

# PS71 – General Purpose Mini Pressure Switches

10 to 5000 psi (0.7 to 344 bar)

These versatile general purpose switches with snap action microswitches can be used in a wide range of hydraulic and pneumatic applications. Their proven piston/ diaphragm design offers outstanding accuracy over a very wide pressure range with an outstanding 6000 psi proof pressure. Their modular construction allows Gems to offer a large number of standard pressure fittings in two materials as well as numerous electrical ratings and terminations. Users can easily configure this model to meet their needs.

## **Specifications**

| Switch                 | SPST; SPDT  |  |
|------------------------|---|--|
| Repeatability          | See Table 1   |  |
| Wetted Parts           | Nitrile (artical FDDM ) (item® or Nearrone)   |  |
| Diaphragm              | Nitrile (optional EPDM, Viton <sup>®</sup> or Neoprene)   |  |
| Fitting                | Zinc-Plated Steel (Optional 316 SS)   |  |
| Electrical Termination | DIN 43650A IP65; Spade Terminals IP00; Flying Leads IP65;<br>Conduit with Flying Leads IP65; IP option IP66 |  |
| Proof Pressure         | 6000 psi (414 bar)  |  |
| Burst Pressure         | 9000 psi (600 bar)  |  |
| Approvals              | CE, UL Approved units available   |  |
| Weight, Approximate    | 0.4 lbs. (0.15 kg)  |  |
|                        |   |  |

**Recommended Operating Temperature Limits** 

|                    | Options Selected               |                   |                   |
|--------------------|--------------------------------|-------------------|-------------------|
| Diaphragm Material | No option,<br>-10A, -SP or -RD | -RD or -RD and -G | -SP or -10A       |
| Nitrile            | 15°F to 185°F                  | 15°F to 250°F     | 15°F to 212°F     |
|                    | (-9°C to +85°C)                | (-9°C to +121°C)  | (-9°C to +100°C)  |
| Viton®             | 0°F to 185°F                   | 0°F to 250°F      | 0°F to 212°F      |
|                    | (-18°C to +85°C)               | (-18°C to +121°C) | (-18°C to +100°C) |
| EPDM               | -10°F to +185°F                | -10°F to +250°F   | -10°F to +212°F   |
|                    | (-23°C to +85°C)               | (-23°C to +121°C) | (-23°C to +100°C) |
| Neoprene           | -10°F to +185°F                | -10°F to +250°F   | -10°F to +212°F   |
|                    | (-23°C to +85°C)               | (-23°C to +121°C) | (-23°C to +100°C) |

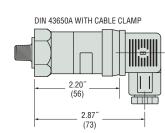
Note: Switches may function below the cold temperature limit but the set points and deadband will increase. Consult factory for details.

### **Electrical Switch Ratings**

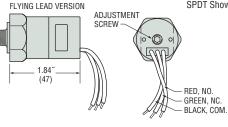
| Options Selected            | AC                        | DC   |
|-----------------------------|---------------------------|--|
| No option or <b>-RD</b>     | 5 amps @ 125/250 Volts    | 5 amps resistive,<br>3 amps inductive @ 28 Volts |
| -G only or -RD with -G      | 1 amp @ 125 Volts         | 1 amp resistive,<br>0.5 amp inductive @ 28 Volts |
| -10A only or -SP without -G | 10.1 amps @ 125/250 Volts | _  |
| -SP with -G                 | 2 amps @ 125/250 Volts    | —  |

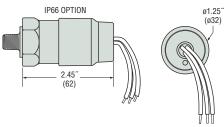


# Dimensions



SPDT Shown

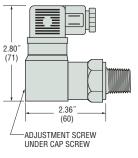


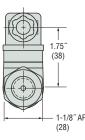


RIGHT ANGLE DIN 43650A WITH CABLE CLAMP

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OPTIONAL PORT THREAD SIZES SEE ORDERING DATA

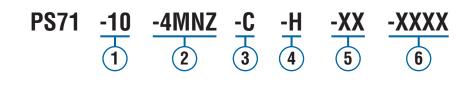




PRESSURE SWITCHES

# How To Order

Use the **Bold** characters from the chart below to construct a product code. Please reference Notes.



#### 1)Pressure Range Code

Insert Pressure Range Code from Table 1, below.

