Amphenol[®] Cylindrical Connectors for Printed Circuit Board Applications

12-170-2



Proven & reliable cylindrical connector solutions for PC board attachment: MIL-DTL-38999, MIL-C-26482 and MIL-5015, with a wide range of contact arrangements and options



Amphenol Corporation

Amphenol Aerospace 40-60 Delaware Avenue, Sidney, New York 13838-1395 Phone: 800-678-0141 or 607-563-5011 Fax: 607-563-5157 www.amphenol-aerospace.com





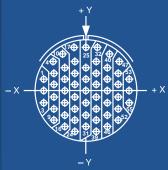


This catalog has been specifically designed to assist in the critical process of selecting the right cylindrical connector for a printed circuit board application.

Contact arrangements have been carefully selected to guide designers to the most commonly available and widely used insert patterns.

Pin-out location illustrations of these contact insert patterns are shown first, followed by connector shell drawings in three series:

MIL-DTL-38999, MIL-C-26482, MIL-5015.





For more information on the wide variety of PC tail contacts that are offered by Amphenol, see catalog 12-130, High Frequency Contacts, which also includes coax, twinax, triax and quadrax shielded contacts.

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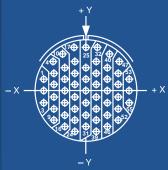


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Amphenol



Amphenol has earned the reputation as the leader in the military electrical connection arena. Amphenol's inter-connects meet almost any aero-space and ground vehicle design need as well as many industrial needs.

IL O T N

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Amphenol Sales Office and Distributor Listing

If more information is needed concerning the products in this publica-tion, or if you have any special application needs, please contact your nearest Amphenol sales office or Amphenol Corporation at the following address:

Amphenol Corporation Amphenol Aerospace 40-60 Delaware Ave., Sidney, NY 13838-1395 Phone: 800-678-0141 or 607-563-5011

Fax: 607-563-5157

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See this catalog and the majority of catalogs of Amphenol Aerospace and Amphenol Industrial Interconnection Products at: www.amphenol-aerospace.com

Amphenol operates quality systems that are certified to ISO9001:2000 by third party registrars.







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Amphenol [®]Cylindrical Connectors for Printed Circuit Board Applications

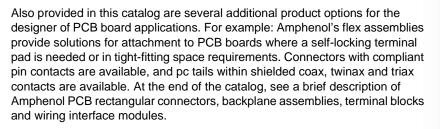
Amphenol provides three popular connector series with PC tail contacts. The following key points give a quick overview of these series. For more detail, there are series catalogs available as listed below^{*}. Go to **www.amphenol-aerospace.com** to view and download these catalogs. There is a guide to selecting a cylindrical connector with printed circuit board contacts on the following page to assist you further.

MIL-DTL-38999 CONNECTORS, METAL & COMPOSITE

- Lightweight, compact, high density and high reliability cylindrical
- Operating voltage to 900 VAC (RMS) at sea level
- Environmentally resistant
- Solder or crimp rear release contacts in mating plug
- Series I (LJT) Bayonet coupling
- Scoop-proof (recessed pins) offers maximum contact protection
- Series II (JT) Bayonet coupling • For applications requiring maximum weight/space savings and reliability
- Series III (Tri-Start) Threaded, quick coupling in one complete turn
- Designed for general duty as well as severe environmental applications
- Superior EMI shielding with grounding fingers and metal-to-metal mating
- Filter/Transient protection versions available
- Scoop-proof contact protection
- Stainless steel firewall versions, and composite versions

MIL-C-26482 CONNECTORS

- Medium size, widely used cylindrical
- Operating voltage to 1,000 VAC (RMS) at sea level
- Series 1 (PT) Bayonet coupling most commonly used in PCB applications
- Environmentally resistant
- Solder or crimp front and rear release contacts in mating plug Black/green zinc alloy plating (cadmium-free) available
- **MIL-5015 CONNECTORS**
- Medium-heavy weight, time-tested cylindrical
- Operating voltage to 1,500 VAC (RMS) at sea level
- Environmentally resistant or general duty
- Threaded coupling
- Solder or crimp rear insertion contacts in mating plug
- Black/green zinc alloy plating (cadmium-free) available



1

Go to www.amphenol-aerospace for catalogs online.



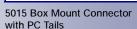
Special 38999 Connector with Stand-off Shell and PC Tails



38999 Series III Connector with a Special Configuration Composite Shell and PC



26482 Series 1 Jam Nut Connector with PC Tails





Flex Termination with MIL-C-26482 Special Connector

* Request Catalog 12-090 for MIL-DTL-38999 Series I, II Request Catalog 12-092 for MIL-DTL-38999 Series III Request Catalog 12-070 for MIL-C-26482, Series 1, 2 Request Catalog 12-071 for Matrix MIL-C-26482 Series 2 Request Catalog 12-020 for MIL-5015

Note: MIL-DTL-38999 supersedes MIL-C-38999.





Amphenol[®] Cylindrical Connectors for Printed Circuit Board Applications

Amphenol provides three popular connector series with PC tail contacts. The following key points give a quick overview of these series. For more detail, there are series catalogs available as listed below*. Go to **www.amphenol-aerospace.com** to view and download these catalogs. There is a guide to selecting a cylindrical connector with printed circuit board contacts on the following page to assist you further.

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- Designed for general duty as well as severe environmental applications
- Superior EMI shielding with grounding fingers and metal-to-metal mating
- Filter/Transient protection versions available
- Scoop-proof contact protection
- Stainless steel firewall versions, and composite versions

MIL-C-26482 CONNECTORS

- Medium size, widely used cylindrical
- Operating voltage to 1,000 VAC (RMS) at sea level
- Series 1 (PT) Bayonet coupling most commonly used in PCB applications
- Environmentally resistant
- Solder or crimp front and rear release contacts in mating plug Black/green zinc alloy plating (cadmium-free) available

MIL-5015 CONNECTORS

- Medium-heavy weight, time-tested cylindrical
- Operating voltage to 1,500 VAC (RMS) at sea level
- Environmentally resistant or general duty
- Threaded coupling
- Solder or crimp rear insertion contacts in mating plug
- Black/green zinc alloy plating (cadmium-free) available

Also provided in this catalog are several additional product options for the designer of PCB board applications. For example: Amphenol's flex assemblies provide solutions for attachment to PCB boards where a self-locking terminal pad is needed or in tight-fitting space requirements. Connectors with compliant pin contacts are available, and pc tails within shielded coax, twinax and triax contacts are available. At the end of the catalog, see a brief description of Amphenol PCB rectangular connectors, backplane assemblies, terminal blocks and wiring interface modules.

Go to www.amphenol-aerospace for catalogs online.



38999 Series III Box Mount Connector with PC Tails



38999 Series III Connector with a Special Configuration Composite Shell and PC Tails

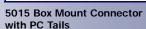


Special 38999 Connector

with Stand-off Shell and

PC Tails

26482 Series 1 Jam Nut Connector with PC Tails





Flex Termination with MIL-C-26482 Special Connector

* Request Catalog 12-090 for MIL-DTL-38999 Series I, II Request Catalog 12-092 for MIL-DTL-38999 Series III Request Catalog 12-070 for MIL-C-26482, Series 1, 2 Request Catalog 12-071 for Matrix MIL-C-26482 Series 2 Request Catalog 12-020 for MIL-5015

Note: MIL-DTL-38999 supersedes MIL-C-38999.

1

Guide to Selecting a PCB Cylindrical Connector

The connector selection process is one of the most important engineering decisions to be made in any electronic application. Amphenol has created this catalog specifically to provide the necessary information to select, layout and design both the appropriate Amphenol® cylindrical connector with PCB contacts and the connector footprint (contact locations) on the printed circuit board. The guide that follows is for application of cylindrical connectors on rigid printed circuit boards and also applies if a flex print assembly or other optional is being used.

Engineers working on those PCB or flex print applications requiring rectangular connectors are encouraged to refer to page 46-48 and ask for Amphenol Rectangular Product catalogs.

How To Select a Cylindrical Connector for a PCB Application

The data provided in this catalog is based on three cylindrical connector series: MIL-DTL-38999 Series I, II and III, MIL-C-26482 Series 1, and MIL-C-5015. See page 1 for electrical and environmental features and differences of these three series. The "hot" side of the application determines the choice of pin or socket genders of the contacts.

How to Measure the PCB Tail Length

The tail length of the PCB is the portion of the contact that extends beyond the rear of the shell. This length will vary in relationship to the mounting flange,

depending on the series of connector selected. Standard lengths are shown on the connector shell style drawings in this

catalog. These shell style drawing pages also provide how to order part numbering for standard PCB cylindrical connectors.

When computing the desired tail length, it is important to take into consideration the following factors:

- The connector series and shell style.
- The mounting style of the receptacle; jam nut (D hole) or panel mount (four holes). This can affect the overall length of the tail.
- The extension of the tail beyond the opposite side of the board or the flex.
- The space required to adequately clean flux from between the board or flex and the rear of the connector shell. Connectors that are mounted flush against the board may trap soldering flux which could lead to corrosion of the solder joints.

Would Alignment Discs, Headers or Special Stand-off Shells be Beneficial?

Any mechanical methods needed to stabilize the board or flex to the connector and/or the panel. The PCB tails shown in this catalog are of one diameter. Stepped tails or PCB tails with an increased diameter on a designated portion may be required for certain applications. Alignment discs are available which provide ease of alignment of pins to boards, protection during

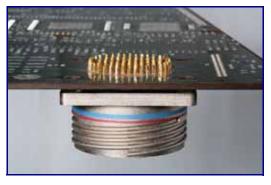
of alignment of pins to boards, protection during shipment and optimized electrical circuit separation. Header assemblies (see pages 44 & 45) are available which provide time and cost saving potentials. Standoffs may be required for certain applications. Amphenol has developed a new stand-off adapter (see page 40) which may eliminate the need for special stand-off shell designs. Connectors with clinch nuts can be provided. Please call Amphenol to discuss any optional designs or any special requirements.



Special Design with Longer PC Tails in a 38999 Composite Shell Connector. Also shows an Alignment Disc.









Stand-off Adapter on a Jam Nut Receptacle.



Universal Header Assemblies are available for Flex Print/PC Board Mounting. Beneficial especially when electrical testing of the connector requires it to be removed and reattached.

Guide to Selecting a PCB Cylindrical Connector, cont.

What Determines the Diameter of the PCB Tail?

The outside diameter of the PCB tail is determined by the inside diameter of the plated through-hole on the board or flex print. The standard or most popular diameters are shown in the chart on the next page and are called out in the connector illustrations in this catalog.

Standard diameters of PCB tails

Connector Series	Size 16 Contact	Size 20 Contact	Size 22D Contact
MIL-DTL-38999	.062 ±.001	.019 ±.001	.019 ±.001
MIL-C-26482	.030 ±.001	.030 ±.001	Not available
MIL-5015	.030 ±.001	Not available	Not available

For availability of other contact diameters, consult Amphenol, Sidney NY.

Should PCB Tails be Gold Plated or Pre-tinned?

The standard PCB tails for MIL-DTL-38999 and MIL-C-26482 receptacles have gold plating, .00050 inches over nickel. PCB tails for MIL-C-5015 receptacles are plated with silver, .00010 inches over copper. Amphenol can substitute a pre-tinned version of these tails to facilitate the termination process. This pre-tinning is a 60/40 lead-tin alloy. Call Amphenol for further information on pre-tinning and any other plating of contacts not covered in this catalog.

Would Flex Assemblies be Necessary or Beneficial for the Application?

Flex print can radically simplify the assembly of a connector to a system, as well as eliminate wiring errors. Amphenol offers connector flex assemblies through ACT, Advanced Circuit Technologies division. Features and benefits of using flex technology include:

- Available for MIL-DTL-38999 (including filter EMI/EMP types), MIL-5015 and MIL-C-26482 cylindrical connectors
- Sculptures[®] Flexible Circuits with built-in terminations
- Eliminates failures associated with crimped or solder-on contacts
- Geometrically fit tight space requirements and create a self-locking terminal pad

Should Other PC Tail Contact Types be Considered?

Press-Fit Connectors with compliant pins are available which engage the plated through-holes in the board without the need for soldering. This optional contact style offers the following benefits:

- Improved board processing time
- Excellent temperature performance
- Ideal for low-lead applications

For more information on Press-Fit connectors with compliant pins refer to Amphenol data sheet #188.

Special Quadrax contacts have been designed with PC tails. Coax, twinax and triax contacts can also have PC tails. Refer to Amphenol catalog 12-130. Go online at www.amphenol-aerospace.com or consult Amphenol Aerospace for further information.



Flex Termination for Attachment to PC Boards



Compliant Pin Contacts in a Bayonet 38999 Catalog



Quadrax PC Tail Contacts Combined with Standard PC Tail Contacts



Quadrax Contacts with PC Tails in a 38999 Connector with Special Stand-off Shell

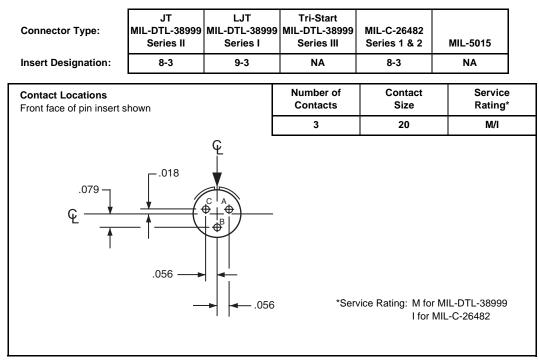
Cylindrical Connectors with PCB contacts insert availability

The following table lists the most commonly used insert arrangements for printed circuit board application of MIL-DTL-38999, MIL-C-26482 and MIL-C-5015 cylindrical connectors. This represents the most readily available patterns within these series. See illustrations of these selected patterns on the following pages. If you require other arrangements than what are shown here, consult Amphenol for further availability.

