 935- xxx   831-xxx ... 835-xxx	0 - I (60°)	Plastic	black	<b>200-0001-01</b>	0.002 kg
 <p><b>Front bezel for keylock switch and selector switch 2 positions round, 24 mm</b></p>					
fits for all Part No.	without marking	Plastic	grey	<b>200-7004-00</b>	0.002 kg
			black	<b>200-8004-00</b>	0.002 kg
for Part No. 761-xxx ... 772-xxx   911-xxx ... 925-xxx   811-xxx ... 825-xxx	0 - I (90°)	Plastic	grey	<b>200-7001-00</b>	0.002 kg
			black	<b>200-8001-00</b>	0.002 kg
for Part No. 781-xxx   782-xxx   931-xxx ... 935- xxx   831-xxx ... 835-xxx	0 - I (60°)	Plastic	black	<b>200-8001-01</b>	0.002 kg

## Device

### General

Swisstac switches are modularly designed. They are divided in three groups:

1. Front  
Interface Human-Switch with state detector.
2. Intermediate section  
Set and reset device, lamp holder, latching funktion.
3. Switching element block  
Up to 3 switching elements can be integrated in a switching element block.

Each switch is tested fully mounted. Electrical output and service life are determined by the switching element. Front and intermediate section are designed for maximum service life of the switching element. They determine in what way the switches are protected against external influences. The type approvals relate to the complete switch.

### Environmental conditions

#### Shock resistance

(single impacts, semi-sinusoidal)  
500 m/s<sup>2</sup>, puls width 11 ms, as per EN IEC 60068-2-27  
max. 150 m/s<sup>2</sup>, pulse width 11 ms, as per EN IEC 60068-2-29

#### Vibration resistance

(sinusoidal)  
max. 100 m/s<sup>2</sup> at 10 Hz ... 500 Hz, as per EN IEC 60068-2-6

### Approvals

#### Approbations

CSA  
ENEC (EN 61058)  
UL  
VDE

#### Declaration of conformity

CE

## Front

### General

The front notifies the switching status, serves for activation of the switch and determines its type of protection. With the exception of the front 18 mm dia. of the illuminated pushbuttons 55, all front bezel elements have activation protection.

### Material

#### Lens

Polycarbonate (PC)

#### Front bezel

Polybutylene terephthalate (PBT)

#### Actuator 35 mm

Polybutylene terephthalate (PBT)

#### Lock housing

Polybutylene terephthalate (PBT)

#### Lock cylinder

Polybutylenterephthalat reinforced with carbon fibre (PBT)  
sealing bulb IP 65 (Silicone)

### Environmental conditions

#### Protection degree

IP 65 or IP 40, as per EN IEC 60529

## Intermediate section

### General

The intermediate section integrates characteristics as setting, reset function and click-stop device. Besides all for a switch necessary parts, like front parts, switching block and lamps, are fastened at the intermediate section.

### Material

#### Housing

Polycarbonate (PC)

#### Lamp terminal

Nickel silver

### Mechanical characteristics

#### Mechanical lifetime

Illuminated pushbutton	> 2 million cycles of operation
Keylock- and Selector switch	> 50 000 cycles of operation
Emergency-stop switch	> 8 000 cycles of operation
Illuminated push-pull switch	> 250 000 cycles of operation

### Electrical characteristics

#### Electric strength

3750 VAC, 50 Hz, 1 min., as per EN IEC 61058-1

#### Isolation resistance

> 1012 Ω as per DIN IEC 60512-2-10

## Environmental conditions

### Storage temperature

-40 °C ... +85 °C, as per EN IEC 60068

### Operating temperature

-25 °C ... +55 °C, as per EN IEC 60068-2

## Switching element block

### General

Up to five independent switching elements can be integrated in the switching element block as a switching unit. There are four different types of elements available.

1. Snap-action switching element
2. Slow-make Stop switching element
3. Diode element
4. Blind element

### Material

#### Holder for 2 switching elements

Polyamide (PA 6)

#### Holder for 3 switching elements

Stainless steel

### Lamp terminal

CuBe, 2 µm Optalloy

### Mechanical characteristics

#### Terminals

Soldering terminal (also pluggable 2.8 x 0.5 mm) or PCB terminal, Brass gold plated  
Wire cross-section 1.0 mm<sup>2</sup> max.

