



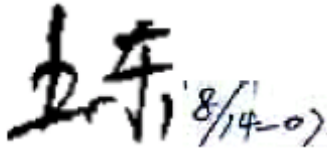
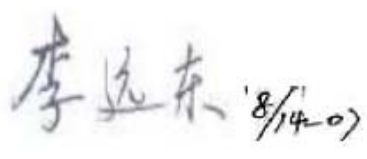
# POWERTIP TECH. CORP.

## SPECIFICATIONS

**CUSTOMER** : \_\_\_\_\_  
**SAMPLE CODE (Ver.)** : \_\_\_\_\_  
**MASS PRODUCTION CODE (Ver.)** : PC1602LRS-HWB-H-Q (VER.A)  
**DRAWING NO. (Ver.)** : PC-95005

**Customer Approved**

**Date:**

Approved	QC Confirmed	Designer
		

Approval For Specifications Only.

\* This specification is subject to change without notice.

Please contact Powertip or it's representative before designing your product based on this specification.

Approval For Specifications and Sample.

## POWERTIP TECH. CORP.

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## RECORDS OF REVISION

Date	Ver.	Description	Page	Design by
2006/7/21	0	PC1602LRS-HWB-H-Q is the ROHS compliant part number based on Powertip's standard PC1602LRS-HWB-H		
2007/8/14	A	Update Timing Characteristics and Display Command		12,14

Total : 24 Page

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Note : For detailed information please refer to IC data sheet : ST7066U, ST7065C

## 1. SPECIFICATIONS

### 1.1 Features

Item	Standard Value
Display Type	16 * 2 Characters
LCD Type	STN Gray Transflective Positive Extended Temp.
Driver Condition	LCD Module 1/16 Duty , 1/4 Bias
Viewing Direction	6 O'clock
Backlight	Yellow-Green LED B/L
Weight	34.0g
Interface	—
ROHS	THIS PRODUCT CONFORMS THE ROHS OF PTC Detail information please refer web side : <a href="http://www.powertip.com.tw/news/LatestNews.asp">http://www.powertip.com.tw/news/LatestNews.asp</a>

### 1.2 Mechanical Specifications

Item	Standard Value	Unit
Outline Dimension	85.0 (L) * 36.0 (w) * 14.5 (H)(Max)	mm
Viewing Area	66.0 (L) * 16.0 (w)	mm
Active Area	56.21 (L) * 11.5 (w)	mm
Dot Size	0.56(L) * 0.66 (w)	mm
Dot Pitch	0.60 (L) * 0.70 (w)	mm

Note : For detailed information please refer to LCM drawing

### 1.3 Absolute Maximum Ratings

Item	Symbol	Condition	Min.	Max.	Unit
Power Supply Voltage	V <sub>DD</sub>	—	-0.3	7.0	V
LCD Driver Supply Voltage	V <sub>LCD</sub>	—	V <sub>DD</sub> -10.0	V <sub>DD</sub> +0.3	V
Input Voltage	V <sub>IN</sub>		-0.3	V <sub>DD</sub> +0.3	V
Operating Temperature	T <sub>OP</sub>	Excluded B/L	-20	70	°C
Storage Temperature	T <sub>ST</sub>		-30	80	°C
Storage Humidity	H <sub>D</sub>	Ta < 40 °C	-	90	%RH

## 1.4 DC Electrical Characteristics

$V_{DD} = 5.0\text{ V} \pm 0.5\text{V}$  ,  $V_{SS} = 0\text{V}$  ,  $T_a = 25^\circ\text{C}$

Item	Symbol	Condition	Min.	Typ.	Max.	Unit
Logic Supply Voltage	$V_{DD}$	—	4.5	5.0	5.5	V
“H” Input Voltage	$V_{IH}$	—	$0.7 V_{DD}$	-	$V_{DD}$	V
“L” Input Voltage	$V_{IL}$	—	-0.3	-	0.6	V
“H” Output Voltage	$V_{OH}$	$I_{OH} = -0.1\text{mA}$	3.9	-	$V_{DD}$	V
“L” Output Voltage	$V_{OL}$	$I_{OL} = 0.1\text{mA}$	-	-	0.4	V
Supply Current	$I_{DD}$	$V_{DD} = 5.0\text{ V}$	-	1.5	3.0	mA
LCM Driver Voltage	$V_{OP}$	$-20^\circ\text{C}$	-	-	-	V
		$25^\circ\text{C}^*$	6.0	6.2	6.4	
		$70^\circ\text{C}$	-	-	-	

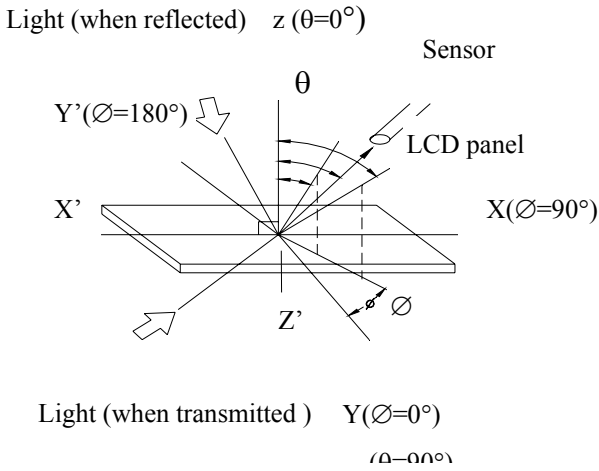
Note: \*1. THE  $V_{OP}$  TEST POINT IS  $V_{DD} - V_O$ .

## 1.5 Optical Characteristics

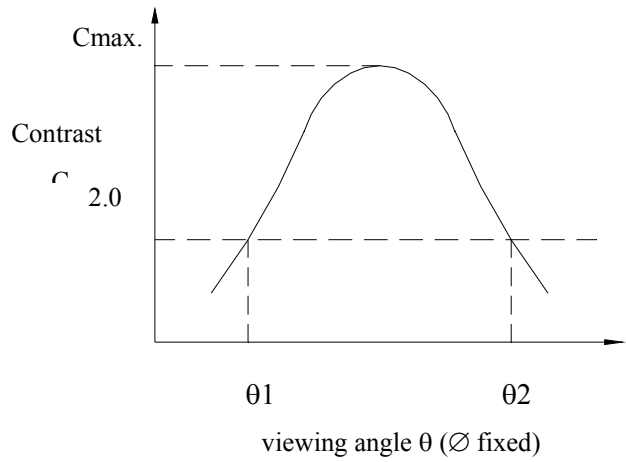
LCD Panel : 1/16 Duty , 1/4 Bias ,  $V_{LCD} = 6.7\text{ V}$  ,  $T_a = 25^\circ\text{C}$

Item	Symbol	Conditions	Min.	Typ.	Max.	Reference
View Angle	$\theta$	$C \geq 2.0, \varnothing = 0^\circ$	$0^\circ$	-	$40^\circ$	Notes 1 & 2
Contrast Ratio	C	$\theta = 5^\circ, \varnothing = 0^\circ$	5	7	-	Note 3
Response Time(rise)	tr	$\theta = 5^\circ, \varnothing = 0^\circ$	-	150 ms	-	Note 4
Response Time(fall)	tf	$\theta = 5^\circ, \varnothing = 0^\circ$	-	300 ms	-	Note 4

Note 1: Definition of angles  $\theta$  and  $\varnothing$



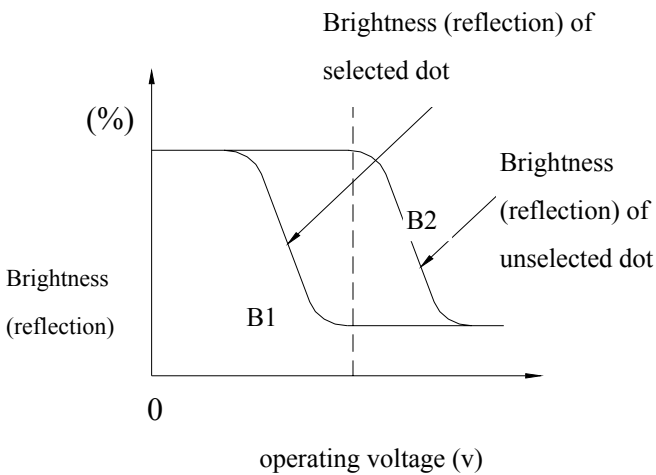
Note 2: Definition of viewing angles  $\theta_1$  and  $\theta_2$