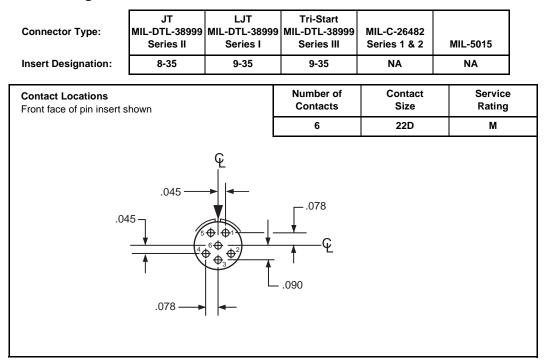
	MIL-DTL-38999)					Co	ontact Si	ze*
JT Series II	LJT Series I	Tri-Start Series III	MIL-C-26482	MIL-5015	Service Rating	Total Contacts	22D	20	16
8-3	9-3		8-3		M/I	3		3	
8-35	9-35	9-35			М	6	6		
8-98	9-98	9-98	8-98		I	3		3	
				10SL-3	Α	3			3
10-5	11-5	11-5	10-5		I	5		5	
	11-6		10-6		I	6		6	
10-35	11-35	11-35			М	13	13		
12-3	13-3		12-3		II	3			3
			12-10		I	10		10	
12-35	13-35	13-35			М	22	22		
				14S-6	Inst.	6			6
14-18	15-18	15-18	14-18		I	18		18	
14-19	15-19	15-19	14-19		I	19		19	
14-35	15-35	15-35			М	37	37		
				16S-1	Α	7			7
16-26	17-26	17-26	16-26		I	26		26	
16-35	17-35	17-35			М	55	55		
				18-1	A/Inst.	10			10
18-11	19-11	19-11	18-11		II	11			11
18-32	19-32	19-32	18-32		I	32		32	
18-35	19-35	19-35			М	66	66		
				20-11	Inst.	13			13
20-27	21-27		20-27		I	27		27	
20-35	21-35	21-35			м	79	79		
20-41	21-41	21-41	20-41		I	41		41	
				22-14	Α	19			19
22-35	23-35	23-35			М	100	100		
22-55	23-55	23-55	22-55		I	55		55	
				24-5	Α	16			16
				24-28	Inst.	24			24
24-31			24-31		I	31			31
24-35	25-35	25-35			м	128	128		
24-61	25-61	25-61	24-61		I	61		61	
		1		28-15	Α	35			35

* For information on size 12 PC tail contacts consult Amphenol Aerospace.

Insert Arrangement #8-3 / 9-3

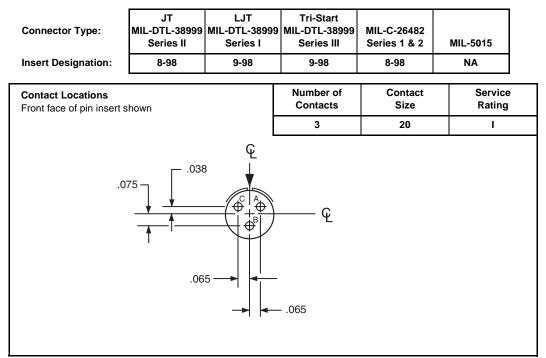


Insert Arrangement #8-35 /9-35



All dimensions for reference only. For alternate rotations see pages 25 & 26. Note: Shown in this catalog are the most common insert patterns for PCB applications. For availability of other arrangements, consult Amphenol Corp., Sidney, NY.

Insert Arrangement #8-98 / 9-98

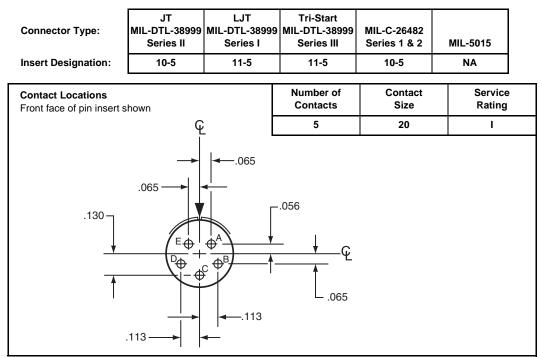


Insert Arrangement #10SL-3

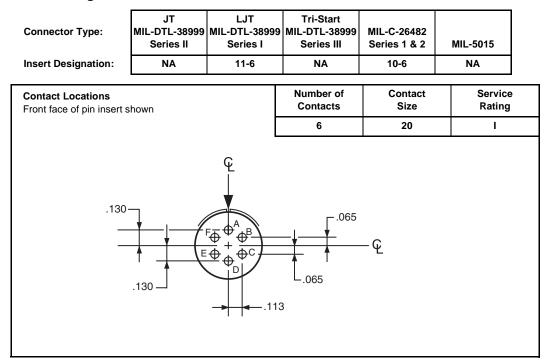
Connector Type:	JT MIL-DTL-38999 Series II	LJT MIL-DTL-38999 Series I	Tri-Start MIL-DTL-38999 Series III	MIL-C-26482 Series 1 & 2	MIL-5015
Insert Designation:	NA	NA	NA	NA	10SL-3
Contact Locations Front face of pin insert s	shown		Number of Contacts	Contact Size	Service Rating
		و ل	3	16	Α
	.053		ዊ ነ		

All dimensions for reference only. For alternate rotations see pages 25 & 26. Note: Shown in this catalog are the most common insert patterns for PCB applications. For availability of other arrangements, consult Amphenol Corp., Sidney, NY.

Insert Arrangement #10-5 / 11-5

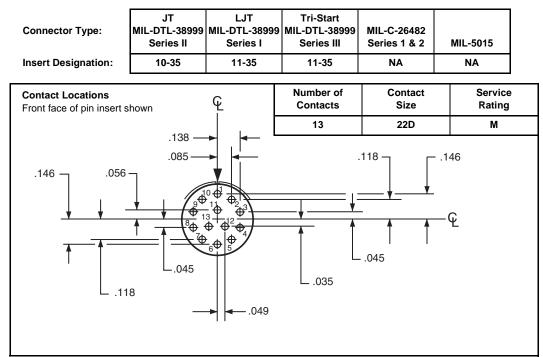


Insert Arrangement #10-6 / 11-6



All dimensions for reference only. For alternate rotations see pages 25 & 26. Note: Shown in this catalog are the most common insert patterns for PCB applications. For availability of other arrangements, consult Amphenol Corp., Sidney, NY.

Insert Arrangement #10-35 / 11-35

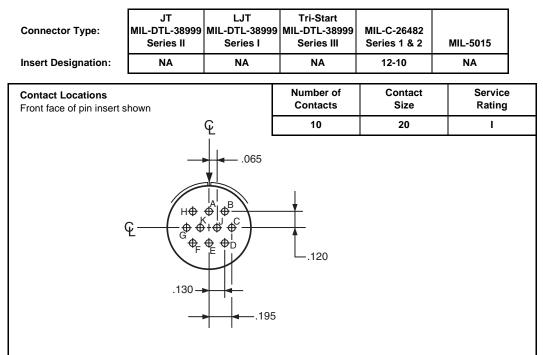


Insert Arrangement #12-3 / 13-3

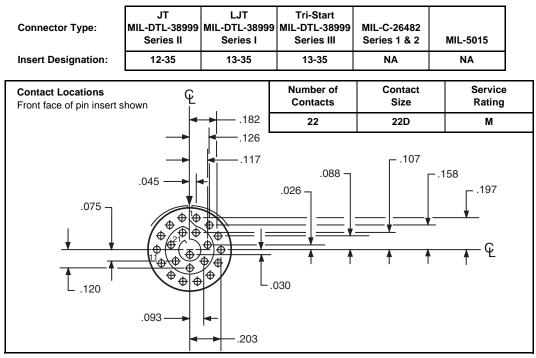
Connector Type:	JT MIL-DTL-38999 Series II	LJT MIL-DTL-38999 Series I	Tri-Start MIL-DTL-38999 Series III	MIL-C-26482 Series 1 & 2	MIL-5015
Insert Designation:	12-3	13-3	NA	12-3	NA
Contact Locations Front face of pin insert s	hown		Number of Contacts	Contact Size	Service Rating
			3	16	II
.058 -			ዊ		

All dimensions for reference only. For alternate rotations see pages 25 & 26. Note: Shown in this catalog are the most common insert patterns for PCB applications. For availability of other arrangements, consult Amphenol Corp., Sidney, NY.

Insert Arrangement #12-10

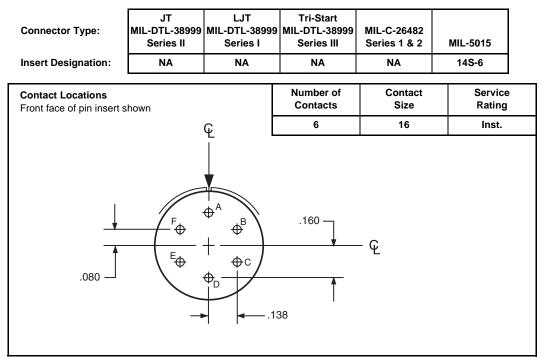


Insert Arrangement #12-35 / 13-35



All dimensions for reference only. For alternate rotations see pages 25 & 26. Note: Shown in this catalog are the most common insert patterns for PCB applications. For availability of other arrangements, consult Amphenol Corp., Sidney, NY.

Insert Arrangement #14S-6

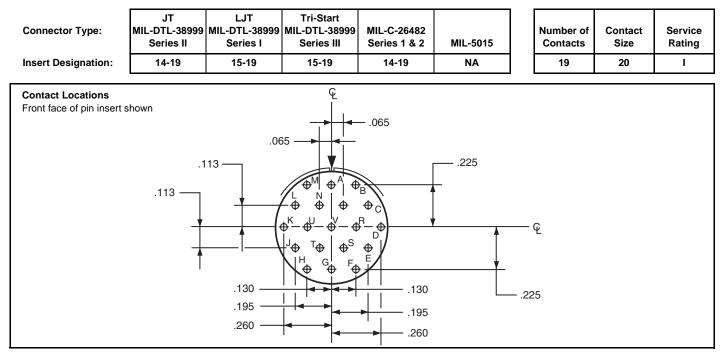


Insert Arrangement #14-18 / 15-18

Connector Type:	Series II	LJT MIL-DTL-38999 Series I	Series III	MIL-C-26482 Series 1 & 2	MIL-5015
Insert Designation:	14-18	15-18	15-18	14-18	NA
Contact Locations Front face of pin insert s	shown	Ģ	Number of Contacts	Contact Size	Service Rating
			18	20	I
ତ୍ -	.065 .130 .195			.225	

All dimensions for reference only. For alternate rotations see pages 25 & 26 Note: Shown in this catalog are the most common insert patterns for PCB applications. For availability of other arrangements, consult Amphenol Corp., Sidney, NY.

Insert Arrangement #14-19 / 15-19



Insert Arrangement #14-35 / 15-35

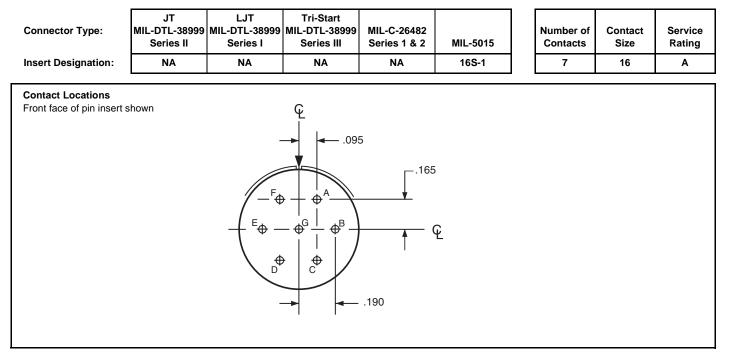
Connector Type:	JT MIL-DTL-38999 Series II	LJT MIL-DTL-38999 Series I	Tri-Start MIL-DTL-38999 Series III	MIL-C-26482 Series 1 & 2	MIL-5015	Number of Contacts	Contact Size	Service Rating
Insert Designation:	14-35	15-35	15-35	NA	NA	37	22D	М
Contact Locations			Con	tact Hole Location	ons	Conta	ct Hole Locat	ions
Front face of pin insert	shown		Contact	Locat	ion	Contact	Loca	tion
r tont lace of pin insert	SHOWIT		Number	X Axis	Y Axis	Number	X Axis	Y Axis
			1	+.045	+.262	21	+.170	+.040
	Ň		2	+.123	+.217	22	+.170	050
	+ Y		3	+.211	+.160	23	+.123	127
	•		4	+.254	+.080	24	+.045	172
			5	+.266	010	25	045	172
// ·	$\Phi = \Phi = \Phi$		6	+.247	098	26	123	127
/⊕	ᡬ᠊ᢩᡩᢩ\ᠿ᠘᠅		7	+.200	175	27	170	050
(⊕ (⊕	$(\Phi)^{\oplus}$		8	+.130	232	28	170	+.040
-X 10 [<u>(A) A) A * A</u>	+ + X	9	+.045	262	29	123	+.119
ĺ⊕ (⊕		/	10	045	262	30	045	+.172
			11	130	232	31	+.045	+.074
V11	$\begin{array}{c} & & \\ & & \\ & \\ & \\ & \\ & \\ & \\ & \\ & $		12	200	175	32	+.090	004
			13	247	098	33	+.045	082
			14	266	010	34	045	082
	- Y		15	254	+.080	35	090	004
			16	211	+.160	36	045	+.074
			17	123	+.217	37	.000	004
			18	045	+.262			
			19	+.045	+.172			
			20	+.123	+.119			

All dimensions for reference only. For alternate rotations see pages 25 & 26.

