







WR3M - Rework on the highest level

New Design

Weller has taken the rerwork station to the highest level; with the new WR3M.

The versatile repair station is specifically

3 independent tool channels

with automatic tool detection guarantee the simultaneous operation of 3 soldering tools.

Precise temperature control performance at tailored to the needs and requirements of professional repairs to latest-technology electronic control electrotechnology together with susub-assemblies in industrial production engineering and in the repair and laboratory fields. nology. High-speed measured-value acquisi-



tion provides for maximum temperature precision and optimum dynamic temperature performance in load situations.



High-Speed Micro Tools

All Weller High-Speed Micro Tools such as the WMRP micro soldering pencil and the WMRT micro desoldering tweezers can be connected. But also extremely powerful accessories, such as the new HAP200 hot-air pencil, can be easily connected.

Hot-air pencil HAP200

The HAP 200 provides a directional hot air flow that is adjustable. Electronic temperature

USB port

The big LCD display allows clear information and simple handling.

Innovative special functions such as automatic



The WR3M is equipped with a mini USB port. The extensive PC software supplied can be used to update the software on the control unit. Software for monitoring, parameterising and data logging is included in the software package.

Operation simplicity

channel changing, temperature preselection buttons for each channel, Factory Calibration



DXV80 Desoldering Iron 80 W / 24 V

Accessories

WRK Rework Set

The newly developed, innovative desoldering system facilitates soldering and desoldering of large SMT components up to 30 x 30 mm. The desoldering system can be connected to the additional vacuum channel (pick up) of the WR 3M.



Components can be easily and safely moved with the aid of the WVP vacuum pipette. The housing is antistatic and the vacuum nipples are available in 2 different sizes. The desoldering system can be connected to the additional vacuum channel (pick up) of the WR 3M.

Technical data

Dimensions:	L x W x H (inches): 10.75 x 9.25 x 4.02
Weight:	Approximately 14.8 lbs.
Power supply voltage:	120 VAC, 60 Hz
Power consumption:	400 Watts
EOS / ESD Properties	All Tool Handles, Cordsets and Air Flow are Static Free
Fuse:	4 Amp
Temperature control range:	Variable in (1) degree increments from 150°F – 999°F

Controllable temperature range is tool-dependent

Temperature accuracy: $\pm 17^{\circ}F$ (Average tip temperature can be offset \pm 9°F at idle with no load)

Hot Air / Vacuum Pump (duty cycle: 30 seconds Max. vacuum 0.7 bar on, 30 seconds off) Max. delivery rate 18 l/min Hot air max. 15 l/min

Temperature stability: $\pm 9^{\circ}F$

Vacuum Pick-up Pump Max. vacuum 0.5 bar (duty cycle: 60 seconds



- HAP200 Hot-air pencil with WDH30 Safety rest

WR3M scope of delivery

Adapter for HAP 200 hot-air pencil

Order No. WR3M

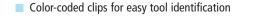
USB cable

WR3M repair station

CD with USB software

- DXV80 Desoldering iron with WDH40 Safety rest
- WP80 Soldering iron with WDH10T Stop + go Safety rest

- Adapter for HAP200 Hot-air Pencil
- CD with use software
- Nozzle replacement tool
- 1.2mm and 3.0mm hot gas nozzles
- Desoldering cleaning tools, brush, and spare filters







(optional accessory)



WR3M – Innovation newly designed



Weller Flexibility

Refer to the matrix to make your choice of connecting tools for the WR3M.

0052711799



The HAP200, 200 W/24 V, provides a directional hot airflow that is adjustable and static-free. Electronically temperature controlled from 150°F to 999°F. Different nozzles available as accessories. Finger switch controls speed adjustable pump. Hot air pencil set, consisting of HAP 200 with finger switch, WDH 30 Safety rest for pencil, nozzle 1,2 mm and 3,0 mm, key and nutdriver for nozzle changing. For pencil only, order 0052711699.



An 80 W/24 V desoldering iron for electronics rework. Electronically temperature controlled. Micro-finger switch controls guick-start, fast action vacuum pump. Different interchangeable tiplets are available as accessories. DSX80 set, consisting of DSX80 Desoldering iron, WDH30 Safety rest, cleaning tool, glass collector, two desoldering nozzles, gasket, anti-bloc paste, filter. For pencil only, order 0051319099.





