



# DuraType<sup>®</sup> TM650

The TM650 tube and tape supplies are unique to the DuraType 240ST, Tubemarker 600 and TM650 printers and are not suitable for use in other Kroy DuraType printers.

### Shrink tubing supplies

Available in white or yellow heat shrinkable tubing: 3.2mm (1/8"), 4.8mm (3/16"), 6.2mm (1/4") with black printing.

Heat shrinkable tubing type:  
Irradiated polyolefin MIL-LT  
Shrink temperature: 90°C  
Operating temperature: -55°C to 135°C  
Shrink ratio: 3 to 1  
Flammability: UL224, VW-1  
UL specification: Meets UL-224  
Military specification:  
Meets MIL-I-32053/5, class 1 & 3

### Printer technical specifications

- 204mm wide x 242mm deep x 73mm high (8" x 9 1/2" x 2 7/8")
- 1.68 kg (3lbs. 7 oz.) without batteries
- 4 D-Cell alkaline batteries (not included)
- Low battery LCD indicator
- AC power adaptor (included)
- FCC Part 15 class A computer devices
- Resident font: Helvetica Regular 8,10,12 and 16pt
- Printer only part number 2559200
- Includes printer and power adaptor

### Supplies ordering information

#### Tube supplies

	Black on white:	Black on yellow:
3.2mm (1/8")	2404201	2404202
4.8mm (3/16")	2404210	2404211
6.2mm (1/4")	2404220	2404221

#### Tape supplies

12.7mm	Black on clear:	2464401
	Black on white:	2464416
	Blue on white:	2464417
	White on clear:	2464402
	Black on silver:	2464421
	Black on blue:	2464431
	Black on red:	2464435
	Black on green:	2464439
	Black on yellow:	2464443
	Black on orange:	2464448

#### Polyester part no

Black on clear:	2464401
Black on white:	2464416
Blue on white:	2464417
White on clear:	2464402
Black on silver:	2464421
Black on blue:	2464431
Black on red:	2464435
Black on green:	2464439
Black on yellow:	2464443
Black on orange:	2464448

#### Vinyl part no

Black on clear:	2559401
Black on white:	2559416
Blue on white:	n/a
White on clear:	n/a
Black on silver:	2559421
Black on blue:	2559431
Black on red:	2559435
Black on green:	2559439
Black on yellow:	2559443
Black on orange:	2559448

### TM650 Industrial tape supplies

Available in clear, white, red and yellow tape with black printing.



**Permanent adhesion to variety of substrates**  
(ASTM D3330 on 1/2" strip.)

Peel strength greater than 600 gram)

- Stainless Steel
- Aluminum
- Polycarbonate
- Glass
- Epoxy
- Painted Metal
- ABS
- Acrylic
- Rigid PVC



### Temperature resistance

Continuous operating temperature range from -40°F to 200°F (-40°C to 93°C). It will withstand a minimum of 200 cycles between -40°F (-40°C) and 200°F (93°C) on the substrate list above.



### UV fade resistance

UV fade resistance greater than 2000 hours in QUV Chamber (Estimated 3-5 year exterior durability)



### Chemical resistance test

The supply will still be legible after 24 hour immersion in the following chemicals:

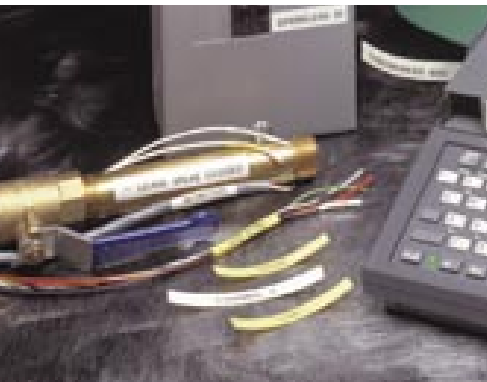
- 150° F Water
  - Hydraulic Fluid
  - Jet Fuel
  - Airplane De-icer (Ethylene Glycol)
  - Alcohol Mixture\*
  - Motor Oil
  - Sea Water
  - ASTM #3 Oil
  - Alphaflux 200L
  - Skydrol (Airplane Hydraulic Fluid)
- \*50% Ethanol, 30% Methanol, 20% Water

### One hour immersion in the following chemicals

- JP-4 Fuel
- Trichoroethylene
- MEK
- ASTM Reference Fuel B
- Gasoline
- Alphaflux

#### Note:

For best results, adhere labels to clean, dry surface. If surface requires cleaning, use a solvent to dissolve the residue. The data indicated above was gathered after tests results were received from outside test laboratory. To the best of our knowledge, the above is accurate and true.



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Part Number LTKTM650UK

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