



BS 328

**Flute geometry**

Right hand helix

**Point angle**

120° with a 60° Included Countersink

**Surface treatment**

Bright

**Range**

BS1 (1/8) - BS7 (3/4)

**Application**

For producing centre holes in components which require machining between centres.

380228

Size	Body diam. (in)	Pilot drill diam. (in)	Overall length (in)	Order code	Price each
BS1	1/8	3/64	1/2	138-9463	
BS2	3/16	1/8	1 1/4	138-9465	
BS3	1/4	3/32	2	138-9466	
BS4	5/16	1/8	2 1/4	138-9467	
BS5	7/16	3/16	2 1/2	No Order Code	
BS5A	1/2	7/32	2 3/4	No Order Code	
BS6	5/8	1/4	3	No Order Code	
BS7	3/4	5/16	3 1/2	No Order Code	

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