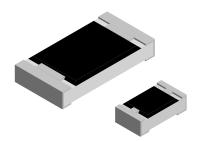
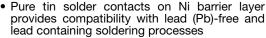


# Pulse Proof, High Power Thick Film Chip Resistors



#### **FEATURES**

- Excellent pulse load capability
- Enhanced power rating
- · Double side printed resistor element
- Protective overglaze





- · AEC-Q200 qualified, rev. C compliant
- Material categorization: For definitions of compliance please see www.vishav.com/doc?99912

STANDARD EL	.ECTR	ICAL SE	PECIFICATION	S					
MODEL	CASE SIZE INCH	CASE SIZE METRIC	POWER RATING P <sub>70</sub> W	LIMITING ELEMENT VOLTAGE U <sub>max.</sub> AC/DC	TEMPERATURE COEFFICIENT ppm/K	TOLERANCE %	RESISTANCE RANGE Ω	SERIES	
CRCW0402-HP e3			0.125 <sup>(1)</sup>	50	± 100	± 0.5, ± 1	1 to 1M	E24; E96	
	0402	RR1005			± 200	± 5	1 to 11vi	E24	
			Zero-Ohm-Resisto	or: $R_{\text{max}} = 0.010$	$\Omega$ , $I_{\text{max.}} = 3 \text{ A}$				
CRCW0603-HP e3			0.25	75	± 100	± 0.5, ± 1	1 to 1M	E24; E96	
	0603	RR1608	0.25	75	± 200	± 5	1 to 1M	E24	
			Zero-Ohm-Resisto	or: $R_{\text{max}} = 0.008$	$\Omega$ , $I_{\text{max.}} = 5 \text{ A}$				
	0805	RR2012	0.22	0.33 150 ± 100 ± 200	± 0.5, ± 1	1 to 114	E24; E96		
CRCW0805-HP e3			0.33		± 200	± 5	1 to 1M	E24	
			Zero-Ohm-Resistor: $R_{\text{max}} = 0.005 \Omega$ , $I_{\text{max}} = 6 \text{A}$						
	1206	RR3216	0.5	200	± 100	± 0.5, ± 1	1 to 1M	E24; E96	
CRCW1206-HP e3					± 200	± 5		E24	
			Zero-Ohm-Resistor: $R_{\text{max.}} = 0.005 \Omega$ , $I_{\text{max.}} = 10 \text{ A}$						
	1210		0.75	200	± 100	± 0.5, ± 1	4 +- 414	E24; E96	
CRCW1210-HP e3		RR3225			± 200	± 5	1 to 1M	E24	
			Zero-Ohm-Resistor: $R_{\text{max}} = 0.004 \Omega$ , $I_{\text{max}} = 12 \text{A}$						
	1218	RR3246	1.5	000	± 100	± 0.5, ± 1	4 +- 414	E24; E96	
CRCW1218-HP e3			1.5	200	± 200	± 5	1 to 1M	E24	
			Zero-Ohm-Resistor: $R_{\text{max}} = 0.004 \Omega$ , $I_{\text{max}} = 20 \text{A}$						
					± 100	± 0.5, ± 1	4 += 414	E24; E96	
CRCW2010-HP e3	2010	RR5025	1.0	400	± 200	± 5	1 to 1M	E24	
			Zero-Ohm-Resisto	or: $R_{\text{max}} = 0.005$	$\Omega$ , $I_{\text{max.}} = 12 \text{ A}$				
					± 100	± 0.5, ± 1	41.484	E24; E96	
CRCW2512-HP e3	2512	RR6332	1.5	500	± 200	± 5	1 to 1M	E24	
			Zero-Ohm-Resisto	or: $R_{\text{max}} = 0.005$	$\Omega$ , $I_{\text{max}} = 16 \text{ A}$	I .		ı	

#### **Notes**

- These resistors do not feature a limited lifetime when operated within the permissible limits. However, resistance value drift increasing over operating time may result in exceeding a limit acceptable to the specific application, thereby establishing a functional lifetime.

  Marking: See document "Surface Mount Resistor Marking" (document number 20020).
- Power rating depends on the max. temperature at the solder point, the component placement density and the substrate material.
- CRCW0402-HP resistors feature a single side printed resistive layer only.