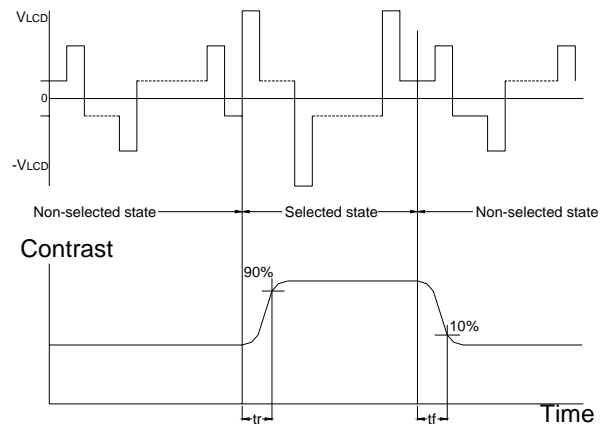
Note : Optimum viewing angle with the naked eye and viewing angle  $\theta$  at  $C_{max}$ . Above are not always the same

Note 3: Definition of contrast C

$$C = \frac{\text{Brightness (reflection) of unselected dot (B2)}}{\text{Brightness (reflection) of selected dot (B1)}}$$



Note 4: Definition of response time



Note: Measured with a transmissive LCD panel which is displayed 1 cm<sup>2</sup>

$V_{LCD}$  : Operating voltage  $f_{FRM}$  : Frame frequency  
 $t_r$  : Response time (rise)  $t_f$  : Response time (fall)

## 1.6 Backlight Characteristics

LCD Module with LED Backlight

### Maximum Ratings

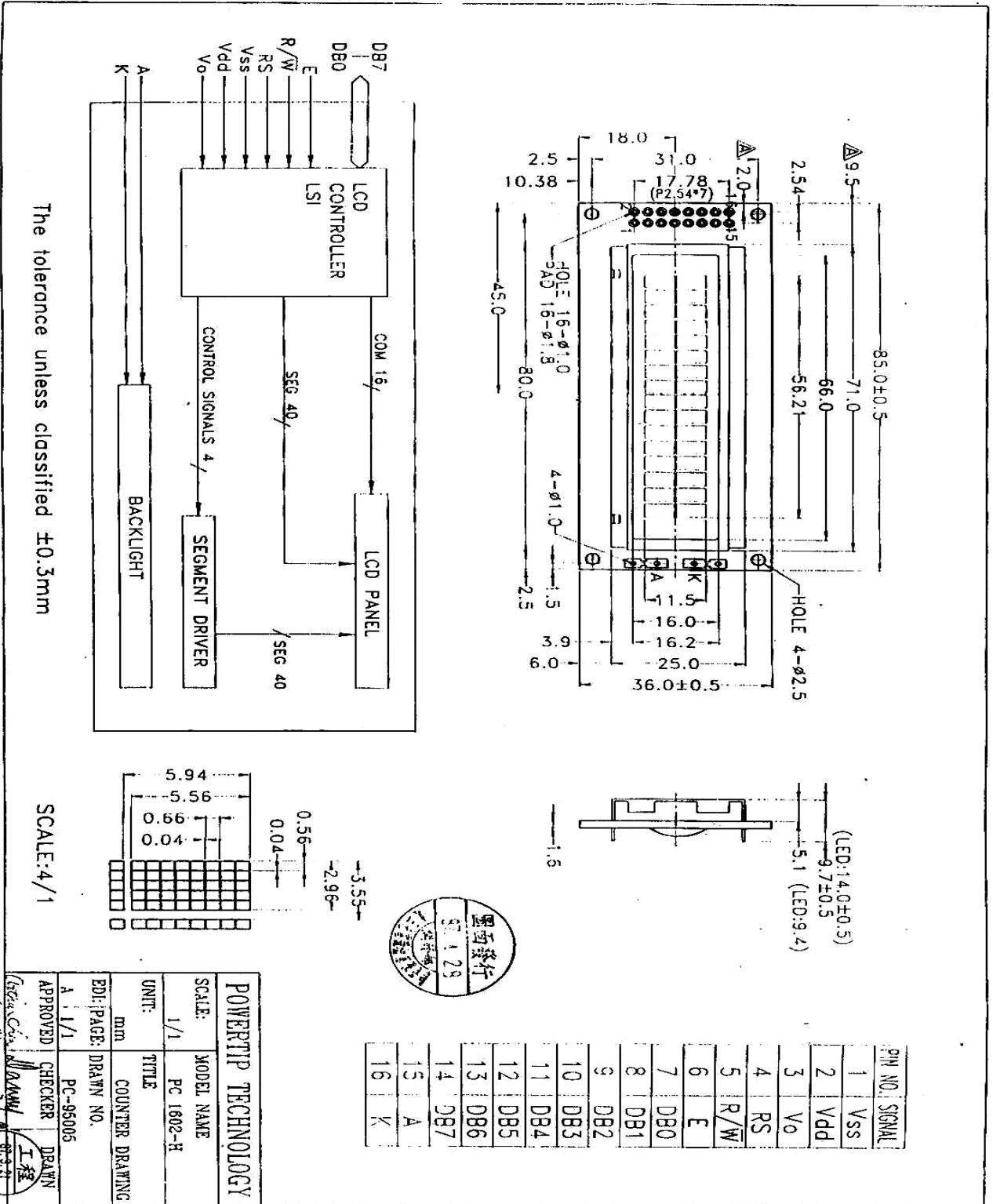
Item	Symbol	Conditions	Min.	Max.	Unit
Forward Current	IF	Ta =25°C	-	300	mA
Reverse Voltage	VR	Ta =25°C	-	8	V
Power Dissipation	PO	Ta =25°C	-	1.38	W

### Electrical / Optical Characteristics

Ta =25°C						
Item	Symbol	Conditions	Min.	Typ.	Max.	Unit
Forward Voltage	VF	IF= 120mA	-	4.2	4.6	V
Reverse Current	IR	VR= 8 V	-	-	0.2	mA
Average Brightness (without LCD)	IV	IF=120mA	220	290	-	cd/m <sup>2</sup>
Wavelength	Hue	IF=120mA	569	-	576	nm
Color	Yellow-Green					

