### **BAR GRAPH 5 SEGMENT**

Part Number: DC-05YWA

Yellow

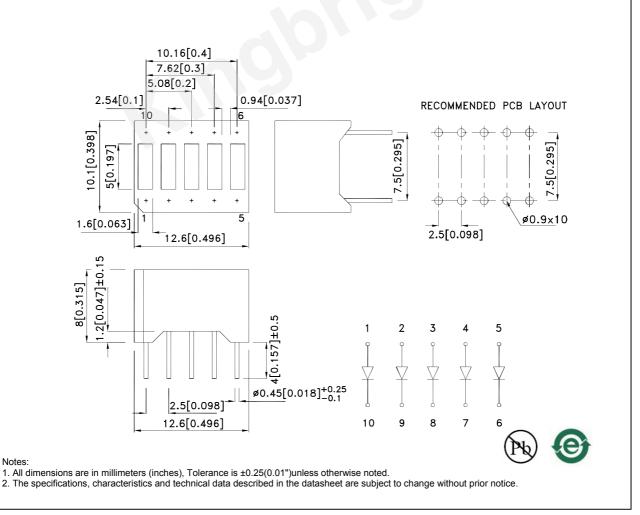
#### Features

- Suitable for level indicators.
- Low current operation.
- Excellent on/off contrast.
- End stackable.
- Mechanically rugged.
- Different colors in one unit available.
- Standard : gray face, white segment.
- RoHS compliant.

#### Description

The Yellow source color devices are made with Gallium Arsenide Phosphide on Gallium Phosphide Yellow Light Emitting Diode.

### Package Dimensions& Internal Circuit Diagram



SPEC NO: DSAI7045 APPROVED: Wynec REV NO: V.4A CHECKED: Joe Lee DATE: JUL/04/2016 DRAWN: W.Q.Zhong PAGE: 1 OF 6 ERP: 1331000003

Selection Guide					
Part No.	Emitting Color (Material)	Lens Type	lv (ucd) [1] @ 10mA		Description
			Min.	Тур.	
	Yellow (GaAsP/GaP)	White Diffused	2200	9000	5 Segment
DC-05YWA			*900	*2400	Bar graph-Display

Notes:

Luminous intensity / luminous Flux: +/-15%.
\* Luminous intensity value is traceable to CIE127-2007 standards.

#### Electrical / Optical Characteristics at TA=25°C

Symbol	Parameter	Emitting Color	Тур.	Max.	Units	Test Conditions
λpeak	Peak Wavelength	Yellow	590		nm	I⊧=10mA
λD [1]	Dominant Wavelength	Yellow	588		nm	I⊧=10mA
Δλ1/2	Spectral Line Half-width	Yellow	35		nm	IF=10mA
С	Capacitance	Yellow	20		pF	VF=0V;f=1MHz
Vf [2]	Forward Voltage	Yellow	1.95	2.5	V	IF=10mA
IR	Reverse Current	Yellow		10	uA	VR=5V

Notes:

Wavelength: +/-1nm.
Forward Voltage: +/-0.1V.

3. Wavelength value is traceable to CIE127-2007 standards. 4. Excess driving current and / or operating temperature higher than recommended conditions may result in severe light degradation or premature failure.