The RT soldering tips have an extremely short heat-up time. All component parts of the system, such as the sensor and heating element, in the utilization of the power provided by the supply unit. The recovery of WP80 soldering pencil and WDH10 Safety rest. time is minimized. Changing soldering tips is quick, easy, and, most importantly, requires no tools. WMRP set, consisting of WMRP soldering pencil, RT3 soldering tip and WDH50 Safety rest.

The 80 W micro soldering pencil WP80 persuades with its short tipto-grip design, being of big advantage for work under microscopes. are designed for optimum heat transfer. This ensures absolute efficiency

The distance from grip to the tip is 40 mm only. WP80 set, consisting



The HAP1, 100 W/24 V, provides a directional hot airflow that is adjustable and static-free. Electronically temperature controlled from 150°F to 999°F. Different nozzles available as accessories. Finger switch controls speed adjustable pump. Hot air pencil set, consisting of HAP1 with finger switch, WDH30 Safety rest for pencil, nozzle 1,2 and 3,0 mm, key and nutdriver for nozzle changing.



Connectable to all 80 W desoldering stations. Handle utilizes the replaceable solder collector to hold the extracted solder. Use off thred less DX nozzles. DXV80 set, consisting of DXV80 Desoldering iron, and WDH40 Safety rest for iron. For pencil only, order 0051318099.

For pencil only, order 0052917199.

0052917899



A micro soldering pencil, 80 W/24 V. This soldering pencil can be universally used in all situations from extremely delicate soldering to those where there is a greater temperature requirement. WSP80 set, consisting of WSP80 Micro soldering pencil with WDH10 Safety rest. For pencil only, order WSP80.



An 80 W Antistatic Peritronic soldering pencil that gives all-round vision when making intricate connections. Antistatic cord and handle. Electronically temperature controlled. Consists of MPR80 Peritronic soldering iron and KH25P Safety rest.

Weller Flexibility

Refer to the matrix to make your choice of connecting tools for the WR3M. (See Matrix page 26)

NMPT Micro soldering pencil set with stop + go stand



The 65 W micro pencil is up to the task with superior performance for both heat-up and thermal efficiency. Suitable to handle all micro components and fine pitch tasks. The WMP provides an extremely short tip-to-grip distance. The heater is integrated into the handle. When the tip wears out the heating element goes on. WMP set consisting of WMP micro soldering pencil and WDH20T Safety rest with Stop + Go function for WMP. For pencil with WDH20 stand, order 0052917999. For pencil only, order WMP.



The new WMRT desoldering tweezers 80 W/24 V enable with their twin parallel adjusted tiplets a significant precise and desoldering of very small SMD components. Placed in the Safety rest WDH60 the tips are automatically switched off for increasing endurance. For tweezers only, order 0051317299.



The WSP150, 150 W/24 V, soldering iron was specially developed for soldering tasks with extremely high heat requirements. The 150 W heater power combined with optimal transfer of heat to the soldering tip guarantees the high performance capability of the soldering pencil. WSP150 set, consisting of WSP150 Soldering pencil, WDH30 Safety rest for iron. For pencil only, order 0052917099.





The tweezers are used to desolder SMD components. The tweezers have two moveable heating elements. WTA50 set, consisting of WTA50 Tweezers, AK51 Safety rest for Tweezers. For tweezers only, order 0051317199.

Weller Flexibility

Refer to the matrix to make your choice of connecting tools for the WR3M. (See Matrix page 26)



The WSB80 is a very useful rework preparation tool. The solder bath is temperature controlled continuously from 150°F to 850°F via an existing 80 W power unit (sold separately). The solder bath can be used to tin wire ends and clean leads of all extraneous solder particles in preparation for reworking. (Usable with lead free solder.) Compatible with WD1, WD1M, WD2, WD2M, WRS3000, or WR3M

WHP80 0052702899



With a heating surface of 80 x 50 mm, for preheating IC boards prior to micro rework. Compatible with WD1, WD1M, WD2, WD2M, WRS3000, or WR3M power units.

