





SWITCH APPLICATIONS

The odds are that Honeywell Sensing and Control can meet your switch demands. Designers of heavy-duty equipment have trusted Honeywell pressure and vacuum switches for many years in applications that are constantly subjected to harsh environments...from chemical splashes, salt water, high pressure spikes...we've got you covered. Our standard line is quite extensive, but if it is not exactly what your requirements call for we can modify an existing part or create an original just for you. Honeywell has produced millions of custom-built switches for automotive, pool and spa, powershift transmissions, anti-skid braking systems, excavator hydraulic systems, water pump systems, and dental air compressors, to name just a few. Our highly skilled model shop, certified lab and engineering staff can work with you through the design phase, prototype stage, all the way through to the testing phase. And if time is a crucial factor, rapid prototyping technology can now allow us to provide you with a sample in days.



WARNING! Suitability of application is responsibility of user. Extreme heat and vibration should be avoided at mounting points such as on top of an engine over a hot manifold. (MAX operation temp 250° F). Always install by using a wrench on the hex base. Torquing at any other part of the switch voids the warranty or may cause malfunction. A Polyimide film diaphragm is utilized in the pressure switch and is not recommended for use with water. However, a PTFE diaphragm is available for water applications. Compatibility with the brass or steel external pressures switch material is the responsibility of the user.

For maximum operating pressures see appropriate switch family specifications.

Contact Honeywell Engineering whenever use of switch or fluid compatibility is questioned.

• Ultra Duty Pressure Switches 10-400 psi p.3
• Extended Duty Pressure Switches 0.5-150 psi p.4
• Extended Duty Vacuum Switches1.1-22" Hg p.6
• Extended Duty Piston Switches 200-1000 psi p.7
• Factory Set Variable Differential Pressure & Vacuum Switches 2-70 psi & 2-22" Hg p.8
• High Pressure Environmentally Sealed Extreme-Duty Switches 35-3000 psi p.9

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WARNING PERSONAL INJURY

DO NOT USE these products as safety or emergency stop devices, or in any other application where failure of the product could result in personal injury. Failure to comply with these instructions could result in death or serious injury.

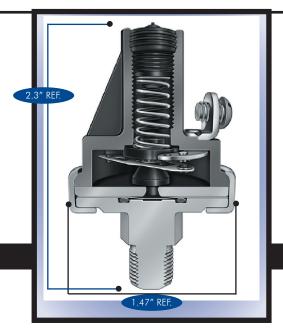


5000 Series Ultra Duty

Set Points from 10-400 psi 5000 Series Ultra Duty Pressure Switch

Honeywell Sensing and Control has designed a high pressure/low set point pressure switch for applications that see sudden pressure spikes and high system pressures that can result in early switch failures. This series has been strengthened to prevent cracking of the base with plated steel and screw machined components in a 3-piece design. Modifications to the effective area of the pressure cavity and size of the diaphragm button and diaphragm o-ring are what makes the switch capable of handling sudden pressure transients and high system pressures that are common in applications such as braking, transmission and hydraulic systems.

The switch's physical appearance is similar to our 5000 Series switches with a height of only 2.3" (approx) and a diameter of 1.47". In comparison to our 5000 Series Switch the burst rating has significantly increased from 1250 psi to over 4000 psi on the new design.



Metri-Pack Integral Connector

Specifications

Type: Direct action blade contact Contacts: Silver alloy, gold plated Set Point Range: 10-400 PSI Operating Pressure: 500 PSI Proof Pressure: 2000 PSI Burst Pressure: 4000 PSI

Base: Plated Steel — Screw Machined

3-piece construction Diaphragm: Polymide Film

Connector: 1/8-27 NPT Male Thread Temperature Range: -40°F to +250°F Terminals: #8-32 screws, 1/4" blade,

280 Series Metripack

Circuitry: SPST-N.O., N.C., SPDT Cover: Glass Reinforced Polyester Options: Base connector sizes, wire leads, N.O./N.O. dual circuit and N.C./N.C. dual circuit.

