

Safety Data Sheet

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Document group:16-3085-4Version number:Revision date:26/09/2013Supersedes date:Transportation version number:3.00 (28/04/2012)

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

11.00

04/10/2012

IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

3M TC-2707 Thermally Conductive Adhesive

Product identification numbers 62-2661-1435-4

1.2. Relevant identified uses of the substance or mixture and uses advised against Adhesive

1.3. Details of the supplier of the substance or mixture

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.

E Mail: tox.uk@mmm.com Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

This product is a kit or a multipart product which consists of multiple, independently packaged components. A Safety Data Sheet for each of these components is included. Please do not separate the component Safety Data Sheets from this cover page. The document numbers of the MSDSs for components of this product are:

16-3082-1, 16-3083-9

TRANSPORTATION INFORMATION

62-2661-1435-4

Component 1

ADR/RID: UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE,LIQUID,N.O.S.LIMITED QUANTITY, (BISPHENOL A-EPICHLOROHYDRIN COPOLYMER), 9., III, (E), ADR Classification Code: M6. IMDG-CODE: UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE,LIQUID, N.O.S., (BISPHENOL A-EPICHLOROHYDRIN COPOLYMER), 9., III, LIMITED QUANTITY, EMS: FA,SF. ICAO/IATA: UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE,LIQUID,N.O.S., (BISPHENOL A-

3M TC-2707 Thermally Conductive Adhesive

EPICHLOROHYDRIN COPOLYMER), 9., III, fish and tree marking may be required (> 5kg/l).

Component 2

ADR/RID: UN2735, AMINES, LIQUID, CORROSIVE, N.O.S. LIMITED QUANTITY, (CONTAINS 4,7,10-TRIOXATRIDECANE-1,13-DIAMINE3,3'Oxybis(ethyleneoxy)bis(propylamine)), 8., II, (E), ADR Classification Code: C7. IMDG-CODE: UN2735, AMINES, LIQUID, CORROSIVE, N.O.S., (CONTAINS 4,7,10-TRIOXATRIDECANE-1,13-DIAMINE3,3'Oxybis(ethyleneoxy)bis(propylamine)), 8., II, IMDG-Code segregation code: 18- ALKALIS, LIMITED QUANTITY, EMS: FA,SB.

ICAO/IATA: UN2735, AMINES, LIQUID, CORROSIVE, N.O.S., (CONTAINS 4,7,10-TRIOXATRIDECANE-1,13-DIAMINE3,3'Oxybis(ethyleneoxy)bis(propylamine)), 8., II.

KIT LABEL

2.2. Label elements CLP REGULATION (EC) No 1272/2008

SIGNAL WORD DANGER!

| Symbols: | | |
|-------------------|---------------------------------|---------------|
| GHS05 (Corrosion) | GHS07 (Exclamation mark) GHS09 | (Environment) |

Pictograms



HAZARD STATEMENTS:

H314 H317 Causes severe skin burns and eye damage. May cause an allergic skin reaction.

H411

Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

| Prevention: P260 P280D P273 | Do not breathe dust/fume/gas/mist/vapours/spray. Wear protective gloves, protective clothing, and eye/face protection. Avoid release to the environment. |
|---|--|
| Response: | |
| P303 + P361 + P353 | IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. |
| P305 + P351 + P338 | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. |
| P310 | Immediately call a POISON CENTER or doctor/physician. |
| P333 + P313 | If skin irritation or rash occurs: Get medical advice/attention. |
| Disposal: | |
| P501 | Dispose of contents/container in accordance with applicable local/regional/national/international |

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

3M TC-2707 Thermally Conductive Adhesive

SUPPLEMENTAL INFORMATION

Supplemental Hazard Statements:

EUH205 Contains epoxy constituents. May produce an allergic reaction.

Notes on labelling

For ingredient disclosure, see documents 16-3082-1 and 16-3083-9

Dangerous substances(67/548/EEC)/preparations(1999/45/EC) directive

Symbol(s)



Corrosive



Dangerous for the environment

Contains:

Consult the component labels for disclosable ingredients.

Risk phrases

| r | |
|----------------|---|
| R34 | Causes burns. |
| R43 | May cause sensitisation by skin contact. |
| R51/53 | Toxic to aquatic organisms. May cause long-term adverse effects in the aquatic environment. |
| Safety phrases | |
| S23A | Do not breathe vapour. |
| S24 | Avoid contact with skin. |
| S36/37/39B | Wear suitable protective clothing, gloves, and eye and face protection. |
| S26 | In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. |
| S28C | After contact with skin, wash immediately with plenty of water for 15 minutes. |
| S45 | In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible). |
| S61 | Avoid release to the environment. Refer to special instructions/safety data sheets. |

Special provisions concerning the labelling of certain substances

Contains epoxy resins. See information supplied by manufacturer.

Revision information:

Revision Changes: Copyright information was modified. Section 1: Product use information information was added. Label: Signal Word - Header information was added. Label: Signal Word information was added. Label: CLP Classification information was added. Label: CLP Classification - Header information was added. Label: CLP Environmental Hazard Statements information was added. Label: Graphic information was added. Label: Graphic information was added. Label: Symbol information was added. Label: Symbol information was added.

- Label: CLP Precautionary Disposal information was added.
- Label: CLP Precautionary Disposal Header information was added.
- Label: CLP Precautionary Prevention information was added.
- Label: CLP Precautionary Prevention Header information was added.
- Label: CLP Precautionary Response information was added.
- Label: CLP Precautionary Response Header information was added.
- Label: Precautionary Statement Header information was added.
- Label: CLP Supplemental Hazard Statements information was added.
- Label: CLP Supplemental Hazard Statements Header information was added.
- Label: CLP Supplemental Information Header information was added.
- Section 2: Notes on labelling heading information was added.
- Section 15: Label remarks and EU Detergent information was added.
- Section 2: 2.2 & 2.3. CLP REGULATION heading information was added.



Safety Data Sheet

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| Document group: | 16-3082-1 | Version number: | 7.00 |
|------------------------|---------------------------|------------------|------------|
| Revision date: | 26/09/2013 | Supersedes date: | 17/09/2012 |
| Transportation version | number: 1.00 (10/05/2011) | | |

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M Thermally Conductive Adhesive TC-2707 (Part A)

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Adhesive

1.3. Details of the supplier of the substance or mixture

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.

| E Mail: | tox.uk@mmm.com |
|----------|----------------|
| Website: | www.3M.com/uk |

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

Serious Eye Damage/Eye Irritation, Category 1 - Eye Dam. 1; H318 Skin Corrosion/Irritation, Category 1B - Skin Corr. 1B; H314 Skin Sensitization, Category 1 - Skin Sens. 1; H317 Hazardous to the Aquatic Environment (Chronic), Category 3 - Aquatic Chronic 3; H412

For full text of H phrases, see Section 16.

Dangerous substances(67/548/EEC)/preparations(1999/45/EC) directive

Indication of danger Corrosive; C; R34 Sensitizing; R43 Dangerous for the environment; R52/53 For full text of R phrases, see Section 16.

2.2. Label elements CLP REGULATION (EC) No 1272/2008

SIGNAL WORD DANGER!

Symbols: GHS05 (Corrosion) | GHS07 (Exclamation mark) |

Pictograms



| Ingredient | CAS Nbr | % by Wt |
|--|------------|---------|
| 3,3'-Oxybis(ethyleneoxy)bis(propylamine) | 4246-51-9 | 15 - 40 |
| 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro- | 25068-38-6 | 1 - 5 |
| 2,3-epoxypropane | | |

HAZARD STATEMENTS:

| H314 | Causes severe skin burns and eye damage. |
|------|--|
| H317 | May cause an allergic skin reaction. |
| | |

H412 Harmful to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

| Prevention: P260 P280D | Do not breathe dust/fume/gas/mist/vapours/spray. Wear protective gloves, protective clothing, and eye/face protection. |
|------------------------------|--|
| Response: | |
| P303 + P361 + P353 | IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. |
| P305 + P351 + P338 | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. |
| P310 | Immediately call a POISON CENTER or doctor/physician. |
| P333 + P313 | If skin irritation or rash occurs: Get medical advice/attention. |
| Disposal: | |
| P501 | Dispose of contents/container in accordance with applicable local/regional/national/international |

SUPPLEMENTAL INFORMATION

Supplemental Hazard Statements:

| EUH205 |
|--------|

Contains epoxy constituents. May produce an allergic reaction.

