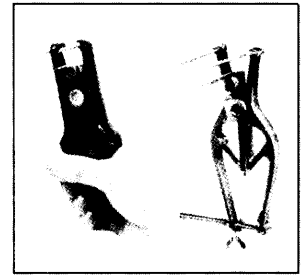


SLEEVE FITTING TOOLS

For the more elastomeric types of sleeving ie Helsyn, the Hellermann range of 3 prong sleeve expanding tools is recommended. Having selected the appropriate tool, the tips are lightly lubricated with Hellerine and the sleeve then slid onto the prongs.

REF	ORDER CODE	SLEEVE SIZE	MAX. SLEEVE LENGTH
SS	I203	H12-H20	19.1
S	I202	H30	19.1
K	I205	H50-H100	31.8
G	I206	H150-H200	50.8



UNIVERSAL SLEEVE FITTING TOOL KIT

The tool included in the Hellermann Type D sleeve fitting kit has interchangeable prongs to enable a wide range of sleeve sizes to be fitted.

CONTENTS OF KIT

- 1 Tool Body.
- Set of Type 'SS' Prongs for sleeves from 1.2mm – 30mm i.d.
- 1 Set of Type 'S' Prongs for sleeves from 3.0mm to 5.5mm i.d.
- 1 Set of Type 'K' Prongs for sleeves from 5.5mm to 11.5mm i.d.
- 1 Bottle of Hellerine Lubricant.
- 1 Prong assembly locator.



REF	ORDER CODE
D Kit	I201

HELLERINE LUBRICANT

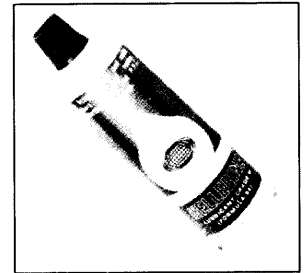
Hellerine M is fungistatic lubricating oil ideal for lubricating most rubber and plastic cable markers. It has many other uses where the assembled product can tolerate traces of residue lubricant.

The fungistatic properties of this material are essential when electrical equipment is intended for use under tropical conditions.

Supplied in a carton 4 x 284 ml.

TYPICAL PROPERTIES

- Specific gravity 0.88-0.90
- Redwood viscosity 137.3-165.3
- Dielectric strength 9.4kV/mm
- Shelf life 5 years
- Hellerine Lubricant Grade M is approved under AFS. No 611A (DTD900/4877)

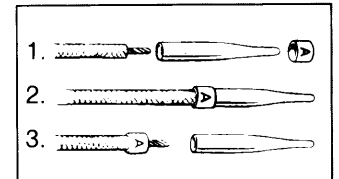


REF	ORDER CODE
Hellerine Lubricant	R201

PTFE COATED THIMBLE JIGS

For very small bore sleeves or sleeves that have very little elasticity the Thimble Jig is a most suitable fitting tool. When fitting sleeves with tools or thimble jigs the use of Hellerine Lubricant is recommended.

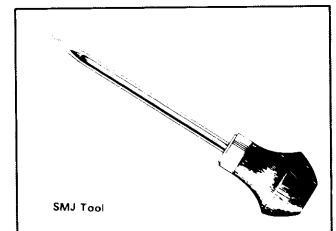
REF	ORDER CODE	TO SUIT
TJC00	1330	HGRN00
TJC1-3	1331	HGRN1-3
TJC2-5	1332	HGRN2-5
TJC4-9	1333	HGRN4-9



SMJ TOOLS

The Sleeve Mounting Jig (SMJ) is ideally suited for the smaller size of the elastomeric materials and PVC due to this materials lack of inherent stretch.

REF	ORDER CODE	DIMENSION		SLEEVE REF
		INNER	OUTER	
SMJ1	I321	1.2	2.2	P10
SMJ2	I322	1.5	2.5	P12
SMJ3	I323	1.5	3.0	P15
SMJ4	I324	2.0	4.0	P20
SMJ5	I325	2.5	5.0	P25



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