## 2. MODULE STRUCTURE

### 2.1 Counter Drawing

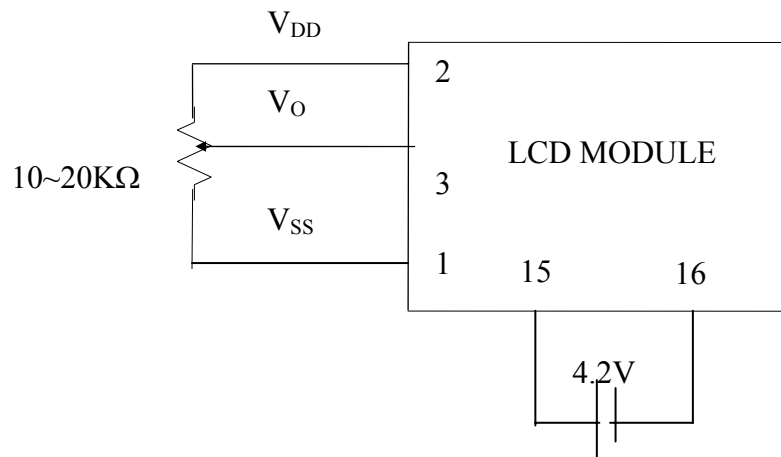




## 2.2 Interface Pin Description

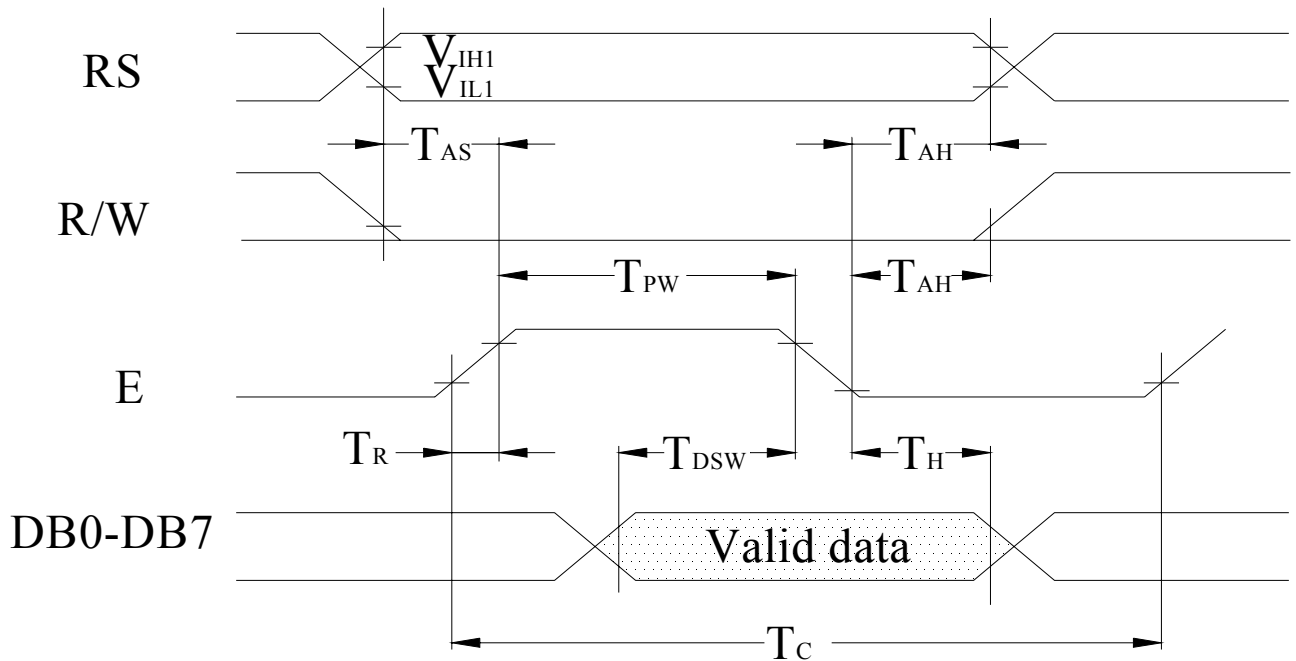
Pin No.	Symbol	Function
1	V <sub>SS</sub>	Signal ground (GND)
2	V <sub>DD</sub>	Power Supply for logic (V <sub>DD</sub> > V <sub>SS</sub> )
3	V <sub>O</sub>	Operating Voltage for LCD (variable)
4	RS	Register selection input High = Data register Low = Instruction register (for write) Busy flag address counter (for read)
5	$\overline{\text{R/W}}$	Read/Write signal input is used to select the read/write mode. High = Read mode, Low = Write mode
6	E	Start enable signal to read or write the data
7-10	DB0 ~ DB3	Four low order bi-directional three-state data bus lines. Used for data transfer between the MPU and the LCD module. These four are not used during 4-bit operation.
11~14	DB4~DB7	Four high order bi-directional three-state data bus lines. Used for data transfer between the MPU and the LCD module. DB7 can be used as a busy flag.
15	A	Power supply for LED backlight (+)
16	K	Power supply for LED backlight (-)

Contrast Adjust

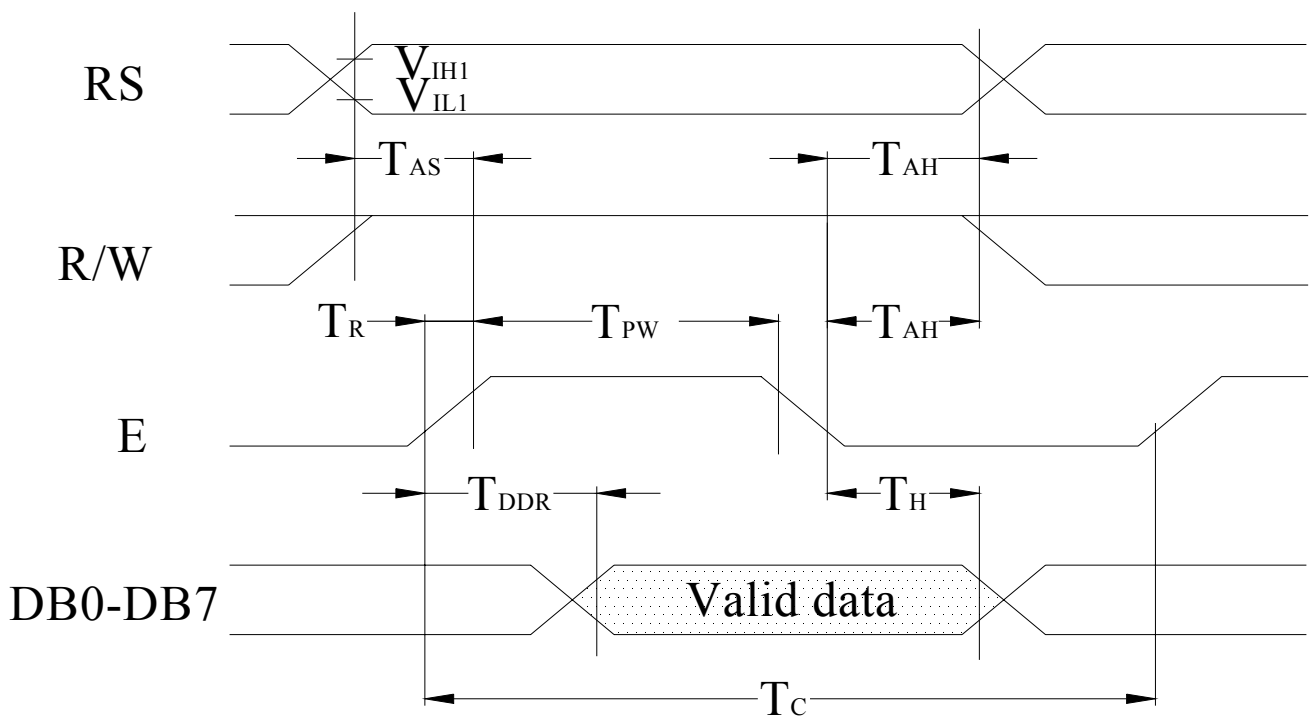


## 2.3 Timing Characteristics

- Writing data from MPU to ST7066U



- Reading data from ST7066U to MPU



- Write Mode (Writing data from MPU to ST7066U)

(VDD= +5V±10%, Ta=25°C)

Symbol	Characteristics	Test Condition	Min.	Typ.	Max.	Unit
T <sub>C</sub>	Enable Cycle Time	Pin E	1200	-	-	ns
T <sub>PW</sub>	Enable Pulse Width	Pin E	140	-	-	ns
T <sub>R</sub> , T <sub>F</sub>	Enable Rise / Fall Time	Pin E	-	-	25	ns
T <sub>AS</sub>	Address Setup Time	Pins: RS , RW,E	0	-	-	ns
T <sub>AH</sub>	Address Hold Time	Pins :RS,RW,E	10	-	-	ns
T <sub>DSW</sub>	Data Setup Time	Pins:DB0~DB7	40	-	-	ns
T <sub>H</sub>	Data Hold Time	Pins:DB0~DB7	10	-	-	ns