TECHNICAL SPECIFICATIONS									
PARAMETER		CRCW 0402-HP	CRCW 0603-HP	CRCW 0805-HP	CRCW 1206-HP	CRCW 1210-HP	CRCW 1218-HP	CRCW 2010-HP	CRCW 2512-HP
Rated dissipation P <sub>70</sub> (2)	W	0.125	0.25	0.33	0.5	0.75	1.5	1.0	1.5
Limiting element voltage U <sub>max.</sub> AC/DC	V	50	75	150	200	200	200	400	500
Insulation voltage U <sub>ins.</sub> (1 min)	V	> 75	> 100	> 200	> 300	> 300	> 300	> 300	> 300
Insulation resistance	nsulation resistance $\Omega$ > 10 <sup>9</sup>								
Category temperature range	°C	- 55 to + 155							
Weight	mg	0.65	2	5.5	10	18	31	25.5	42

#### Note

The power dissipation on the resistors generates a temperature rise against the local ambient, depending on the heat flow support of the printed-circuit board (thermal resistance). The rated dissipation applies only if the permitted film temperature of 155 °C is not exceeded.

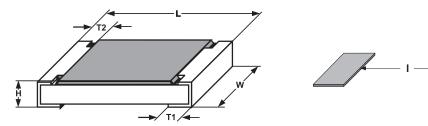
Number: CRCW060356	62RFKEAHP (1)				
MODEL/SIZE  CRCW0402  CRCW0603  CRCW1206  CRCW1210  CRCW1218  CRCW2010	VALUE  R = Decimal  K = Thousand  M = Million  0000 = Jumper	TOLERANCE D = ± 0.5 % F = ± 1 % J = ± 5 % Z = Jumper	TCR  K = ± 100 ppm/K N = ± 200 ppm/K 0 = Jumper	PACKAGING  EA  EB  EC  ED  EE  EF  EG	SPECIAL Up to 2 dig HP = Pulse p high power
CRCW2512				EH EK	
luct Description: CRCV	V0603-HP 100 562R 1	% ET1 e3			
duct Description: CRCV	V0603-HP 100 562R 1	% ET1 e3 562R	1 %	ET1	e3
· .			1 % TOLERANCE	ET1 PACKAGING	e3 LEAD (Pb)-FI

#### Note

<sup>(1)</sup> Preferred way for ordering products is by use of the PART NUMBER.

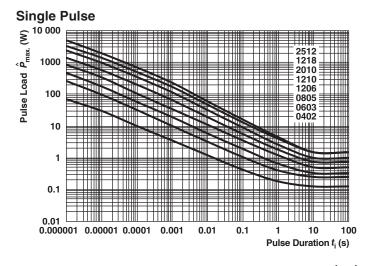
PACKAGING									
MODEL	UNIT	AC	PAPER TAPE ON CC. TO IEC 60286-		BLISTER TAPE ON REEL ACC. TO IEC 60286-3, TYPE II				
		QUANTITY	PART NUMBER	PRODUCT DESC.	QUANTITY	PART NUMBER	PRODUCT DESC.		
CRCW0402-HP	180 mm/7" 330 mm/13"	10 000 50 000	ED EE	ET7 EF4					
CRCW0603-HP	180 mm/7" 285 mm/11.25" 330 mm/13"	5000 10 000 20 000	EA EB EC	ET1 ET5 ET6					
CRCW0805-HP	180 mm/7" 285 mm/11.25" 330 mm/13"	5000 10 000 20 000	EA EB EC	ET1 ET5 ET6					
CRCW1206-HP	180 mm/7" 285 mm/11.25" 330 mm/13"	5000 10 000 20 000	EA EB EC	ET1 ET5 ET6					
CRCW1210-HP	180 mm/7" 285 mm/11.25" 330 mm/13"	5000 10 000 20 000	EA EB EC	ET1 ET5 ET6					
CRCW1218-HP	180 mm/7"				4000	EK	ET9		
CRCW2010-HP	180 mm/7"				4000	EF	E02		
CRCW2512-HP	180 mm/7"				2000 4000	EG EH	E67 E82		