Ratings:

Resistive:	15	AMP-	6	VDC
	8	AMP-	12	VDC
	4	AMP-	24	VDC

Inductive: 1 AMP- 120 VAC 0.5 AMP- 240 VAC

Pres	sure Switc	hes .			(See Note 1)			
Contact Setting	Factory Set At	Circuitry	Screw Part #	Blade Part #	Contact Setting	Factory Set At	Circuitry	Part #
		N.O.	83298	83313			N.O.	83328
10.25.00	00 001	N.C.	83299	83314	10.20.00	00 001	N.C.	83329
10-35 PSI ±4 psi	20 PSI	DC*	83300	83315	10-30 PSI ± 4 psi	20 PSI	DC*	83330
		N.O.	83301	83316			N.O.	83331
		N.C.	83302	83317			N.C.	83332
35-75 PSI ± 6 psi	60 PSI	DC*	83303	83318	30-65 PSI ± 5 psi	45 PSI	DC*	83333
		N.O.	83304	83319		85 PSI	N.O.	83334
75 150 001	100 DCI	N.C.	83305	83320	/5 105 DCI		N.C.	83335
75-150 PSI ±10 psi	100 PSI	DC*	83306	83321	65-125 PSI ± 7 psi		DC*	83336
		N.O.	83307	83322			N.O.	83337
150 050 051	000 001	N.C.	83308	83323	105 000 DCI	1 / F DCI	N.C.	83338
150-250 PSI ± 15 psi	200 PSI	DC*	83309	83324	125-200 PSI ± 10 psi	165 PSI	DC*	83339
		N.O.	83310	83325			N.O.	83340
050 400 DCI	200 DCI	N.C.	83311	83326	000 400 DCI	200 DCI	N.C.	83341
250-400 PSI ± 20 psi	300 PSI	DC*	83312	83327	200-400 PSI ± 15 psi	300 PSI	DC*	83342

2 Terminals

Approximate Dead Band Standard Switches

Contact Setting	Dead Band				
10-35 PSI 35-75 PSI 75-150 PSI 150-250 PSI 250-400 PSI	15-25 PSI 25-35 PSI 40-60 PSI 50-70 PSI 80-100 PSI				

Metri-Pack Switches							
20-35 PSI							
35-55 PSI							
60-85 PSI							
85-115 PSI							
150-200 PSI							

Note 1: Mating connector for N.O. and N.C. is Packard Part# 15300027; Mating connector for DC is Packard Part# 12034147.

DC*- The N.C. is the reference circuit for the DC Switch; the N.O. circuit is not adjusted. The approximate dead band between the N.C. and N.O. circuit is shown in the charts. For applications requiring the N.O. circuit as the reference circuit, the N.C. circuit is not adjusted.

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Set Points from 0.5 to 150 psi

5000 Series Extended Duty Pressure Switch With Direct Action Blade Contacts

The 5000 Series switch is specifically designed to stand up to extended duty applications. This switch is factory set but capable of field adjustment. It features a Kapton diaphragm for compatibility with a wide variety of fluids, and various terminations including a Metri-Pack connector that forms a tight seal when connected. Among the outstanding design benefits are its durable construction, compact size, and enhanced set point integrity.

Standard Specifications

Type: Direct action

blade contact

Contacts: Silver alloy,

gold plated

Set Point: Factory set

from 0.5 to 150 PSI

Operating Pressure:

150 PSI for 0.5-24 PSI set point range, 250 PSI for 25-150 PSI set point range Proof

Pressure: 500 PSI

Burst Pressure: 750 PSI for 0.5-24 PSI

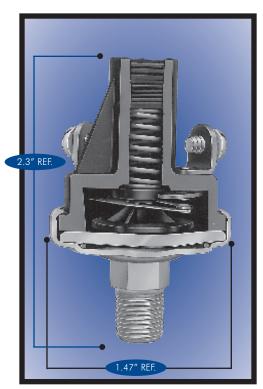
set point range

1250 PSI for 25-150 PSI

set point range.



Switch Boot P/N 79380 for Vacuum and Pressure



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5000 Series Switch with Screw Terminals

Ratings:

Resistive: 15 AMP- 6 VDC

8 AMP- 12 VDC

4 AMP- 24 VDC 1 AMP- 120 VAC

Inductive: 1 AMP- 120 VAC 0.5 AMP- 240 VAC

Diaphragm: Polyimide film

Temperature

Range: -40° F to $+250^{\circ}$ F

Connector: 1/8 -27 NPT male thread

Terminals: #8-32 screws,

1/4" blade,

280 Series Metri-Pack

Circuitry: SPST-N.O., N.C.,

1 circuit adjustable dual

circuit, or 2 circuits

adjustable dual circuit.