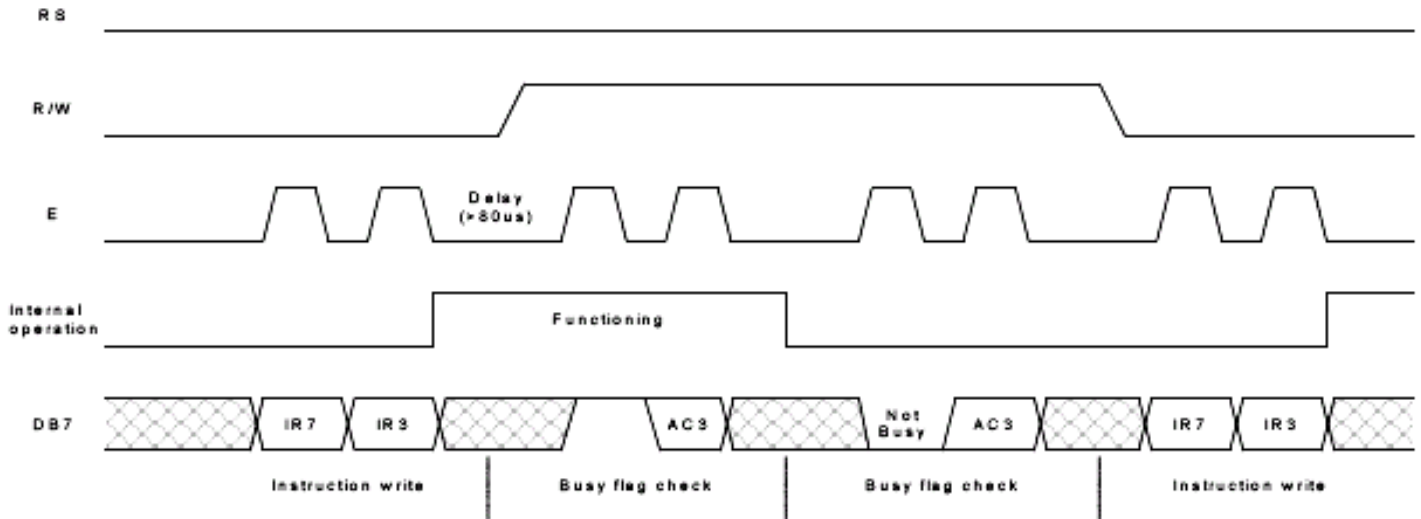
- Read Mode (Reading data from ST7066U to MPU)

(VDD = +5V±10%, Ta=25°C)

Symbol	Characteristics	Test Condition	Min.	Typ.	Max.	Unit
T <sub>C</sub>	Enable Cycle Time	Pin E	1200	-	-	ns
T <sub>PW</sub>	Enable Pulse Width	Pin E	140	-	-	ns
T <sub>R</sub> , T <sub>F</sub>	Enable Rise / Fall Time	Pin E	-	-	25	ns
T <sub>AS</sub>	Address Setup Time	Pins: RS , RW,E	0	-	-	ns
T <sub>AH</sub>	Address Hold Time	Pins :RS,RW,E	10	-	-	ns
T <sub>DDR</sub>	Data Setup Time	Pins:DB0~DB7	-	-	100	ns
T <sub>H</sub>	Data Hold Time	Pins:DB0~DB7	10	-	-	ns

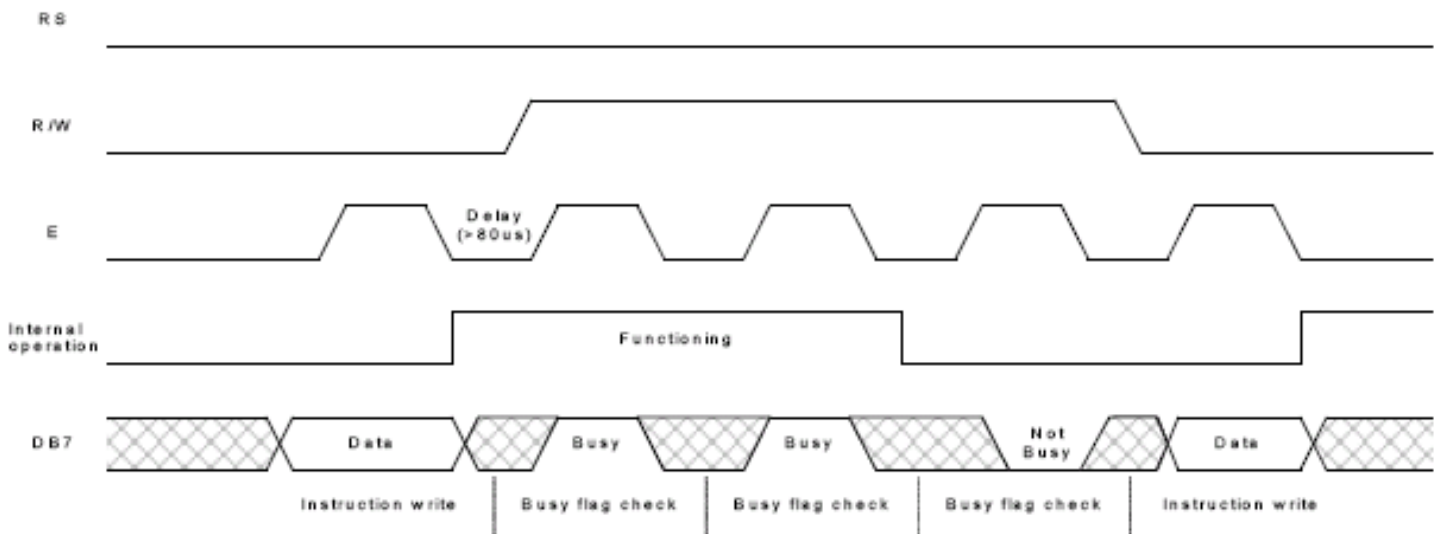
For 4-bit interface date, only four bus lines (DB4 to DB7) are used for transfer.

### Example of busy flag check timing sequence



For 8-bit interface date, all eight bus lines (DB0 to DB7) are used .

### Example of busy flag check timing sequence



## 2.4 Display Command

Instructions	Instruction Code										Description	Description Time (270KHz)
	RS	R/W	DB 7	DB 6	DB 5	DB 4	DB 3	DB 2	DB 1	DB 0		
Clear Display	0	0	0	0	0	0	0	0	0	1	Write "20H" to DDRAM. and set DDRAM address to "00H" from AC.	1.52ms
Return Home	0	0	0	0	0	0	0	0	1	×	Set DDRAM address to "00H" from AC and return cursor to it's original position if shifted. The contents of DDRAM are not changed.	1.52ms
Entry Mode Set	0	0	0	0	0	0	0	1	I/D	S	Sets cursor move direction and specifies display shift. These operations are performed during data write and read .	37μs
Display ON/OFF	0	0	0	0	0	0	1	D	C	B	D=1 : entire display on C=1 : cursor on B=1 : cursor position on	37μs
Cursor or Display Shift	0	0	0	0	0	1	S/ C	R/ L	×	×	Set cursor moving and display shift control bit, and the direction, without changing of DDRAM data.	37μs
Function Set	0	0	0	0	1	DL	N	F	×	×	DL: interface data is 8/4 bits NL: number of line is 2/1 F: font size is 5×11/5×8	37μs
Set CGRAM Address	0	0	0	1	AC 5	AC 4	A C 3	A C 2	AC 1	A C 0	Set CGRAM address in address counter.	37μs
Set DDRAM Address	0	0	1	A C 6	AC 5	AC 4	A C 3	A C 2	AC 1	A C 0	Set DDRAM address in address counter.	37μs



# POWER TIP

Read Busy Flag and Address	0	1	B F	A C 6	AC 5	AC 4	A C 3	A C 2	AC 1	A C 0	Whether during internal operation or not can be known by reading BF. The contents of address counter can also be read.	0 $\mu$ s
Write Data to RAM	1	0	D 7	D 6	D5	D4	D 3	D 2	D1	D 0	Write data into internal RAM (DDRAM/CGRAM).	37 $\mu$ s
Read Data from RAM	1	1	D 7	D 6	D5	D4	D 3	D 2	D1	D 0	Read data from internal RAM (DDRAM/CGRAM).	37 $\mu$ s

**Note:**

Be sure the ST7066U is not in the busy state (BF=0) before sending an instruction from the MPU to the ST7066.

If an instruction is sent without checking the busy flag , the time between the first instruction and next instruction will take much longer than the instruction time itself.

Before checking BF, be sure to wait at least 80 $\mu$ s.. Do not keep “E” always “High” for checking BF.

Refer to Instruction Table for the list of each instruction execution time .

