

DRAWING N°
TDS-199
SH1. MOD. A

15mm SHANK LENGTH
ON M3, M3.5 & M4 HEXIBIT TAPS
16.5mm SHANK LENGTH
ON ALL OTHER HEXIBIT TAPS.

MAXIMUM
THREAD
LENGTH

OVERALL LENGTH

M3 x 0.50



1/4" A/F
HEXAGON SHANK
ON ALL
HEXIBIT TAPS.

M3.5 x 0.60



M4 x 0.70



M5 x 0.60



M6 x 1.00

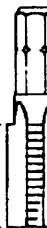


M8 x 1.25



MAXIMUM
THREAD
LENGTH

M10 x 1.50



ALL HEXIBIT TAPS
TO BE SECOND LEAD
(APPROX 80° EACH SIDE
4-5 THREADS LEAD)

NOM DIA & PITCH METRIC COARSE	TOOL NUMBER	ITEM NO	OVERALL LENGTH	MAXIMUM THREAD LENGTH	No. OF FLUTES	APPROX WEIGHT
M3 x 0.5	XTAP M3	7012299	36mm	9.5mm	3	4g
M3.5 x 0.6	XTAP M3.5	7012305	37mm	11mm	3	7g
M4 x 0.7	XTAP M4	7012317	38mm	12mm	3	7g
M5 x 0.8	XTAP M5	7012329	37.5mm	14mm	3	8g
M6 x 1	XTAP M6	7012330	41.5mm	16mm	3	8g
M8 x 1.25	XTAP M8	7012342	42.5mm	19mm	4	10g
M10 x 1.5	XTAP M10	7012354	42.5mm	20mm	4	12g

MOD N°	MOD NOTE REF N°	DATE OF MOD
A	MOD 1661	23-01-95

MATERIAL
B42 USS

FINISH
BLUE ALL OVER EXCEPT
FOR BRIGHT THREADS, FLUTES
AND SHANK.

UNCONTROLLED
DOCUMENT

REMARKS

THIS DRAWING IS FOR
CUSTOMER COMMUNICATION &
CATALOGUE DATA ONLY

DATE	23-03-94	CATALOGUE REF.
DRAWN	D. SADLER	
CHECK ^o		SEE TABLE

DO NOT SCALE

TITLE
HEXIBIT TAPS

COMPUTER FILENAME : TDS199

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TDS-199

SH1. MOD. A

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