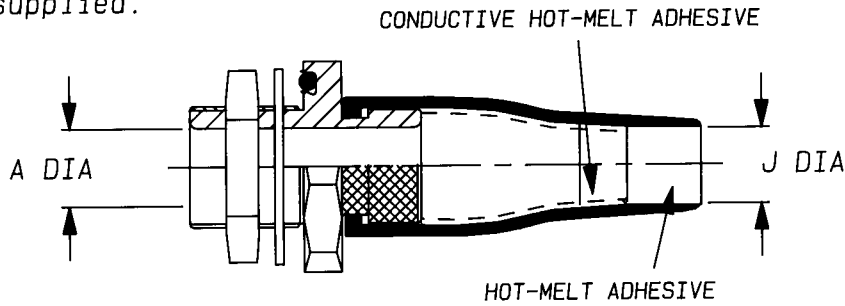


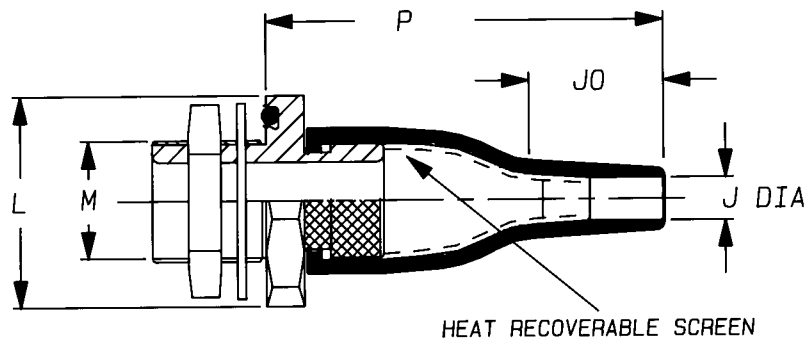
TCFR-**-***-0**-100CH

See over for Part Numbering System

a) Part as supplied.



b) Part after unrestricted recovery.



KITS TO INCLUDE CLEANING TISSUE, 1 PIECE 100 GRIT EMERY CLOTH & PACKING PIECE.
KIT TO BE USED IN CONJUNCTION WITH TCFS INSTALLATION PROCEDURE.

Dimensions (in millimetres)

PART No.	A	J		M	A/F	L	P	JO
	min	min	max	THREAD	Nut	NOM	±10%	Ref
		a	b				b	b
TCFR-12	7.4	7.0	5.0	M12 x 1.5	17	24	50	15
TCFR-16	10.1	9.0	6.0	M16 x 1.5	22	29	52	17
TCFR-20	14.1	11.0	7.2	M20 x 1.5	27	34	60	20
TCFR-24	19.1	17.0	8.5	M24 x 1.5	30	38	74	25
TCFR-30	24.1	21.0	10.0	M30 x 1.5	36	47	85	30
TCFR-36	30.1	29.0	15.8	M36 x 1.5	41	52	95	30
TCFR-48	40.1	36.0	16.8	M48 x 1.5	55	67	112	38

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Drawn A.LILLEY. Checked *AL* Issue **3** Date November 1992 Conforms to ISO Recommendations

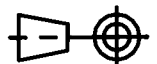
Approval
Design

AAJ Sutter MKTG.

G.C.

m

3rd Angle Projection
Not to Scale



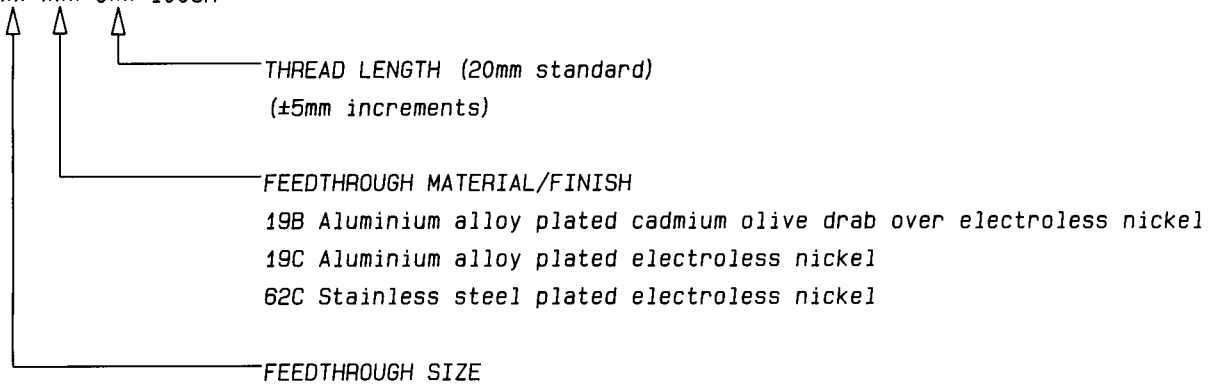
Iss.	Date	E.C.R. No.	Details of Change
2	August 1991	H0044	L was %
3	November 1992	H0125	S/S 30 L WAS 48

Material

(-100) ZERO HALOGEN

Part Numbering System.

TCFR-**-***-0**-100CH



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