Contains 26% of components with unknown hazards to the aquatic environment.

regulations.

Dangerous substances(67/548/EEC)/preparations(1999/45/EC) directive

Symbol(s)



Corrosive

Contains:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane; 3,3'-Oxybis(ethyleneoxy)bis(propylamine)

Risk phrases

| rush philases | |
|----------------|--|
| R34 | Causes burns. |
| R43 | May cause sensitisation by skin contact. |
| R52/53 | Harmful to aquatic organisms. May cause long-term adverse effects in the aquatic environment. |
| Safety phrases | |
| S23A | Do not breathe vapour. |
| S24 | Avoid contact with skin. |
| S36/37/39B | Wear suitable protective clothing, gloves, and eye and face protection. |
| S26 | In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. |
| S28C | After contact with skin, wash immediately with plenty of water for 15 minutes. |
| S45 | In case of accident or if you feel unwell, seek medical advice immediately (show the label where |
| | possible). |
| S61 | Avoid release to the environment. Refer to special instructions/safety data sheets. |
| | |

Special provisions concerning the labelling of certain substances

Contains epoxy resins. See information supplied by manufacturer.

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

| Ingredient | CAS Nbr | EU Inventory | % by Wt | Classification |
|--|--------------|---------------------|---------|------------------------------------|
| Aluminium | 7429-90-5 | EINECS 231- | 40 - 70 | F:R11-15 - Nota T (EU) |
| | | 072-3 | | |
| | | | | Flam. Sol. 1, H228; Water-react. |
| | | | | 2, H261 - Nota T (CLP) |
| 3,3'-Oxybis(ethyleneoxy)bis(propylamine) | 4246-51-9 | EINECS 224- | 15 - 40 | C:R34; R52/53 (Self Classified) |
| | | 207-2 | | |
| | | | | Skin Corr. 1B, H314; Aquatic |
| | | | | Chronic 3, H412 (Self |
| | | | | Classified) |
| modified diglycidyl ether of bisphenol a | Trade Secret | | 7 - 13 | |
| 4,4'-Isopropylidenediphenol, oligomeric | 25068-38-6 | NLP 500-033- | 1 - 5 | Xi:R36-38; N:R51/53; R43 (EU) |
| reaction products with 1-chloro-2,3- | | 5 | | |
| epoxypropane | | | | Skin Irrit. 2, H315; Eye Irrit. 2, |
| | | | | H319; Skin Sens. 1, H317; |
| | | | | Aquatic Chronic 2, H411 (CLP) |
| Silane, trimethoxyoctyl-, hydrolysis | 92797-60-9 | EINECS 296- | 1 - 5 | |

| products with silica | | 597-2 | | |
|---------------------------------------|-----------|----------------------|-------|---|
| 2,4,6-Tris(dimethylaminomethyl)phenol | 90-72-2 | EINECS 202- 013-9 | 1 - 5 | Xn:R22; Xi:R36-38 (EU) |
| | | | | Acute Tox. 4, H302; Skin Irrit. 2, H315; Eye Irrit. 2, H319 (CLP) |
| Silicon dioxide | 7631-86-9 | EINECS 231- 545-4 | 1 - 5 | |

Please see section 16 for the full text of any R phrases and H statements referred to in this section Please refer to section 15 for the any applicable Notas that have been applied to the above components

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contaminated clothing. Get immediate medical attention. Wash clothing before reuse.

Eye contact

Immediately flush with large amounts of water for at least 15 minutes. Remove contact lenses if easy to do. Continue rinsing. Immediately get medical attention.

If swallowed

Rinse mouth. Do not induce vomiting. Get immediate medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1 Information on toxicological effects

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

| <u>Substance</u> | | | | |
|------------------|--|--|--|--|
| Carbon monoxide. | | | | |
| Carbon dioxide. | | | | |

<u>Condition</u> During combustion. During combustion.

5.3. Advice for fire-fighters

No unusual fire or explosion hazards are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning: A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a toxic, corrosivity or flammability hazard. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Dispose of collected material as soon as possible. Contain spill. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Seal the container.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store away from acids. Store away from oxidising agents. Store away from areas where product may come into contact with food or pharmaceuticals.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

| Ingredient Aluminium | CAS Nbr 7429-90-5 | Agency Health and Safety Comm. | Limit type TWA(as inhalable dust):10 mg/m ³ ;TWA(as respirable | Additional comments |
|---------------------------------------|-----------------------------|--------------------------------------|--|---------------------|
| | | (UK) | dust):4 mg/m ³ | |
| Silica, amorphous | 7631-86-9 | Health and | TWA(as inhalable dust):6 | |
| | | Safety Comm. | mg/m3;TWA(as respirable | |
| | | (UK) | dust):2.4 mg/m3 | |
| Health and Safety Comm. (UK) : UK Hea | lth and Safety Co | mmission | , <u> </u> | |
| TWA: Time-Weighted-Average | | | | |

STEL: Short Term Exposure Limit

CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Provide ventilated enclosure for heat curing. Curing enclosures must be exhausted to outdoors or to a suitable emission control device. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Wear eye/face protection. The following eye protection(s) are recommended: Safety glasses with side shields. Indirect vented goggles.

Skin/hand protection

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials. Gloves made from the following material(s) are recommended: Polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

| Physical state | Liquid. |
|-----------------------------|---------------------------------|
| Specific Physical Form: | Viscous. |
| Appearance/Odour | grey, very mild pungent odour. |
| Odour threshold | No data available. |
| рН | No data available. |
| Boiling point/boiling range | Not applicable. |
| Melting point | Not applicable. |
| Flammability (solid, gas) | Not applicable. |
| Explosive properties | Not classified |
| Oxidising properties | Not classified |
| Flash point | 140 °C [Test Method:Estimated] |
| Autoignition temperature | No data available. |
| Flammable Limits(LEL) | No data available. |
| Flammable Limits(UEL) | No data available. |
| Vapour pressure | 0.3 Pa [@ 20 °C] |
| Relative density | 1.52 [<i>Ref Std</i> :WATER=1] |
| Water solubility | Negligible |
| Solubility- non-water | No data available. |

| Partition coefficient: n-octanol/wat | |
|---|--|
| Evaporation rate | Not applicable. |
| Vapour density | Nil |
| Decomposition temperature | No data available. |
| Viscosity | 47 Pa-s [@ 20 °C] |
| Density | 1.52 g/ml |
| Other information | |
| Volatile organic compounds (VOC | C) 10.6 g/l [<i>Test Method</i> :EPA method 24A] |
| Percent volatile | 0.00 % weight |
| VOC less H2O & exempt solvents | s 10.6 g/l [<i>Test Method</i> :EPA method 24A] |
| - | |
| Decomposition temperature Viscosity Density Other information Volatile organic compounds (VOC Percent volatile | No data available. 47 Pa-s [@ 20 °C] 1.52 g/ml C) 10.6 g/l [<i>Test Method</i> :EPA method 244 0.00 % weight |

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature reaction (exothem) with production of intense heat and smoke.

10.5 Incompatible materials Strong acids. Strong oxidising agents.

10.6 Hazardous decomposition products

Substance Aldehydes. Condition Not specified.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Vapours from heated material may cause irritation of the respiratory system: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, nose and throat pain.

Skin contact

Corrosive (skin burns): Signs/symptoms may include localised redness, swelling, itching, intense pain, blistering, ulceration, and tissue destruction.

Prolonged or repeated exposure may cause:

Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Corrosive (eye burns): Signs/symptoms may include cloudy appearance of the cornea, chemical burns, severe pain, tearing, ulcerations, significantly impaired vision or complete loss of vision. Vapours from heated material may cause eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion

Gastrointestinal corrosion: Signs/symptoms may include severe mouth, throat and abdominal pain, nausea, vomiting, and diarrhea; blood in the faeces and/or vomitus may also be seen.

