

SMD ■ A

91-21UYC/S530-XX/XXX



Features

- Package in 12mm tape on 7" diameter reel.
- Compatible with automatic placement equipment.
- EIA Std. package.
- Mono-color type.
- Pb-free.
- The product itself will remain within RoHS compliant version.
- Compliance with EU REACH.
- Compliance Halogen Free .(Br <900 ppm ,Cl <900 ppm , Br+Cl < 1500 ppm)

Description

- The 95-21 SMD LED is much smaller than leaded components .
Thus enable smaller board size. Higher packing density. Reduced storage space

and finally smaller equipment to be obtained.

- Besides, light weight makes them ideal for miniature applications.
- Furthermore by automation assembly machines the accuracy is anticipated.

Applications

- Small indicator for indoor applications.
- Flat backlight for LCD, switches and symbols.
- Indicator and backlight in office equipment.
- Indicator and backlight for battery driven equipment.
- Indicator and backlight for audio and video equipment.
- Backlighting in dashboards and switches.
- Telecommunication : indicator and backlighting in telephone and fax.

Device Selection Guide

Chip	Emitted Color	Resin Color
AlGaInP	Super Yellow	Water Clear

Absolute Maximum Ratings (Ta=25 °C)

Parameter	Symbol	Rating	Unit
Reverse Voltage	V_R	5	V
Forward Current	I_F	20	mA
Peak Forward Current (Duty 1/10 @1KHz)	I_{FP}	60	mA
Power Dissipation	P_d	160	mW
Operating Temperature	T_{opr}	-40 ~ +85	
Storage Temperature	T_{stg}	-40 ~ +90	
Electrostatic Discharge	ESD	2000	V
Soldering Temperature	T_{sol}	Reflow Soldering : 260 Hand Soldering : 350	for 10 sec. for 3 sec.

Electro-Optical Characteristics (Ta=25 °C)

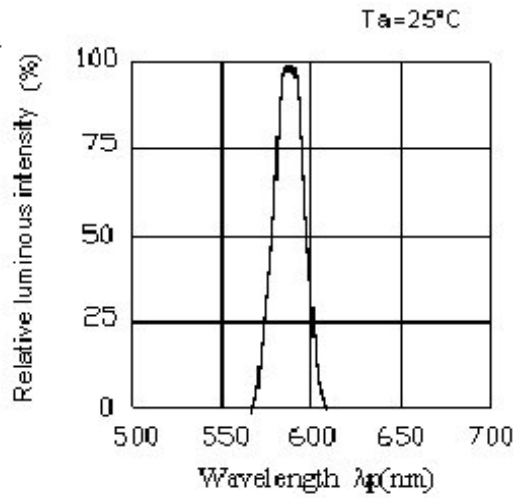
Parameter	Symbol	Rank	Min.	Typ.	Max.	Unit	Condition
Luminous Intensity	Iv	A2	198	529	-----	mcd	I _F =20mA
		A3	463	714			
		A4	661	892			
		A5	793	1156			
		A6	991	1454			
		A7	1150	1600			
Viewing Angle	2θ _{1/2}		-----	25	-----	deg	I _F =20mA
Peak Wavelength	λ _p		-----	591	-----	nm	I _F =20mA
Dominant Wavelength	λ _d		-----	589	-----	nm	I _F =20mA
Spectrum Radiation Bandwidth	Δλ		-----	15	-----	nm	I _F =20mA
Forward Voltage	V _F		-----	2.0	2.4	V	I _F =20mA
Reverse Current	I _R		-----	-----	10	μA	V _R =5V

Note:

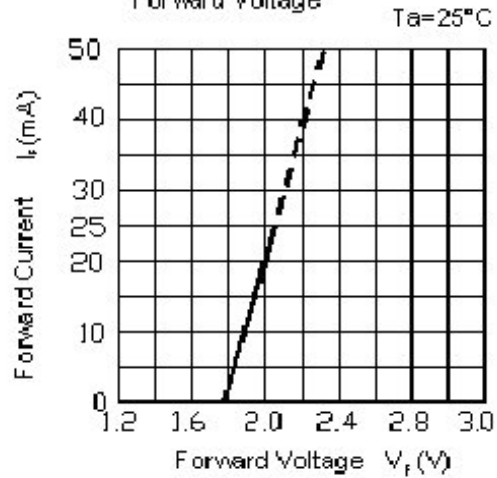
- 1.T0olerance of Luminous Intensity: ±11%
- 2.Tolerance of Dominant Wavelength ±1nm
- 3.Tolerance of Forward Voltage: ±0.1V