### Electrical characteristics

#### Electric strength

2500 VAC, 50 Hz, 1 min. (functional isolation)

#### Isolation resistance

> 10<sup>12</sup> Ω

## Snap-action switching element

### Switching system

Is equipped with double-break jump contacts. Owing to the large cleaning path, outstanding self-cleaning is possible. The multilayer contacts are designed for universal use. They are gilded with a 2 µm gold coating. Each snap-action switching element comprises a NC (normally closed contact) and a NO (normally open contact).

### Material

#### Housing

Frianyl (PA6)

#### Contacts

AgNi, 2 µm gold plated

#### Contact carrier

Brass or CuBe

### Mechanical characteristics

#### Terminals

Soldering terminal (also pluggable 2.8 x 0.5 mm) or PCB terminal, Brass gold plated  
Wire cross-section 1.0 mm<sup>2</sup> max.

#### Actuating force

For each snap-action switching element approx. 2 N

### Rebound time

typically 0.5 µs

### Contact opening width

2 x 0.65 mm

### Contact cleaning path

2 x 0.6 mm

### Mechanical lifetime

2 million cycles of operation

### Electrical characteristics

#### Contact resistance

New state with gold plated contact ≤ 50 mΩ, statically

#### Electrical life

> 10 000 cycles of operation

EN IEC 60947-5-1, AC-12

Voltage	24 V	48 V	75 V	110 V	250 V
Current	6 A	6 A	5 A	2 A	0.5 A

EN IEC 61058-1 (inductive)

Voltage	250 V
Current	1.5 A

## Conventional free air thermal current $I_{th}$

6A from 1 to 3-poles switching element block

## Switch rating

as per EN IEC 61058-1

250V, 5A (non-inductive) up to 3 switching elements

250V, 1.5 A (inductive) up to 3 switching elements

5VAC/DC, 1 mA min.

## Environmental conditions

### Storage temperature

-40 °C ... +85 °C, as per EN IEC 60068

### Operating temperature

-25 °C ... +55 °C, as per EN IEC 60068-2

## Slow-make switching element Stop switch

### Switching system

Is equipped with rigid contact link. The slow-make element opens positively and simply consists of a double-break NC. The multi-layer contacts are designed for universal use and are gilded with a 2 µm gold coating. The Stop slow-make element is designed according to EN IEC 60947-5-1.

### Material

#### Housing

Frianyl (PA6)

#### Contacts

AgNi, 2 µm gold plated

#### Contact carrier

Brass or CuBe

### Mechanical characteristics

#### Terminals

Soldering terminal (also pluggable 2.8 x 0.5 mm) or PCB terminal, Brass gold plated

Wire cross-section 1.0 mm<sup>2</sup> max.

#### Contact opening width

> 2 x 1.5 mm

#### Mechanical lifetime

8000 cycles of operation

### Electrical characteristics

#### Rated Operational Voltage $U_o$

250 VAC, as per EN IEC 60947-1

#### Rated Insulation Voltage $U_i$

250 V, as per EN IEC 60947-1

#### Electrical life

8000 cycles of operation at 250 VAC, 1 A

#### Conventional free air thermal current $I_{th}$

5 A, as per EN IEC 60947-5-1

#### Switch rating

Switch rating AC with silver contact (gold plated), 250 VAC, 1 A, service category AC-15, as per EN IEC 60947-5-1

#### Short-circuit protection

Series-connected blow-out fuse 5 A gL

### Environmental conditions

#### Storage temperature

-40 °C ... +85 °C, as per EN IEC 60068

#### Operating temperature

-25 °C ... +55 °C, as per EN IEC 60068-2

## Diode element

### General

No switching function. Diodes are soldered into the switching element housing between the contact connections.

### Material

#### Housing

Frianyl (PA6)

### Mechanical characteristics

#### Terminals

Soldering terminal (also pluggable 2.8 x 0.5 mm), Brass gold plated

Wire cross-section 1.0 mm<sup>2</sup> max.

### Electrical characteristics

#### Diode

1N4007, rated current = 1.0 A, VRRM = 1000 V

**Blind element**
**General**

Insert in empty places in the switching element block. Nonconducting and without electrical function.

**Material**
**Housing**

Polybutylene terephthalate (PBT)

**Buzzer**
**General**

Device with reverse-connect protection.

**Mechanical characteristics**
**Terminals**

Soldering terminal (also pluggable 2.8 x 0.5 mm) or PCB terminal, Brass gold plated  
Wire cross-section 1.0 mm<sup>2</sup> max.