Toxicological Data

Acute Toxicity

| Name | Route | Species | Value |
|---|-------------|-----------|--|
| Overall product | Ingestion | | Data not available or insufficient for classification; |
| - | _ | | calculated ATE >5,000 mg/kg |
| Aluminium | Dermal | | LD50 estimated to be $> 5,000 \text{ mg/kg}$ |
| Aluminium | Ingestion | | LD50 estimated to be $> 5,000 \text{ mg/kg}$ |
| Aluminium | Inhalation- | Rat | LC50 > .888 mg/l |
| | Dust/Mist | | |
| | (4 hours) | | |
| 3,3'-Oxybis(ethyleneoxy)bis(propylamine) | Dermal | Rabbit | LD50 2,500 mg/kg |
| 3,3'-Oxybis(ethyleneoxy)bis(propylamine) | Ingestion | Rat | LD50 3,160 mg/kg |
| modified diglycidyl ether of bisphenol a | Dermal | Not | LD50 3,000 mg/kg |
| | | available | |
| modified diglycidyl ether of bisphenol a | Ingestion | Not | LD50 > 34,000 mg/kg |
| | | available | |
| 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1- | Dermal | Rat | LD50 > 1,600 mg/kg |
| chloro-2,3-epoxypropane | | | |
| 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1- | Ingestion | Rat | LD50 > 1,000 mg/kg |
| chloro-2,3-epoxypropane | | | |
| Silane, trimethoxyoctyl-, hydrolysis products with silica | Dermal | | LD50 estimated to be $> 5,000 \text{ mg/kg}$ |
| Silicon dioxide | Dermal | Rabbit | LD50 > 5,000 mg/kg |
| Silane, trimethoxyoctyl-, hydrolysis products with silica | Ingestion | Rat | LD50 > 5,340 mg/kg |
| Silicon dioxide | Inhalation- | Rat | LC50 > 0.691 mg/l |
| | Dust/Mist | | - |
| | (4 hours) | | |
| Silicon dioxide | Ingestion | Rat | LD50 > 5,110 mg/kg |
| 2,4,6-Tris(dimethylaminomethyl)phenol | Dermal | Rat | LD50 1,280 mg/kg |
| 2,4,6-Tris(dimethylaminomethyl)phenol | Ingestion | Rat | LD50 1,000 mg/kg |

ATE = acute toxicity estimate

Skin Corrosion/Irritation

| Name | Species | Value |
|--|---------|---|
| Aluminium | Rabbit | No significant irritation |
| 3,3'-Oxybis(ethyleneoxy)bis(propylamine) | Rabbit | Corrosive |
| modified diglycidyl ether of bisphenol a | | No significant irritation |
| 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- | Rabbit | Mild irritant |
| epoxypropane | | |
| Silane, trimethoxyoctyl-, hydrolysis products with silica | | Data not available or insufficient for classification |
| Silicon dioxide | Rabbit | No significant irritation |
| 2,4,6-Tris(dimethylaminomethyl)phenol | Rabbit | Corrosive |

Serious Eye Damage/Irritation

| Name | Species | Value |
|--|---------|---|
| Aluminium | Rabbit | No significant irritation |
| 3,3'-Oxybis(ethyleneoxy)bis(propylamine) | similar | Corrosive |
| | health | |
| | hazards | |
| modified diglycidyl ether of bisphenol a | | No significant irritation |
| 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- | Rabbit | Moderate irritant |
| epoxypropane | | |
| Silane, trimethoxyoctyl-, hydrolysis products with silica | | Data not available or insufficient for classification |
| Silicon dioxide | Rabbit | No significant irritation |
| 2,4,6-Tris(dimethylaminomethyl)phenol | Rabbit | Corrosive |

Skin Sensitisation

| Name | Species | Value |
|--|---------|---|
| Aluminium | Guinea | Not sensitizing |
| | pig | |
| 3,3'-Oxybis(ethyleneoxy)bis(propylamine) | | Data not available or insufficient for classification |
| modified diglycidyl ether of bisphenol a | | Not sensitizing |
| 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- | Human | Sensitising |
| epoxypropane | and | |
| | animal | |
| Silane, trimethoxyoctyl-, hydrolysis products with silica | | Data not available or insufficient for classification |
| Silicon dioxide | Human | Not sensitizing |
| | and | |
| | animal | |
| 2,4,6-Tris(dimethylaminomethyl)phenol | Guinea | Some positive data exist, but the data are not |
| | pig | sufficient for classification |

Respiratory Sensitisation

| Name | Species | Value |
|--|---------|---|
| Aluminium | Human | Some positive data exist, but the data are not |
| | | sufficient for classification |
| 3,3'-Oxybis(ethyleneoxy)bis(propylamine) | | Data not available or insufficient for classification |
| modified diglycidyl ether of bisphenol a | | Data not available or insufficient for classification |
| 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- | Human | Some positive data exist, but the data are not |
| epoxypropane | | sufficient for classification |
| Silane, trimethoxyoctyl-, hydrolysis products with silica | | Data not available or insufficient for classification |
| Silicon dioxide | | Data not available or insufficient for classification |
| 2,4,6-Tris(dimethylaminomethyl)phenol | | Data not available or insufficient for classification |

Germ Cell Mutagenicity

| Name | Route | Value |
|--|----------|---|
| Aluminium | In Vitro | Not mutagenic |
| 3,3'-Oxybis(ethyleneoxy)bis(propylamine) | | Data not available or insufficient for classification |
| modified diglycidyl ether of bisphenol a | | Data not available or insufficient for classification |
| 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- | In vivo | Not mutagenic |
| epoxypropane | | |
| 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- | In Vitro | Some positive data exist, but the data are not |
| epoxypropane | | sufficient for classification |
| Silane, trimethoxyoctyl-, hydrolysis products with silica | | Data not available or insufficient for classification |
| Silicon dioxide | In Vitro | Not mutagenic |
| 2,4,6-Tris(dimethylaminomethyl)phenol | In Vitro | Not mutagenic |

Carcinogenicity

| Name | Route | Species | Value |
|---|------------|---------|---|
| Aluminium | | | Data not available or insufficient for classification |
| 3,3'-Oxybis(ethyleneoxy)bis(propylamine) | | | Data not available or insufficient for classification |
| modified diglycidyl ether of bisphenol a | | | Data not available or insufficient for classification |
| 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1- | Dermal | Mouse | Some positive data exist, but the data are not |
| chloro-2,3-epoxypropane | | | sufficient for classification |
| Silane, trimethoxyoctyl-, hydrolysis products with silica | | | Data not available or insufficient for classification |
| Silicon dioxide | Not | Mouse | Some positive data exist, but the data are not |
| | specified. | | sufficient for classification |

| 2,4,6-Tris(dimethylaminomethyl)phenol | | Data not available or insufficient for classification |
|---------------------------------------|--|---|

Reproductive Toxicity

Reproductive and/or Developmental Effects

| Name | Route | Value | Species | Test result | Exposure Duration |
|---|-----------|--|---------|-----------------------------|-------------------------|
| 3,3'-Oxybis(ethyleneoxy)bis(propylamine) | | Data not available or insufficient for classification | | | |
| modified diglycidyl ether of bisphenol a | | Data not available or insufficient for classification | | | |
| 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane | Ingestion | Not toxic to female reproduction | Rat | NOAEL 750 mg/kg/day | 2 generation |
| 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane | Ingestion | Not toxic to male reproduction | Rat | NOAEL 750 mg/kg/day | 2 generation |
| 4,4'-lsopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane | Dermal | Not toxic to development | Rabbit | NOAEL 300 mg/kg/day | during organogenesis |
| 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane | Ingestion | Not toxic to development | Rat | NOAEL 750 mg/kg/day | 2 generation |
| Silane, trimethoxyoctyl-, hydrolysis products with silica | | Data not available or insufficient for classification | | | |
| Silicon dioxide | Ingestion | Not toxic to female reproduction | Rat | NOAEL 509 mg/kg/day | 1 generation |
| Silicon dioxide | Ingestion | Not toxic to male reproduction | Rat | NOAEL 497 mg/kg/day | 1 generation |
| Silicon dioxide | Ingestion | Not toxic to development | Rat | NOAEL 1,350 mg/kg/day | during organogenesis |
| 2,4,6-Tris(dimethylaminomethyl)phenol | | Data not available or insufficient for classification | | | |

Target Organ(s)