WVP Vacuum Pick-Up

WVP Vacuum pick-up 0052918499



Vacuum pick-up for easy manually handling of SMD components. The housing is antistatic. The vacuum nipples are available in two different sizes.

preparation of soldering components. It has a temperature range of 150°F – 999°F with heat output of 150 W. To guard against dripping solder residue, the solder bath is placed in a V2A tray, supplied as an optional extra. (Usable with lead free solder.) Compatible with WD2, WD2M, or WR3M power units.

WRK Chip Removal Kit

WRK Chip kit 0051515599



Innovative desoldering system to solder and desolder SMD components up to the size of 30 x 30 mm. Connectable to the additional vacuum channel of the WR3M.



0052704299



The WSB150 solder bath is optimally suited to tin coating and

Weller®

Hot Air Nozzles

for hot air pencil HAP1 and HAP200





HAP200 (page 10)





Adapter Order No. 0058761728

Description	Dimensions (mm) x y	Туре	Order No.
Hot air nozzle four sides heated with hot plate	18.0 x 18.0 16.0 x 16.0 12.0 x 12.0	Q10 SK769B SK709	0058727785 0058727816 0058727812
Hot air nozzle four sides heated with hot plate	12.5 x 15.0	Q08	0058727783
Hot air nozzle four sides heated with hot plate	15.0 x 10.0	Q06	0058727780
Hot air nozzle four sides heated with hot plate	6.0 x 9.0	Q04	0058727778
Hot air nozzle four sides heated with hot plate	6.0 x 6.5	Q02	0058727777
Hot air nozzles two sides heated with hot plate	10.0 x 18.0	D10	0058727784
Hot air nozzle two sides heated with hot plate	15.0 x 10.0	D08	0058727781
Hot air nozzle two sides heated with hot plate	10.0 x 13.0	D06	0058727782
Hot air nozzle two sides heated with hot plate	10.5 x 10.5	D04	0058727779

Hot Air Nozzles for hot air pencil HAP1 and HAP200





HAP200 (page 10)





,			
Description	Dimensions (mm) x y	Туре	Order No.
Flat nozzle	12.0 x 1.5	F06	0058727772
Flat nozzle	10.5 x 1.5	F04	0058727773
Flat nozzle	8.0 x 1.5	F02	0058727774
Round nozzle long straight	Ø 2.0	R10	0058727787
Round nozzle long bent	Ø 2.0	R08	0058727786
Round nozzle	Ø 3.0	R06	0058727822
Round nozzle	Ø 1.2	R04	0058727821
Round nozzle	Ø 0.8	RO2	0058727823
Dual nozzle	Ø 1.5 x 10.0	FD4	0058727775
Dual nozzle	Ø 1.5 x 8.0	FD2	0058727776

Nozzles

Threadless nozzles for desoldering iron DSX80 and DXV80



The new X series nozzle feature a threadless fixture system whereby the nozzle is inserted into the head and locked into place by apllying a 1/4 turn. This feature allows the nozzles to be quickly and easily exchanged and also improves the rate of thermal transfer from the head to the nozzle.







-		
---	--	--

	Model	Description	mm	mm	mm	Order No.
	DX110	Nozzle	1.9	0.7	23	0051314099
	DX111	Nozzle	2.5	0.7	23	0051314199
	DX112	Nozzle	2.3	1.0	23	0051314299
	DX113	Nozzle	2.5	1.2	23	0051314399
	DX113HM	Nozzle with improved thermal tra	2.5 nsfer	1.2	23	0051315099
	DX114	Nozzle	3.3	1.8	23	0051314499
	DX115	Nozzle	1.9	0.7	23	0051314599
	DX116	Nozzle	2.7	1.2	29	0051314699
	DX117	Nozzle	2.9	1.5	23	0051314799
	DX118	Nozzle	1.5	0.7	23	0051314899
<u> </u>	DX119	Needle Tiplet with not wettable stainless	1.1 steel tube for remo	0.7 val of solder bridges	31 in connection wit	0051315199 th hot air pencil
	DX120	Nozzle without inside tube, for cle	2.5 eaning of SMD pads	1.1	22	0051315299
	Conus insert	cleaning tool				0058706794

Soldering Tips Plug-in adjusted Soldering Tip Set for WMRT







	Туре	Description	Width A	Thickness B	Order No.
10 807	RTW 1	Tip set bent 45°	Ø 0.4mm		0054465199
0.4	RTW 2	Tip set bent 45°, Chisel	0.7mm	0.4mm	0054465299
10 0.7	RTW 3	Tip set bent 45°, Chisel	3mm	1.0mm	0054465399
10 0.7	RTW 4	Tip set bent 45°, Chisel	6mm	1.0mm	0054465499

