

392 Series, TE5® Time-Lag Fuse





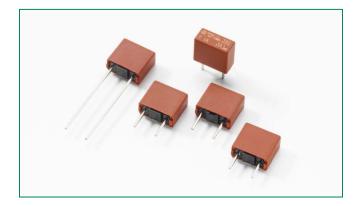












Agency Approvals

Agency	Agency File Number	Ampere Range		
VDE	126983	800mA - 6.3A		
\bigcirc	1410866 1026673	800mA - 4A 5A - 6.3A		
c FL °us	E67006	280mA - 6.3A		
PS	JET1896-31007-2002	1A - 5A		
Cec	CQC07012021162	800mA - 6.3A		
	SU05024-7013 SU05024-7014 SU05024-7015 SU05024-7016 SU05024-7017 SU05024-7018	800mA - 6.3A		

Description

TE5®, time-Lag type, 250V rated, designed in accordance to IEC 60127-3.

Features

- · Lead-free
- Reduced PCB space requirements
- Direct solderable or plug-in versions
- Internationally approved
- · Low internal resistance
- Shock safe casing
- Vibration resistant
- Halogen free

Applications

- Battery Charges
- Consumer Electronics
- Power supplies
- Industrial Controllers

Additional Information









Samples

Electrical Characteristics for Series

% of Ampere Rating	Opening Time			
150%	1 Hour, Min .			
210%	120 s, Max.			
275%	400 ms Min. ; 10 Sec. Max .			
400%	150 ms Min. ; 3 Sec. Max.			
1000%	20 ms Min. ; 150 ms Max .			

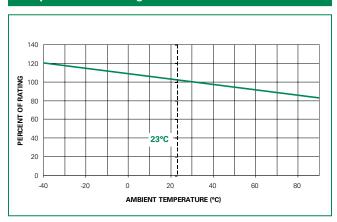
Electrical Characteristic Specifications by Item

				Voltage	Power Melting		Agency Approvals					
·	Amp Code	Voltage Rating	· ·	$ \begin{array}{c c} \textbf{Drop} & \textbf{Dissipation} \\ \textbf{1.0xl}_{\text{N}} & \textbf{max.} & \textbf{1.5xl}_{\text{N}} \\ \textbf{(mV)} & \textbf{max.} & \textbf{(mW)} \\ \end{array} $	Integral 10×I _N min. (A²s)	VDE.	\bigcirc	c 71 2 us	PS	(CeC)		
280 mA	0280	250V	35A/250 VAC	115	168	51.00			×			
800 mA	0800	250V	25A/250 VAC	110	280	3.80	Х	Х	X		х	Х
1.00 A	1100	250V	25A/250 VAC	115	400	5.80	х	X	X	Х	x	X
1.25 A	1125	250V	25A/250 VAC	100	500	9.75	х	Х	×	Х	х	Х
1.60 A	1160	250V	25A/250 VAC	95	600	13.50	Х	Х	X	Х	Х	X
2.00 A	1200	250V	25A/250 VAC	90	700	21.00	х	X	X	Х	х	Х
2.50 A	1250	250V	25A/250 VAC	85	750	32.00	х	Х	X	х	х	X
3.15 A	1315	250V	32A/250 VAC	80	1100	55.00	х	Х	x	х	x	Х
4.00 A	1400	250V	40A/250 VAC	75	1200	100.00	Х	Х	X	Х	Х	X
5.00 A	1500	250V	50A/250 VAC	70	1000	90.00	х	х	×	х	х	X
6.30 A	1630	250V	63A/250 VAC	65	1200	126.00	Х	Х	х		Х	Х

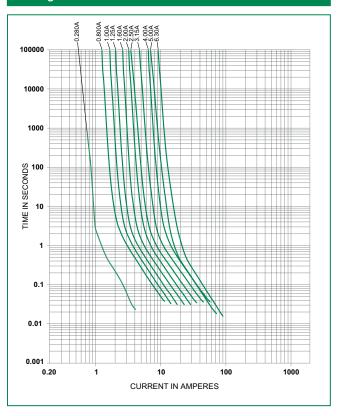
Note: 1.00 means the number one with two decimal places. 1,000 means the number one thousand.



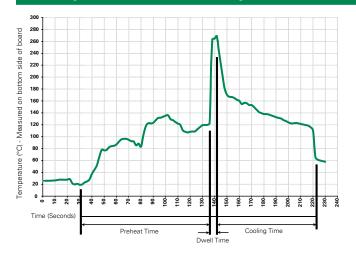
Temperature Re-rating Curve



Average Time Current Curves



Soldering Parameters - Wave Soldering



Recommended Process Parameters:

Wave Parameter	Lead-Free Recommendation			
Preheat:				
(Depends on Flux Activation Temperature)	(Typical Industry Recommendation)			
Temperature Minimum:	100° C			
Temperature Maximum:	150° C			
Preheat Time:	60-180 seconds			
Solder Pot Temperature:	260° C Maximum			
Solder DwellTime:	2-5 seconds			

Recommended Hand-Solder Parameters:

Solder Iron Temperature: 350° C +/- 5°C

Heating Time: 5 seconds max.

Note: These devices are not recommended for IR or Convection Reflow process.

Radial Lead Fuses

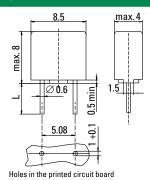
TE5® > Time-Lag > 392 Series

Product Characteristics

Materials	Base/Cap: Brown Thermoplastic Polyamide PA 6.6, UL 94 V-0 Round Pins: Copper, Tin-plated		
Lead Pull Strength	10 N (IEC 60068-2-21)		
Solderability	260°C, ≤ 3 sec. (Wave) 350°C, ≤ 3 sec. (Soldering iron)		
Soldering Heat Resistance	260°C, 10 sec. (IEC 60068-2-20) 350°C, ≤ 3 sec. (Soldering iron)		

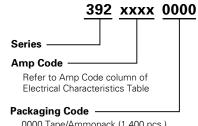
Operating Temperature	-40°C to +85°C (consider de-rating)			
Climatic Category	-40°C to +85°C/21 days (EN 60068-1, -2-1, -2-2, -2-78)			
Stock Condition	+10 °C to +60 °C Relative humidity ≤ 75% yearly average, without dew, maximum value for 30 days - 95%			
Vibration Resistance	24 cycles at 15 min. each (EN 60068-2-6) 10–60 Hz at 0.75 mm amplitude 60–2000 Hz at 10 g acceleration			

Dimensions



Long Leads (L=18.8mm) Short Leads (L=4.3mm)

Part Numbering System



0000 Tape/Ammopack (1,400 pcs.) 0440 Short Leads - Bulk (1,400 pcs.)

Packaging

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code	Taping Width
Tape & Ammopack	N/A	1,400	0000	N/A
Short Leads	N/A	1,400	0440	N/A

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