Specific Target Organ Toxicity - single exposure

| Name | Route | Target Organ(s) | Value | Species | Test result | Exposure Duration |
|---|------------|------------------------|--|---------|------------------------|----------------------|
| 3,3'- Oxybis(ethyleneoxy)bis(pr opylamine) | Inhalation | respiratory irritation | Some positive data exist, but the data are not sufficient for classification | | NOAEL Not available | |
| modified diglycidyl ether of bisphenol a | | | Data not available or insufficient for classification | | | |
| Silane, trimethoxyoctyl-, hydrolysis products with silica | | | Data not available or insufficient for classification | | | |
| Silicon dioxide | | | Data not available or insufficient for classification | | | |
| 2,4,6- Tris(dimethylaminomethyl) phenol | Inhalation | respiratory irritation | Some positive data exist, but the data are not sufficient for classification | | NOAEL Not available | |

Specific Target Organ Toxicity - repeated exposure

| Name | Route | Target Organ(s) | Value | Species | Test result | Exposure Duration |
|--|------------|--|--|---------|------------------------|-----------------------|
| Aluminium | Inhalation | nervous system respiratory system | Some positive data exist, but the data are not sufficient for classification | Human | NOAEL Not available | occupational exposure |
| 3,3'- Oxybis(ethyleneoxy)bis(pr opylamine) | | | Data not available or insufficient for classification | | | |
| modified diglycidyl ether of bisphenol a | | | Data not available or insufficient for classification | | | |
| 4,4'- | Dermal | liver | Some positive data exist, but the | Rat | NOAEL | 2 years |

| Isopropylidenediphenol, oligometic reaction products with 1-chloro- 2,3-epoxypropane | | | data are not sufficient for classification | | 1,000 mg/kg/day | |
|--|------------|--|--|-------|-----------------------------|--------------------------|
| 4,4'- Isopropylidenediphenol, oligomeric reaction products with 1-chloro- 2,3-epoxypropane | Dermal | nervous system | All data are negative | Rat | NOAEL 1,000 mg/kg/day | 13 weeks |
| 4,4'- Isopropylidenediphenol, oligomeric reaction products with 1-chloro- 2,3-epoxypropane | Ingestion | auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder | All data are negative | Rat | NOAEL 1,000 mg/kg/day | 28 days |
| Silicon dioxide | Inhalation | respiratory system silicosis | All data are negative | Human | NOAEL Not available | occupational exposure |
| Silane, trimethoxyoctyl-, hydrolysis products with silica | | | Data not available or insufficient for classification | | | |
| 2,4,6- Tris(dimethylaminomethyl))phenol | Dermal | skin liver nervous system | Some positive data exist, but the data are not sufficient for classification | Rat | NOAEL 125 mg/kg/day | 28 days |
| 2,4,6- Tris(dimethylaminomethyl))phenol | Dermal | auditory system hematopoietic system eyes | All data are negative | Rat | NOAEL 125 mg/kg/day | 28 days |

Aspiration Hazard

| Name | Value |
|--|--------------------------|
| Aluminium | Not an aspiration hazard |
| 3,3'-Oxybis(ethyleneoxy)bis(propylamine) | Not an aspiration hazard |
| modified diglycidyl ether of bisphenol a | Not an aspiration hazard |
| 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- | Not an aspiration hazard |
| epoxypropane | |
| Silane, trimethoxyoctyl-, hydrolysis products with silica | Not an aspiration hazard |
| Silicon dioxide | Not an aspiration hazard |
| 2,4,6-Tris(dimethylaminomethyl)phenol | Not an aspiration hazard |

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

No product test data available.

| Material | CAS Nbr | Organism | Туре | Exposure | Test endpoint | Test result |
|----------------|------------|----------|--------------|----------|---------------|-------------|
| 4,4'- | 25068-38-6 | Ricefish | Experimental | 96 hours | LC50 | 1.41 mg/l |
| Isopropylidene | | | | | | |
| diphenol, | | | | | | |
| oligomeric | | | | | | |
| reaction | | | | | | |
| products with | | | | | | |
| 1-chloro-2,3- | | | | | | |

| epoxypropane | | | | | | |
|-----------------|--------------|--------------|------------------|----------|------|---------------|
| 3,3'- | 4246-51-9 | Crustacea | Experimental | 48 hours | EC50 | 220 mg/l |
| Oxybis(ethylen | | | I | | | |
| eoxy)bis(propy | | | | | | |
| lamine) | | | | | | |
| 3,3'- | 4246-51-9 | Golden Orfe | Experimental | 96 hours | LC50 | 220 mg/l |
| Oxybis(ethylen | | | I | | | |
| eoxy)bis(propy | | | | | | |
| lamine) | | | | | | |
| 3,3'- | 4246-51-9 | Algae | Experimental | 72 hours | EC50 | 69 mg/l |
| Oxybis(ethylen | | 0 | I | | | |
| eoxy)bis(propy | | | | | | |
| lamine) | | | | | | |
| 2,4,6- | 90-72-2 | Common Carp | Experimental | 96 hours | LC50 | 175 mg/l |
| Tris(dimethyla | | 1 | 1 | | | C |
| minomethyl)ph | | | | | | |
| enol | | | | | | |
| 2,4,6- | 90-72-2 | Grass Shrimp | Experimental | 96 hours | LC50 | 718 mg/l |
| Tris(dimethyla | | 1 | 1 | | | e |
| minomethyl)ph | | | | | | |
| enol | | | | | | |
| Silane, | 92797-60-9 | Zebra Fish | Experimental | 96 hours | NOEC | >=10,000 mg/l |
| trimethoxyocty | | | 1 | | | , 2 |
| l-, hydrolysis | | | | | | |
| products with | | | | | | |
| silica | | | | | | |
| Silane, | 92797-60-9 | Algae | Experimental | 72 hours | EC50 | >=10,000 mg/l |
| trimethoxyocty | | 0 | I | | | |
| l-, hydrolysis | | | | | | |
| products with | | | | | | |
| silica | | | | | | |
| Silane, | 92797-60-9 | Water flea | Experimental | 24 hours | NOEC | >=10,000 mg/l |
| trimethoxyocty | | | 1 | | | |
| l-, hydrolysis | | | | | | |
| products with | | | | | | |
| silica | | | | | | |
| 4,4'- | 25068-38-6 | Water flea | Experimental | 21 days | NOEC | 0.3 mg/l |
| Isopropylidene | | | 1 | 2 | | C |
| diphenol, | | | | | | |
| oligomeric | | | | | | |
| reaction | | | | | | |
| products with | | | | | | |
| 1-chloro-2,3- | | | | | | |
| epoxypropane | | | | | | |
| modified | Trade Secret | | Data not | | | % weight |
| diglycidyl | | | available or | | | |
| ether of | | | insufficient for | | | |
| bisphenol a | | | classification | | | |
| Aluminium | 7429-90-5 | | Data not | | | |
| | | | available or | | | |
| | | | insufficient for | | | |
| | | | classification | | | |
| Silicon dioxide | 7631-86-9 | | Data not | | | |
| | | | available or | | | |
| 1 | | | insufficient for | | | |

| | classification | | |
|--|----------------|--|--|
| | classification | | |

12.2. Persistence and degradability

| Material | CAS Nbr | Test type | Duration | Study Type | Test result | Protocol |
|--|--------------|--|----------|-------------------------|-----------------|-----------------------------------|
| modified diglycidyl ether of bisphenol a | Trade Secret | Data not available or insufficient for classification | N/A | N/A | N/A | N/A |
| 3,3'- Oxybis(ethylen eoxy)bis(propy lamine) | 4246-51-9 | Estimated Biodegradation | 28 days | BOD | 12.6 % weight | OECD 301C - MITI test (I) |
| 4,4'- Isopropylidene diphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane | 25068-38-6 | Laboratory Hydrolysis | | Hydrolytic half-life | <2 days (t 1/2) | Other methods |
| 4,4'- Isopropylidene diphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane | 25068-38-6 | Laboratory Biodegradation | 28 days | BOD | 0 % weight | OECD 301C - MITI test (I) |
| Silane, trimethoxyocty l-, hydrolysis products with silica | 92797-60-9 | Data not available or insufficient for classification | N/A | N/A | N/A | N/A |
| 2,4,6- Tris(dimethyla minomethyl)ph enol | 90-72-2 | Experimental Biodegradation | 28 days | BOD | 4 % weight | OECD 301D - Closed bottle test |
| Aluminium | 7429-90-5 | Data not available or insufficient for classification | N/A | N/A | N/A | N/A |
| Silicon dioxide | 7631-86-9 | Data not available or insufficient for classification | N/A | N/A | N/A | N/A |