17







	Туре	Description	Width A	Thickness B	Order No.
	RT1	Needle tip	Ø 0.2mm		0054460199
A B	RT1SC	Chisel	0.4mm	0.15mm	0054461299
A	RT2	Round tip slim	Ø 0.8mm		0054460299
A B	RT3	Chisel tip	1.3mm	0.4mm	0054460399
A B	RT4	Chisel tip	1.5mm	0.4mm	0054460499
A	RT5	Chisel tip bent 30°	0.8mm	0.4mm	0054460599
A SS	RT6	Round tip 45° sloped	1.2mm		0054460699
A 45°	RT7	Knife tip 45° sloped	2.2mm		0054460799
A B	RT8	Chisel tip	2.2mm	0.4mm	0054460899
	RT9	Chisel tip	0.8mm	0.4mm	0054460999
	RT10GW	Gull wing	1.2mm	2.0mm	0054461099
A no	RT11	Chisel tip	3.6mm	0.9mm	0054461199
		Type K Thermocouple Assembly	1.5mm	0.4mm	K1101

Use only Weller® soldering tips. The use of non-Weller® components may void product warranty if the non-Weller® component causes damage to the unit.



WSP80 (page 11)











	Туре	Description	Width A	Thickness B	Length	Order No.
	LT 1SC LT H LT A LT B LT C LT D	Chisel Chisel Chisel Chisel Chisel Chisel	0.4mm 0.8mm 1.6mm 2.4mm 3.2mm 4.6mm	0.14mm 0.4mm 0.7mm 0.8mm 0.8mm 0.8mm	15.0mm 13.5mm 13.5mm 13.5mm 13.5mm	LT1SC LTH LTA LTB LTC LTD
	LT K LT L LT M	Chisel long Chisel long Chisel long	1.2mm 2.0mm 3.2mm	0.4mm 1.0mm 1.2mm	21.0mm 21.0mm 21.0mm	LTK LTL LTM
	LT HX LT ALX LT BX	Chisel bent Chisel bent Chisel bent	0.8mm 1.6mm 2.4mm	0.4mm 0.7mm 0.8mm	18.0mm 18.0mm 18.0mm	LTHX LTALX LTBX
	LT AX LT 4X	Chisel bent Chisel bent 30°	1.6mm Ø 1.2mm	0.8mm 0.4mm	13.5mm 16.5mm	LTAX LT4X
	LT 1S LT 1SA LT 1A	Round slim	Ø 0.2mm Ø 0.5mm Ø 0.5mm		15.0mm 16.0mm 14.0mm	LT1S LT1SA LT1A
	LT 1 LT AS LT CS	Round Round Round	Ø 0.25mm Ø 1.6mm Ø 3.2mm		14.0mm 13.5mm 13.5mm	LT1 LTAS LTCS
	LT 1SLX	Round slim bent 30°	Ø 2.0mm	Ø 0.4mm	20.5mm	LT1SLX
	LT 1X	Round bent 30°	Ø 0.4mm		12.5mm	LT1X
	LT 4	Round sloped 45° slim	Ø 1.2mm		15.0mm	LT4
The state of the s	LT F	Round sloped 45°	Ø 1.2mm		13.5mm	LTF
	LT BB LT CC	Round sloped 45° long Round sloped 45° long	2.4mm 3.2mm	4.0mm 6.0mm	18.0mm 18.0mm	LTBB LTCC

All Weller "Longlife" tips are designe

Use only Weller® soldering tips. The use of non-Weller® components may void product warranty if the non-Weller® component causes damage to the unit.