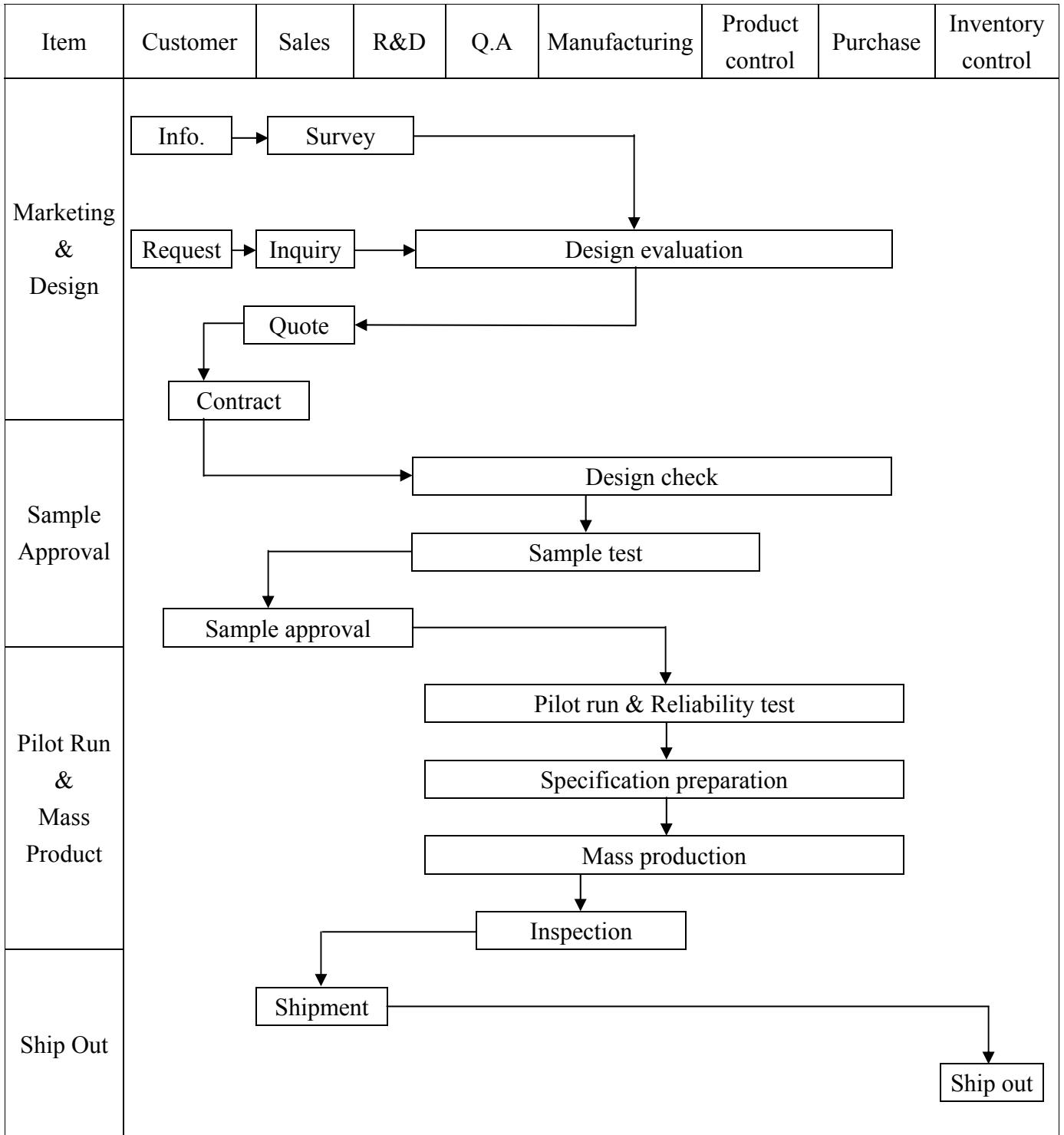
## 2.5 Character Pattern

### ■ CHARACTER PATTERN(EB,WB)

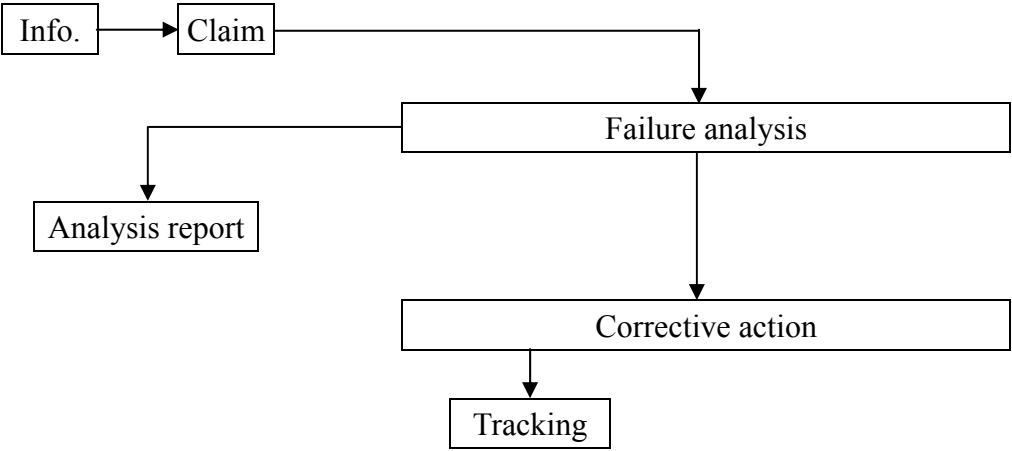
		High 4-bit (D4 to D7) of Character Code (Hexadecimal)																			
		0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F				
Lower 4-bit (D0 to D3) of Character Code (Hexadecimal)	0	CG RAM (1)	+		0	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F	
	1	CG RAM (2)	≡	!	1	A	Q	2	3	4	5	6	7	8	9	A	B	C	D	E	F
	2	CG RAM (3)	7	"	2	B	R	b	n	e	r	o	.	o	o	o	o	o	o	o	o
	3	CG RAM (4)	⌋	#	3	C	S	c	s	a	b	c	.	p	q	r	s	t	u	v	w
	4	CG RAM (5)	┌	*	4	D	T	t	a	t	a	b	c	.	e	r	t	c	o		
	5	CG RAM (6)	┌	+	5	E	U	e	u	a	b	c	e	w	t	a	n				
	6	CG RAM (7)	┌	o	6	F	V	v	a	b	c	e	w	u	l	e	o				
	7	CG RAM (8)	┌	"	7	G	W	w	s	c	r	x	+	a	l						
	8	CG RAM (1)	┌	c	8	H	X	x	a	b	c	e	+	e	x						
	9	CG RAM (2)	┌	o	9	I	Y	y	w	a	b	c	e	r	t	a					
	A	CG RAM (3)	o	#	#	J	Z	z	a	b	c	e	r	t	a						
	B	CG RAM (4)	┌	+	+	K	[	]	c	i	n	a	e	l	t	v					
	C	CG RAM (5)	≡	.	<	L	\		r	a	e	e	l	s	o						
	D	CG RAM (6)	o	≡	≡	M	]	]	]	i	a	e	+	+	+						
	E	CG RAM (7)	≡	.	>	N	^	^	^	A	D	o	+	o	o	o	o	o	o	o	o
	F	CG RAM (8)	≡	┌	?	O	_	o	o	o	o	o	o	o	o	o	o	o	o	o	o

### 3. QUALITY ASSURANCE SYSTEM

#### 3.1 Quality Assurance Flow Chart

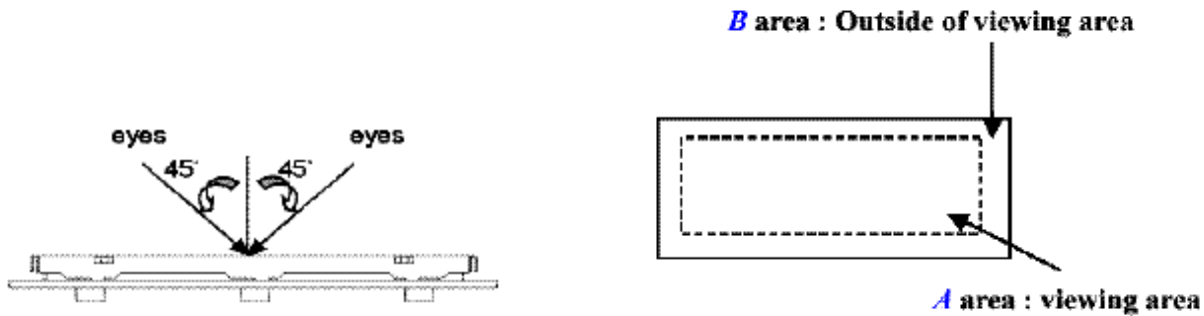




<p>Sales Service</p>	 <pre> graph TD     Info[Info.] --&gt; Claim[Claim]     Claim --&gt; Failure[Failure analysis]     Claim --&gt; Report[Analysis report]     Failure --&gt; Action[Corrective action]     Action --&gt; Tracking[Tracking]         </pre>
<p>Q.A Activity</p>	<ol style="list-style-type: none"> <li>1. ISO 9001 Maintenance Activities</li> <li>2. Process improvement proposal</li> <li>3. Equipment calibration</li> <li>4. Education And Training Activities</li> <li>5. Standardization Management</li> </ol>