#### **DIMENSIONS** in millimeters



		DIMENSIONS						SOLDER PAD DIMENSIONS					
5	SIZE	DIMENSIONS				REFLO	W SOLD	ERING	WAVE	SOLDE	RING		
INCH	METRIC	L	w	Н	T1	T2	а	b	I	а	b	I	
0402	1005	1.0 ± 0.05	$0.5 \pm 0.05$	0.3 ± 0.1	0.25 ± 0.1	0.2 ± 0.1	0.4	0.6	0.5				
0603	1608	1.6 ± 0.1	0.85 ± 0.1	0.45 ± 0.1	0.3 ± 0.2	$0.3 \pm 0.2$	0.5	0.9	1.0	0.9	0.9	1.0	
0805	2012	2.0 ± 0.15	1.25 ± 0.15	0.50 ± 0.1	0.4 ± 0.2	$0.35 \pm 0.2$	0.7	1.3	1.2	0.9	1.3	1.3	
1206	3216	3.1 ± 0.2	1.6 ± 0.15	0.50 ± 0.15	0.5 ± 0.2	$0.45 \pm 0.2$	0.9	1.7	2.0	1.1	1.7	2.3	
1210	3225	3.2 ± 0.2	2.5 ± 0.2	0.6 ± 0.1	$0.45 \pm 0.2$	0.4 ± 0.2	0.9	2.5	2.0	1.1	2.5	2.2	
1218	3246	3.1 ± 0.2	4.6 ± 0.2	0.6 ± 0.1	$0.45 \pm 0.2$	0.4 ± 0.2	1.05	4.9	1.9	1.25	4.8	1.9	
2010	5025	5.0 ± 0.15	2.5 ± 0.15	0.6 ± 0.1	0.6 ± 0.2	0.6 ± 0.2	1.0	2.5	3.9	1.2	2.5	3.9	
2512	6332	6.3 ± 0.2	3.15 ± 0.15	0.6 ± 0.1	0.6 ± 0.2	0.6 ± 0.2	1.0	3.2	5.2	1.2	3.2	5.2	

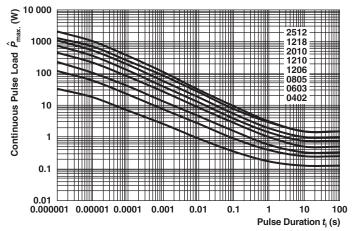
#### **FUNCTIONAL PERFORMANCE**



Maximum pulse load, single pulse; applicable if  $\bar{P} \to 0$  and n < 1000 and  $\hat{U} \le \hat{U}_{max}$ ; for permissible resistance change equivalent to 8000 h operation

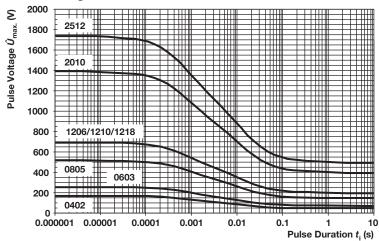






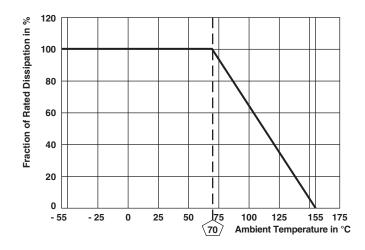
Maximum pulse load, continuous pulses; applicable if  $\bar{P} \leq P \; (\vartheta_{amb})$  and  $\hat{U} \leq \hat{U}_{max}$ ; for permissible resistance change equivalent to 8000 h operation

#### **Pulse Voltage**



Maximum pulse voltage, single and continuous pulses; applicable if  $\hat{P} \leq \hat{P}_{max.}$ ; for permissible resistance change equivalent to 8000 h operation