#### Absolute Maximum Ratings at TA=25°C

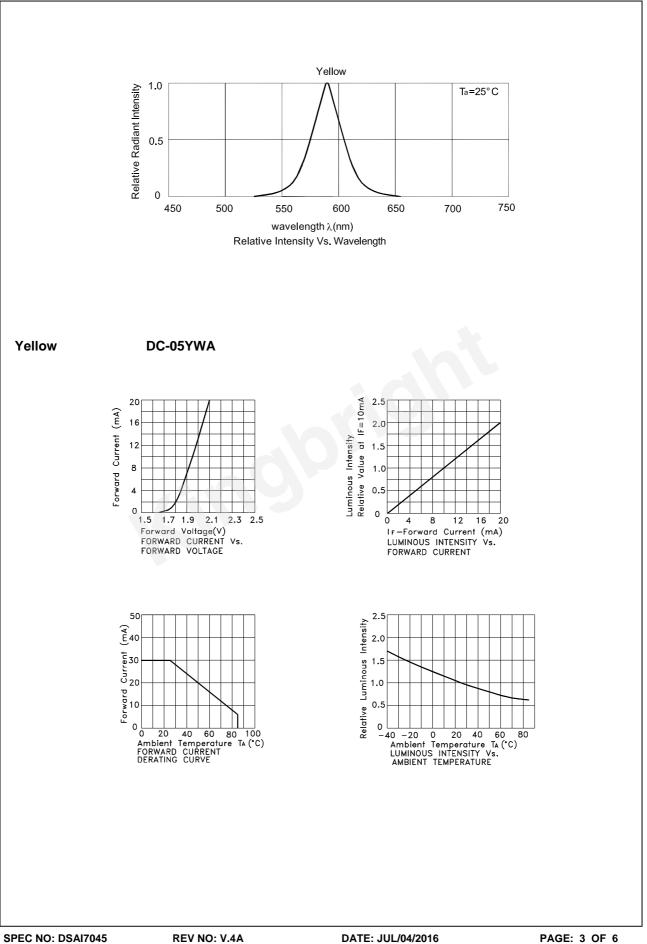
Parameter	Values	Units	
Power dissipation	75	mW	
DC Forward Current	30	mA	
Peak Forward Current [1]	140	mA	
Reverse Voltage	5	V	
Operating / Storage Temperature	-40°C To +85°C		
Lead Solder Temperature[2]	260°C For 3-5 Seconds		

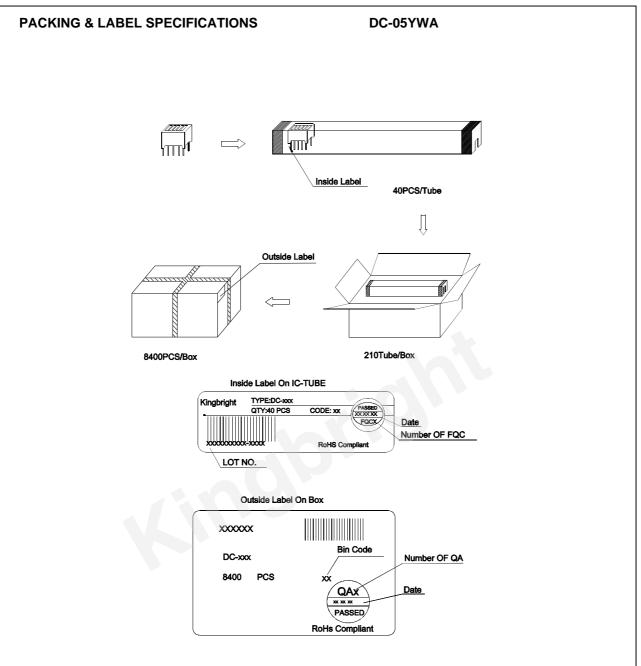
Notes:

1. 1/10 Duty Cycle, 0.1ms Pulse Width.

2. 2mm below package base.

Relative humidity levels maintained between 40% and 60% in production area are recommended to avoid the build-up of static electricity – Ref JEDEC/JESD625-A and JEDEC/J-STD-033.