C	Chisel Chisel Chisel Chisel Chisel Chisel	0.4mm 0.8mm 1.6mm 2.4mm 3.2mm 4.6mm	0.4mm 0.7mm 0.8mm 0.8mm 0.8mm	15.0mm 13.5mm 13.5mm 13.5mm 13.5mm	LT1SC LTH LTA LTB LTC LTD
	Chisel long Chisel long Chisel long	1.2mm 2.0mm 3.2mm	0.4mm 1.0mm 1.2mm	21.0mm 21.0mm 21.0mm	LTK LTL LTM
(X (Chisel bent Chisel bent Chisel bent	0.8mm 1.6mm 2.4mm	0.7mm	18.0mm 18.0mm 18.0mm	LTHX LTALX LTBX
(Chisel bent Chisel bent 30°	1.6mm Ø 1.2mm	0.8mm 0.4mm	13.5mm 16.5mm	LTAX LT4X
ŠA A	Round slim	Ø 0.2mm Ø 0.5mm Ø 0.5mm		15.0mm 16.0mm 14.0mm	LT1S LT1SA LT1A
	Round Round Round	Ø 0.25mm Ø 1.6mm Ø 3.2mm		14.0mm 13.5mm 13.5mm	LT1 LTAS LTCS
SLX	Round slim bent 30°	Ø 2.0mm	Ø 0.4mm	20.5mm	LT1SLX
(Round bent 30°	Ø 0.4mm		12.5mm	LT1X
	Round sloped 45° slim	Ø 1.2mm		15.0mm	LT4
	Round sloped 45°	Ø 1.2mm		13.5mm	LTF
}	Round sloped 45° long Round sloped 45° long	2.4mm 3.2mm	4.0mm 6.0mm		LTBB LTCC
ed for worki	ing with leadfree application				

for WSP80, WP80 and MPR80







wsrou (page 11)		wrou (page 10)		1		MPROU (page 11)
	Туре	Description	Width A	Thickness B	Length	Order No.
	LT 1L LT S	Conical long Conical long	Ø 0.2mm Ø 0.4mm		26.4mm 21.0mm	LT1L LTS
	LT 1LX	Conical long bent	Ø 0.2mm		26.4mm	LT1LX
	LT GW	Gull wing 45°	Ø 2.3mm	3.2mm	18.8mm	LTGW
	LT KN	Knife tip	6.2mm		16.0mm	LTKN
		Type K Thermocouple Assembly	2.4mm	0.8mm	13.5mm	K181
		Type K Thermocouple Assembly for WP80	2.4mm	0.8mm	13.5mm	K111

All Weller "Longlife" tips are designed for working with leadfree application

Use only Weller® soldering tips. The use of non-Weller® components may void product warranty if the non-Weller® component causes damage to the unit.

SMT soldering tip for reworks on SMT compontents

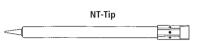
	Туре	Description	Width A	Thickness B	Length C	Order No.
C A A	LT SMT01	Blade	10.4mm	0.6mm	7.1mm	LTSMT01
	LT SMT02	Blade	16.8mm	0.6mm	7.1mm	LTSMT02
	LT SMT03	Blade	20.8mm	0.6mm	7.1mm	LTSMT03



Soldering Tips for micro soldering pencil WMP







	Description	Width A	Thickness B	Length C	Type/Order No.
	Chisel tip	0.4mm 0.8mm 1.2mm 1.6mm 1.6mm 2.4mm 3.2mm 4.0mm	0.15mm 0.4mm 0.4mm 0.4mm 0.4mm 0.8mm 0.8mm 0.8mm	14.0mm 8.4mm 8.4mm 9.5mm 7.4mm 7.8mm 8.2mm	NT1SC NTH NTK NTA NT6 NTB NTC NTD
	Chisel tip, bent Round tip, bent 45°	1.6mm Ø 0.4mm	0.4mm	8.2mm 8.6mm	NTAX NT1X
<u> </u>	Round tip	Ø 0.25mm	-	7.4mm	NT1
<u> </u>	Round tip slim	Ø 0.25mm	-	8.5mm	NT1S
	Round tip, sloped 45°	Ø 1.2mm	-	9.9mm	NT4
o A	Gull wing	2.0mm	3.0mm	13.4mm	NTGW
	Type K Thermocouple Assembly	2.4mm	0.8mm	7.8mm	K191

Use only Weller® soldering tips. The use of non-Weller® components may void product warranty if the non-Weller® component causes damage to the unit.



for soldering iron WSP150





WSP150 (page 11)

	Туре	Description	Width A	Thickness B	Order No.
	LHT C LHT D LHT E LHT F	Chisel	3.2mm 5.0mm 7.0mm 9.3mm	1.2mm 1.8mm 1.8mm 1.8mm	0054445599 0054445299 0054445199 0054445099
	LHT DX LHT EX LHT FX	Chisel bent	5mm 7mm 9mm	2mm 2mm 2mm	0054446299 0054446199 0054446099
1550 B	LHT D 45°	Sloped 45° for solar panel production	5mm	-	0054445699

Use only Weller® soldering tips. The use of non-Weller® components may void product warranty if the non-Weller® component causes damage to the unit.

