### 3.5x2.8 mm SMD CHIP LED LAMP

Part Number: KA-3529ASYL2Z4S

Super Bright Yellow



ATTENTION OBSERVE PRECAUTIONS FOR HANDLING ELECTROSTATIC DISCHARGE SENSITIVE DEVICES

#### Features

- •Single color.
- •Suitable for all SMT assembly and solder process.
- •Available on tape and reel.
- •White SMD package, silicone resin.
- •Low thermal resistance.
- Package: 2000pcs / reel.
- Moisture sensitivity level : level 2a.
- •RoHS compliant.

### Package Dimensions

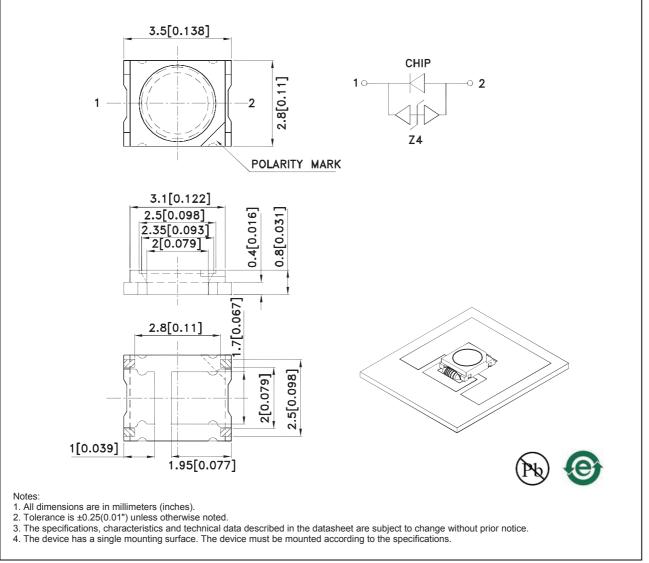
#### Description

The Super Bright Yellow device is based on light emitting diode chip made from AlGaInP.

Static electricity and surge damage the LEDS.

It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs.

All devices, equipment and machinery must be electrically grounded.



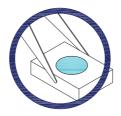
SPEC NO: DSAN3502 APPROVED: WYNEC REV NO: V.1B CHECKED: Allen Liu DATE: NOV/15/2013 DRAWN:Y.Liu

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### **Handling Precautions**

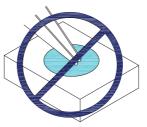
Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

1. Handle the component along the side surfaces by using forceps or appropriate tools.



2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.

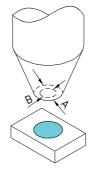




3. Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.



- 4.1. The inner diameter of the SMD pickup nozzle should not exceed the size of the LED to prevent air leaks.
- 4.2. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.
- 4.3. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.



5. As silicone encapsulation is permeable to gases, some corrosive substances such as  $H_2S$  might corrode silver plating of leadframe. Special care should be taken if an LED with silicone encapsulation is to be used near such substances.

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#### **Selection Guide**

| Part No.        | Dice                         | Lens Type   | lv (cd) [2]<br>@ 150mA |      | Φv (lm) [2]<br>@ 150mA |      | Viewing<br>Angle [1] |  |
|-----------------|------------------------------|-------------|------------------------|------|------------------------|------|----------------------|--|
|                 |                              |             | Min.                   | Тур. | Min.                   | Тур. | 201/2                |  |
| KA-3529ASYL2Z4S | Super Bright Yellow(AlGaInP) | Water Clear | 3.6                    | 4.5  | 12                     | 14   | 120°                 |  |

Notes:

1.  $\theta$ 1/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.

2. Luminous intensity/ luminous Flux: +/-15%

LEDs are binned according to their luminous flux.
Luminous intensity/ luminous Flux value is traceable to the CIE127-2007 compliant national standards.

### Absolute Maximum Ratings at TA=25°C

| Parameter                | Symbol | Value      | Unit |  |
|--------------------------|--------|------------|------|--|
| Power Dissipation        | PD     | 495        | mW   |  |
| Junction Temperature [1] | TJ     | 110        | °C   |  |
| Operating Temperature    | Тор    | -40 To +85 | °C   |  |
| Storage Temperature      | Tstg   | -40 To +85 | °C   |  |
| DC Forward Current [1]   | lF     | 150        | mA   |  |
| Peak Forward Current [2] | Іғм    | 200        | mA   |  |

Notes:

1.Results from mounting on PC board FR4(pad size≥70mm<sup>2</sup>), mounted on pc board-metal core PCB is recommend for lowest thermal Resistance.

2.1/10 Duty Cycle, 0.1ms Pulse Width.