Typical Electro-Optical Characteristics Curves

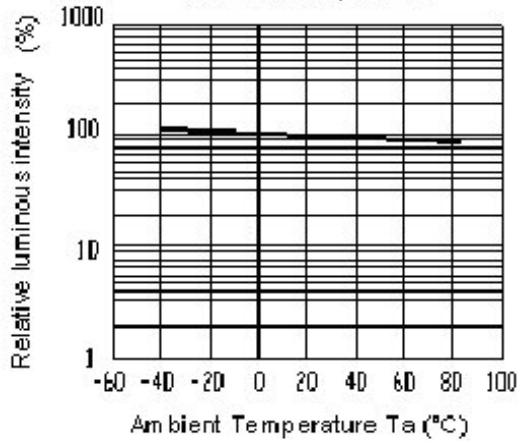
Spectrum Distribution



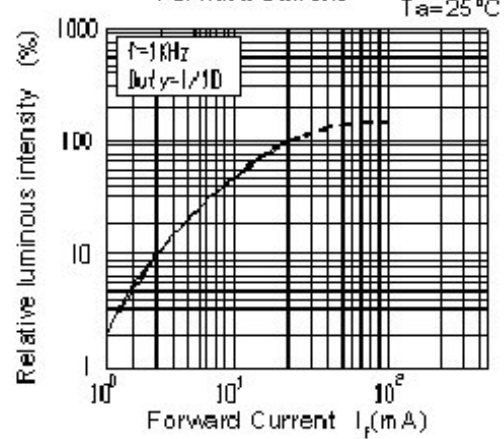
Forward Current vs. Forward Voltage



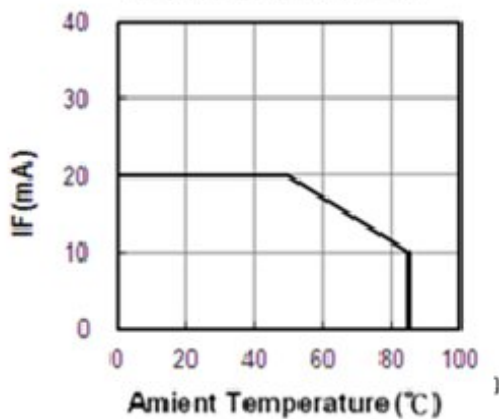
Luminous Intensity vs. Ambient Temperature