Note: Shown in this catalog are the most common insert patterns for

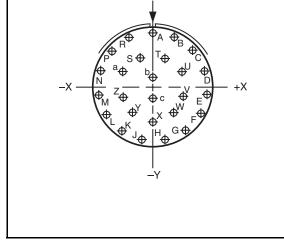
PCB applications. For availability of other arrangements, consult Amphenol

Insert Arrangement #16S-1



Insert Arrangement #16-26 / 17-26

Connector Type:	JT MIL-DTL-38999 Series II	LJT MIL-DTL-38999 Series I	Tri-Start MIL-DTL-38999 Series III	MIL-C-26482 Series 1 & 2	MIL-5015	Number of Contacts	Contact Size	Service Rating
Insert Designation:	NA	17-26	17-26	16-26	NA	26	20	I
Contact Locations			Con	tact Hole Locati	ons	Conta	ct Hole Locat	ions
Contact Locations	bown		Con Contact	tact Hole Locati Locat		Conta Contact	ct Hole Locat Loca	
Contact Locations Front face of pin insert s	hown							
	hown		Contact	Locat	tion	Contact	Loca	tion
			Contact Number	Locat X Axis	tion Y Axis	Contact Number	Loca X Axis	tion Y Axis
	shown +Y I		Contact Number A	Locat X Axis .000	ion Y Axis +.321	Contact Number R	Loca X Axis –.131	tion Y Axis +.293



Con	tact Hole Loca	tions		
Contact	Loc	ation	1 1	Conta
Number	X Axis	Y Axis		Numb
А	.000	+.321	1 I	R
В	+.131	+.293		S
С	+.239	+.214		Т
D	+.305	+.099	1 1	U
E	+.319	034	1 1	v
F	+.278	161		W
G	+.189	260		Х
Н	+.067	314	1 1	Y
J	067	314		Z
к	189	260		а
L	278	161		b
М	319	034		C
N	305	+.099		
Р	239	+.214		
			-	

+.094

-.036

-.151

-.203

-.151

-.036

+.094

+.065

-.065

+.175

+.178 +.119

.000

-.119

-.178

-.175

.000

.000

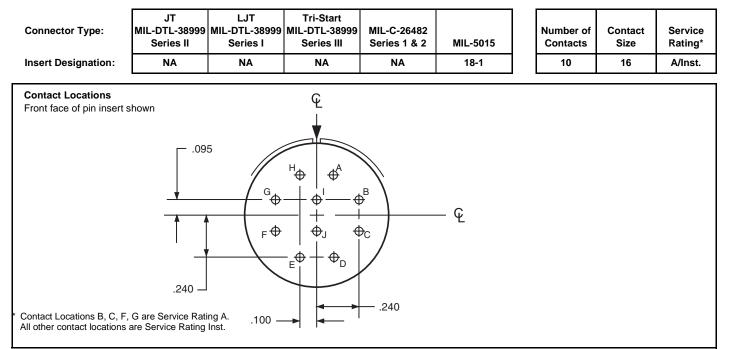
All dimensions for reference only. For alternate rotations see pages 25 & 26.	
Note: Shown in this catalog are the most common insert patterns for	12
PCB applications. For availability of other arrangements, consult	12
Amphanal Corp. Sidney NV	

Insert Arrangement #16-35 / 17-35

Connector Type:	JT MIL-DTL-38999 Series II	LJT MIL-DTL-38999 Series I	Tri-Start MIL-DTL-38999 Series III	MIL-C-26482 Series 1 & 2	MIL-5015	Number Contact		Service Rating
Insert Designation:	16-35	17-35	17-35	NA	NA	55	22D	м
Contact Locations			Con	tact Hole Locati	ons	Co	ntact Hole Locat	ions
Front face of pin insert s	hown		Contact	Locat	tion	Contact	Loca	ation
			Number	X Axis	Y Axis	Number	X Axis	Y Axis
			1	312	+.086	32	+.089	+.316
			2	312	004	33	+.078	+.221
	+ Y		3	312	094	34	+.078	+.131
			4	242	+.221	35	+.078	+.041
			5	234	+.131	36	+.078	049
/			6	234	+.041	37	+.078	139
			7	234	049	38	+.078	229
40° .		<u>\</u>	8	234	139	39	+.078	319
	₱₱₱₱₽	3	9	234	229	40	+.172	+.279
	Ŋ <u>₽</u> ₽₽₽₽₽₽	P	10	172	+.279	41	+.156	+.176
-×- <u>{</u> Φ <u>↓</u> (¢	ᢣᠴᢆᡃᡃ᠋ᠿᠴᢆᡰᠿᠴᢆᡰᡏ	€ +×	11	156	+.176	42	+.156	+.086
\ ⊕ <mark>⊕</mark> ∉	判╨ӏѲѬӏѲ҄ѿӏҨ	₽/	12	156	+.086	43	+.156	004
V°∞[€	逊ᠿ᠕ᠿ᠁	1	13	156	004	44	+.156	094
\bigvee_{6}			14	156	094	45	+.156	184
\sim	240 31 0 40		15	156	184	46	+.156	274
			16	156	274	47	+.242	+.221
	-Y		17	089	+.316	48	+.234	+.131
	-		18	078	+.221	49	+.234	+.041
			19	078	+.131	50	+.234	049
			20	078	+.041	51	+.234	139
			21	078	049	52	+.234	229
			22	078	139	53	+.312	+.086
			23	078	229	54	+.312	004
			24	078	319	55	+.312	094
			25	.000	+.329			
			26	.000	+.176			
			27	.000	+.086			
			28	.000	004			
			29	.000	094			
			30	.000	184			
			31	.000	274			

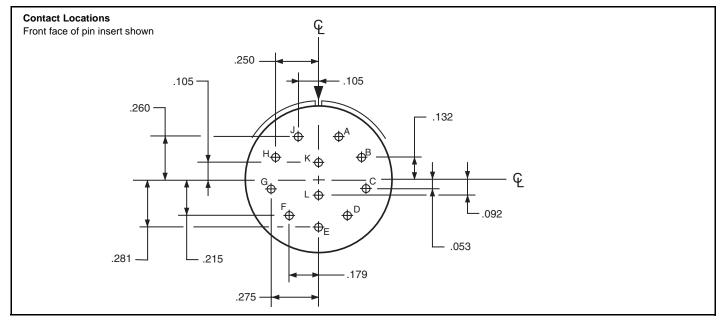
All dimensions for reference only. For alternate rotations see pages 25 & 26. Note: Shown in this catalog are the most common insert patterns for PCB applications. For availability of other arrangements, consult Amphenol Corp., Sidney, NY.

Insert Arrangement #18-1



Insert Arrangement #18-11 / 19-11

Connector Type:	JT MIL-DTL-38999 Series II	LJT MIL-DTL-38999 Series I	Tri-Start MIL-DTL-38999 Series III	MIL-C-26482 Series 1 & 2	MIL-5015	Number of Contacts	Contact Size	Service Rating
Insert Designation:	18-11	19-11	19-11	18-11	NA	11	16	II



All dimensions for reference only. For alternate rotations see pages 25 & 26. Note: Shown in this catalog are the most common insert patterns for PCB applications. For availability of other arrangements, consult Amplement Corp. Sidney, NV

Insert Arrangement #18-32 / 19-32

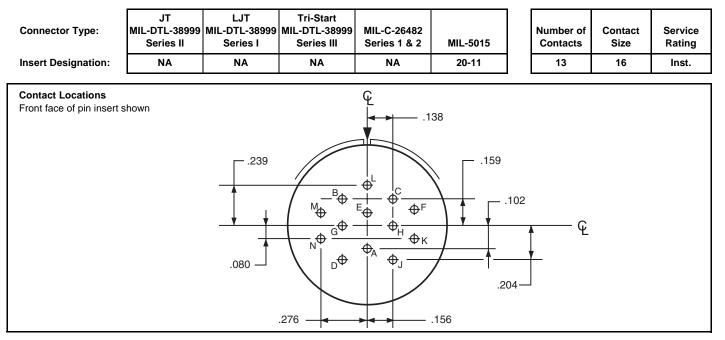
Connector Type:	JT MIL-DTL-38999 Series II	LJT MIL-DTL-38999 Series I	Tri-Start MIL-DTL-38999 Series III	MIL-C-26482 Series 1 & 2	MIL-5015	Num Cont		Contact Size	Service Rating
Insert Designation:	18-32	19-32	19-32	18-32	NA	3	2	20	I
Contact Locations			Con	tact Hole Locati	ons		Contac	t Hole Locat	ions
Front face of pin insert	shown		Contact	Locat	ion	Conta	ct	Loca	tion
i font lace of pirt inserts			Letter	X Axis	Y Axis	Lette		X Axis	Y Axis
	+ Y		Α	+.066	+.353	v		+.124	+.193
			В	+.189	+.305	w		+.209	+.095
			С	+.286	+.217	Х		+.228	033
			D	+.345	+.098	Y		+.174	151
	TO DA		E	+.357	033	Z		+.065	221
st			F	+.321	160	а		065	221
∕ _ ⊕ ,	eΦ ^Φ ⊕∨	⊕_`\`	G	+.242	265	b		174	151
		,, [™] →	н	+.130	335	c		228	033
	· Ψ	D	J	.000	359	d		209	+.095
_ X	- j�+ �g _	+	×к	130	335	е		124	+.193
	₩	x ∯	L	242	265	f		.000	+.096
	₽ _b ⁿ Φγ	⊕/	М	321	160	g		+.096	.000
	~⊕ _a ⊕ _{Z ⊿}	<u>,</u> F	N	357	033	h		.000	096
<u>\</u>	₩ H H		Р	345	+.098	j		096	.000
			R	286	+.217				
			S	189	+.305				
	_ Y		Т	066	+.353				
	- 1		U	.000	+.230				

Insert Arrangement #18-35 / 19-35

Connector Type:	JT MIL-DTL-38999 Series II	LJT MIL-DTL-38999 Series I	Tri-Start MIL-DTL-38999 Series III	MIL-C-26482 Series 1 & 2	MIL-5015	Number of Contacts	Contact Size	Service Rating
Insert Designation:	18-35	19-35	19-35	NA	NA	66	22D	М
Contact Locations				G				
Front face of pin insert	shown				357			
					279			
	.3603	315		 - - −	201			
		— .270 225			123			
		.180			.045			
		.13	85		51			
			090	ᢤᢩᠲᢩᠲ <mark>᠊</mark> ᠿᡛ				
			.045					
				$ \Psi $		ę		
					$ \begin{array}{c} \Phi \\ \Phi \\ \Phi \end{array} $			
		Y		₿⊕₱₽₽₽				
	<u> </u>				57			

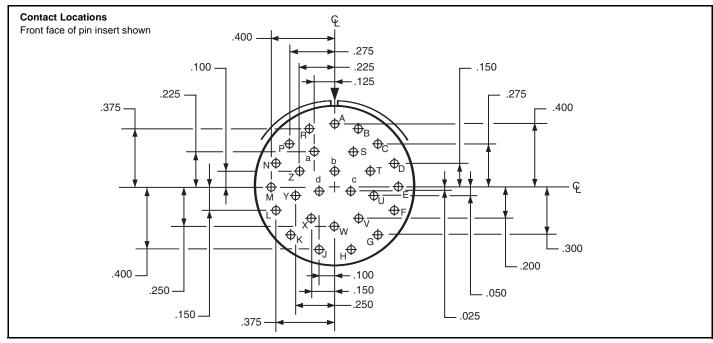
All dimensions for reference only. For alternate rotations see pages 25 & 26. Note: Shown in this catalog are the most common insert patterns for PCB applications. For availability of other arrangements, consult

Insert Arrangement #20-11



Insert Arrangement #20-27 / 21-27

Connector Type:	JT MIL-DTL-38999 Series II	LJT MIL-DTL-38999 Series I	Tri-Start MIL-DTL-38999 Series III	MIL-C-26482 Series 1 & 2	MIL-5015	Number of Contacts	Contact Size	Service Rating
Insert Designation:	20-27	21-27	NA	20-27	NA	27	20	Ι



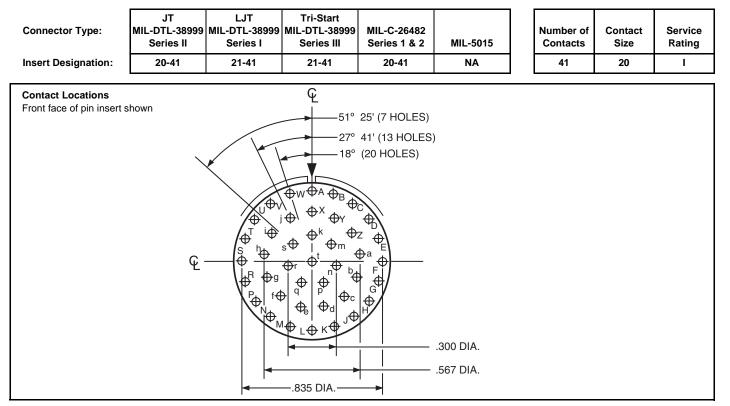
All dimensions for reference only. For alternate rotations see pages 25 & 26. Note: Shown in this catalog are the most common insert patterns for PCB applications. For availability of other arrangements. consult

Insert Arrangement #20-35 / 21-35

Connector Type:	JT MIL-DTL-38999 Series II	LJT MIL-DTL-38999 Series I	Tri-Start MIL-DTL-38999 Series III	MIL-C-26482 Series 1 & 2	MIL-5015	Number of Contacts	Contact Size	Servic Rating
nsert Designation:	20-35	21-35	21-35	NA	NA	79	22D	м
Contact Locations			Con	tact Hole Location	ons	Conta	ct Hole Locat	ions
Front face of pin inse	ert shown		Contact	Locat	ion	Contact	Loca	tion
			Number	X Axis	Y Axis	Number	X Axis	Y Axis
			10	+.365	227	45	332	048
	N/		11	+.306	302	46	332	+.048
	+ Y		12	+.232	362	47	311	+.141
			13	+.146	404	48	258	+.220
			14	+.053	426	49	184	+.280
			15	053	426	50	098	+.322
//⊕		\Rightarrow	16	146	404	51	048	+.241
/⊕/€		\⊕\	17	232	362	52	+.048	+.241
[⊕/⊕	$\Phi \Phi \Phi \Phi$	⊕\⊕ \	18	306	302	53	+.134	+.199
, ⊕ ⊕ ·	$\Phi(\Phi^{\Psi}) \Phi^{\Psi} \Phi^{\Psi} \Phi^{\Psi}$	$\oplus \oplus$ + X	19	365	227	54	+.208	+.139
-X	∌\♥ू\��/⋧∕⊕	$\Phi \Phi$	20	406	141	55	+.237	+.048
/ ⊕/⊕/	$\oplus \oplus \oplus \oplus^7 \oplus \oplus/7$	⊕/⊕/	21	427	048	56	+.237	048
\⊕\∉		•/,⊕/	22	427	+.048	57	+.208	139
\ \		⊕ 7	23	406	+.141	58	+.134	199
			24	365	+.227	59	+.048	241
			25	306	+.302	60	048	241
	- Y		26	232	+.362	61	134	199
	·		27	146	+.404	62	208	139
			28	053	+.426	63	237	048
			29	.000	+.323	64	237	+.048
			30	+.098	+.322	65	208	+.139
			31	+.184	+.280	66	134	+.199
			32	+.258	+.220	67	048	+.146
	Contact Hole Loc	ations	33	+.311	+.141	68	+.048	+.146
		cation	34	+.332	+.048	69	+.125	+.090
	ntact Lo Nober X Axis	Y Axis	35	+.332	048	70	+.155	.000
		+.426	36	+.311	141	71	+.125	090
	2 +.146	+.404	37	+.258	220	72	+.048	146
	3 +.232	+.362	38	+.184	280	73	048	146
	4 +.306	+.302	39	+.098	322	74	125	090
	5 +.365	+.227	40	.000	347	75	155	.000
	6 +.406	+.141	41	098	322	76	125	+.090
	7 +.427	+.048	42	184	280	77	.000	+.053
		048	43	258	220	78	+.048	029

All dimensions for reference only. For alternate rotations see pages 25 & 26. Note: Shown in this catalog are the most common insert patterns for PCB applications. For availability of other arrangements, consult Amphenol Corp., Sidney, NY.