#### 2 Pressure Fitting<sup>1</sup>

12L14 Zinc-Plated Steel -2MNZ=1/8" NPTM -4MNZ=1/4" NPTM -2MGZ=1/8" BSPM (G type) -4MGZ=1/4" BSPM (G type)

- -4MSZ=7/16"-20 SAE Male -6MSZ=9/16"-18 SAE Male
- 316 Stainless Steel

-2MGS = 1/8" BSPM (G type) -4MNS = 1/4" NPTM

-4MGS = 1/4" BSPM (G type)

#### (3)Circuit

-A=SPST/N.O. -B=SPST/N.C. -C=SPDT

#### (4) Electrical Termination

-SP=Spade Terminals<sup>2</sup>

- -FLXX = Flying Leads<sup>3</sup>
- -FLSXX = Flying Leads w/PVC Shrink Tubing<sup>3</sup> -ELXX = 1/2" NPT Male Conduit w/Flying Leads4
- -CABXX=18 AWG PVC Cable<sup>5</sup>

- -H=DIN 43650A Male Half Only<sup>6</sup>
- -HR = Right Angle DIN 43650A Male Half Only<sup>6</sup> -HC = DIN 43650A 9mm Cable Clamp<sup>6</sup>
- -HCR = Right Angle DIN 43650A 9mm
  - Cable Clamp<sup>6</sup>
- -HN=DIN 43650A with 1/2" Female NPT Conduit6 -HNR = Right Angle DIN 43650A with 1/2" Female NPT Conduit<sup>6</sup>

## 5 Options<sup>7</sup>

- -V = Viton® Diaphragm
- -E=EPDM Diaphragm
- -N = Neoprene Diaphragm
- -10A = 10A @ 125/250 VAC Max. Rating
  - -G = Gold Contacts
- (for loads less than 12 mA @ 12 VDC) -RD = Reduced Differential
- (25% reduction typical)
- -IP=Ingress Protection<sup>8</sup>
- -OXY = Oxygen Cleaned<sup>9</sup>
  - -R=Restrictor (low damping coefficient) Brass
- -SR = Spiral Restrictor (high damping coefficient)
  - 300 Series Stainless Steel<sup>10</sup>
- -WF=Weather Pack Connector, Female
- -WM = Weather Pack Connector, Male
- -DE=Deutsch Connector, Male, DT04 Series

## 6 Fixed Set Point (optional)

- A. Specify set point -FS
- (in PSI or BAR, see example)<sup>11</sup>
- B. Set Point Actuation R on Rising Pressure F on Falling Pressure Example: -FS2BARF for 2 BAR Falling
  - or -FS20PSIR for 20 PSI Rising

### Notes:

- 1. Other fittings available. Consult factory.
- 2. 20% increase in deadband typical.
- 3. 18" is standard. Specify lead length in inches (max. 48"). e.g. -FL18 or -FLS30.
- 4. 18" is standard. Specify lead length in inches (max. 48"). e.g. -EL18 or -EL30.
- 5. 36" is minimum. Specify cable length in inches. e.g. -CAB36 or -CAB120.
- 6. DIN connectors require -C SPDT circuit. 7. Options -10A, -G or -RD
- cannot be combined.
- 8. Ingress Protection is available only with -FL, -FLS or -CAB Electrical Termination choices. Ingress Protection requires Fixed Set Point -FS. 9. Requires stainless steel
- housing. 10.-SR will result in wider
- deadbands and slower response time.
- 11. Set Point must be within Pressure Range selected in Step 1.

Table 1 — Pressure Range Codes

| Pressure Range Code | Pressure Range                  | Repeatability*                      | Average Deadband**                 |
|---------------------|---------------------------------|-------------------------------------|------------------------------------|
| 10                  | 10-30 psi (0.7-2.1 bar)         | ±1.5 psi (0.103 bar) +2% of setting | 3.5 psi (0.28 bar) +11% of setting |
| 20                  | 25-75 psi (1.7-5.2 bar)         | ±2.5 psi (0.172 bar) +2% of setting | 3.5 psi (0.28 bar) +11% of setting |
| 30                  | 65-300 psi (4.5-20.7 bar)       | ±5.0 psi (0.345 bar) +2% of setting | 20 psig (1.38 bar) +11% of setting |
| 40                  | 250-1000 psi (17.2-69.0 bar)    | ±15 psi (1.03 bar) +2% of setting   | 45 psig (3.10 bar) +12% of setting |
| 50                  | 1000-3000 psi (69-206.8 bar)    | ±30 psi (2.06 bar) +3% of setting   | 70 psig (4.83 bar) +12% of setting |
| 60                  | 2500-5000 psi (172.4-344.7 bar) | ±50 psi (3.45 bar) +4% of setting   | 140 psi (9.65 bar) +13% of setting |

Repeatability and set point of units may change due to the effects of temperature.

\*\* These numbers are for the standard microswitch. With either the -SP or -10A option, the values are typically 20% greater than those listed. With the -RD option, the values will be typically 25% less than those listed. In certain applications deadband can be tailored and controlled to customer specifications. Consult factory for details.

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