**Electrical characteristics**
**Operating voltage**

6, 12 and 24 V AC/DC ±10 %

**Power consumption**

approx. 13 mA

**Acoustics**

approx. 84 dB at 0.1 m

**Frequency (tone)**

approx. 2.3 kHz

**Emergency-stop switch foolproof**
**Switching system**

Self cleaning, double-break slow-make element with four-path contacts (contact opening width 2 x 1.5 mm). The slow-make elements are constructed as per EN IEC 60947-5-1.

**Material**
**Mushroom-head cap**

Polyamide (PA6)

**Actuator housing**

Polyamide (PA66)

**Switching element**

Polyamide (PA + PA66)

**Material of contact**

Silver (Ag)

**Mechanical characteristics**
**Terminals**

Soldering terminal  
max. wire-cross section 2 x 1.0 mm<sup>2</sup>  
max. wire-cross section of stranded cable 1 x 0.75 mm<sup>2</sup>  
also pluggable 2.8 x 0.5 mm

**Actuating force**

max. 65 N (measured on mushroom-head cap)

**Tightening torque**

for fixing nut max. 50 Ncm

**Unlock torque**

15 Ncm

**Actuating travel**

10 mm

**Rebound time**

≤ 2 ms

**Mechanical lifetime**

50 000 cycles of operations

**Electrical characteristics**
**Rated Operational Voltage U<sub>o</sub>**

250 VAC, as per EN IEC 60947-1

**Rated Insulation Voltage U<sub>i</sub>**

300 VAC, as per EN IEC 60947-5-1

**Contact resistance**

New state ≤ 50 mΩ, as per DIN IEC 60512-2-5

**Electrical life**

6050 cycles of operation

**Conventional free air thermal current I<sub>th</sub>**

5 A, as per EN IEC 60947-5-1



the maximum current in continuous operation and at ambient temperature must not exceed the quoted maximum values.

## Switch rating

Switch rating AC (inductive) with silver contact, service category AC-13, as per EN IEC 60947-5-1

Voltage	24 VAC	60 VAC	120 VAC	250 VAC
Current	6 A	6 A	5 A	3 A

Switch rating AC (inductive) with silver contact, service category AC-14, as per EN IEC 60947-5-1

Current	24 VAC	60 VAC	120 VAC	250 VAC
Voltage	5 A	4 A	3 A	2 A

Switch rating (non-inductive) with silver contact

Voltage	24 VDC	60 VDC	110 VDC	240 VDC
Current	6 A	2 A	0.7 A	0.5 A

Switch rating DC with silver contact, service category DC-13, as per EN IEC 60947-5-1

Voltage	24 VDC	60 VDC	110 VDC	240 VDC
Current	2 A	1 A	0.4 A	0.2 A

## Recommended minimum operational data

Silver contact (Soldering terminal) 20 VAC/DC, 100 mA

## Electric strength

4000 VAC, 50 Hz, 1 min., as per DIN IEC 60512-2 between all terminals and earth

## Short-circuit protection

Series-connected blow-out fuse 10 A gL

## Overvoltage category

III, as per EN IEC 60947-5-1

## Degree of pollution

3, as per EN IEC 60947-1

## Environmental conditions

### Storage temperature

-40 °C ... +85 °C, as per EN IEC 60068

### Operating temperature

-25 °C ... +55 °C, as per EN IEC 60068-2

### Shock resistance

(single impacts, semi-sinusoidal)

500 m/s<sup>2</sup>puls width 11 ms, as per EN IEC 60068-2-27

### Vibration resistance

(sinusoidal)

max. 100 m/s<sup>2</sup> at 10 Hz ... 2000 Hz, amplitude 0.75 mm, as per EN IEC 60068-2-6

### Protection degree

as per EN IEC 60529

Frontside IP 65, backside IP 40

## Approvals

### Approbations

CSA

UL

VDE

### Declaration of conformity

CE

**Keylock switch**

Standard lock number is B2 300 (Part No. 240-2001-00).  
Further locks are available.  
By order please use the ordersheet on the website  
[www.eao.com/downloads](http://www.eao.com/downloads)

**Stop switch with key to release**

Standard lock number is B2 390 (Part No. 240-3001-00).  
Further locks are available.  
By order please use the ordersheet on the website  
[www.eao.com/downloads](http://www.eao.com/downloads)

**Emergency-stop switch, foolproof with key to release**

Standard lock number is KABA 1001 (Part No. 240-4001-00),  
other lock numbers on request.  
Spare keys may be ordered under Part No. 240-4001-00 1001.

*EAO reserves the right to alter specifications without further notice.*

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