12.3 : Bioaccumulative potential

| Material | CAS Nbr | Test type | Duration | Study Type | Test result | Protocol |
|-------------|--------------|------------------|----------|------------|-------------|---------------|
| modified | Trade Secret | Data not | N/A | N/A | N/A | N/A |
| diglycidyl | | available or | | | | |
| ether of | | insufficient for | | | | |
| bisphenol a | | classification | | | | |
| 3,3'- | 4246-51-9 | Estimated | | Log Kow | -1.46 | Other methods |

| Oxybis(ethylen eoxy)bis(propy lamine) | | Bioconcentrati on | | | | |
|--|------------|--|---------|----------------------------|-------|---------------|
| 4,4'- Isopropylidene diphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane | 25068-38-6 | Laboratory BCF - Other | 28 days | Bioaccumulati on factor | <42 | Other methods |
| Silane, trimethoxyocty l-, hydrolysis products with silica | 92797-60-9 | Data not available or insufficient for classification | N/A | N/A | N/A | N/A |
| 2,4,6- Tris(dimethyla minomethyl)ph enol | 90-72-2 | Experimental Bioconcentrati on | | Log Kow | -0.66 | Other methods |
| Aluminium | 7429-90-5 | Data not available or insufficient for classification | N/A | N/A | N/A | N/A |
| Silicon dioxide | 7631-86-9 | Data not available or insufficient for classification | N/A | N/A | N/A | N/A |

12.4. Mobility in soil

Please contact manufacturer for more details

12.5. Results of the PBT and vPvB assessment

No information available at this time, contact manufacturer for more details

12.6. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations

Dispose of completely cured (or polymerised) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. If no other disposal options are available, waste product that has been completely cured or polymerised may be placed in a landfill properly designed for industrial waste. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of

3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances
20 01 27* Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

ADR: UN2735 Amines, liquid, corrosive, N.O.S. (contains 4,7,10-trioxatridecane-1,13-diamine); 8; II; (E); C7 IATA: UN2735 Amines, liquid, corrosive, N.O.S. (contains 4,7,10-trioxatridecane-1,13-diamine); 8; II IMDG: UN2735 Amines, liquid, corrosive, N.O.S. (contains 4,7,10-trioxatridecane-1,13-diamine); 8; II; EmS: F-A, S-B

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

| Carcinogenicity | | | |
|-------------------|-----------|-------------------------|------------------------|
| Ingredient | CAS Nbr | Classification | Regulation |
| Silicon dioxide | 7631-86-9 | Gr. 3: Not classifiable | International Agency |
| | | | for Research on Cancer |

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of the Korean Toxic Chemical Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. The components of this product are in compliance with the chemical notification requirements of TSCA.

15.2. Chemical Safety Assessment

Not applicable

SECTION 16: Other information

List of relevant H statements

| H228 | Flammable solid. |
|------|--|
| H261 | In contact with water releases flammable gas. |
| H302 | Harmful if swallowed. |
| H314 | Causes severe skin burns and eye damage. |
| H315 | Causes skin irritation. |
| H317 | May cause an allergic skin reaction. |
| H319 | Causes serious eye irritation. |
| H411 | Toxic to aquatic life with long lasting effects. |
| H412 | Harmful to aquatic life with long lasting effects. |

List of relevant R-phrases

| R11 R15 R22 R34 R36 | Highly flammable. Contact with water liberates highly flammable gases. Harmful if swallowed. Causes burns. Irritating to eyes. |
|---------------------------------|---|
| R38 | Irritating to skin. |
| R43 | May cause sensitisation by skin contact. |
| R51/53 | Toxic to aquatic organisms. May cause long-term adverse effects in the aquatic environment. |
| R52/53 | Harmful to aquatic organisms. May cause long-term adverse effects in the aquatic environment. |
| | tion/ Information of ingredients table information was modified. |
| Section 9: Flammab | ility (solid, gas) information information was modified. |
| | rtation classification information was modified. |
| | ions - Inventories - EU ONLY information was modified. |
| Copyright informati | on was modified. |
| Section 11: Acute T | oxicity table information was modified. |
| | ble information was modified. |
| | e/Irritation Table information was modified. |
| | icity Table information was modified. |
| | able information was modified. |
| | ation Table information was modified. |
| | ity Table information was modified. |
| | ation Table information was modified. |
| | beated Table information was modified. |
| | gle Table information was modified. |
| | Effects - Ingestion information information was modified. Enguishing media information information was modified. |
| | al release clean-up information information was modified. |
| | ate Engineering controls information information was modified. |
| | rmation was modified. |
| | ection - protective clothing text information was added. |
| Section 12: Compor | ent ecotoxicity information information was added. |
| | nce and Degradability information information was added. |
| | ulative potential information information was added. |
| | nent Ecotoxicity table Material column header information was added. |
| Section 12: Compor | nent Ecotoxicity table CAS No column header information was added. |
| Section 12: Compor | nent Ecotoxicity table Organism column header information was added. |
| | nent Ecotoxicity table Type column header information was added. |
| | nent Ecotoxicity table Exposure column header information was added. |
| - | nent Ecotoxicity table End point column header information was added. |
| | nent Ecotoxicity table Result column header information was added. |
| | nce and degradability table Material column header information was added. |
| | nce and degradability table CAS No column header information was added. |
| | nce and degradability table Test Type column header information was added. |
| | nce and degradability table Duration column header information was added. |
| | nce and degradability table Test Result column header information was added. |
| | nce and degradability table Protocol column header information was added. Julative potential table Material column header information was added. |
| | ulative potential table CAS No column header information was added. |
| | ulative potential table CAS No column header information was added. |
| | ulative potential table CAS No column header information was added. |
| | ulative potential table Protocol column header information was added. |
| | ulative potential table Test Type column header information was added. |
| | - Header information was added. |
| 0 | |

Label: Signal Word information was added. Label: CLP Classification - Header information was added. Label: CLP Classification information was added. Label: CLP Classification information was added. Label: CLP Classification - Header information was added. Label: CLP Percent Unknown information was added. Label: CLP Environmental Hazard Statements information was added. Label: Graphic information was added. Label: Graphic information was added. Label: Symbol information was added. Label: Symbol information was added. Label: CLP Precautionary - Disposal information was added. Label: CLP Precautionary - Disposal - Header information was added. Label: CLP Precautionary - Prevention information was added. Label: CLP Precautionary - Prevention - Header information was added. Label: CLP Precautionary - Response information was added. Label: CLP Precautionary - Response - Header information was added. Label: Precautionary Statement - Header information was added. CLP: Ingredient table information was added. Label: CLP Supplemental Hazard Statements information was added. Label: CLP Supplemental Hazard Statements - Header information was added. Label: CLP Supplemental Information - Header information was added. Section 2: 2.2 & 2.3. CLP REGULATION heading information was added. Label: CLP Ingredients table Ingredient heading information was added. Label: CLP Ingredients table CAS No heading information was added. Label: CLP Ingredients table Percent by Wt heading information was added. Section 12: Persistence and degradability table Study Type column header information was added. Section 12:Bioccumulative potential table Test Type column header information was added. Section 9: Odour Threshold information was added. Section 9: Solubility (non-water) information was added. Section 09: Decomposition Temperature information was added. Section 2: H phrase reference information was added. Section 10: Hazardous decomposition products during combustion text information was added. Section 9: Flammability (solid, gas) information information was added. Section 12: Acute aquatic hazard information information was deleted. Section 12: Chronic aquatic hazard heading information was deleted. Section 12: Acute aquatic hazard heading information was deleted. Section 12: Chronic aquatic hazard information information was deleted. Prints No Data if Component ecotoxicity information is not present information was deleted. Prints No Data if Persistence and Degradability information is not present information was deleted. Prints No Data if Bioccumulative potential information is not present information was deleted. Section 8: mg/m³ key information was deleted. Section 8: ppm key information was deleted. Section 8: 8.1. Derived no effect level (DNEL) table heading information was deleted. Section 8: 8.1. Predicted no effect concentrations (PNEC) table heading information was deleted. Section 8: 8.1. Derived no effect level (DNEL) table ingredient column heading information was deleted. Section 8: 8.1. Derived no effect level (DNEL) table population column heading information was deleted. Section 8: 8.1. Derived no effect level (DNEL) table human exposure pattern column heading information was deleted. Section 8: 8.1. Derived no effect level (DNEL) table DNEL column heading information was deleted. Section 8: 8.1. Predicted no effect concentrations (PNEC) table ingredient column heading information was deleted. Section 8: 8.1. Predicted no effect concentrations (PNEC) table compartment column heading information was deleted. Section 8: 8.1. Predicted no effect concentrations (PNEC) table PNEC column heading information was deleted. Section 8: Personal Protection - Skin/hand information information was deleted. Section 8: 8.1. Derived no effect level (DNEL) table Degradation Product column heading information was deleted. Section 8: 8.1. Predicted no effect concentrations (PNEC) table Degradation Product column heading information was deleted.