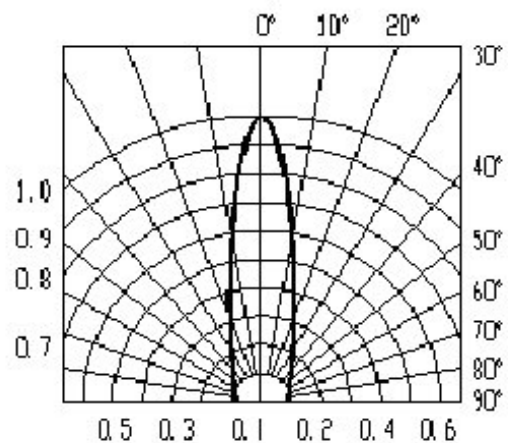
Luminous Intensity vs Forward Current



Forward Current Derating Curve

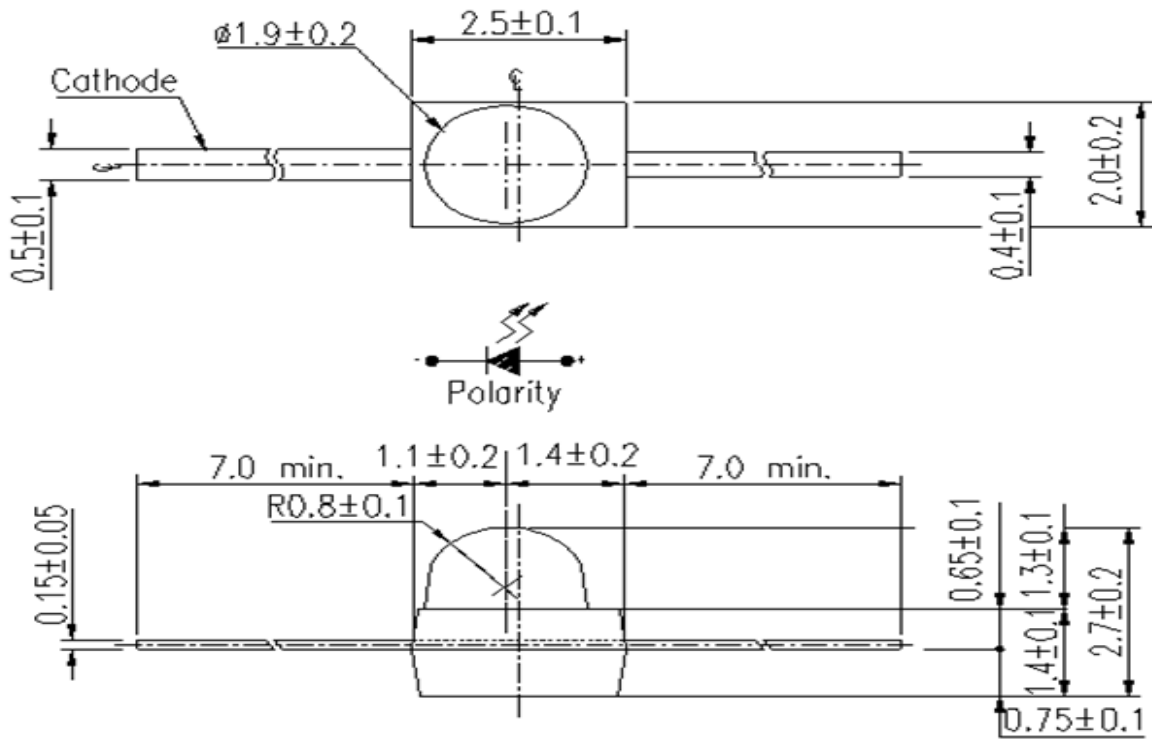


Radiation Diagram $T_a=25^{\circ}\text{C}$

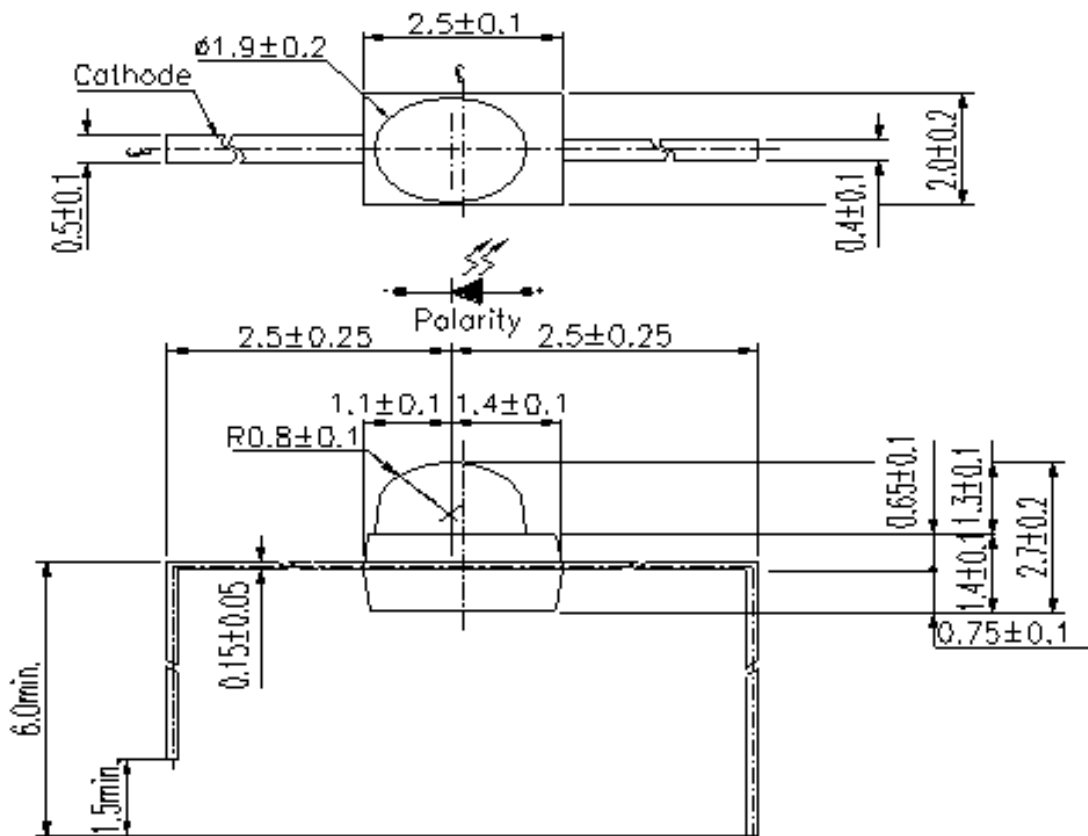


Package Outline Dimensions