### Electrical / Optical Characteristics at TA=25°C

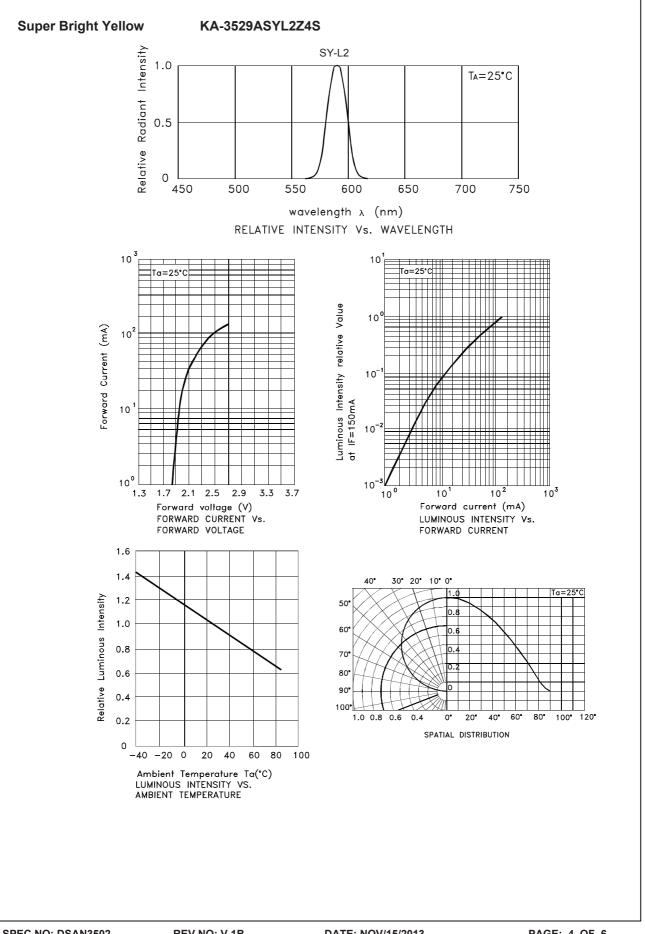
| Symbol | Parameter                 | Device              | Тур. | Max. | Units | Test Conditions |
|--------|---------------------------|---------------------|------|------|-------|-----------------|
| λpeak  | Peak Wavelength           | Super Bright Yellow | 590  |      | nm    | I⊧=150mA        |
| λD [1] | Dominant Wavelength       | Super Bright Yellow | 590  |      | nm    | I⊧=150mA        |
| Δλ1/2  | Spectral Line Half-width  | Super Bright Yellow | 20   |      | nm    | I⊧=150mA        |
| С      | Capacitance               | Super Bright Yellow | 45   |      | pF    | VF=0V;f=1MHz    |
| Vf [2] | Forward Voltage           | Super Bright Yellow | 2.7  | 3.3  | V     | I⊧=150mA        |
| lr     | Allowable Reverse Current | Super Bright Yellow |      | 85   | mA    | VR = 5V         |

Notes:

1.Wavelength: +/-1nm.

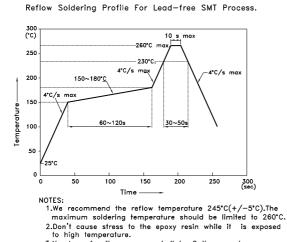
2. Forward Voltage: +/-0.1V.

3. Wavelength value is traceable to the CIE127-2007 compliant national standards.



### KA-3529ASYL2Z4S

Reflow soldering is recommended and the soldering profile is shown below. Other soldering methods are not recommended as they might cause damage to the product.



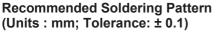
3.Number of reflow process shall be 2 times or less.

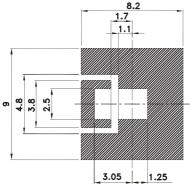
2.110.083/202 ,323) 30[1.181] .∓[800° ø178[7 6[0.236] ł٥ 6 13.7[0.539]±0.2 83[3.268]

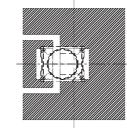
33.5[1.319]

16.55[0.652]±0.2

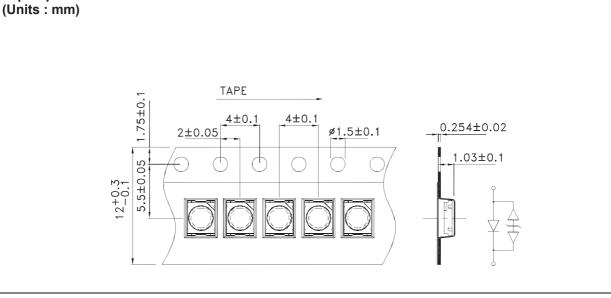
**Reel Dimension** 







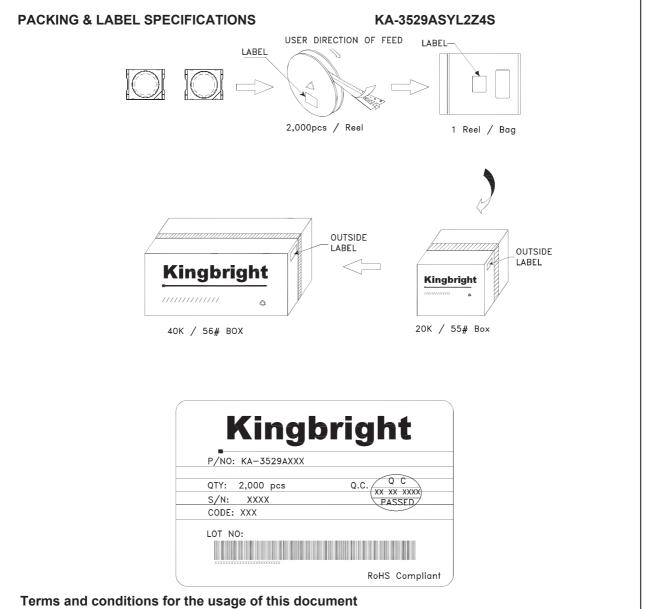




**Tape Specifications** 

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