Insert Arrangement #20-41 / 21-41



Insert Arrangement #22-14

Connector Type:	JT MIL-DTL-38999 Series II	LJT MIL-DTL-38999 Series I	Tri-Start MIL-DTL-38999 Series III	MIL-C-26482 Series 1 & 2	MIL-5015	Number of Contacts	Contact Size	Service Rating
Insert Designation:	NA	NA	NA	NA	22-14	19	16	Α
Contact Locations Front face of pin insert			→−v ⊕ − P⊕ − SΦ ⊕R I		168			

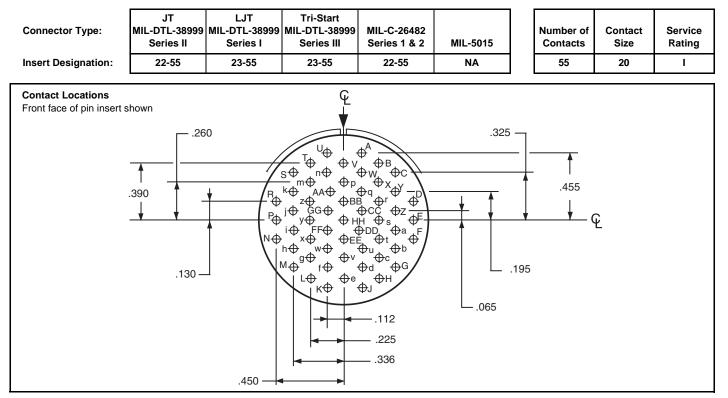
All dimensions for reference only. For alternate rotations see pages 25 & 26. Note: Shown in this catalog are the most common insert patterns for

Insert Arrangement #22-35 / 23-35

Connector	Туре:	JT MIL-DTL-38999 Series II	LJT MIL-DTL-38999 Series I	Tri-Start MIL-DTL-38999 Series III	MIL-C-26482 Series 1 & 2	MIL-5015	Number Contact		Service Rating
Insert Desi	gnation:	22-35	23-35	23-35	NA	NA	100	22D	м
Contact Lo	actions			Con	tact Hole Locati	ons	Co	ntact Hole Loca	tions
	of pin insert s	hown		Contact	Locat	tion	Contact	Loca	ation
i ioni iace c	n pin insen s	nown		Number	X Axis	Y Axis	Number	X Axis	Y Axis
		+ Y		19	249	+.095	61	+.083	.000
		. <u> </u>		20	249	.000	62	+.083	095
				21	249	095	63	+.083	190
	12	5 125 1 59 67		22	249	190	64	+.083	285
		┨╷╢╬╎╷┾┤ァ"		23	249	285	65	+.083	380
		╘┫╎╎╪╿╎┝┿┤╎╠	ΞHNN	24	249	380	66	+.083	475
	/ ₂ + + ⁺]-	_{╋┥} ╖┽╎╖┿╎┇	+	25	166	+.428	67	+.166	+.428
	┟┼╵┤┥┦┦╴	┥╗┽╔┾┼╔┾	+ 95 +	26	166	+.333	68	+.166	+.333
<i> </i>	╙╅╻╎┿┥╧┤╴	╷ ╶ ╢ ╶ ╢ _┿ ╟╼╋	+ 97 +	27	166	+.238	69	+.166	+.238
-×-	_{╩┹} ┿┥┵┥┿┥	┧┑┥┼╵┽┥╺┝┽┥		28	166	+.143	70	+.166	+.143
1		╷┥┥ _┷ ┝┽╽	- 199 	29	166	+.048	71	+.166	+.048
		<u>╢╫</u> ╟╫ <u>┊</u> ╟╢	109	30	166	047	72	+.166	047
		╏┽┨⊥┝┿┨╩┝┿┨	11/	31	166	142	73	+.166	142
		╏┿┥Т┝┿┥╏┝┿┥	93	32	166	237	74	+.166	237
	24 3			33	166	332	75	+.166	332
				34	166	427	76	+.166	427
		– Y		35	083	+.475	77	+.249	+.380
				36	083	+.380	78	+.249	+.285
				37	083	+.285	79	+.249	+.190
				38	083	+.190	80	+.249	+.095
	C (ontact Hole Locat	ions	39	083	+.095	81	+.249	.000
		Loca		40	083	.000	82	+.249	095
	Contact Number	X Axis	Y Axis	41	083	095	83	+.249	190
	1	428	+.241	42	083	190	84	+.249	285
	2	467	+.154	43	083	285	85	+.249	380
	3	488	+.061	44	083	380	86	+.332	+.333
	4	415	.000	45 46	083	475 +.428	87 88	+.332 +.332	+.238 +.143
	5	488	061	46	.000	+.428 +.333	88	+.332	+.143
	6	428	142	47	.000	+.238	90	+.332	+.048
	7	428	237	48	.000	+.230	90	+.332	047
	8	332	+.333	49 50	.000	+.048	91	+.332	142
	9	332	+.238	51	.000	047	92	+.332	332
	10	332	+.143	52	.000	142	94	+.428	+.241
	11	332	+.048	53	.000	237	95	+.467	+.154
	12	332	047	54	.000	332	96	+.488	+.061
	13	332	142	55	.000	427	97	+.415	.000
	14	332	237	56	+.083	+.475	98	+.488	061
	15	332	332	57	+.083	+.380	99	+.428	142
	16	249	+.380	58	+.083	+.285	100	+.428	237
	17	249	+.285	59	+.083	+.190		-	-
	18	249	+.190	60	+.083	+.095			
				L	I				

All dimensions for reference only. For alternate rotations see pages 25 & 26. Note: Shown in this catalog are the most common insert patterns for PCB applications. For availability of other arrangements, consult Amphenol Corp., Sidney, NY.

Insert Arrangement #22-55 / 23-55

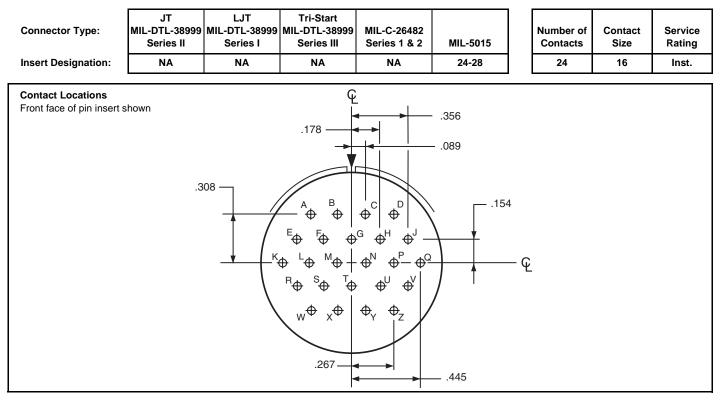


Insert Arrangement #24-5

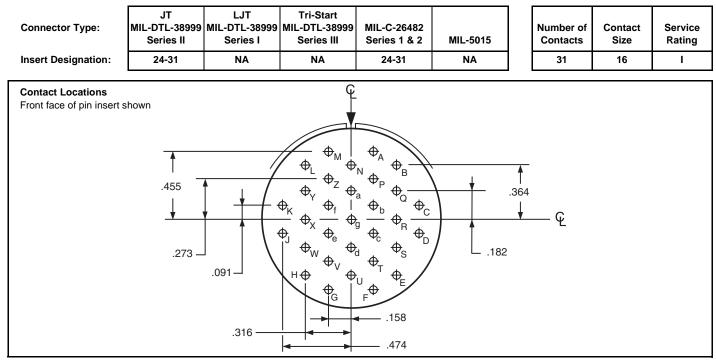
Connector Type:	JT MIL-DTL-38999 Series II	LJT MIL-DTL-38999 Series I	Tri-Start MIL-DTL-38999 Series III	MIL-C-26482 Series 1 & 2	MIL-5015	Number of Contacts	Contact Size	Service Rating
Insert Designation:	NA	NA	NA	NA	24-5	16	16	Α
Contact Locations Front face of pin insert		.352	$\begin{array}{c} & & & \\ & & & & \\ & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & & \\ & & & \\ & & & & \\ & & & & \\ & & & & \\ & & &$.270	₽ ₽ ₽ ₽ ₽ ₽		

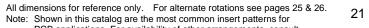
All dimensions for reference only. For alternate rotations see pages 25 & 26. Note: Shown in this catalog are the most common insert patterns for

Insert Arrangement #24-28



Insert Arrangement #24-31 / 25-31





Insert Arrangement #24-35 / 25-35

Connector T		JT MIL-DTL-38999 Series II 24-35	LJT MIL-DTL-38999 Series I 25-35	Tri-Start MIL-DTL-38999 Series III 25-35	MIL-C-26482 Series 1 & 2 NA	MIL-5015 NA		Number of Contacts 128	Contact Size 22D	Service Rating M
Contact Loca	ations			Con	tact Hole Location			Conta	ct Hole Locati	
Front face of		hown		Contact	Locat			Contact	Loca	
	pini incont o	+ Y		Number	X Axis	Y Axis		Number	X Axis	Y Axis
		- T I		28	249	+.190		78	+.083	190
		V		29	249	+.095		79	+.083	285
				30	249	.000		80	+.083	380
				31	249	095		81	+.083	475
/		\$+21\$+2\$577-		32	249	190		82	+.160	+.531
/	<u>^*</u> >;×+>¦	$\langle + \rangle \langle + \rangle \langle + \rangle^{\circ}$		33	249	285		83	+.166	+.427
/4	-\$77(+)7	<+X+X+X+X	<'<+\	34	249	380		84	+.166	+.332
/+'	$(+)^{+}$	2+372+372+37	·(+) + \	35	249	475		85	+.166	+.237
/_'		~``\\	<'i '+ /	36	160	+.531		86	+.166	+.142
- X-+ 4	_{<+><	<u>~}{</u> ;}	$\left \frac{1}{25} \right + X$	37	166	+.427		87	+.166	+.047
	'{+}_{+}	Y	->: :/ _ +^	38	166	+.332		88	+.166	047
/+	174574	$\frac{1}{1}$	<u> + </u>	39	166	+.237		89	+.166	142
\+	(+2(+2)	<u><+ଧ</u> <+간	<u><+ </u> +/	40	166	+.142		90	+.166	237
λ_{\neq}	->)::::::::::::::::::::::::::::::::::::	<+> <+>T<+>	<u> </u>	41	166	+.047		91	+.166	332
	+574+57	(+)T(+)T(+)T	- 421	42	166	047		92	+.166	427
				43	166	142		93	+.166	522
		58 70 81 104		44	166	237		94	+.249	+.496
				45	166	332		95	+.249	+.380
		– Y		46	166	427		96	+.249	+.285
		- 1		47	166	522		97	+.249	+.190
Г	C	ontact Hole Locat	tions	48	083	+.475		98	+.249	+.095
-	Contact		ation	49	083	+.380		99	+.249	.000
	Number	X Axis	Y Axis	50	083	+.285		100	+.249	095
-	1	479	+.279	51	083	+.190		101	+.249	190
-	2	520	+.190	52	083	+.095		102	+.249	285
-	3	546	+.095	53	083	.000		103	+.249	380
-	4	555	.000	54	083	095		104	+.249	475
-	5	546	095	55	083	190	_	105	+.332	+.444
-	6	520	190	56	083	285		106	+.332	+.332
-	7	479	279	57	083	380		107	+.332	+.237
-	8	473	+.357	58	083	475	\vdash	107	+.332	+.142
-	9	424	+.190	59	.000	+.522	\vdash	109	+.332	+.047
F	9 10	415	+.095	60	.000	+.427	\vdash	110	+.332	047
ŀ	10	415	.000	61	.000	+.332	\vdash	111	+.332	142
	11	415	095	62	.000	+.237	\vdash	112	+.332	142
F	12	415	190	63	.000	+.142	\vdash	112	+.332	332
ŀ	13	415	357	64	.000	+.047	\vdash	114	+.332	427
F	14		357 +.444	65	.000	047	\vdash	114	+.424	+.357
	15	332	+.444 +.332	66	.000	142	\vdash	115	+.424	+.357
F		332		67	.000	142	\vdash	116	+.415	+.190
F	17		+.237			332	\vdash	117		+.095
_	18 19	332	+.142	68 69	.000	427		118	+.415 +.415	095
-		332	+.047	70	.000	427	\vdash	119	+.415	190
_	20	332	047				\vdash			
Ļ	21	332	142	71	+.083	+.475		121	+.424	357
Ļ	22	332	237	72	+.083	+.380		122	+.479	+.279
L	23	332	332	73	+.083	+.285		123	+.520	+.190
L	24	332	427	74	+.083	+.190		124	+.546	+.095
L	25	249	+.496	75	+.083	+.095		125	+.555	.000
	26	249	+.380	76	+.083	.000		126	+.546	095
L				77	. 002	005	1	127	+.520	190
E	27	249	+.285	77	+.083	095		127	+.479	279