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3M United Kingdom MSDSs are available at www.3M.com/uk



Safety Data Sheet

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| Document group: | 16-3083-9 | Version number: | 10.00 |
|------------------------|---------------------------|------------------|------------|
| Revision date: | 26/09/2013 | Supersedes date: | 17/09/2012 |
| Transportation version | number: 1.00 (10/05/2011) | | |

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M TC-2707 Thermally Conductive Adhesive (Part B)

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Adhesive

1.3. Details of the supplier of the substance or mixture

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.

| E Mail: | tox.uk@mmm.com |
|----------|----------------|
| Website: | www.3M.com/uk |

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319 Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315 Skin Sensitization, Category 1 - Skin Sens. 1; H317 Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

Dangerous substances(67/548/EEC)/preparations(1999/45/EC) directive

Indication of danger Irritant; Xi; R36/38 Sensitizing; R43 Dangerous for the environment; N; R51/53 For full text of R phrases, see Section 16.

2.2. Label elements CLP REGULATION (EC) No 1272/2008

SIGNAL WORD WARNING!

Symbols: GHS07 (Exclamation mark) |GHS09 (Environment) |

Pictograms



| Ingredient | CAS Nbr | % by Wt |
|--|------------|---------|
| 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro- | 25068-38-6 | 40 - 70 |
| 2,3-epoxypropane | | |

HAZARD STATEMENTS:

| H319 | Causes serious eye irritation. |
|------|--------------------------------------|
| H315 | Causes skin irritation. |
| H317 | May cause an allergic skin reaction. |
| | |

H411 Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS

| Prevention: P280E P273 | Wear protective gloves. Avoid release to the environment. |
|-------------------------------------|--|
| Response: | |
| P305 + P351 + P338 | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. |
| P333 + P313 | If skin irritation or rash occurs: Get medical advice/attention. |
| Disposal: | |
| P501 | Dispose of contents/container in accordance with applicable local/regional/national/international regulations. |

SUPPLEMENTAL INFORMATION

Supplemental Hazard Statements:

```
EUH205 Contains epoxy constituents. May produce an allergic reaction.
```

Dangerous substances(67/548/EEC)/preparations(1999/45/EC) directive

Symbol(s)

3M TC-2707 Thermally Conductive Adhesive (Part B)





for the environment

Contains:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane

Risk phrases

| R36/38 | Irritating to eyes and skin. |
|--------|---|
| R43 | May cause sensitisation by skin contact. |
| R51/53 | Toxic to aquatic organisms. May cause long-term adverse effects in the aquatic environment. |

Safety phrases

| S24 | Avoid contact with skin. |
|-----|---|
| S37 | Wear suitable gloves. |
| S61 | Avoid release to the environment. Refer to special instructions/safety data sheets. |

Special provisions concerning the labelling of certain substances

Contains epoxy resins. See information supplied by manufacturer.

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

| Ingredient | CAS Nbr | EU Inventory | % by Wt | Classification |
|--|------------|----------------------|---------|--|
| 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- | 25068-38-6 | NLP 500-033- 5 | 40 - 70 | Xi:R36-38; N:R51/53; R43 (EU) |
| epoxypropane | | | | Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317; Aquatic Chronic 2, H411 (CLP) |
| Aluminium | 7429-90-5 | EINECS 231- 072-3 | 40 - 70 | F:R11-15 - Nota T (EU) |
| | | | | Flam. Sol. 1, H228; Water-react. 2, H261 - Nota T (CLP) |
| Methyl methacrylate - butadiene - styrene polymer | 25053-09-2 | | 3 - 7 | |

Please see section 16 for the full text of any R phrases and H statements referred to in this section Please refer to section 15 for the any applicable Notas that have been applied to the above components

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1 Information on toxicological effects

4.3. Indication of any immediate medical attention and special treatment required Not applicable

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

<u>Substance</u> Aldehydes. Carbon monoxide. Carbon dioxide. <u>Condition</u> During combustion. During combustion. During combustion.

5.3. Advice for fire-fighters

No unusual fire or explosion hazards are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning: A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a toxic, corrosivity or flammability hazard. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Clean up residue with detergent and water. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store away from acids. Store away from oxidising agents.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

| Ingredient Aluminium | CAS Nbr 7429-90-5 | Agency Health and Safety Comm. (UK) | Limit type TWA(as inhalable dust):10 mg/m ³ ;TWA(as respirable dust):4 mg/m ³ | Additional comments |
|---|-----------------------------|--|---|---------------------|
| Health and Safety Comm. (UK) : UK Hea TWA: Time-Weighted-Average STEL: Short Term Exposure Limit CEIL: Ceiling | lth and Safety Co | mmission | , U | |

8.2. Exposure controls

8.2.1. Engineering controls

Curing enclosures must be exhausted to outdoors or to a suitable emission control device. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Wear eye/face protection. The following eye protection(s) are recommended: Safety glasses with side shields. Indirect vented goggles.

Skin/hand protection

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials. Gloves made from the following material(s) are recommended: Polymer laminate

Respiratory protection

In case of inadequate ventilation wear respiratory protection.

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half mask P2 particulate respirator.

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state Liquid. Appearance/Odour grey, very mild odour. No data available. **Odour threshold** pН No data available. **Boiling point/boiling range** Not applicable. Melting point Not applicable. Flammability (solid, gas) Not applicable. Not classified **Explosive properties Oxidising properties** Not classified **Flash point** >=170 °C [Test Method:Estimated] Autoignition temperature No data available. Flammable Limits(LEL) No data available. Flammable Limits(UEL) No data available. <=0.02 [@ 20 °C] Vapour pressure **Relative density** 1.62 [*Ref Std*:WATER=1] Nil Water solubility No data available. Solubility- non-water No data available. Partition coefficient: n-octanol/water Not applicable. **Evaporation** rate Vapour density Nil **Decomposition temperature** No data available. Viscosity 105 Pa-s [@ 20 °C] Density 1.62 g/ml 9.2. Other information Volatile organic compounds (VOC) 2 g/l [*Test Method*:EPA method 24A] **Percent volatile** 0.00 % weight VOC less H2O & exempt solvents 2 g/l [Test Method:EPA method 24A]

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature reaction (exothem) with production of intense heat and smoke.

10.5 Incompatible materials Strong acids. Strong oxidising agents.

10.6 Hazardous decomposition products

Substance None known. Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labelling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Vapours from heated material may cause irritation of the respiratory system: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, nose and throat pain.