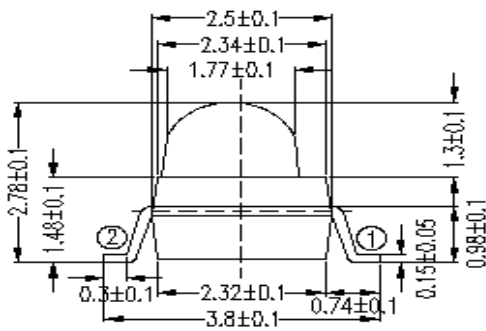
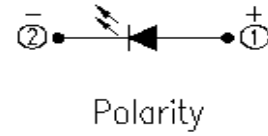
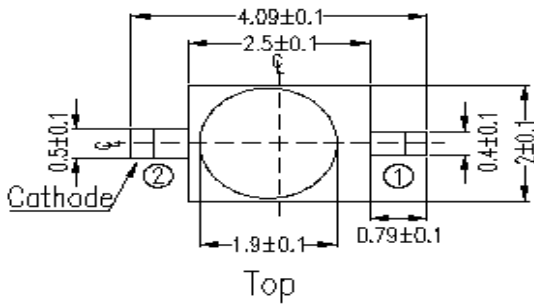
91-21



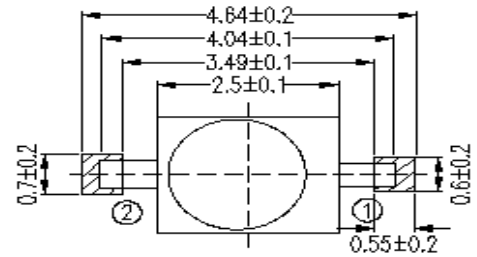
F2



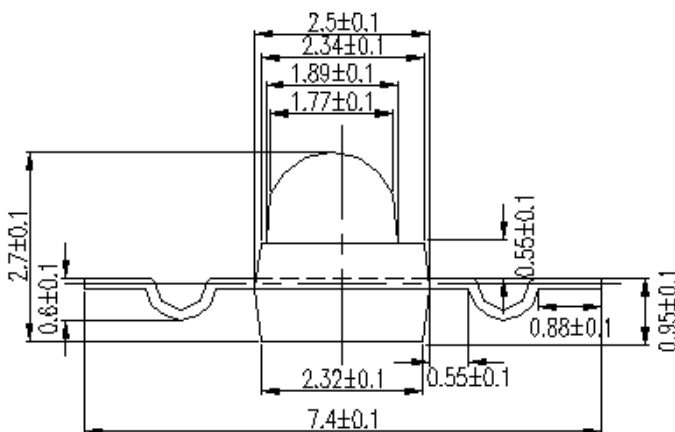
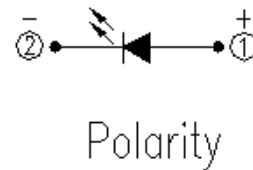
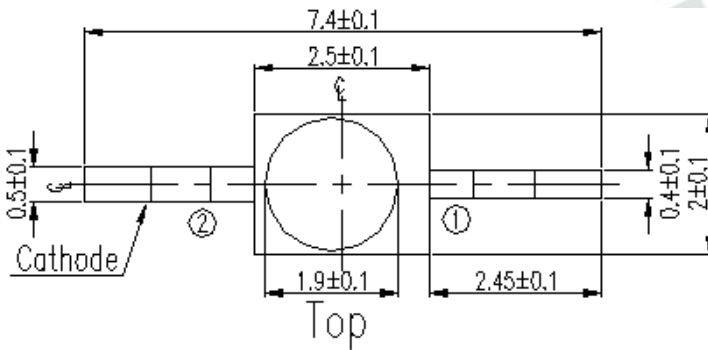
TR7