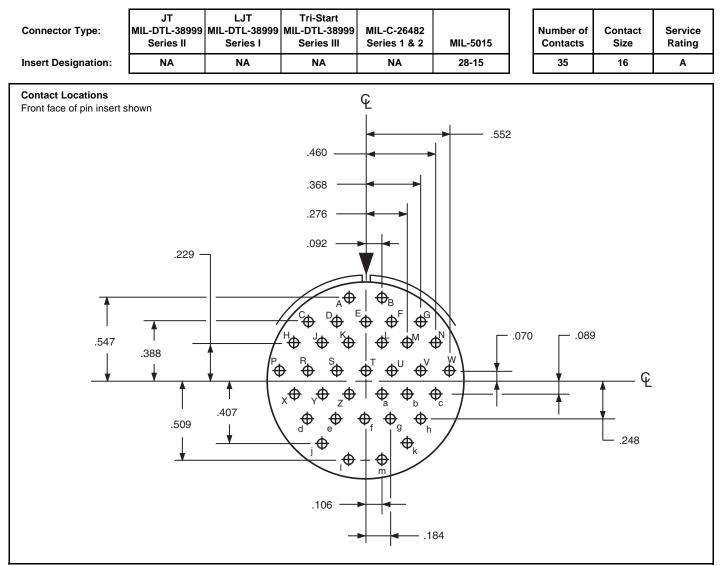
All dimensions for reference only. For alternate rotations see pages 25 & 26. Note: Shown in this catalog are the most common insert patterns for

Insert Arrangement #24-61 / 25-61

Connector Type:	JT MIL-DTL-38999 Series II	LJT MIL-DTL-38999 Series I	Tri-Start MIL-DTL-38999 Series III	MIL-C-26482 Series 1 & 2	MIL-5015	Number of Contacts	Contact Size	Service Rating
Insert Designation:	24-61	25-61	25-61	24-61	NA	61	20	I
Contact Locations			Con	tact Hole Locatio	ons	Conta	ct Hole Locat	ions
Front face of pin insert	shown		Contact	Locat	ion	Contact	Loca	tion
			Number	X Axis	Y Axis	Number	X Axis	Y Axis
			Α	+.196	+.500	h	+.341	213
			В	+.314	+.435	i	+.251	314
	+Y		С	+.413	+.343	j	+.133	379
			D	+.485	+.230	k	.000	402
			E	+.527	+.101	m	133	379
/			F	+.536	030	n	251	314
	$\widehat{\Phi^{Z}}_{\Phi}$ $\widehat{\Phi^{A}}_{\Phi}$		G	+.511	164	р	341	213
	$\Phi_a \Phi_V \Phi_b \Phi_{\phi}$)	н	+.454	287	q	392	088
//Φ [^] Ψ.	₲₲₡₮	[→] ,⊕)//	J	+.368	391	r	399	+.046
	$\overset{u}{\Phi} \overset{h}{\Phi} \overset{h}{\Phi} \overset{v}{\star}$		к	+.259	470	S	362	+.175
	ANY JJA Ô		L	+.134	519	t	285	+.283
		₋,⊕,Ψ, +	ХМ	.000	537	u	173	+.363
$[\Phi, \Phi, \Phi]$	Φ LL Φ Φ		N	134	519	v	.000	+.338
			Р	259	470	w	+.147	+.223
$\bigwedge_{\Phi}^{s} \Phi_{\rho}^{\sigma}$		hФн/	R	368	391	x	+.237	+.122
$\chi_{\rm R}^{\rm R} \Phi$	⊕k⊕' [₩]	Ψ	S	454	287	у	+.267	010
Ľ₽		/	т	511	164	z	+.228	139
			U	536	030	AA	+.131	233
			v	527	+.101	BB	.000	267
	l		w	485	+.230	СС	131	233
	-Y		x	413	+.343	DD	228	139
			Y	314	+.435	EE	267	010
			Z	196	+.500	FF	237	+.122
			а	068	+.454	GG	147	+.223
			b	+.068	+.454	НН	.000	+.200
			C	+.173	+.363	JJ	+.105	+.094
			d	+.285	+.283	кк	+.135	041
			e	+.362	+.175	LL	.000	132
			f	+.399	+.046	ММ	135	041
			g	+.392	088	NN	105	+.094
			3			PP	.000	.000

All dimensions for reference only. For alternate rotations see pages 25 & 26. Note: Shown in this catalog are the most common insert patterns for PCB applications. For availability of other arrangements, consult Amphenol Corp., Sidney, NY.

Insert Arrangement #28-15



All dimensions for reference only. For alternate rotations see pages 25 & 26. Note: Shown in this catalog are the most common insert patterns for PCB applications. For availability of other arrangements, consult Amphenol Corp., Sidney, NY.

Cylindrical Connectors with PCB contacts alternate positioning available for MIL-DTL-38999 connectors

To avoid cross-plugging problems in applications requiring the use of more than one connector of the same series, size and arrangement, alternate rotations are available as indicated in the accompanying charts.

In MIL-DTL-38999 Series I, II and III connectors the rotation is based on rotating the master key/keyway in the connector shell. A plug with a given rotation letter will mate with a receptacle with the same rotation letter. Only the master key/keyway rotates in the shell, and the insert always remains in the same position relative to the minor keys. Refer to diagrams below for each connector series.

LJT (MIL-DTL-38999 Series I) KEY/KEYWAY ROTATION

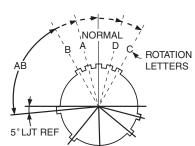
	AB ANGLE OF ROTATION (Degrees)									
Shell Size	Normal°	A°	B°	C°	D°					
9	95	77	-	-	113					
11	95	81	67	123	109					
13	95	75	63	127	115					
15	95	74	61	129	116					
17	95	77	65	125	113					
19	95	77	65	125	113					
21	95	77	65	125	113					
23	95	80	69	121	110					
25	95	80	69	121	110					

JT (MIL-DTL-38999 Series II) KEY/KEYWAY ROTATION

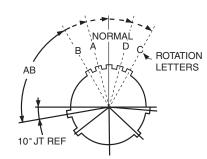
	AB ANGLE OF ROTATION (Degrees)									
Shell Size	Normal°	A°	B°	C°	D°					
8	100	82	-	-	118					
10	100	86	72	128	114					
12	100	80	68	132	120					
14	100	79	66	134	121					
16	100	82	70	130	118					
18	100	82	70	130	118					
20	100	82	70	130	118					
22	100	85	74	126	115					
24	100	85	74	126	115					

Tri-Start (MIL-DTL-38999 Series III) KEY/KEYWAY ROTATION

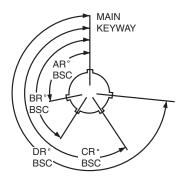
Shell Size	Key & Keyway Arrangement Identification Letter	AR° BSC	BR° BSC	CR° BSC	DR° BSC
9	N	105	140	215	265
	A	102	132	248	320
	В	80	118	230	312
9	С	35	140	205	275
	D	64	155	234	304
	E	91	131	197	240
	N	95	141	208	236
	A	113	156	182	292
11, 13,	В	90	145	195	252
and 15	С	53	156	220	255
	D	119	146	176	298
	E	51	141	184	242
	N	80	142	196	293
	А	135	170	200	310
17 and	В	49	169	200	244
19	С	66	140	200	257
	D	62	145	180	280
	E	79	153	197	272
	N	80	142	196	293
	А	135	170	200	310
21, 23,	В	49	169	200	244
and 25	С	66	140	200	257
	D	62	145	180	280
	-		450	107	070



RELATIVE POSSIBLE POSITION OF ROTATED MASTER KEYWAY (front face of LJT connector receptacle shown)



RELATIVE POSSIBLE POSITION OF ROTATED MASTER KEYWAY (front face of JT connector receptacle shown)



RELATIVE POSSIBLE POSITION OF ROTATED MASTER KEYWAY (front face of Tri-Start connector receptacle shown)

TRI-START CONNECTORS ALTERNATE ROTATION CROSS REFERENCE LETTERS

Pins in Alternate Rotations	Sockets in Alternate Rotations	
PA = G	SA = H	
PB = I	SB = J	
PC = K	SC = L	
PD = M	SD = N	
PE = R	SE = T	

Explanation:

Use P at end of part number for pin contacts in Normal position. Use S at end of part number for socket contacts in Normal position. Use cross reference letters given in chart above for alternate rotations.

LJT & JT CONNECTORS ALTERNATE ROTATION CROSS REFERENCE LETTERS

Pins in Alternate Rotations	Sockets in Alternate Rotations		
PA = E	SA = F		
PB = R	SB = T		
PC = W	SC = X		
PD = Y	SD = Z		

Explanation: Use P at end of part number for pin contacts in Normal position. Use S at end of part number for socket contacts in Normal position. Use cross reference letters given in chart above for alternate rotations.

25

Cylindrical Connectors with PCB contacts alternate positioning available for MIL-C-26482 and MIL-5015 connectors

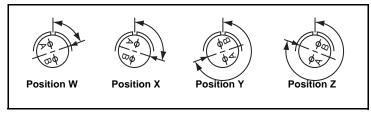
To avoid cross-plugging problems in applications requiring the use of more than one connector of the same series, size and arrangement, alternate rotations are available as indicated in the accompanying charts.

In MIL-C-26482 and MIL-5015 connectors the rotation is based on rotation of the insert within the connector.

A plug with a given rotation letter will mate with a receptacle with the same rotation letter. The front face of the pin insert is rotated within the shell in a clockwise direction from the normal shell key. Refer to diagram below for both MIL-C-26482 and MIL-C-5015 connectors.

MIL-C-26482 INSERT ROTATION

	Insert Rotation					
Shell	Insert	Degrees				
Size	Arrangement	W	Х	Y	Z	
8	8-3	60	210	-	-	
8	8-98	-	-	-	-	
10	10-5	45	151	180	270	
14	14-18	15	90	180	270	
14	14-19	30	165	315	-	
16	16-26	60	-	275	338	
18	18-32	85	138	222	265	
20	20-41	45	126	225	-	
22	22-36	72	144	216	288	
24	24-31	90	225	255	-	
24	24-61	90	180	270	324	



RELATIVE POSSIBLE POSITION OF ROTATED INSERT (front face of connector receptacle shown) (MIL-C-26482 and MIL-C-5015)

MIL-26482 AND MIL-5015 CONNECTORS ALTERNATE ROTATION CROSS REFERENCE LETTERS

Pins in Alternate Rotations	Sockets in Alternate Rotations				
PW = G	SW = H				
PX = I	SX = J				
PY = K	SY = L				
PZ = M	SZ = N				

Explanation: Use P at end of part number for pin contacts in Normal position. Use S at end of part number for socket contacts in Normal position. Use cross reference letters given in chart above for inserts with alternate rotations.

MIL-5015 INSERT ROTATION

	Insert Rotation					
Shell	Insert	Degrees				
Size	Arrangement	W	Х	Y	Z	
10	10SL-3	-	-	-	-	
14	14S-6	-	-	-	-	
16	16S-1	80	-	-	280	
18	18-1	70	145	215	290	
20	20-11	-	-	-	-	
22	22-14	80	110	250	280	
24	24-28	80	110	250	280	
28	28-15	80	110	250	280	

LJTPQ00R wall mounting receptacle (back panel mounting)

21

23

25

All dimensions for reference only.

707-XXX .484 .790 1.332

708-XXX .484 .790 1.457

.790 1.582

709-XXX .484

.204

.204

.193

1.250

1.562

1.375 1.688

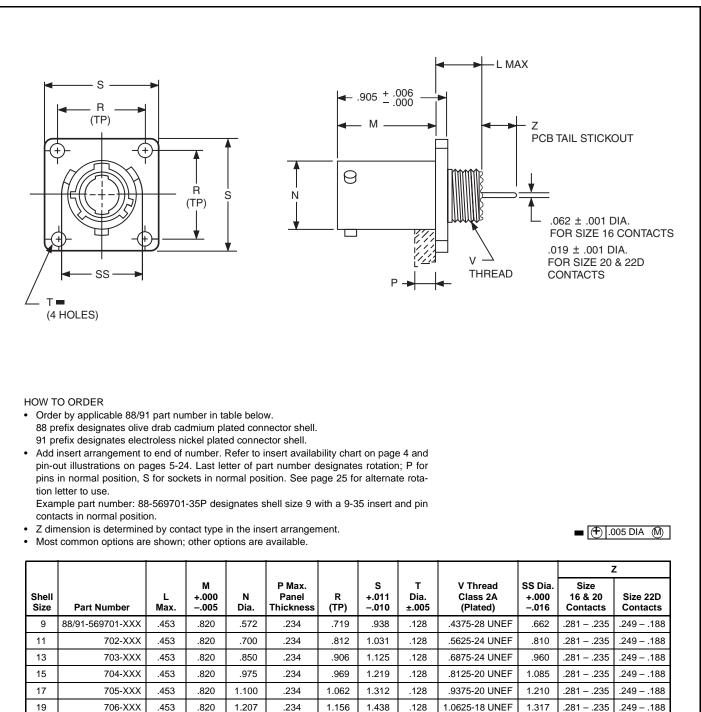
1.500 1.812

27

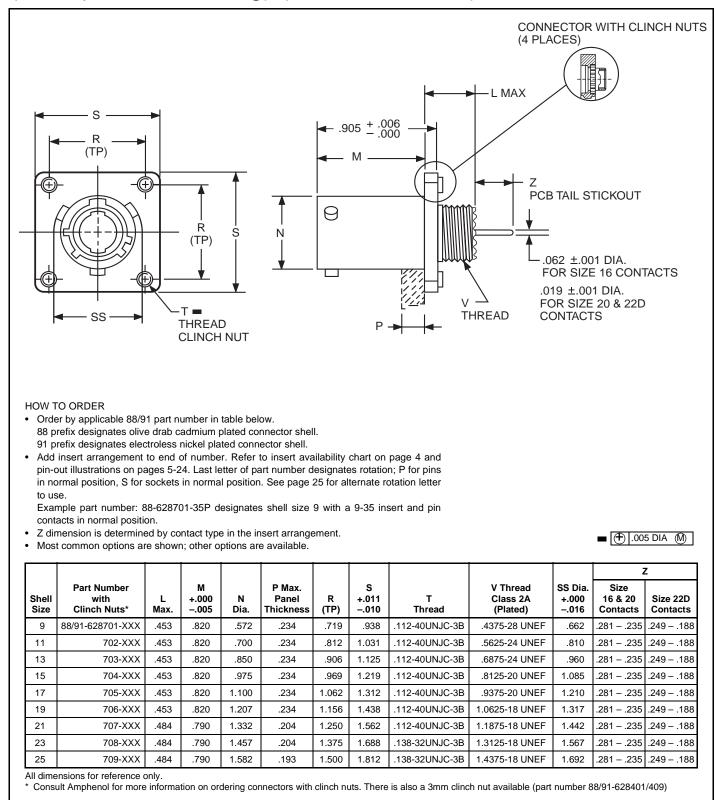
.128 1.1875-18 UNEF 1.442 .281 – .235 .249 – .188

