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LOC		DIST		REVISIONS			
FX	00	REV	DATE	DESCRIPTION	DATE	DWN	APVD
		-	-	SEE SHEET 1	-	-	-

ASSEMBLY PART NUMBERS														
2098376-1										7	CPA	PBT-GF15	RED	
										6	SHORTING BAR	S.S.	SEE COMPONENT DRAWING	
										5	PERIMETER SEAL	SILICONE	GREEN	
										4	GROMMET	SILICONE	BROWN	
										3	COVER	PA66 35% GF	BLACK	
										2	3 SHORTING BAR POSITIONS CONFIGURATION TPA WITH KEYING OPTION "F" AND 3 SHORTING BAR POSITIONS CONFIGURATION	sPS 30% GF	NATURAL	
										1	3 SHORTING BAR POSITIONS CONFIGURATION PLUG WITH KEYING OPTION "E" AND 3 SHORTING BAR POSITIONS CONFIGURATION	PA66 30% GF	BLACK	
										1	3 SHORTING BAR POSITIONS CONFIGURATION PLUG WITH KEYING OPTION "E" AND 3 SHORTING BAR POSITIONS CONFIGURATION	PA66 35% GF	BLACK	
										1	3 SHORTING BAR POSITIONS CONFIGURATION PLUG WITH KEYING OPTION "C" AND 3 SHORTING BAR POSITIONS CONFIGURATION	PA66 35% GF	BLACK	
										1	3 SHORTING BAR POSITIONS CONFIGURATION PLUG WITH KEYING OPTION "A" AND 3 SHORTING BAR POSITIONS CONFIGURATION	PA66 35% GF	BLACK	
										1	3 SHORTING BAR POSITIONS CONFIGURATION PLUG WITH KEYING OPTION "D" AND 3 SHORTING BAR POSITIONS CONFIGURATION	PA66 35% GF	BLACK	
										1	3 SHORTING BAR POSITIONS CONFIGURATION PLUG WITH KEYING OPTION "C" AND 3 SHORTING BAR POSITIONS CONFIGURATION	PA66 35% GF	NATURAL	
										1	3 SHORTING BAR POSITIONS CONFIGURATION PLUG WITH KEYING OPTION "B" AND 3 SHORTING BAR POSITIONS CONFIGURATION	PA66 35% GF	BLACK	
										1	3 SHORTING BAR POSITIONS CONFIGURATION PLUG WITH KEYING OPTION "A" AND 3 SHORTING BAR POSITIONS CONFIGURATION	PA66 35% GF	GRAY	
											QUANTITY	DESCRIPTION	MATERIAL	FINISH/COLOR

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. VESTAL 24JUL2007	 TE Connectivity
DIMENSIONS: mm		CHK W. WELLINSKY 24JUL2007	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD W. WELLINSKY 24JUL2007	NAME 24 WAY ARM PLUG ASSEMBLY WITH SELECT LOAD SHORTING BARS CUSTOMER SPEC.
0 PLC ± 1 PLC ±0.3 2 PLC ±0.10 3 PLC ± 4 PLC ± ANGLES ±° FINISH		PRODUCT SPEC -	SIZE A1
MATERIAL SEE CHART ABOVE		APPLICATION SPEC -	DRAWING NO 00779
		WEIGHT -	DRAWING NO C=1924674
		CUSTOMER DRAWING	RESTRICTED TO -
		SCALE 3:1	SHEET 2 OF 5
		REV S	

LOC	DIST	P	LTG	REVISIONS	DATE	DWN	APVD
FX	00			SEE SHEET 1	-	-	-

PIN-OUT CHART

5 / 6	SHORTING BAR POSITION		TERMINAL HOLE POSITION																								CPA	ASSEMBLY PART NUMBER	PLUG KEYING OPTION	
	3 / 4	1 / 2	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24				
	3 / 4	1 / 2	1	2																								N	1-1924674-3	KEY "A"
	3 / 4	1 / 2																										N	1-1924674-2	KEY "A"
	3 / 4	1 / 2																					19	20	21	23	24	N	1-1924674-1	KEY "A"
	3 / 4	1 / 2																						20	21	23	24	N	1-1924674-0	KEY "A"
	3 / 4	1 / 2																										N	1924674-9	KEY "A"
	3 / 4	1 / 2																										N	1924674-8	KEY "A"
	3 / 4	1 / 2																										N	1924674-7	KEY "A"
	3 / 4	1 / 2																										N	1924674-6	KEY "A"
	3 / 4	1 / 2																										N	1924674-5	KEY "A"
	3 / 4	1 / 2																										N	1924674-4	KEY "A"
	3 / 4	1 / 2																										N	1924674-3	KEY "A"
	3 / 4	1 / 2																										N	1924674-2	KEY "A"
	3 / 4	1 / 2																										N	1924674-1	KEY "A"

CAVITIES W/ A NUMERIC SYMBOL INDICATE SHORTING BAR LOADED	CAVITIES WITH A NUMERIC SYMBOL INDICATE CLOSED TERMINAL HOLE POSITIONS
BLANK CAVITIES INDICATE NO SHORTING BAR LOADED	BLANK CAVITIES INDICATE OPEN TERMINAL HOLE POSITIONS

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± .3 1 PLC ±0.10 2 PLC ± . 3 PLC ± . 4 PLC ± . ANGLES ± ° FINISH	APVD W. WELLINSKY NAME W. WELLINSKY PRODUCT SPEC APPLICATION SPEC	DWN R. VESTAL 24JUL2007 CHK W. WELLINSKY 24JUL2007 APVD W. WELLINSKY 24JUL2007	24 WAY ARM PLUG ASSEMBLY WITH SELECT LOAD SHORTING BARS CUSTOMER SPEC.	RESTRICTED TO
MATERIAL: SEE CHART ABOVE	WEIGHT: -	SIZE CAGE CODE DRAWING NO. A1 00779 C=1924674	CUSTOMER DRAWING	SCALE 3:1 SHEET 3 OF 5 REV S	