Skin contact

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye contact

Moderate eye irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Toxicological Data

Acute Toxicity

| Name | Route | Species | Value |
|-----------------|-----------|---------|--|
| Overall product | Ingestion | | Data not available or insufficient for classification; |
| | | | calculated ATE >5,000 mg/kg |
| Aluminium | Dermal | | LD50 estimated to be > 5,000 mg/kg |
| Aluminium | Ingestion | | LD50 estimated to be > 5,000 mg/kg |

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| Aluminium | Inhalation- | Rat | LC50 > .888 mg/l |
|---|-------------|--------|---|
| | Dust/Mist | | - |
| | (4 hours) | | |
| 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1- | Dermal | Rat | LD50 > 1,600 mg/kg |
| chloro-2,3-epoxypropane | | | |
| 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1- | Ingestion | Rat | LD50 > 1,000 mg/kg |
| chloro-2,3-epoxypropane | | | |
| Methyl methacrylate - butadiene - styrene polymer | Dermal | Rabbit | LD50 > 5,000 mg/kg |
| Methyl methacrylate - butadiene - styrene polymer | Ingestion | Rat | LD50 > 5,000 mg/kg |
| $\Delta TE = a auto tauisita astimata$ | | 1 | , |

ATE = acute toxicity estimate

Skin Corrosion/Irritation

| Name | Species | Value |
|--|---------|---------------------------|
| Aluminium | Rabbit | No significant irritation |
| 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- | Rabbit | Mild irritant |
| epoxypropane | | |
| Methyl methacrylate - butadiene - styrene polymer | | Minimal irritation |

Serious Eye Damage/Irritation

| Name | Species | Value |
|--|---------|---------------------------|
| Aluminium | Rabbit | No significant irritation |
| 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- | Rabbit | Moderate irritant |
| epoxypropane | | |
| Methyl methacrylate - butadiene - styrene polymer | | Mild irritant |

Skin Sensitisation

| Name | Species | Value |
|--|---------|---|
| Aluminium | Guinea | Not sensitizing |
| | pig | |
| 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- | Human | Sensitising |
| epoxypropane | and | |
| | animal | |
| Methyl methacrylate - butadiene - styrene polymer | | Data not available or insufficient for classification |

Respiratory Sensitisation

| Name | Species | Value |
|--|---------|---|
| Aluminium | Human | Some positive data exist, but the data are not |
| | | sufficient for classification |
| 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- | Human | Some positive data exist, but the data are not |
| epoxypropane | | sufficient for classification |
| Methyl methacrylate - butadiene - styrene polymer | | Data not available or insufficient for classification |

Germ Cell Mutagenicity

| Name | Route | Value |
|--|----------|---|
| Aluminium | In Vitro | Not mutagenic |
| 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- | In vivo | Not mutagenic |
| epoxypropane | | |
| 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- | In Vitro | Some positive data exist, but the data are not |
| epoxypropane | | sufficient for classification |
| Methyl methacrylate - butadiene - styrene polymer | | Data not available or insufficient for classification |

Carcinogenicity

| Name | Route | Species | Value |
|--|--------|---------|--|
| Aluminium | | | Data not available or insufficient for classification |
| 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1- chloro-2,3-epoxypropane | Dermal | Mouse | Some positive data exist, but the data are not sufficient for classification |
| Methyl methacrylate - butadiene - styrene polymer | | | Data not available or insufficient for classification |

Reproductive Toxicity

Reproductive and/or Developmental Effects

| Name | Route | Value | Species | Test result | Exposure Duration |
|---|-----------|----------------------------------|---------|-------------|----------------------|
| 4,4'-Isopropylidenediphenol, oligomeric | Ingestion | Not toxic to female reproduction | Rat | NOAEL 750 | 2 generation |

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| reaction products with 1-chloro-2,3- epoxypropane | | | | mg/kg/day | |
|---|-----------|---|--------|------------------------|-------------------------|
| 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane | Ingestion | Not toxic to male reproduction | Rat | NOAEL 750 mg/kg/day | 2 generation |
| 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane | Dermal | Not toxic to development | Rabbit | NOAEL 300 mg/kg/day | during organogenesis |
| 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- epoxypropane | Ingestion | Not toxic to development | Rat | NOAEL 750 mg/kg/day | 2 generation |
| Methyl methacrylate - butadiene - styrene polymer | | Data not available or insufficient for classification | | | |

Target Organ(s)

Specific Target Organ Toxicity - single exposure

| Name | Route | Target Organ(s) | Value | Species | Test result | Exposure Duration |
|-----------------------|-------|-----------------|------------------------------------|---------|-------------|----------------------|
| Methyl methacrylate - | | | Data not available or insufficient | | | |
| butadiene - styrene | | | for classification | | | |
| polymer | | | | | | |

Specific Target Organ Toxicity - repeated exposure

| Name | Route | Target Organ(s) | Value | Species | Test result | Exposure Duration |
|--|------------|--|--|---------|-----------------------------|--------------------------|
| Aluminium | Inhalation | nervous system respiratory system | Some positive data exist, but the data are not sufficient for classification | Human | NOAEL Not available | occupational exposure |
| 4,4'- Isopropylidenediphenol, oligomeric reaction products with 1-chloro- 2,3-epoxypropane | Dermal | liver | Some positive data exist, but the data are not sufficient for classification | Rat | NOAEL 1,000 mg/kg/day | 2 years |
| 4,4'- Isopropylidenediphenol, oligomeric reaction products with 1-chloro- 2,3-epoxypropane | Dermal | nervous system | All data are negative | Rat | NOAEL 1,000 mg/kg/day | 13 weeks |
| 4,4'- Isopropylidenediphenol, oligomeric reaction products with 1-chloro- 2,3-epoxypropane | Ingestion | auditory system heart endocrine system hematopoietic system liver eyes kidney and/or bladder | All data are negative | Rat | NOAEL 1,000 mg/kg/day | 28 days |
| Methyl methacrylate - butadiene - styrene polymer | | | Data not available or insufficient for classification | | | |

Aspiration Hazard

| Name | Value |
|--|--------------------------|
| Aluminium | Not an aspiration hazard |
| 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3- | Not an aspiration hazard |
| epoxypropane | |
| Methyl methacrylate - butadiene - styrene polymer | Not an aspiration hazard |

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. Additional information leading to material classification in Section 2 is available

upon request. In addition, environmental fate and effects data on ingredients may not be reflected in this section because an ingredient is present below the threshold for labelling, an ingredient is not expected to be available for exposure, or the data is considered not relevant to the material as a whole.

12.1. Toxicity

No product test data available.

| Material | CAS Nbr | Organism | Туре | Exposure | Test endpoint | Test result |
|----------------|------------|------------|------------------|----------|---------------|-------------|
| 4,4'- | 25068-38-6 | Ricefish | Experimental | 96 hours | LC50 | 1.41 mg/l |
| Isopropylidene | | | | | | |
| diphenol, | | | | | | |
| oligomeric | | | | | | |
| reaction | | | | | | |
| products with | | | | | | |
| 1-chloro-2,3- | | | | | | |
| epoxypropane | | | | | | |
| 4,4'- | 25068-38-6 | Water flea | Experimental | 21 days | NOEC | 0.3 mg/l |
| Isopropylidene | | | 1 | 2 | | 0 |
| diphenol, | | | | | | |
| oligomeric | | | | | | |
| reaction | | | | | | |
| products with | | | | | | |
| 1-chloro-2,3- | | | | | | |
| epoxypropane | | | | | | |
| Aluminium | 7429-90-5 | | Data not | | | |
| | | | available or | | | |
| | | | insufficient for | | | |
| | | | classification | | | |
| Methyl | 25053-09-2 | | Data not | | | |
| methacrylate - | | | available or | | | |
| butadiene - | | | insufficient for | | | |
| styrene | | | classification | | | |
| polymer | | | | | | |

12.2. Persistence and degradability

| Material | CAS Nbr | Test type | Duration | Study Type | Test result | Protocol |
|----------------|------------|------------------|----------|------------|-----------------|------------------|
| Methyl | 25053-09-2 | Data not | N/A | N/A | N/A | N/A |
| methacrylate - | | available or | | | | |
| butadiene - | | insufficient for | | | | |
| styrene | | classification | | | | |
| polymer | | | | | | |
| 4,4'- | 25068-38-6 | Laboratory | | Hydrolytic | <2 days (t 1/2) | Other methods |
| Isopropylidene | | Hydrolysis | | half-life | | |
| diphenol, | | | | | | |
| oligomeric | | | | | | |
| reaction | | | | | | |
| products with | | | | | | |
| 1-chloro-2,3- | | | | | | |
| epoxypropane | | | | | | |
| 4,4'- | 25068-38-6 | Laboratory | 28 days | BOD | 0 % weight | OECD 301C - MITI |
| Isopropylidene | | Biodegradation | - | | _ | test (I) |
| diphenol, | | - | | | | |
| oligomeric | | | | | | |

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| reaction products with 1-chloro-2,3- epoxypropane | | | | | | |
|--|-----------|--|-----|-----|-----|-----|
| Aluminium | 7429-90-5 | Data not available or insufficient for classification | N/A | N/A | N/A | N/A |