.147 1.3125-18 UNEF 1.567 .281 – .235 .249 – .188

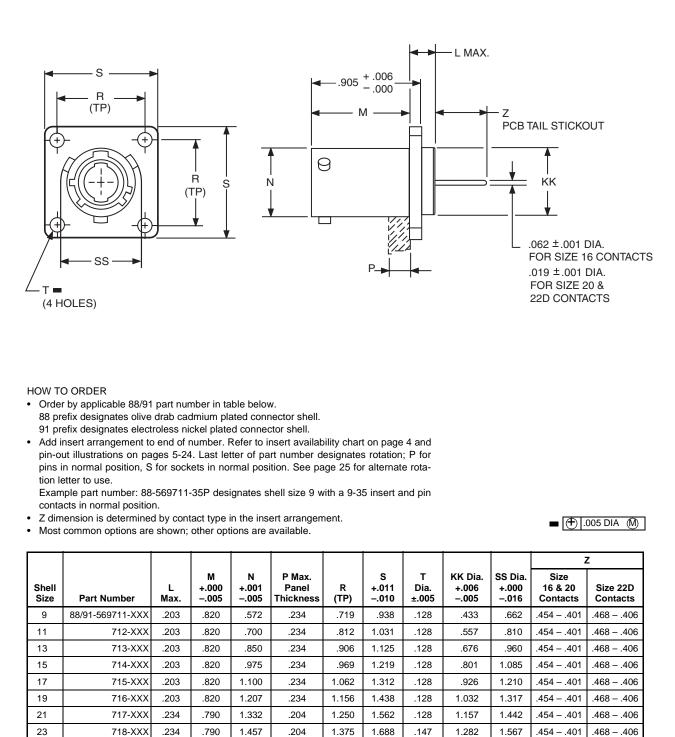
.147 1.4375-18 UNEF 1.692 .281 – .235 .249 – .188



LJTPQ00R wall mounting receptacle (back panel mounting) (with clinch nuts)



LJTP02R box mounting receptacle (back panel mounting)



25 719-XXX .234 .790 1.437

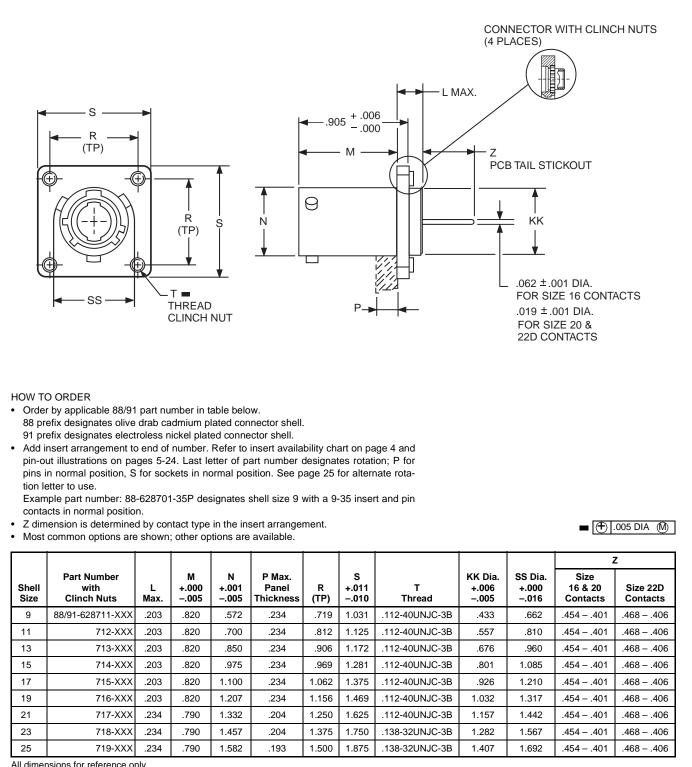
All dimensions for reference only.

1.500 1.812 .147

1.407 1.692 .454 - .401 .468 - .406

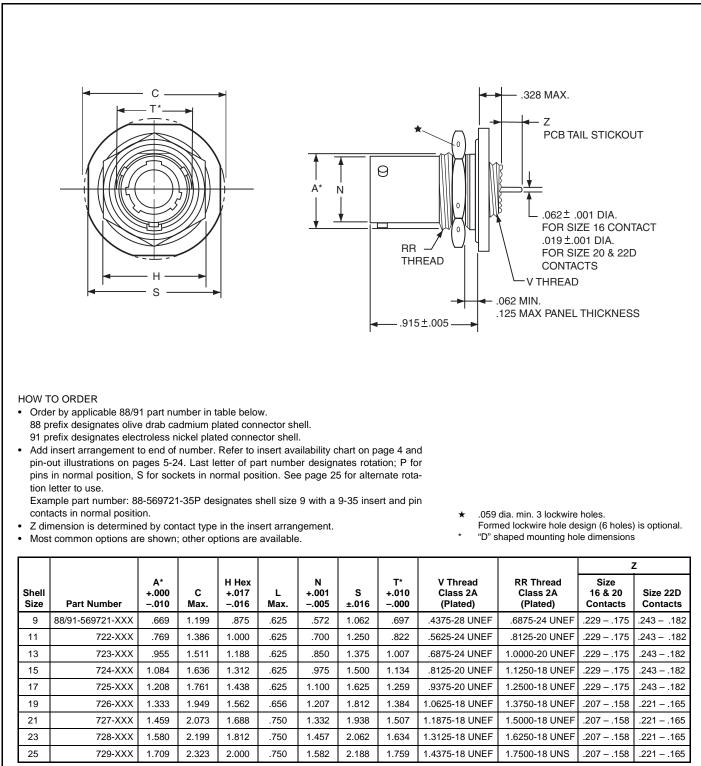
.193

LJTP02R box mounting receptacle (back panel mounting) (with clinch nuts)



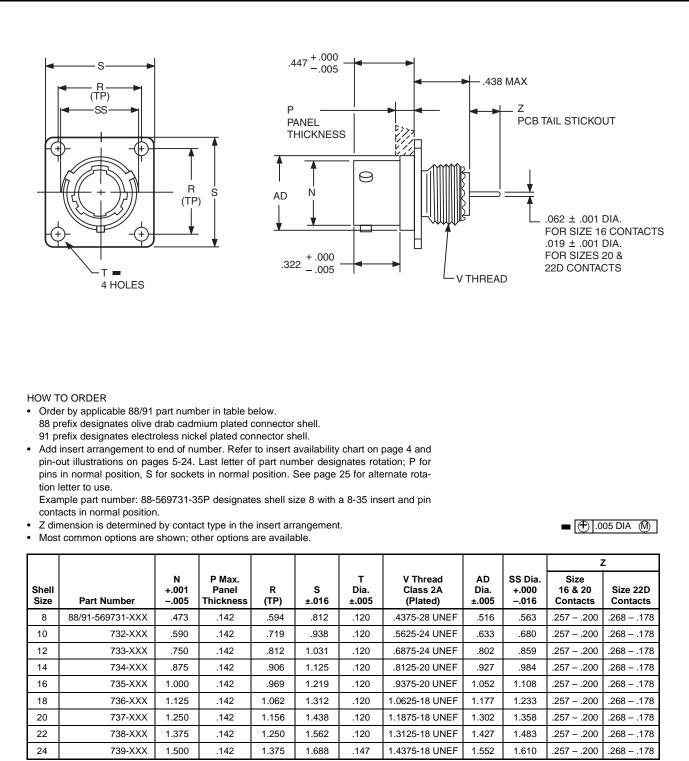
* Consult Amphenol for more information on ordering connectors with clinch nuts. There is also a 3mm clinch nut available (part number 88/91-628410/419)

LJT07R jam nut receptacle

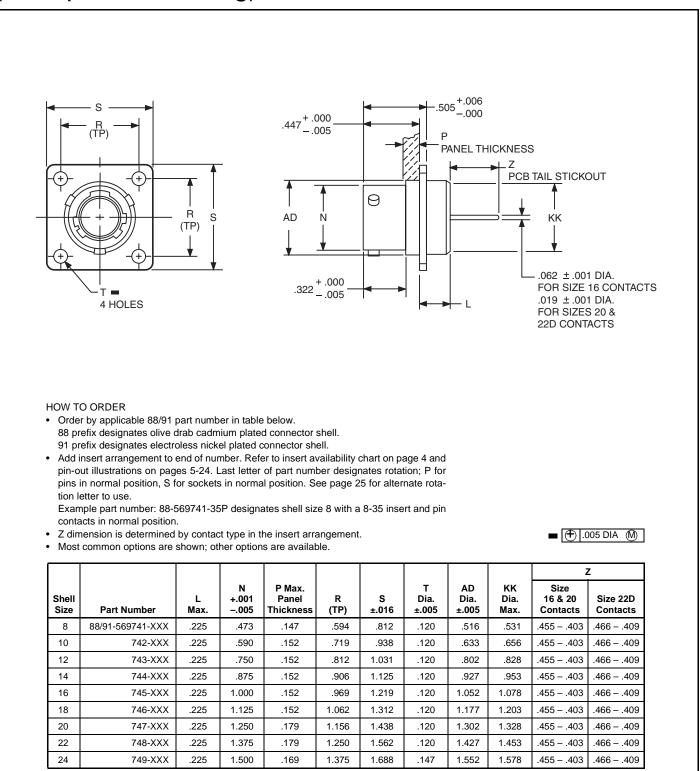


All dimensions for reference only.

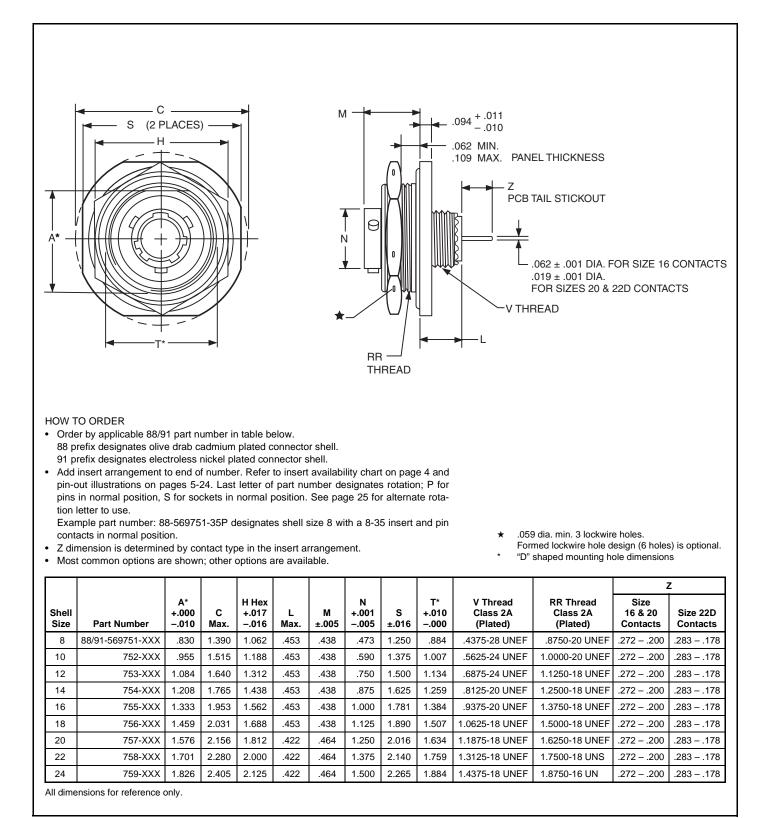
JTPQ00R wall mounting receptacle (back panel mounting)



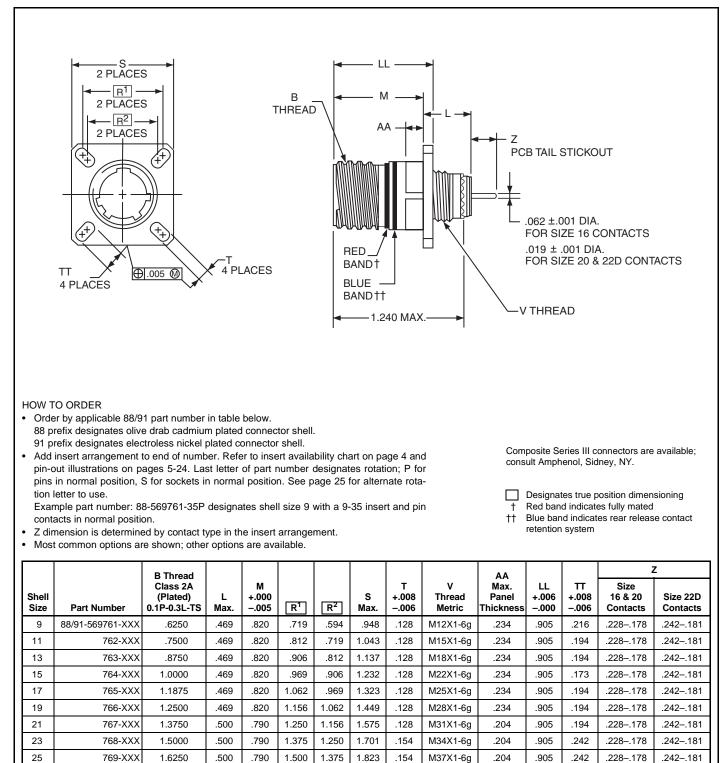
JTP02R box mounting receptacle (back panel mounting)



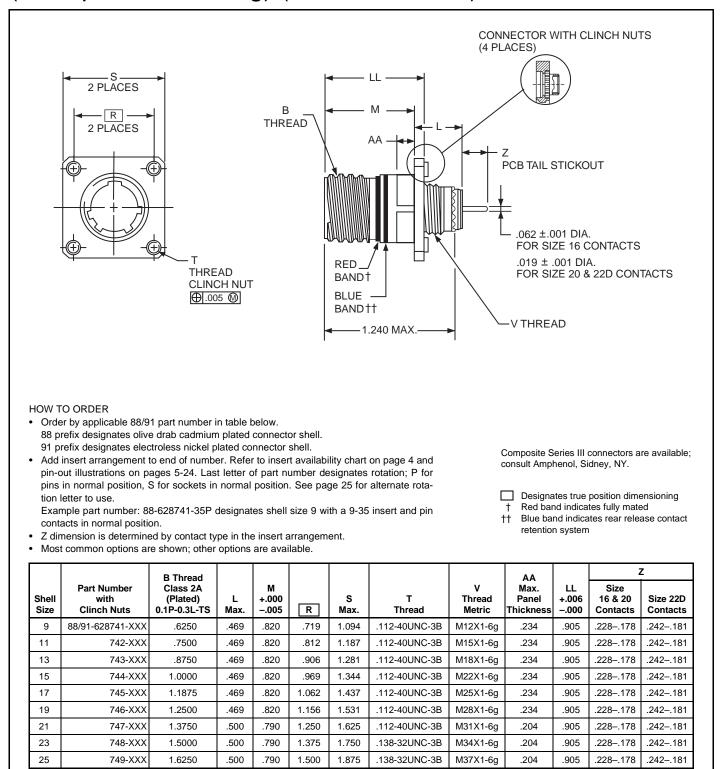
JT07R jam nut receptacle



TVP00R wall mounting receptacle (back panel mounting)