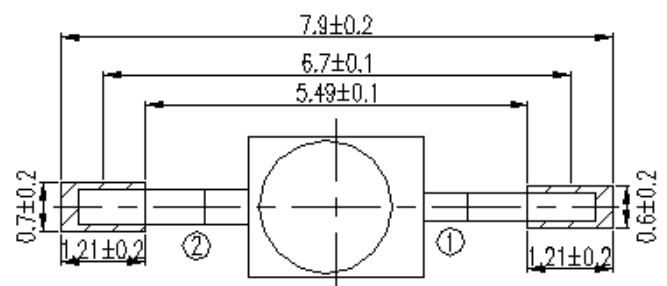
Recommend Sodering Pad



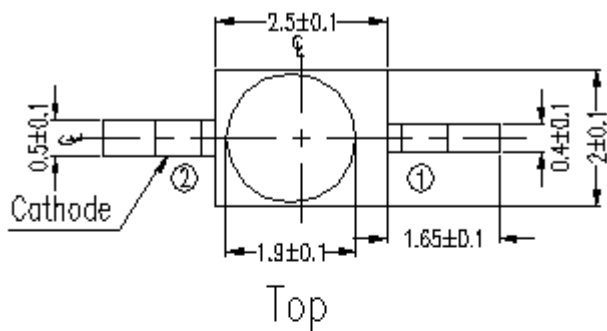
TR9



Recommend Sodering Pad

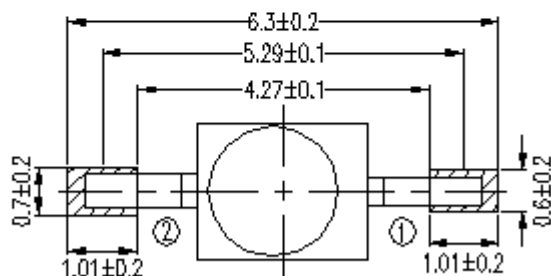
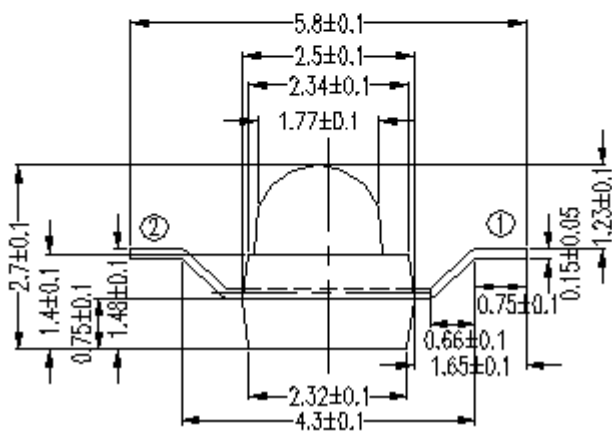


TR10



Polarity

Recommend Sodering Pad

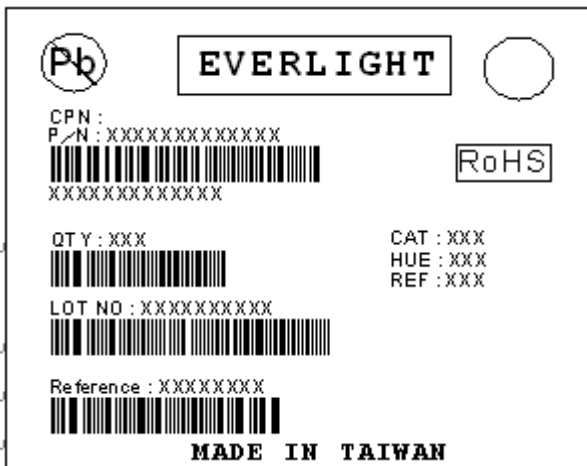


Note: The tolerances unless mentioned are ± 0.1 , unit=mm.