12.3 : Bioaccumulative potential

| Material | CAS Nbr | Test type | Duration | Study Type | Test result | Protocol |
|----------------|------------|------------------|----------|---------------|-------------|---------------|
| Methyl | 25053-09-2 | Data not | N/A | N/A | N/A | N/A |
| methacrylate - | | available or | | | | |
| butadiene - | | insufficient for | | | | |
| styrene | | classification | | | | |
| polymer | | | | | | |
| 4,4'- | 25068-38-6 | Laboratory | 28 days | Bioaccumulati | <42 | Other methods |
| Isopropylidene | | BCF - Other | | on factor | | |
| diphenol, | | | | | | |
| oligomeric | | | | | | |
| reaction | | | | | | |
| products with | | | | | | |
| 1-chloro-2,3- | | | | | | |
| epoxypropane | | | | | | |
| Aluminium | 7429-90-5 | Data not | N/A | N/A | N/A | N/A |
| | | available or | | | | |
| | | insufficient for | | | | |
| | | classification | | | | |

12.4. Mobility in soil

Please contact manufacturer for more details

12.5. Results of the PBT and vPvB assessment

No information available at this time, contact manufacturer for more details

12.6. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations

Dispose of completely cured (or polymerised) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Combustion products will include halogen acid (HCl/HF/HBr). Facility must be capable of handling halogenated materials. If no other disposal options are available, waste product that has been completely cured or polymerised may be placed in a landfill properly designed for industrial waste. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances 20 01 27* Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

ADR: UN3082 Environmentally hazardous substance, liquid, N.O.S. (bisphenol a- epichlorohydrin copolymer); 9; III; (E); M6

IATA: UN3082 Environmentally hazardous substance, liquid, N.O.S. (bisphenol a- epichlorohydrin copolymer); 9; III IMDG: UN3082 Environmentally hazardous substance, liquid, N.O.S. (bisphenol a- epichlorohydrin copolymer); 9; III; EmS: F-A, S-F

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of the Korean Toxic Chemical Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. The components of this product are in compliance with the chemical notification requirements of TSCA.

15.2. Chemical Safety Assessment

Not applicable

SECTION 16: Other information

List of relevant H statements

| H228 | Flammable solid. |
|------|--|
| H261 | In contact with water releases flammable gas. |
| H315 | Causes skin irritation. |
| H317 | May cause an allergic skin reaction. |
| H319 | Causes serious eye irritation. |
| H411 | Toxic to aquatic life with long lasting effects. |

List of relevant R-phrases

| R11 | Highly flammable. |
|--------|--|
| R15 | Contact with water liberates highly flammable gases. |
| R36 | Irritating to eyes. |
| R36/38 | Irritating to eyes and skin. |
| R38 | Irritating to skin. |

R43 May cause sensitisation by skin contact. R51/53 Toxic to aquatic organisms. May cause long-term adverse effects in the aquatic environment.

Revision information:

Revision Changes:

Section 16: List of relevant R phrase information information was modified. Section 3: Composition/ Information of ingredients table information was modified. Section 9: Flammability (solid, gas) information information was modified. Section 14: Transportation classification information was modified. Section 16: Regulations - Inventories - EU ONLY information was modified. Copyright information was modified. Section 11: Acute Toxicity table information was modified. Carcinogenicity Table information was modified. Serious Eye Damage/Irritation Table information was modified. Germ Cell Mutagenicity Table information was modified. Skin Sensitisation Table information was modified. Respiratory Sensitisation Table information was modified. Reproductive Toxicity Table information was modified. Skin Corrosion/Irritation Table information was modified. Target Organs - Repeated Table information was modified. Target Organs - Single Table information was modified. Section 11: Health Effects - Ingestion information information was modified. Section 5: Fire - Extinguishing media information information was modified. Section 6: Accidental release clean-up information information was modified. Label: Graphic information was modified. Section 8: Skin protection - protective clothing text information was added. Section 12: Component ecotoxicity information information was added. Section 12: Persistence and Degradability information information was added. Section 12:Bioccumulative potential information information was added. Section 12: Component Ecotoxicity table Material column header information was added. Section 12: Component Ecotoxicity table CAS No column header information was added. Section 12: Component Ecotoxicity table Organism column header information was added. Section 12: Component Ecotoxicity table Type column header information was added. Section 12: Component Ecotoxicity table Exposure column header information was added. Section 12: Component Ecotoxicity table End point column header information was added. Section 12: Component Ecotoxicity table Result column header information was added. Section 12: Persistence and degradability table Material column header information was added. Section 12: Persistence and degradability table CAS No column header information was added. Section 12: Persistence and degradability table Test Type column header information was added. Section 12: Persistence and degradability table Duration column header information was added. Section 12: Persistence and degradability table Test Result column header information was added. Section 12: Persistence and degradability table Protocol column header information was added. Section 12:Bioccumulative potential table Material column header information was added. Section 12:Bioccumulative potential table CAS No column header information was added. Section 12:Bioccumulative potential table CAS No column header information was added. Section 12:Bioccumulative potential table Test Result column header information was added. Section 12:Bioccumulative potential table Protocol column header information was added. Section 12:Bioccumulative potential table Test Type column header information was added. Label: Signal Word - Header information was added. Label: Signal Word information was added. Label: CLP Classification - Header information was added. Label: CLP Classification information was added. Label: CLP Classification information was added. Label: CLP Classification - Header information was added. Label: CLP Environmental Hazard Statements information was added.

Label: Graphic information was added.

Label: Graphic information was added. Label: Symbol information was added. Label: Symbol information was added. Label: CLP Precautionary - Disposal information was added. Label: CLP Precautionary - Disposal - Header information was added. Label: CLP Precautionary - Prevention information was added. Label: CLP Precautionary - Prevention - Header information was added. Label: CLP Precautionary - Response information was added. Label: CLP Precautionary - Response - Header information was added. Label: Precautionary Statement - Header information was added. CLP: Ingredient table information was added. Label: CLP Supplemental Hazard Statements information was added. Label: CLP Supplemental Hazard Statements - Header information was added. Label: CLP Supplemental Information - Header information was added. Section 2: 2.2 & 2.3. CLP REGULATION heading information was added. Label: CLP Ingredients table Ingredient heading information was added. Label: CLP Ingredients table CAS No heading information was added. Label: CLP Ingredients table Percent by Wt heading information was added. Section 12: Persistence and degradability table Study Type column header information was added. Section 12:Bioccumulative potential table Test Type column header information was added. Section 9: Odour Threshold information was added. Section 9: Solubility (non-water) information was added. Section 09: Decomposition Temperature information was added. Section 2: H phrase reference information was added. Section 10: Hazardous decomposition products during combustion text information was added. Section 9: Flammability (solid, gas) information information was added. Section 12: Acute aquatic hazard information information was deleted. Section 12: Chronic aquatic hazard heading information was deleted. Section 12: Acute aquatic hazard heading information was deleted. Section 12: Chronic aquatic hazard information information was deleted. Prints No Data if Component ecotoxicity information is not present information was deleted. Prints No Data if Persistence and Degradability information is not present information was deleted. Prints No Data if Bioccumulative potential information is not present information was deleted. Section 8: mg/m³ key information was deleted. Section 8: ppm key information was deleted. Section 8: 8.1. Derived no effect level (DNEL) table heading information was deleted. Section 8: 8.1. Predicted no effect concentrations (PNEC) table heading information was deleted. Section 8: 8.1. Derived no effect level (DNEL) table ingredient column heading information was deleted. Section 8: 8.1. Derived no effect level (DNEL) table population column heading information was deleted. Section 8: 8.1. Derived no effect level (DNEL) table human exposure pattern column heading information was deleted. Section 8: 8.1. Derived no effect level (DNEL) table DNEL column heading information was deleted. Section 8: 8.1. Predicted no effect concentrations (PNEC) table ingredient column heading information was deleted. Section 8: 8.1. Predicted no effect concentrations (PNEC) table compartment column heading information was deleted. Section 8: 8.1. Predicted no effect concentrations (PNEC) table PNEC column heading information was deleted. Section 8: Personal Protection - Skin/hand information information was deleted. Section 8: 8.1. Derived no effect level (DNEL) table Degradation Product column heading information was deleted. Section 8: 8.1. Predicted no effect concentrations (PNEC) table Degradation Product column heading information was deleted.

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