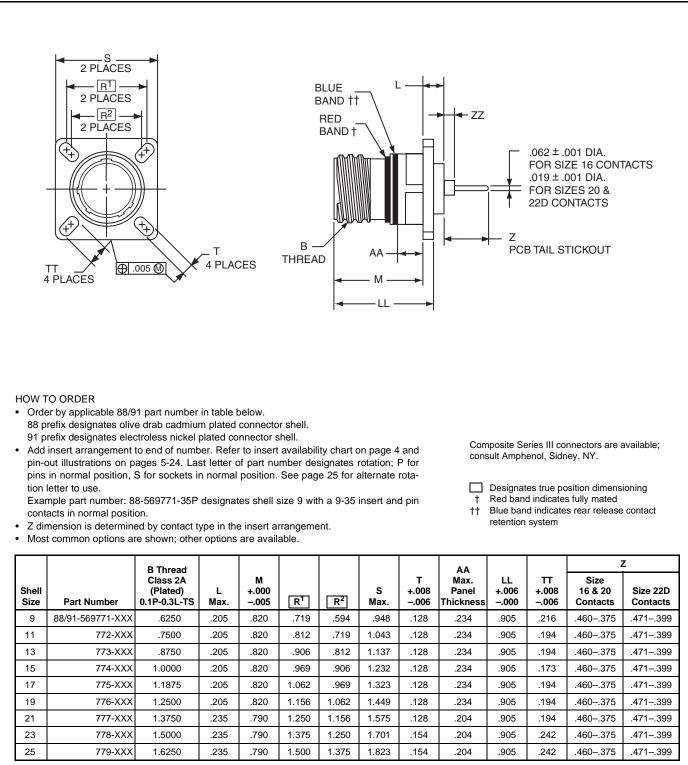
TVP00R wall mounting receptacle (back panel mounting) (with clinch nuts)



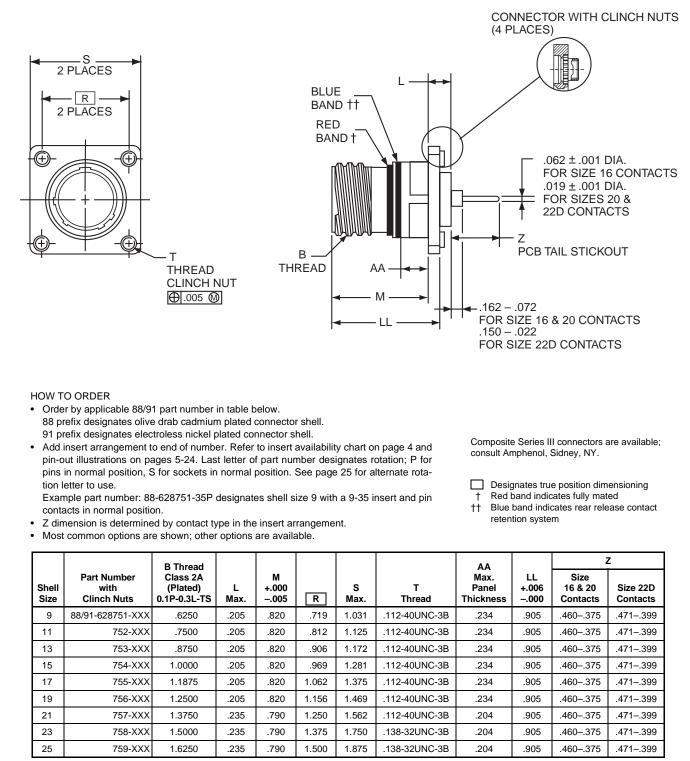
All dimensions for reference only.

* Consult Amphenol for more information on ordering connectors with clinch nuts.

TVP02R box mounting receptacle



TVP02R box mounting receptacle (with clinch nuts)

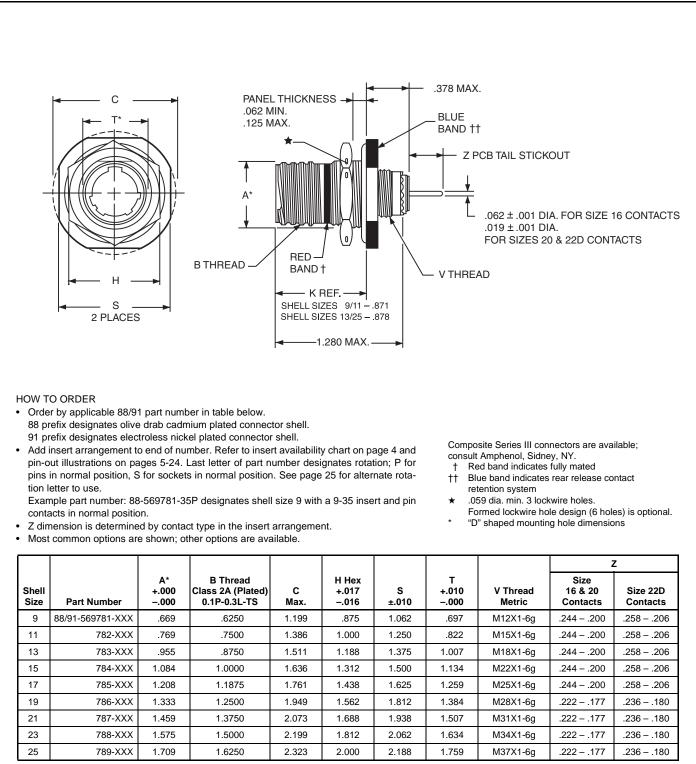


All dimensions for reference only.

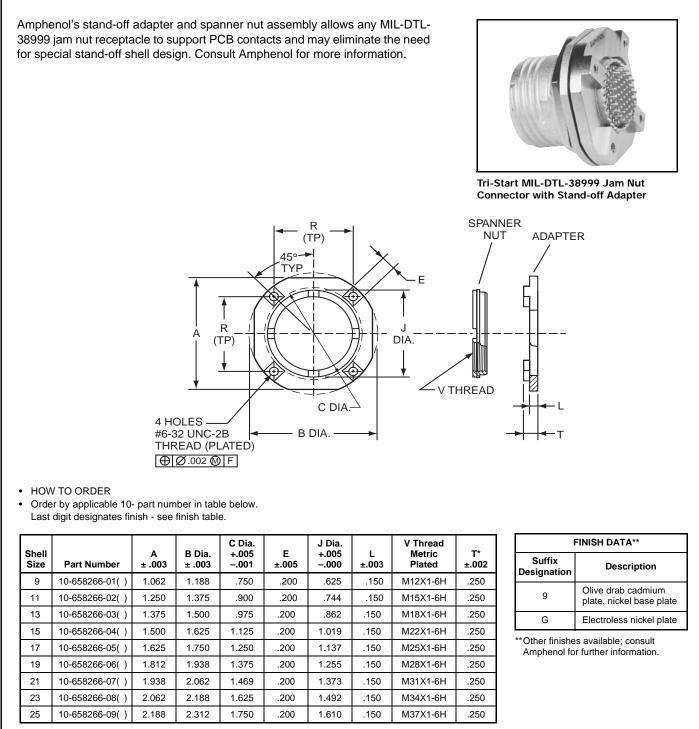
* Consult Amphenol for more information on ordering connectors with clinch nuts.

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TV07R jam nut receptacle



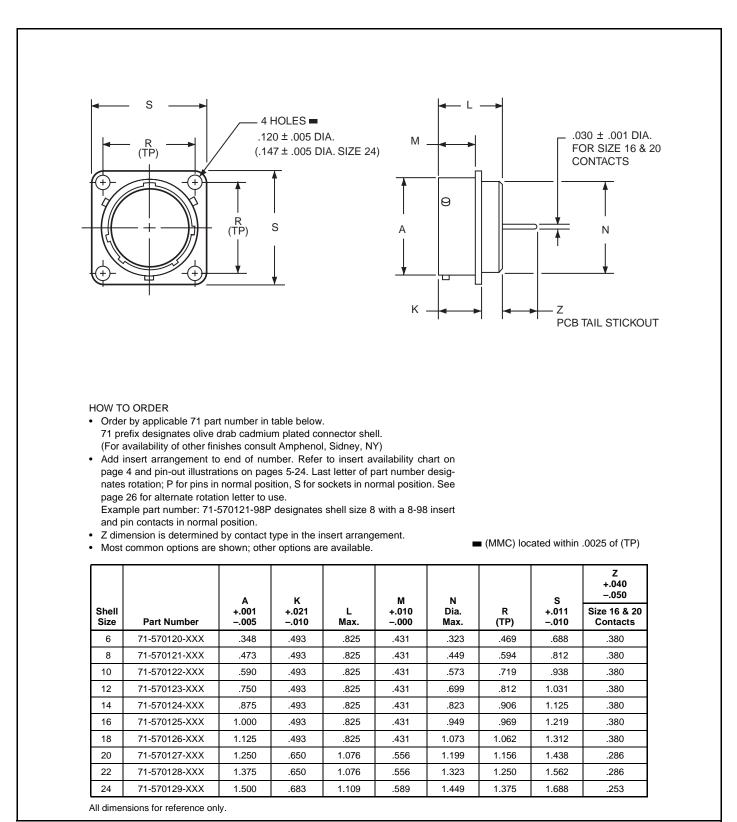
Stand-off Adapter for use with 38999 PCB connectors



All dimensions for reference only. * For information on additional 'T' dimension lengths, consult Amphenol.

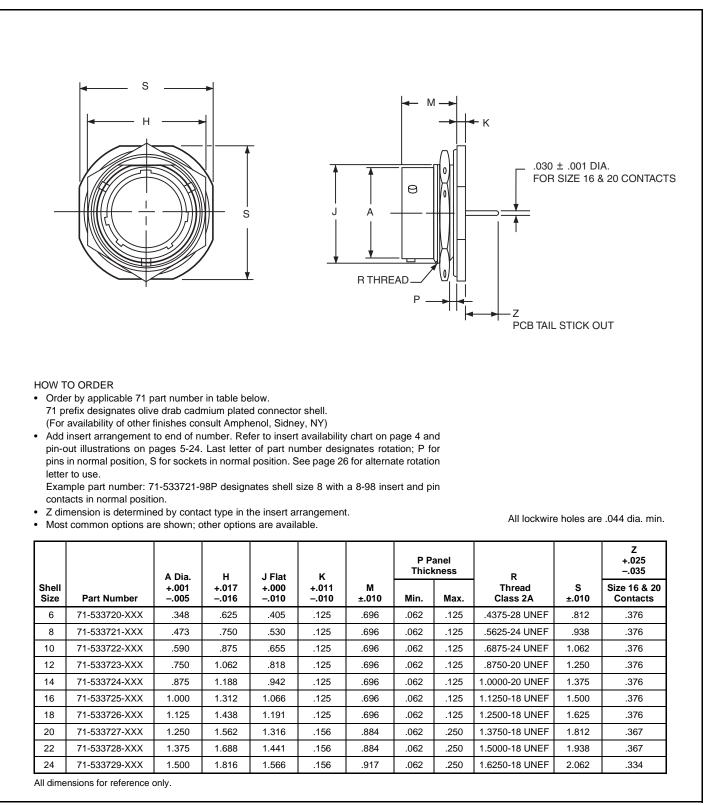
MIL-C-26482 Series 1 Type Connectors with PCB contacts

PT02 box mounting receptacle

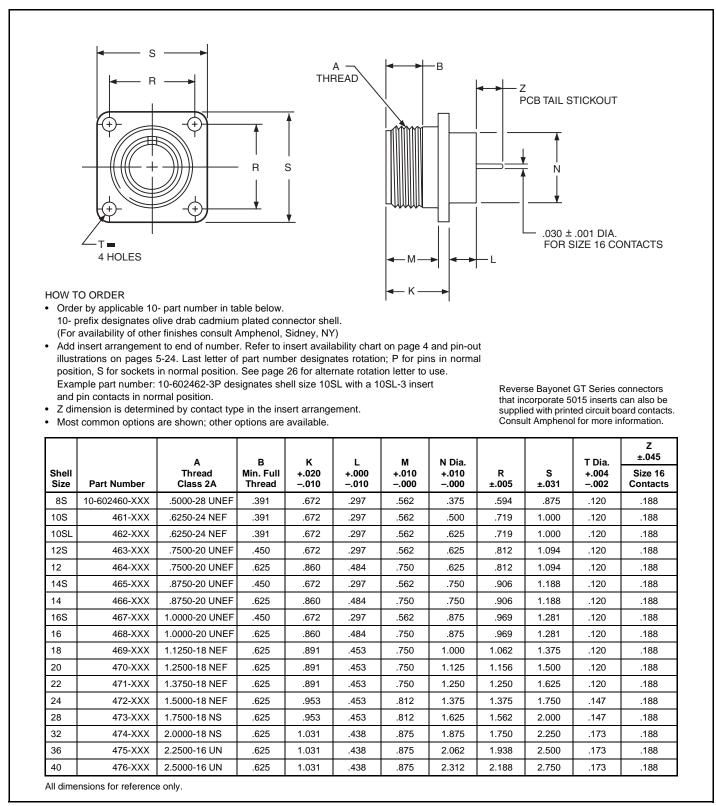


MIL-C-26482 Series 1 Type Connectors with PCB contacts

PT07 jam nut receptacle



MIL-5015 Type Connectors with PCB contacts MS3102R box mounting receptacle



Universal Header Assemblies for flex print or PCB connectors

Mounts to all MIL-DTL-38999 and MIL-C-26482 Connectors

The use of connectors with printed circuit termination is rapidly gaining popularity due to the use of high volume, vapor phase or wave solder manufacturing processes. Termination of this style of connector to flex print or a printed circuit board represents a major cost in the manufacturing process for users. When adding flex or printed circuit board assemblies to an expensive filter or filter/transient protection connector, the total cost of a failed solder joint, a bent pin, or an

unanticipated electrical failure becomes prohibitive. The universal header assembly from Amphenol will provide for easy separation of the connector from the board on these occasions.