#### **DERATING**





TEST	PROCED	DURES AND REQUIREMEN	TS		
EN 60115-1	IEC 60068-2	TEST	PROCEDURE	REQUIREMENTS PERMISSIBLE CHANGE (\( \Delta R \))	
CLAUSE	TEST METHOD	1201	THOOLDONIE	STABILITY CLASS 2 OR BETTER	
	1		Stability for product types:		
			CRCW-HP e3	1 Ω to 1 MΩ	
4.5	-	Resistance	-	± 0.5 %, ± 1 %, ± 5 %	
4.7	-	Voltage proof	$U = 1.4 \times U_{ins}$ ; 60 s	-	
4.13	-	Short time overload	$U = 2.5 \times \sqrt{P_{70} \times R}$ $\leq 2 \times U_{\text{max.}}$ ; duration: According to style	± (0.5 % R + 0.05 Ω)	
4.17.0	FO (T-1)	Caldanah ilih .	Solder bath method; Sn60Pb40; non-activated flux; (235 ± 5) °C; (2 ± 0.2) s	Good tinning (≥ 95 % covered) no visible damage	
4.17.2	58 (Td)	Solderability	Solder bath method; Sn96.5Ag3Cu0.5; non-activated flux; $(245 \pm 5)$ °C; $(3 \pm 0.3)$ s	Good tinning (≥ 95 % covered) no visible damage	
4.8.4.2	-	Temperature coefficient	(20/- 55/20) °C and (20/125/20) °C	± 100 ppm/K, ± 200 ppm/K	
4.32	21 (UU3)	Shear (adhesion)	RR 1608 and smaller: 9 N RR 2012 and larger: 45 N	No visible damage	
4.33	21 (UU1)	Substrate bending	Depth 2 mm; 3 times	No visible damage, no open circuit in bent position $\pm (0.25 \% R + 0.05 \Omega)$	
4.19	14 (Na)	Rapid change of temperature	30 min. at - 55 °C; 30 min at 125 °C 5 cycles 1000 cycles	± (0.5 % R + 0.05 Ω) ± (1 % R + 0.05 Ω)	
4.23	-	Dry heat	-		
4.23.2	2 (Ba)	Damp heat, cyclic	125 °C; 16 h		
4.23.3	30 (Db)	cold	55 °C; ≥ 90 % RH; 24 h; 1 cycle		
4.23.4	1 (Aa)	Low air pressure	- 55 °C; 2 h	± (2 % R + 0.1 Ω)	
4.23.5	13 (M)	-	1 kPa; (25 ± 10) °C; 1 h		
4.23.6	30 (Db)	Damp heat, cyclic	55 °C; ≥ 90 % RH; 24 h; 5 cycle		
4.23.7	-	D.C. load	$U = \sqrt{P_{70} \times R}$		
4.25.1	-	Endurance at 70 °C	$U = \sqrt{P_{70} \times R} \le U_{\text{max.}}$ 1.5 h on; 0.5 h off; 70 °C; 1000 h 70 °C; 8000 h	± (2 % R + 0.1 Ω) ± (4 % R + 0.1 Ω)	
4.18.2	58 (Td)	Resistance to soldering heat	Solder bath method; $(260 \pm 5)$ °C; $(10 \pm 1)$ s	± (0.5 % R + 0.05 Ω)	
4.35	-	Flammability, needle flame test	IEC 60695-15-5; 10 s	No burning after 30 s	
4.24	78 (Cab)	Damp heat, steady state	(40 ± 2) °C; (93 ± 3) % RH; 56 days	± (1 % R + 0.05 Ω)	
4.25.3	-	Endurance at upper category temperature	155 °C; 1000 h	± (2 % R + 0.1 Ω)	
4.40	-	Electrostatic discharge (human body model)	IEC 61340-3-1; 3 positive and 3 negative discharges; ESD voltage according to size	± (1 % R + 0.05 Ω)	
4.29	45 (XA)	Component solvent resistance	Isopropyl alcohol; 50 °C; method 2	No visible damage	
4.30	45 (XA)	Solvent resistance of marking	Isopropyl alcohol; 50 °C; method 1; toothbrush	Marking legible, no visible damage	
4.22	6 (Fc)	Vibration, endurance by sweeping	$f = 10$ Hz to 2000 Hz; x, y, z $\leq$ 1.5 mm; A $\leq$ 200 m/s2; 10 sweeps per axis	$\pm (0.5 \% R + 0.05 \Omega)$	
4.37	-	Periodic electric overload	$U = \sqrt{15 \times P_{70} \times R} \le 2 \times U_{\text{max.}}$ 0.1 s "ON"; 2.5 s "OFF"; 1000 cycles	± (1 % R + 0.05 Ω)	
4.27	-	Single pulse high voltage overload, 10 μs/700 μs	$\hat{U} = 10 \text{ x } \sqrt{P_{70} \text{ x } R} \le 2 \text{ x } U_{\text{max.}}$ 10 pulses	± (1 % R + 0.05 Ω)	
		-	-		

All tests are carried out in accordance with the following specifications:

- EN 60115-1, generic specification
- EN 140400, sectional specification
- EN 140401-802, detail specification
- IEC 60068-2, environmental test procedures

Packaging of components is done in paper or blister tapes according to IEC 60286-3.



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Vishay

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Revision: 02-Oct-12 Document Number: 91000

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