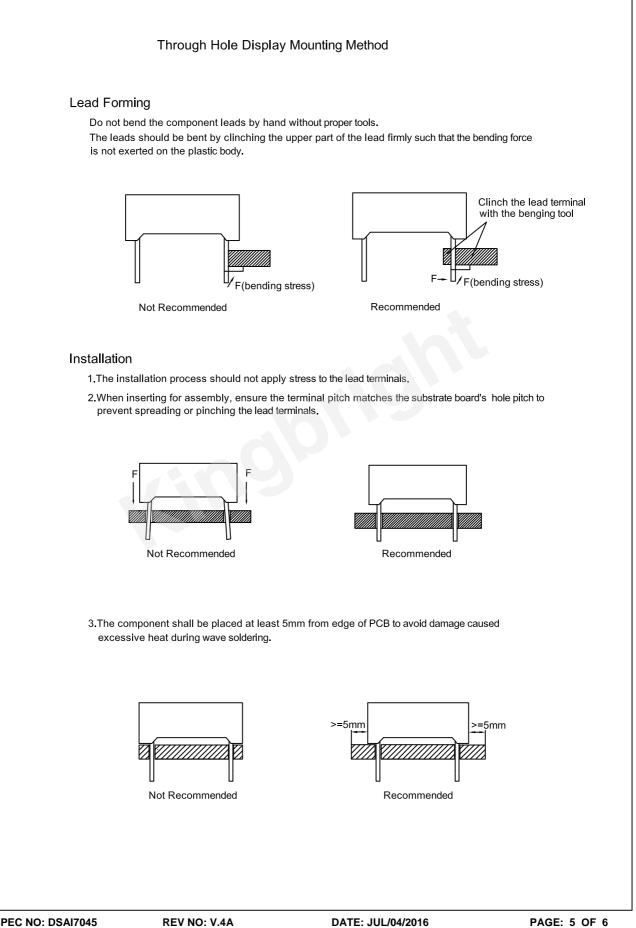




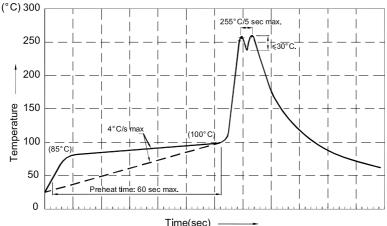
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### Recommended Wave Soldering Profiles:



#### Notes:

1.Recommend pre-heat temperature of 105° C or less (as measured with a thermocouple attached to the LED pins) prior to immersion in the solder wave with a maximum solder bath temperature of 260° C

2 Peak wave soldering temperature between 245° C ~ 255° C for 3 sec (5 sec max).

3.Do not apply stress to the epoxy resin while the temperature is above  $85^\circ\text{C}.$ 

4.Fixtures should not incur stress on the component when mounting and during soldering process. 5.SAC 305 solder alloy is recommended.

6 No more than one wave soldering pass.

7.During wave soldering, the PCB top-surface temperature should be kept below 105°C.

#### Soldering General Notes:

1.Through-hole displays are incompatible with reflow soldering.

2.If components will undergo multiple soldering processes, or other processes where the components may be subjected to intense heat, please check with Kingbright for compatibility.

#### Cleaning

1.Mild "no-clean" fluxes are recommended for use in soldering.

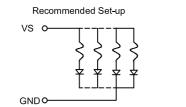
2.If cleaning is required, Kingbright recommends to wash components with water only. Do not use harsh organic solvents for cleaning because they may damage the plastic parts .

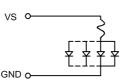
- 3. The cleaning process should take place at room temperature and the devices should not be washed for more than one minute.
- 4. When water is used in the cleaning process, immediately remove excess moisture from the component with forced-air drying afterwards.

#### **Circuit Design Notes**

1.Protective current-limiting resistors may be necessary to operate the LEDs within the specified range.

2.LEDs mounted in parallel should each be placed in series with its own current-limiting resistor.





Invalid Set-up

3. The driving circuit should be designed to protect the LED against reverse voltages and transient voltage spikes when the circuit is powered up or shut down.

- 4. The safe operating current should be chosen after considering the maximum ambient temperature of the operating environment.
- 5. Prolonged reverse bias should be avoided, as it could cause metal migration, leading to an increase in leakage current or causing a short circuit.

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