Header Assemblies Provide Cost Savings

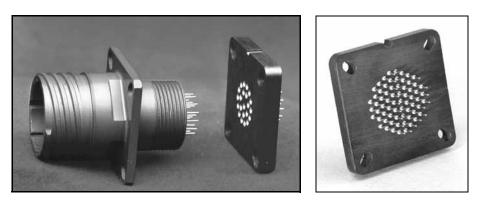
Incorporation of the header assembly provides the user with time and cost saving potentials. These header assemblies can be vapor phase or wave soldered to flex or printed circuit boards prior to the receipt of the EMI/EMP connector. Headers can be installed to standard connectors, allowing for electrical testing that would adversely affect the sensitive diodes, MOV's or capacitors in the EMI/EMP connectors. Expensive connector assemblies can be easily removed from and reattached to the header assembly as the manufacturing process dictates.

Mounting Applications

Shell modifications are recommended, but are not necessary. The header assembly can be attached to connectors with standard flange placement or directly to the circuit board. The ideal application would involve either a single flange moved all the way to the rear of the connector or a double flange. Cinch nuts can be installed in either flange to allow easier mounting to the panel or the header assembly. The forward flange would mount the connector to the panel; the rear flange would be used to mount the header assembly. Various types of captivated or loose attaching screws can be utilized for unique applications. Amphenol universal headers are slotted to allow mounting to all series of MIL-DTL-38999 or MIL-C-26482 connectors without special alterations. They are of similar dimension as the flange of the mounting connector and would be approximately .185 inches (4.70 mm) thick.

Incorporates a Shorter Pin/Socket Contact

The heart of the header assembly is a short pin/socket contact. The tall of the contact would accommodate standard throughhole diameter and thickness of the flex or printed circuit board materials. The socket is imbedded in the molded material, making electrical engagement with the printed circuit tail of the connector.



Headers provide easy separation of the connector from the PC board.

Cylindrical Configuration

- 3 PCB stickout dimensions are available.
- Size 22D contacts use .175 thick headers
- Size 16 contacts use .195 thick headers
- Consult Amphenol for Size 20 contact use with headers.
- Headers for cylindrical connectors accommodate up to 128 pins. Consult Amphenol catalogs for mating connector contact layouts (12-092 and 12-090 for MIL-DTL-38999 and 12-070 for MIL-C-26482).

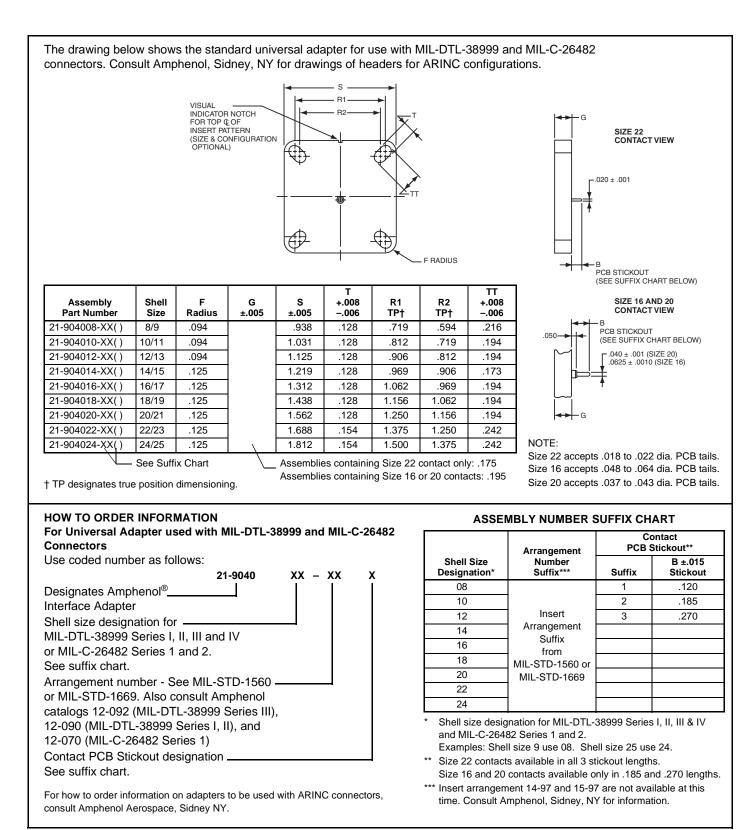
Mounting to Rectangular ARINC Connectors

- Headers for ARINC connector arrangements accommodate up to 150 pins.
- Consult Amphenol for ARINC configurations and detailed dimensions.

Materials

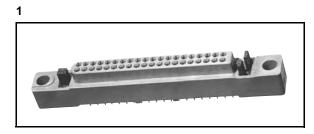
- Body is molded from Torlon or PPS (Polyphenylene Sulfide)
- Electrical engagement areas of the header contact are plated with .00003 inches minimum of gold over .00005 inches minimum of nickel.

Universal Header Assemblies for flex print or PCB connectors, cont.



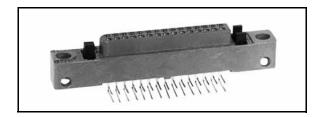
Additional Products for PCB Application Amphenol[®] rectangular interconnects

Amphenol is also a leader in rectangular interconnects for printed circuit board application. Within the rectangular families of Amphenol interconnects are Low Mating Force MIL-C-55302 connectors and LRM Surface Mount Connectors.









Variety of Low Mating Force Rectangular Connectors including styles with fiber optics (right) and small styles with only 10 contacts (upper left).

LOW MATING FORCE MIL-C-55302 CONNECTORS

- Superior electrical characteristics redundant current paths, low constrictive resistance, stable time/life contact resistance, uniform current densities
- High performance polyester dielectric moldings
- Over 20,000 mating cycles with B³ Bristle Brush Bunch[®] contacts
- Significant reduction in mating force. Only 1.5 ounce max contact engaging and separating forces
- -65° to +125°C temperature rating
- High circuit count interconnections to 400 contacts per connector
- Two, three and four row patterns, 10 to 100 contacts per row, in one contact per row increments
- 0.100 in. center to center contact spacing, square grid
- Serviceability removable crimp contacts, repairable PC stud and solder less wrap contacts
- Board support structure reinforcing reduced
- Variety of contact terminations and platings
- Accessories to suit latching, piloting and polarization variations
- Up to 256 keyed mating polarizations

M55302/166 or 167 Mother Board, M55302/170 Daughter Board

1., 2. Two piece PCB connector featuring PCB stud or solderless wrap contacts in the MB Series and field repairable 90° PCB stud contacts in the DB Series.

M55302/169 Input/Output

3. Rear release, rear removable crimp contacts for discrete wire cabling. I/O connector series mates with standard MB and PC receptacle series to provide external inputs/outputs.

M55302/168 PC

4. 90° PCB stud contacts for side mounting on board. Mates with DB and I/O series.

Hybrid Rectangular Connectors with Brush/Power/Coax/Fiber Optic Combinations

Amphenol offers wide versatility of combining contact types in rectangular interconnects.

For more information on Low Mating Force Connectors see catalog 12-035 online at www.amphenol-aerospace.com

Additional Products for PCB Application Amphenol[®] rectangular interconnects, cont.

LRM SURFACE MOUNT CONNECTORS

The introduction of high speed integrated circuitry such as VHSIC and MMIC has enabled the Design Engineer to accomplish far more on his printed circuit board than ever before. This, coupled with the emergence of a revolutionary change in avionics packaging - modular avionic architectures - has created the need for a high performance, low insertion force PCB connector with significantly increased contact density.

The LRM (Line Replaceable Module) connector series are high performance, high density interconnects, specifically designed to connect printed circuit boards. The Amphenol Brush contact technology is the foundation of the LRM connector series.

LRM Connectors with Staggered Grid

- Advanced design to provide high contact density for high speed integrated circuitry in SEM-E and custom form factors
- 180 contact insert pattern grid in 8 rows: 0.100 inch spacing along the row with 0.050 inch between rows, rows offset 0.050 inch.
- Options include various shell designs to accommodate a wide range of PC board/heat sink combinations
- Solder tail, wire wrap or compliant contact availability
- ESD protection

LRM Connectors with GEN-X Grid

- Higher contact density and improved electrical performance
- All the features of the 180 contact pattern, including ESD protection
- Available in SEM-E and custom form factors
- 236 contact pattern grid in 8 rows: 0.075 inch spacing along the row with 0.060 inch between rows, rows offset 0.0375 inch

LRM Staggered Grid Airflow-thru Connectors

 Available for wider boards up to 0.425 inch. These accommodate standard brush tails in staggered pattern, but with increased spacing in the center, and they also provide more airflow cooling of inserts.

LRM Connectors with Many Contact and Shell Design Options

Flexibility to meet customer demands that include: combinations of brush and fiber optics; options for high speed contacts, RF contacts, or new high amperage RADSOK[®] contacts; incorporation of flex circuits; custom shells with multiple bays.

For more information on LRM Connectors see new catalog 12-037 at website www.amphenol-aerospace.com.

BACKPLANE ASSEMBLIES

Amphenol is the leading manufacturer of custom backplane assemblies using high density, ruggedized, board-to-board backplane interconnects. These can incorporate brush contacts, pc tail, or press-fit compliant pin contacts, or fiber optic termini. They also can incorporate fork and blade contacts (see next page for fork and blade contact connectors).

- Electrical Backplanes Large panel sizes with high layer counts, and features such as high aspect ratio plating, small diameter plated-through holes, and controlled impedances.
- Optical Backplanes Fiber termination with Multi-Terminal (MT) optical ferrules. Ribbon cable sorting allows programming flexibility; thus rendering the entire system easily upgradeable.
- Hybrid Optical Backplanes Integrated electrical and optical systems in one discreet package for advanced avionics systems.

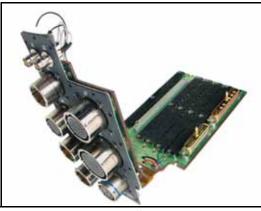
For more information on Backplane Assemblies from Amphenol Backplane Systems division, see publication SL-392 at websites: www.amphenol-abs.com or www.amphenol-aerospace.com.



From top to bottom: Staggered Grid, 2 Bay LRM; GEN-X Grid, 2 Bay LRM; LRM inserts with RADSOK contacts; LRM insert with MT ferrule fiber optics and brush contacts in a Differential Pair insert.



LRM Module Inserts (showing front and back of inserts) with PC Tails in Staggered Grid Pattern



Backplane Assembly with LRM Connectors with Brush Contacts on one side and Cylindrical Connectors with Press-fit Compliant Contacts on the other.

Amphenol[®] **Rectangular Interconnects** additional products for PCB application

UHD MODULE/BACKPLANE CONNECTORS WITH FORK & BLADE CONTACTS

Amphenol's wide range of board level interconnects also includes high density UHD Series module and backplane connectors. These use the staggered grid pattern but do not use brush contacts. The staggered grid pattern is 80 contacts per inch, .025 pitch in 8 rows. They are SEM-E format and are qualified to: EIA 15-763, DESC 89065, IEEE 1101.1 to 1101.9.

The UHD module connectors have surface mount blade contacts and the mating UHD backplane connectors have solderless press-fit tuning fork contacts. There are a wide range of high contact density patterns and the length and style can be tailored to meet customer requirements. They are rigid pin terminated to the board or flex terminated to the board. Coax, fiber optics and power contacts can also be integrated into the connector configuration. Other options include EMI shielding and UHD interconnects can be provided in a stacking configuration.

NAFI SERIES WITH FORK & BLADE CONTACTS

Amphenol NAFI daughtercard and backplane connectors are another board level interconnect that uses the fork and blade contact termination. They provide a wide range of medium contact density patterns and meet MIL-C-28754 standards. Daughtercard termination is through-hole, using nickel/gold solder plated contacts. The mating interface is a blade contact which can be either parallel or perpendicular to the daughtercard. They are available with 2, 3, 4 and 5 rows of contacts, .100 x .100 pitch. They can be rigid pin terminated to the board or flex circuitry can be used to attach to the board.

Both UHD and NAFI interconnects are used in military and commercial aviation, in space applications, shipboard and in military vehicles. For more information see catalog 12-036 at www.amphenol-abs.com or www.amphenol-aerospace.com.

PRINTED CIRCUIT BOARD TERMINAL BLOCKS

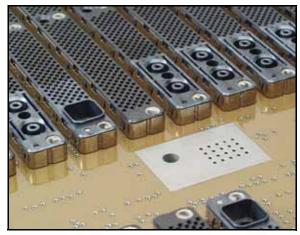
Amphenol Pcd division supplies wire-to-board discrete-wire connections in a variety of styles.

- Pluggable terminal blocks and headers in 3.5mm/.150" pitches in straight, angled, with locking ears, 2-tier, 3 tier, and low profile styles.
- Fixed terminal blocks in 5.0mm, .200", .250", .375" pitches in standard profiles, multi-tier, spring-clamp, high current and high voltage styles.
- Edgecard connectors that are screw terminated style in different size pitches.
- Custom designed terminal blocks with ear mounting options, DIN-rail mounting options, and others.

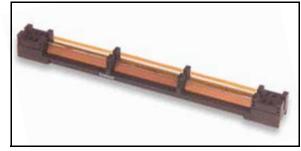
WIRING INTERFACE MODULES

Amphenol Pcd also supplies an industrial board level interconnect that replaces discrete terminations with a single pluggable unit. Connectors can be D-Sub, ribbon cable, RJ style, Centronic or DIN types. Also diodes, LEDs, resistors, capacitors, relays or fuses can be included in the unit.

For more information on terminal blocks and wiring interface modules go online to www.amphenol-pcd.com.



UHD Backplane Connectors on Board, Rigid Pin Termination, with Fiber Optics, Coax or Power Contacts



NAFI Daughtercard Connector with Flex Termination



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