### 3.2 Inspection Specification

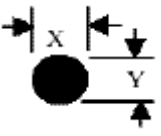
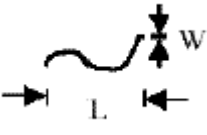

- ◆ Inspection Standard : MIL-STD-105E Table Normal Inspection Single Sampling Level II .
- ◆ Equipment : Gauge 、 MIL-STD 、 Powertip Tester 、 Sample
- ◆ Defect Level : Major Defect AQL 0.4; Minor Defect AQL 1.5 .
- ◆ OUT Going Defect Level : Sampling .
- ◆ Manner of appearance test :
  - (1). The test be under 40W×2 fluorescent light ' and distance of view must be at 30 cm.
  - (2). The test direction is base on about around 45° of vertical line. (Fig. 1)
  - (3). Definition of area . (Fig. 2)



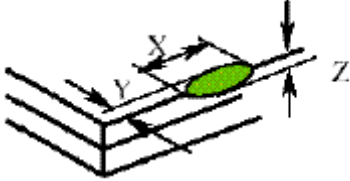

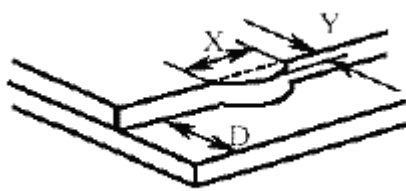
◆ Specification:

NO	Item	Criterion	level
01	Product condition	1.1 The part number is inconsistent with work order of Production.	Major
		1.2 Mixed production types.	Major
		1.3 Assembled in inverse direction.	Major
02	Quantity	2.1 The quantity is inconsistent with work order of production.	Major
03	Outline dimension	3.1 Product dimension and structure must conform to Structure diagram.	Major
04	Electrical Testing	4.1 Missing line character 、 dot and icon.	Major
		4.2 No function or no display.	Major
		4.3 Output data is error.	Major
		4.4 LCD viewing angle defect.	Major
		4.5 Current consumption exceeds product specifications.	Major
05	Black or white dot 、 scratch 、 contamination Round type	5.1 Round type: 5.1.1 display only : • White and black spots on display $\leq 0.25\text{mm}$ , no more than Four white or black spots present. • Densely spaced : NO more than two spots or lines within 3mm	Minor

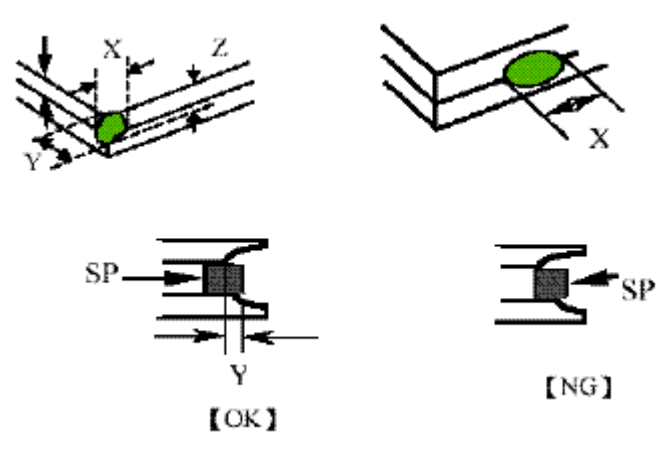
◆ Specification :

NO	Item	Criterion	level																													
05	Black or white dot、scratch、contamination Round type  $\Phi = (x+y)/2$ 	5.1.2 Nom-display : <table border="1" data-bbox="574 392 1396 616"> <thead> <tr> <th>Dimension (diameter : <math>\Phi</math>)</th> <th>Acceptance(Q'ty)</th> </tr> </thead> <tbody> <tr> <td><math>\Phi \leq 0.10\text{mm}</math></td> <td>Accept no dense</td> </tr> <tr> <td><math>0.10\text{mm} &lt; \Phi \leq 0.20\text{mm}</math></td> <td>3</td> </tr> <tr> <td><math>0.20\text{mm} &lt; \Phi \leq 0.25\text{mm}</math></td> <td>2</td> </tr> <tr> <td>Total</td> <td>4</td> </tr> </tbody> </table> 5.1.3 Line type: <table border="1" data-bbox="486 683 1396 1008"> <thead> <tr> <th colspan="2">Dimension (diameter : <math>\Phi</math>)</th> <th colspan="2">Acceptance (Q'ty)</th> </tr> <tr> <th>Length</th> <th>width</th> <th>A area</th> <th>B area</th> </tr> </thead> <tbody> <tr> <td>---</td> <td><math>w \leq 0.03\text{mm}</math></td> <td>Accept no dense</td> <td>Don't count</td> </tr> <tr> <td><math>L \leq 3.0\text{mm}</math></td> <td><math>0.03\text{mm} &lt; \Phi \leq 0.05\text{mm}</math></td> <td rowspan="2">4</td> <td>Don't count</td> </tr> <tr> <td><math>L \leq 2.5\text{mm}</math></td> <td><math>0.05\text{mm} &lt; \Phi \leq 0.075\text{mm}</math></td> <td>Don't count</td> </tr> </tbody> </table>	Dimension (diameter : $\Phi$ )	Acceptance(Q'ty)	$\Phi \leq 0.10\text{mm}$	Accept no dense	$0.10\text{mm} < \Phi \leq 0.20\text{mm}$	3	$0.20\text{mm} < \Phi \leq 0.25\text{mm}$	2	Total	4	Dimension (diameter : $\Phi$ )		Acceptance (Q'ty)		Length	width	A area	B area	---	$w \leq 0.03\text{mm}$	Accept no dense	Don't count	$L \leq 3.0\text{mm}$	$0.03\text{mm} < \Phi \leq 0.05\text{mm}$	4	Don't count	$L \leq 2.5\text{mm}$	$0.05\text{mm} < \Phi \leq 0.075\text{mm}$	Don't count	Minor
Dimension (diameter : $\Phi$ )	Acceptance(Q'ty)																															
$\Phi \leq 0.10\text{mm}$	Accept no dense																															
$0.10\text{mm} < \Phi \leq 0.20\text{mm}$	3																															
$0.20\text{mm} < \Phi \leq 0.25\text{mm}$	2																															
Total	4																															
Dimension (diameter : $\Phi$ )		Acceptance (Q'ty)																														
Length	width	A area	B area																													
---	$w \leq 0.03\text{mm}$	Accept no dense	Don't count																													
$L \leq 3.0\text{mm}$	$0.03\text{mm} < \Phi \leq 0.05\text{mm}$	4	Don't count																													
$L \leq 2.5\text{mm}$	$0.05\text{mm} < \Phi \leq 0.075\text{mm}$		Don't count																													
06	Polarizer Bubble	<table border="1" data-bbox="486 1086 1396 1422"> <thead> <tr> <th rowspan="2">Dimension (diameter : <math>\Phi</math>)</th> <th colspan="2">Acceptance(Q'ty)</th> </tr> <tr> <th>A area</th> <th>B area</th> </tr> </thead> <tbody> <tr> <td><math>\Phi \leq 0.20\text{mm}</math></td> <td>Accept no dense</td> <td>Don't count</td> </tr> <tr> <td><math>0.20\text{mm} &lt; \Phi \leq 0.50\text{mm}</math></td> <td>3</td> <td>Don't count</td> </tr> <tr> <td><math>0.50\text{mm} &lt; \Phi \leq 1.00\text{mm}</math></td> <td>2</td> <td>Don't count</td> </tr> <tr> <td><math>\Phi &gt; 1.00\text{mm}</math></td> <td>0</td> <td>Don't count</td> </tr> <tr> <td>Total quantity</td> <td>4</td> <td>Don't count</td> </tr> </tbody> </table>	Dimension (diameter : $\Phi$ )	Acceptance(Q'ty)		A area	B area	$\Phi \leq 0.20\text{mm}$	Accept no dense	Don't count	$0.20\text{mm} < \Phi \leq 0.50\text{mm}$	3	Don't count	$0.50\text{mm} < \Phi \leq 1.00\text{mm}$	2	Don't count	$\Phi > 1.00\text{mm}$	0	Don't count	Total quantity	4	Don't count	Minor									
Dimension (diameter : $\Phi$ )	Acceptance(Q'ty)																															
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Total quantity	4	Don't count																														
07	The crack of glass	<ul style="list-style-type: none"> <li>● Glass Crack: 7.1 Crack on the circuit of electrode terminal :</li> </ul>  <table border="1" data-bbox="550 1792 1396 1948"> <thead> <tr> <th></th> <th>X</th> <th>Y</th> <th>Z</th> </tr> </thead> <tbody> <tr> <td>Front</td> <td><math>X \leq 1/5 a</math></td> <td><math>Y \leq 1/2 D</math></td> <td><math>Z \leq t</math></td> </tr> <tr> <td>Back</td> <td colspan="3">Neglect</td> </tr> </tbody> </table>		X	Y	Z	Front	$X \leq 1/5 a$	$Y \leq 1/2 D$	$Z \leq t$	Back	Neglect			Minor																	
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Back	Neglect																															