Additional Safety Rests

Safety rests with Stop+Go Function

The safety rests with Stop+Go function have an integrated micro switch which is activated when the soldering iron is picked up or put down. The operator can decide between an immediate or delayed (20 min) temperature reduction (SETBACK) to 150°C (300°F) and program the power unit accordingly. For digital Soldering units only.



Consisting of WMP Soldering Iron and WDH 20T Safety rest with Stop + Go function.

Standard Safety rests

complete with sponge



Safety rest for WP80 Micro soldering pencil and Safety rest for WMP Micro soldering pencil WSP80 Micro soldering pencil

WDH20 (0051512299)



WDH30 (0051515299)



Safety rest for HAP200 Hot air pencil, HAP1 Hot air pencil, DSX80 Desoldering iron, and WSP150 Soldering iron







Safety rest for DXV80 Desoldering iron



with Stop + Go function

WMRTH (0051514699)



Safety rest for WMRP Micro soldering pencil Safety rest for WMRT with Stop + Go function



Safety rest for WP80 and WSP80 Micro soldering pencil with Stop + Go function



Safety rest for WMP Micro soldering pencil with Stop + Go function



Safety rest for MPR80 Peritronic soldering pencil



Safety rest for WTA50 Tweezer

Accessories

WDC Dry Cleaner (0051512499)



Soft solution for cleaning from lead free solder with metal wool. Replacement wools 0051382499 (2 pcs.)

WDC2 Dry Cleaner (0051512599)



Soft solution for cleaning from lead free Replacement wools 0051382499 (2 pcs.)

Tip Activator (0051303199)



For regeneration of oxidized tips, works fast and solder with metal wool. For WDH safety rests. easy with low temperature. Environmentally safe, no halides, lead, rosin or residue. Regular use will prolong life time of the tips.





For cleaning of desoldering nozzles and for nozzle exchange.

Service Set (0051312499)



Spare filter for Desoldering iron DSX80 (available as of the third quarter 2007)



Barrel for Soldering Iron WSP80 and WP80



Barrel for WSP80 0058744710 Barrel long for WP80 (55mm) 0058744846 Barrel short for WP80 (40mm) 00 8744845





Spare cartridge for Desoldering iron DXV80 Grindstone for removal of compact oxid films Dimensions 70 x 55 x 16mm (5 pcs.)

Sponge (0052241999)





Weller brings to the market an extended generation of versatile soldering / desoldering and hot air tools. Performance has been increased with soldering irons and desoldering irons up to 200 W.

The Weller WR3M station easily connects to a variety of new and existing Weller tools and accessories to provide even greater flexibility. The matrix below makes selection easy, and puts you firmly in control of all your workbench needs.







Campbell[®] Caulk Master[®] Crescent[®] Diamond[®] Erem[®] Kahnetics[®] Lufkin[®] Nicholson[®] Plumb[®] H.K.Porter[®] Weller[®] Wire-Wrap[®] Wiss[®] Xcelite[®]

P.O. Box 728 Apex, NC 27502 www.cooperhandtools.com

X-ON Electronics

Largest Supplier of Electrical and Electronic Components

Click to view similar products for weller manufacturer:

Other Similar products are found below:

SAS3210TRB 0052918099 0058736839 5BSA 0051612499 005 32 566 99 0054465399 PTH6 HE35 SP40NKUS T0051301199

T0051388399 T0051388799 T0051516199 T0052920699 T0053421699 T0053427699 T0053434699 T0053638699 T0058732869 PPT2

PSI5 HEW60P LT4X CT6E7 D550 D650 WPA2 DS209 DS227 RT6 RTW3MS EPH101 T0051390699 T0051612199 T0051628899

T0052704299 T0052920599 T0052922299 T0053422699 T0053429699 T0053657199 T0054480299 T0056104699N TC208 WTA3

WSTA6 WDH60 WPT15 WEL.PT-F8