

DRAWING N°
TDS-139

SHT. MOD. A

MOD No A
MOD NOTE REF No MOD 1681
DATE OF MOD 22-11-96

MATERIAL
B42 HSS

FINISH
BLUE ALL OVER EXCEPT
BRIGHT BODY, POINT
AND HEXAGON

UNCONTROLLED
DOCUMENT

REMARKS

THIS DRAWING IS FOR
CUSTOMER COMMUNICATION &
CATALOGUE DATA ONLY

DATE 27-10-92
DRAWN K. JACKSON
CHECK'D
DO NOT SCALE

CATALOGUE REF.
SEE TOOL NO
IN TABLE

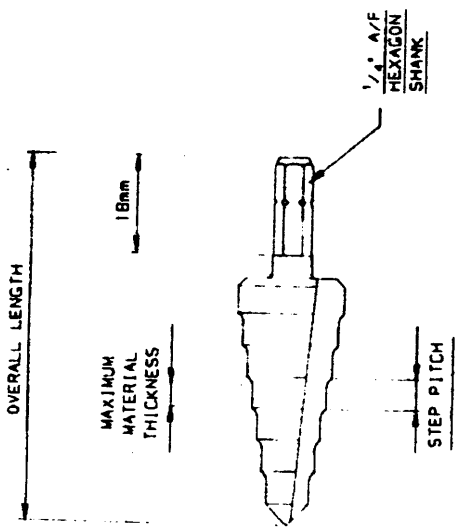
TITLE
HEXIBIT STEP DRILLS

COMPUTER FILENAME : TDS139

DRAWING N°
TDS-139

G & J HALL Ltd.

SHT. MOD. A



TOOL No	ITEM NO	NUMBER OF STEPS	NOMINAL STEP DIAMETERS	MAXIMUM MATERIAL THICKNESS	STEP PITCH	STEP INCREMENT	OVERALL LENGTH	No OF FLUTES	APPROX WEIGHT
XS 412	7011829	5	4 6 8 10 12mm	5mm	6mm	2mm	54.5mm	2	16g
XS 513	7011830	5	5 7 9 11 13mm	5mm	6mm	2mm	55.0mm	2	16g
XS 820	7011842	7	8 10 12 14 16 18 20mm	5mm	6mm	2mm	68.5mm	2	44g
XS 921	7011854	7	9 11 13 15 17 19 21mm	5mm	6mm	2mm	68.5mm	2	50g
XS 308	7011866	6	3/16 1/4 5/16 3/8 7/16 1/2"	3/16"	7/32"	1/16"	58.5mm	2	18g

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