◆ Specification :

NO	Item	Criterion	Level												
07	<p>The crack of glass</p> <p>X: The length of Crack</p> <p>Y: The width of crack</p> <p>Z: The thickness of crack</p>	<p>● Glass Crack:</p> <p>7.2 General glass crack and corner edge:</p> <p>7.2.1</p>  <table border="1" data-bbox="571 795 1292 896"> <tr> <td>X</td> <td>Y</td> <td>Z</td> </tr> <tr> <td>Neglect</td> <td>Out A area</td> <td>Neglect</td> </tr> </table> <p>7.2.2</p>  <table border="1" data-bbox="571 1164 1292 1265"> <tr> <td>X</td> <td>Y</td> <td>Z</td> </tr> <tr> <td>Neglect</td> <td>Out A area</td> <td>Neglect</td> </tr> </table>	X	Y	Z	Neglect	Out A area	Neglect	X	Y	Z	Neglect	Out A area	Neglect	Minor
X	Y	Z													
Neglect	Out A area	Neglect													
X	Y	Z													
Neglect	Out A area	Neglect													
	<p>D: terminal length</p> <p>T: The thickness of glass</p> <p>A : The length of glass</p>	<p>7.3 Glass remain:</p>  <table border="1" data-bbox="737 1747 1193 1848"> <tr> <td>X</td> <td>Y</td> </tr> <tr> <td>Neglect</td> <td><math>\leq 1/3 d</math></td> </tr> </table>	X	Y	Neglect	$\leq 1/3 d$	Minor								
X	Y														
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◆ Specification :

NO	Item	Criterion	Level									
07	<p>The crack of glass</p> <p>X: The length of Crack</p> <p>Y: The width of crack</p> <p>Z: The thickness of crack</p> <p>D: terminal length</p> <p>T: The thickness of glass</p> <p>A : The length of glass</p>	<p>7.4 Corner crack and medial crack:</p>  <table border="1" data-bbox="478 985 1404 1187"> <thead> <tr> <th>X</th> <th>Y</th> <th>Z</th> </tr> </thead> <tbody> <tr> <td><math>\leq 1/5a</math></td> <td>Crack can't enter viewing area</td> <td><math>\leq 1/2t</math></td> </tr> <tr> <td><math>\leq 1/5a</math></td> <td>Crack can't exceed the half of width of SP</td> <td><math>1/2t &lt; Z \leq 2t</math></td> </tr> </tbody> </table>	X	Y	Z	$\leq 1/5a$	Crack can't enter viewing area	$\leq 1/2t$	$\leq 1/5a$	Crack can't exceed the half of width of SP	$1/2t < Z \leq 2t$	Minor
X	Y	Z										
$\leq 1/5a$	Crack can't enter viewing area	$\leq 1/2t$										
$\leq 1/5a$	Crack can't exceed the half of width of SP	$1/2t < Z \leq 2t$										
08	Backlight elements	8.1 Backlight can't work normally.	Major									
		8.2 Backlight doesn't light or color is wrong.	Major									
		8.3 Illumination source flickers when lit.	Major									
09	General appearance	9.1 pin type must match type in specification sheet	Major									
		9.2 No short circuits in components on PCB or FPC	Major									
		9.3 Product packaging must the same as specified on packaging specification sheet.	Major									
		9.4 The folding and peeled off in polarizer are not acceptable	Major									
		9.5 The PCB or FPC between B/L assembled distance (PCB or FPC) is $\leq 1.5\text{mm}$	Major									

## 4. RELIABILITY TEST

### 4.1 Reliability Test Condition

NO.	TEST ITEM	TEST CONDITION										
1	High Temperature Storage Test	Keep in 80 ±2°C 96 hrs Surrounding temperature, then storage at normal condition 4hrs										
2	Low Temperature Storage Test	Keep in -30 ±2°C 96 hrs Surrounding temperature, then storage at normal condition 4hrs										
3	High Humidity Storage	Keep in +60°C/90%RH duration for 96 hrs Surrounding temperature, then storage at normal condition 4hrs (Excluding the polarizer)Or Keep in +40°C/90%RH duration for 96 hrs Surrounding temperature, then storage at normal condition 4hrs										
4	Vibration Test	1. Sine wave 10~55HZ frequency (1 min) 2. The amplitude of vibration :1.5 mm 3. Each direction (XYZ) duration for 2 Hrs										
5	ESD Test	Air Discharge: Apply 6 KV with 5 times Discharge foreach polarity +/-										
		Contact Discharge: Apply 250V with 5 times discharge foreach polarity +/-										
5	ESD Test	1. Temperature ambience:15°C ~35°C 2. Humidity relative:30%~60% 3. Energy Storage Capacitance(Cs+Cd):150pF±10% 4. Discharge Resistance(Rd):330Ω±10% 5. Discharge, mode of operation: Single Discharge (time between successive discharges at least 1 s) (Tolerance lf the output voltage indication: ±5%)										
6	Temperature Cycling Test	$-20^{\circ}\text{C} \rightarrow 25^{\circ}\text{C} \rightarrow 70^{\circ}\text{C} \rightarrow 25^{\circ}\text{C}$ $\xleftarrow{\text{(30mins) (5mins) (30mins) (5mins)}} \xrightarrow{\text{10 Cycle}}$ Surrounding temperature, then storage at normal condition 4hrs										
7	Vibration Test (Packaged)	1. Sine wave 10~55HZ frequency (1 min) 2. The amplitude of vibration :1.5 mm 3. Each direction (XYZ) duration for 2 Hrs										
8	Drop Test (Packaged)	<table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th>Packing Weight (Kg)</th> <th>Drop Height (cm)</th> </tr> </thead> <tbody> <tr> <td>0 ~ 45.4</td> <td>122</td> </tr> <tr> <td>45.4 ~ 90.8</td> <td>76</td> </tr> <tr> <td>90.8 ~ 454</td> <td>61</td> </tr> <tr> <td>Over 454</td> <td>46</td> </tr> </tbody> </table> <p style="text-align: center;">Drop direction :※3 comer /1 edges /6 sides etch 1times</p>	Packing Weight (Kg)	Drop Height (cm)	0 ~ 45.4	122	45.4 ~ 90.8	76	90.8 ~ 454	61	Over 454	46
Packing Weight (Kg)	Drop Height (cm)											
0 ~ 45.4	122											
45.4 ~ 90.8	76											
90.8 ~ 454	61											
Over 454	46											



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## 5. PRECAUTION RELATING PRODUCT HANDLING

### 5.1 SAFETY

- 5.1.1 If the LCD panel breaks , be careful not to get the liquid crystal to touch your skin.
- 5.1.2 If the liquid crystal touches your skin or clothes , please wash it off immediately by using soap and water.