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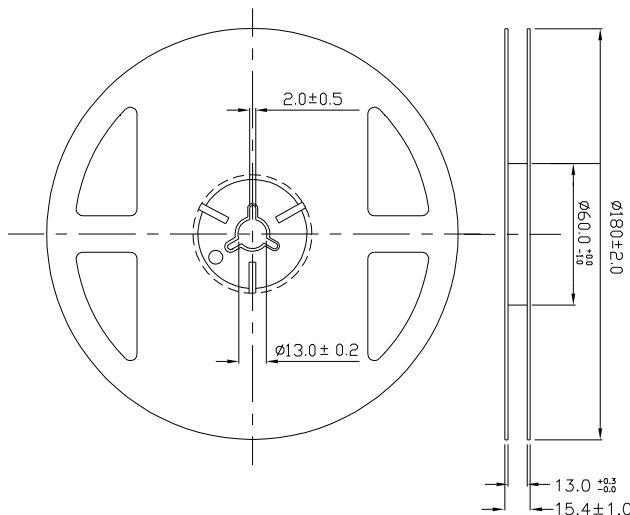
Package Outline Dimensions

Label Explanation



- CAT: Luminous Intensity Rank
- HUE: Dom. Wavelength Rank
- REF: Forward Voltage Rank

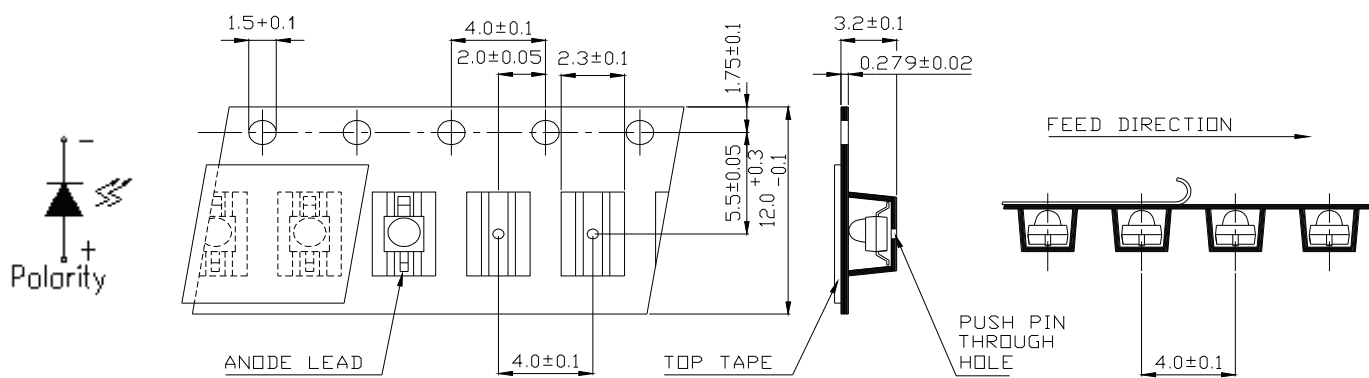
Reel & Carrier Tape Dimensions



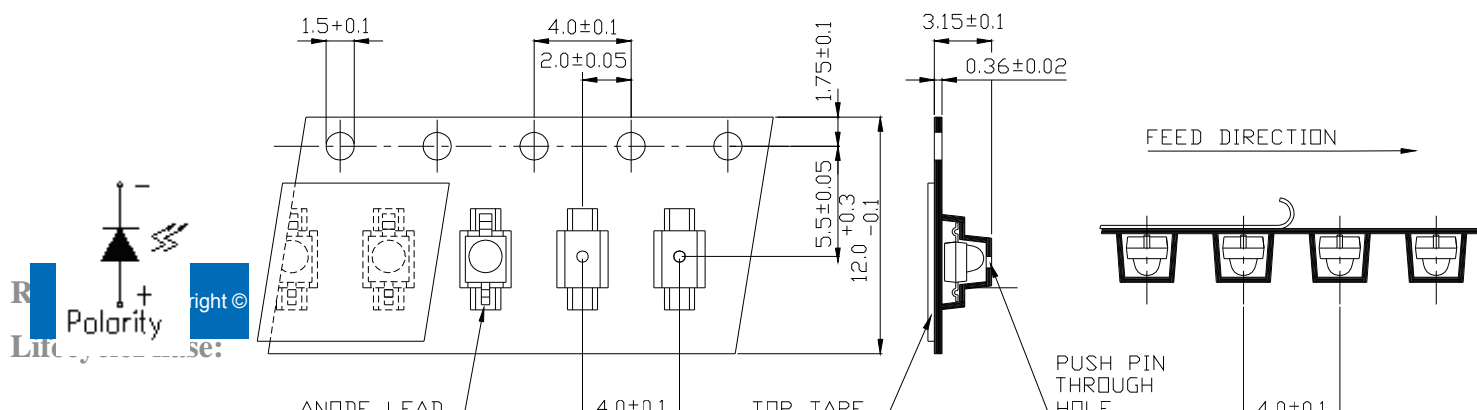
Note: The tolerances unless mentioned are ± 0.1 , unit=mm.