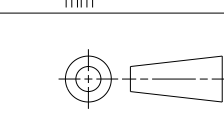
STE TE Connectivity

LOC	DIST	REV	DATE	BY	APVD
FX	00				
DESCRIPTION			DATE	BY	APVD
SEE SHEET 1					

PIN-OUT CHART

SHORTING BAR POSITION	TERMINAL HOLE POSITION	CPA	ASSEMBLY PART NUMBER	PLUG KEYING OPTION
3 / 4	1 / 2		2-1924675-2	KEY "A"
3 / 4	1 / 2		2-1924675-1	KEY "A"
3 / 4	1 / 2	1 2 3 4	2-1924675-0	KEY "A"
3 / 4	1 / 2		1-1924675-9	KEY "A"
3 / 4	1 / 2		1-1924675-8	KEY "A"
3 / 4	1 / 2		1-1924675-7	KEY "A"
3 / 4	1 / 2		1-1924675-6	KEY "A"
3 / 4	1 / 2		1-1924675-5	KEY "A"
3 / 4	1 / 2		1-1924675-4	KEY "A"
3 / 4	1 / 2		1-1924675-3	KEY "A"
3 / 4	1 / 2		1-1924675-2	KEY "A"
3 / 4	1 / 2		1-1924675-1	KEY "A"
3 / 4	1 / 2		1-1924675-0	KEY "A"
3 / 4	1 / 2	7 8 9 10	1924675-9	KEY "A"
3 / 4	1 / 2		1924675-8	KEY "A"
3 / 4	1 / 2		1924675-7	KEY "A"
3 / 4	1 / 2		1924675-6	KEY "A"
3 / 4	1 / 2		1924675-5	KEY "A"
3 / 4	1 / 2		1924675-4	KEY "A"
3 / 4	1 / 2		1924675-3	KEY "A"
3 / 4	1 / 2		1924675-2	KEY "A"
3 / 4	1 / 2		1924675-1	KEY "A"
5 / 6	3 / 4	1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24	ASSEMBLY PART NUMBER	PLUG KEYING OPTION
SHORTING BAR POSITION		TERMINAL HOLE POSITION		CPA
CAVITIES W/ A NUMERIC SYMBOL INDICATE SHORTING BAR LOADED		CAVITIES WITH A NUMERIC SYMBOL INDICATE CLOSED TERMINAL HOLE POSITIONS		
BLANK CAVITIES INDICATE NO SHORTING BAR LOADED		BLANK CAVITIES INDICATE OPEN TERMINAL HOLE POSITIONS		

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DIMENSIONS: mm 	TOLERANCES UNLESS OTHERWISE SPECIFIED: 9 PLC ±.3 1 PLC ±0.10 5 PLC ±.1 4 PLC ±.1 ANGLES ±° FINISH -	DWN R. VESTAL 24JUL2007 CHK W. WELLINSKY 24JUL2007 APVD W. WELLINSKY 24JUL2007 PRODUCT SPEC - APPLICATION SPEC - WEIGHT - CUSTOMER DRAWING	NAME 24 WAY ARM PLUG ASSEMBLY WITH SELECT LOAD SHORTING BARS CUSTOMER SPEC. SIZE CAGE CODE DRAWING NO. A1 00779 C=1924674 RESTRICTED TO - SCALE 3:1 SHEET 4 OF 5 REV S
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4805 (3/11)

LOC	DIST	REVISIONS			
		REV	DATE	BY	APPD
FX	00	-	-	-	-
		-	SEE SHEET 1	-	-

PIN-OUT CHART

SHORTING BAR POSITION		TERMINAL HOLE POSITION																								CPA	ASSEMBLY PART NUMBER	PLUG KEYING OPTION		
5 / 6	3 / 4	1 / 2	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23				24	
		1 / 2																										N	2098376-1	KEY "F"
		1 / 2																										N	1924686-1	KEY "E"
		1 / 2																										N	1924685-1	KEY "D"
		1 / 2																										N	1924684-1	KEY "C"
		1 / 2																										N	1924683-1	KEY "B"
		1 / 2																										N	1924682-1	KEY "A"
CAVITIES W/ A NUMERIC SYMBOL INDICATE SHORTING BAR LOADED			CAVITIES WITH A NUMERIC SYMBOL INDICATE CLOSED TERMINAL HOLE POSITIONS																											
BLANK CAVITIES INDICATE NO SHORTING BAR LOADED			BLANK CAVITIES INDICATE OPEN TERMINAL HOLE POSITIONS																											

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±0.3
2 PLC	±0.10
3 PLC	±
4 PLC	±
ANGLES	±°
FINISH	-

MATERIAL: SEE CHART ABOVE

APPROVALS:

DWN	R. VESTAL	24JUL2007
CHK	W. WELLINSKY	24JUL2007
APPD	W. WELLINSKY	24JUL2007

PRODUCT SPEC: -

APPLICATION SPEC: -

WEIGHT: -

CUSTOMER DRAWING

SCALE: 3:1

SHEET 5 OF 5

REV S

STE TE Connectivity

NAME: 24 WAY ARM PLUG ASSEMBLY WITH SELECT LOAD SHORTING BARS CUSTOMER SPEC.

SIZE: A1

CAGE CODE: 00779

DRAWING NO: C=1924674

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