### 5.2 HANDLING

- 5.2.1 Avoid any strong mechanical shock which can break the glass.
- 5.2.2 Avoid static electricity which can damage the CMOS LSI—When working with the module , be sure to ground your body and any electrical equipment you may be using.
- 5.2.3 Do not remove the panel or frame from the module.
- 5.2.4 The polarizing plate of the display is very fragile. So , please handle it very carefully ,do not touch , push or rub the exposed polarizing with anything harder than an HB pencil lead (glass , tweezers , etc.)
- 5.2.5 Do not wipe the polarizing plate with a dry cloth , as it may easily scratch the surface of plate.
- 5.2.6 Do not touch the display area with bare hands , this will stain the display area.
- 5.2.7 Do not use ketonics solvent & aromatic solvent. Use with a soft cloth soaked with a cleaning naphtha solvent.
- 5.2.8 To control temperature and time of soldering is  $320\pm 10^{\circ}\text{C}$  and 3-5 sec.
- 5.2.9 To avoid liquid (include organic solvent) stained on LCM .

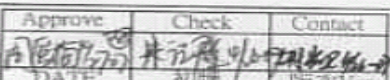
### 5.3 STORAGE

- 5.3.1 Store the panel or module in a dark place where the temperature is  $25^{\circ}\text{C} \pm 5^{\circ}\text{C}$  and the humidity is below 65% RH.
- 5.3.2 Do not place the module near organics solvents or corrosive gases.
- 5.3.3 Do not crush , shake , or jolt the module.

### 5.4 TERMS OF WARRANTY

- 5.4.1 Applicable warrant period  
The period is within thirteen months since the date of shipping out under normal using and storage conditions.
- 5.4.2 Unaccepted responsibility  
This product has been manufactured to your company's specification as a part for use in your company's general electronic products. It is guaranteed to perform according to delivery specifications. For any other use apart from general electronic equipment , we cannot take responsibility if the product is used in nuclear power control equipment , aerospace equipment , fire and security systems or any other applications in which there is a direct risk to human life and where extremely high levels of reliability are required.

## 6. PACKING Specification

LCM Model	PC1602LRS-HWB-H-Q	<b>LCM包裝規格書</b> LCM Packaging Specifications	Approve	Check	Contact
Drawing NO.	DPK-07312		 DATE: 07/04/26 初版 版次Ver: 0		

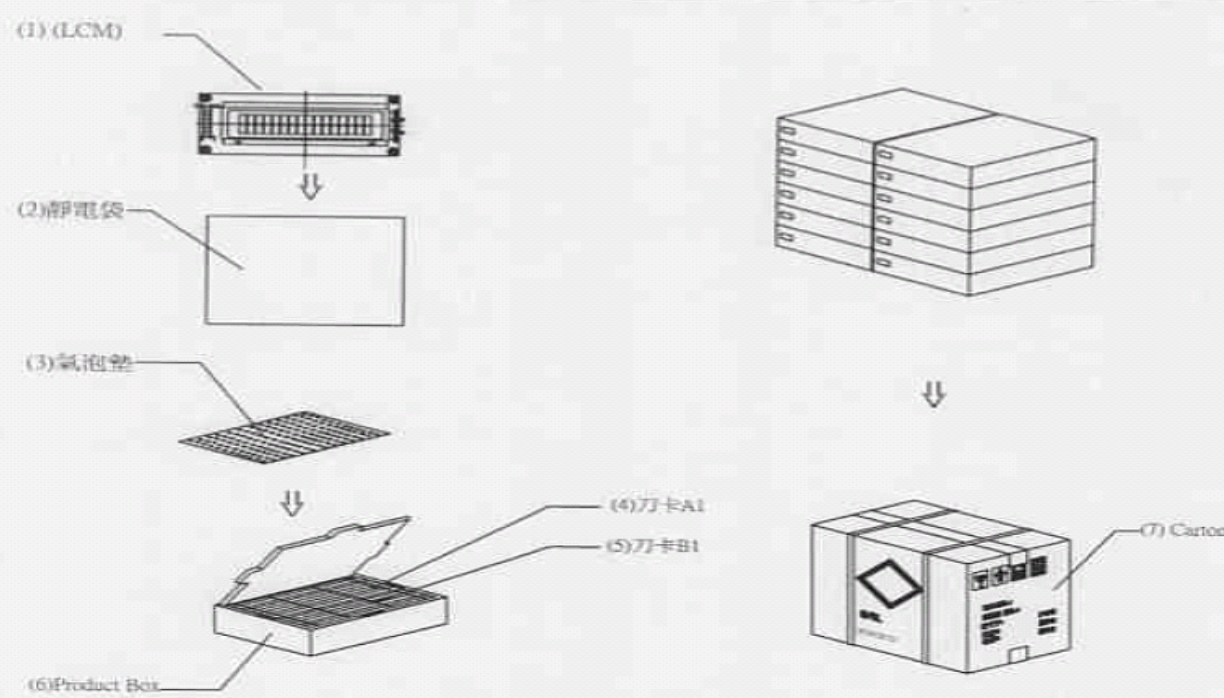
1. 包裝材料規格表 (Packaging Material) : (per carton)

No.	Item	Model	Dimensions (mm)	Quantity
1	成品(1)	PC1602LRS-HWB-H-Q	85.0*36.0*14.0	432
2	靜電袋(2)BAG	BAG100100ARABA	100*100*0.05	432
3	氣泡墊(3)BAG	BAG290240BRBBA	240*290*5	24
4	刀卡A1(4)BX	BX29500047BZBA	295*47*3	168
5	刀卡B1(5)BX	BX24500047BZBA	245*47*3	48
6	C1內盒(6)Product Box	BX31025555AABA	310*255*55	12
7	外紙箱(7)Carton	BX52532536CCBA	525*325*360	1
8				
9				

2. 單箱數量規格表 (Packaging Specifications and Quantity) :

(1) LCM quantity per box : no per box      12    x no of box      3    =    36

(2) Total LCM quantity in carton : quantity per box      36    x no of boxes      12    =    432



**特 記 事 項 (REMARK)**

1. Label Specifications : <div style="border: 1px solid black; padding: 5px; margin-top: 5px;">           MODEL:            LOT NO:            QUANTITY:            CHECK:         </div>		啤盒前,中,后各空一格 每啤盒裝36PCS
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[PH800480T013-IHA02](#) [PH320240T023-IHC](#) [PH480272T009-IHA01](#) [PH800480T024-IHC](#) [NPC1602LRU-JWT-H](#) [PG12864LRS-KCN-H-Q](#)  
[PC1602LRS-FWA-B-Q](#) [PH480272T009-IBB](#) [PH800480T013-IHC01](#) [PH800480T024-IHA](#) [NPC1602WRP-FWT-I](#) [NPC2002WRP-BWT-I](#)  
[PC1602LRU-LNH-B-Q](#) [NPC1602LRU-FWT-H](#) [PH320240T023-IHB](#) [PH800480T024-IHB](#) [PH800480T024-IHA01](#) [PC2002LRU-BWB-H-Q](#)  
[PH480272T009-IBD](#) [PH320240T023-IHC09](#) [PH800480T013-IHA01](#) [PH800480T013-IHA06](#) [PH720128T004-ZBC02](#) [PC1601LRU-AWB-B-Q](#)  
[PH480272T009-IHC](#) [PH128800T004-ZFA01](#) [PH320240T023-IHA01](#) [PH720128T003-ZBC02](#) [PC2402LRS-AWT-H-Q](#) [NPC2004WRP-AWA-I](#)  
[PH800480T013-IHC](#) [PC1602LRU-HWB-H-Q](#) [PH240320T-062-L06Q](#) [PG12864LRU-FGAH04Q](#) [NPC1602LRU-FWB-H](#)  
[PH800480T013-IBB01](#) [PH128800T004-ZFC](#) [PH320240T023-IHA03](#) [NPC1602LRU-GWT-H](#) [PC1604LRS-AWA-B-Q](#) [NPC1602LRS-FWT-H](#)  
[NPC2002WRP-BWA-I](#) [PC2002LRU-BWT-H-Q](#) [PE12864LRF-042-H-Q](#)