Loaded quantity is 1000 PCS/bag bulk

91-21/TR7



91-21/TR9

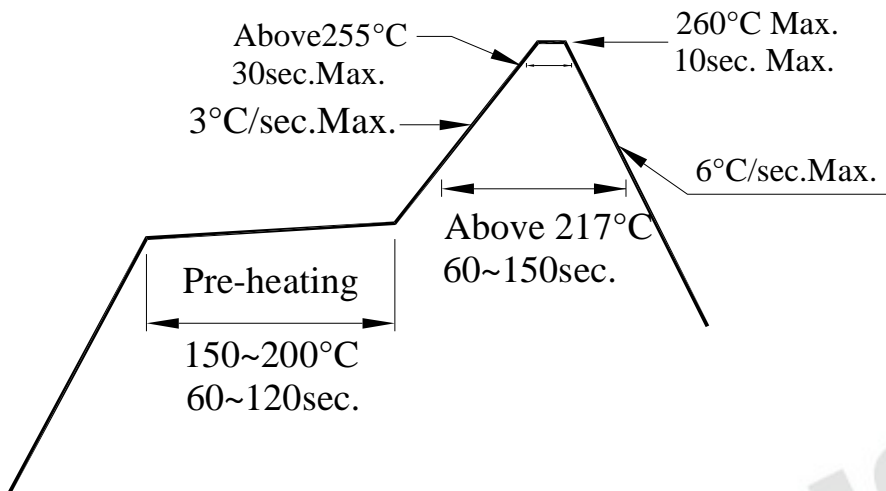


2.4 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.

Baking treatment : 60 ± 5 for 24 hours.

3. Soldering Condition

3.1 Pb-free solder temperature profile



3.2 Reflow soldering should not be done more than two times.

3.3 When soldering, do not put stress on the LEDs during heating.

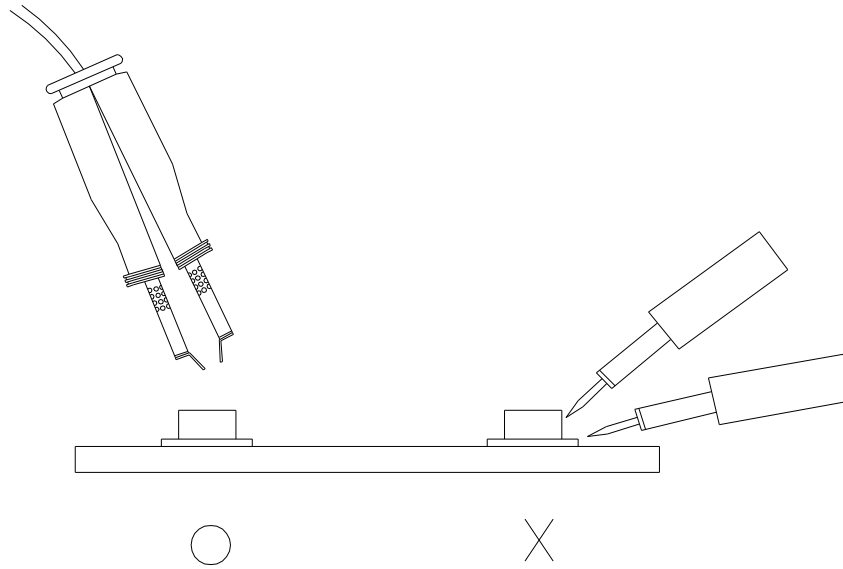
3.4 After soldering, do not warp the circuit board.

4. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 350 for 3 seconds within once in less than the soldering iron capacity 25W . Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

5. Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



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