Also available are N.O./N.O. dual circuit

and N.C./N.C. dual circuit.

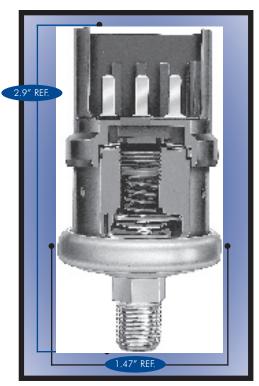
Base: Plated Steel

Cover: Glass reinforced polyester

Options: Brass, plastic or stainless

steel base; various base connector thread sizes;

wire leads (potted & sealed).



5000 Series Switch with Metri-Pack Terminal

NOTE: OPERATING MEDIA (PRESSURE SWITCH)
The pressure switch is designed to operate with air,
motor oils, transmission oils, jet fuels and other similar
hydrocarbon media.



5000 Series Pressure Switch With Standard Terminal														
				Single Circuit 1 Terminal		·		Single Circuit Single Circuit			Dual Circuit One circuit adjustable ¹		Dual Circuit Both circuits adjustable ²	
Contact	Factory	Circuitry	Part N	umber	Part N	umber	Part N	lumber	Contact	Part N	lumber			
Setting	Set At	Circolly	Screw	Blade	Screw	Blade	Screw	Blade	Setting ³	Screw	Blade			
0.5-1 PSI	1 PSI	N.O.	78630	78631	78628	78629	70711	70710	3-4 PSI	76081	76086			
±0.3	1 1 31	N.C.	78634	78635	78632	78633	78711	78712	±0.5	70001	70000			
1.1-3 PSI	2 PSI	N.O.	78142	78399	76051	76056	7/071	7/07/	5-8 PSI	76582	76590			
±0.5	2 1 51	N.C.	78149	78406	76061	76066	76071	76076	±1	70302	70370			
3.1-7 PSI	4 PSI	N.O.	78143	78400	76575	76583	7/570	7/507	9-24 PSI	76082	76087			
±1	4151	N.C.	78150	78407	76577	76585	76579	76587	±2	70002	70007			
8-13 PSI	10 PSI	N.O.	78144	78401	76576	76584	7/500	7/500	25-50 PSI	76083	76088			
±2	10131	N.C.	78151	78408	76578	76586	76580	76588	±3	70000	70000			
14-24 PSI	15 PSI	N.O.	78145	78402	76052	76057	7/070	7/077	51-90 PSI	76084	76089			
±3	13 131	N.C.	78152	78409	76062	76067	76072	76077	+5/-2	70004	70007			
25-50 PSI	35 PSI	N.O.	78146	78403	76053	76058	7/070	7/070	91-150 PSI	76085	76090			
±5	00 101	N.C.	78153	78410	76063	76068	76073	76078	+8/-2	70005	70070			
51-90 PSI	60 PSI	N.O.	78147	78404	76054	76059	7/07/	7/070						
±7	30 131	N.C.	78154	78411	76064	76069	76074	76079						
91-150PSI	100 PSI	N.O.	78148	78405	76055	76060	7/075	7/000						
±10	100131	N.C.	78155	78412	76065	76070	76075	76080						

5000 Series Pressure Switch With Metri-Pack Terminal Dual Circuit Dual Circuit Single Circuit Both circuits $adjustable^2$ One circuit adjustable 1 (Mates with Packard (Mates with Packard (Mates with Packard P/N 15300027) P/N 12034147) P/N 12034147) Contact Factory Contact Part Part Number Circuitry Part Number Setting Set At Setting³ Number 1-3 PSI 77029 N.O. 77038 3-4 PSI 2 PSI 77047 ± 0.5 N.C. 77020 ± 0.5 4-6 PSI N.O. 77030 77039 5-10 PSI 5 PSI 77048 ±1 N.C. 77021 ±1 7-12 PSI N.O. 77031 77040 11-24 PSI 10 PSI 77049 ± 2 N.C. 77022 ± 2 13-24 PSI N.O 77041 25-46 PSI 77032 20 PSI 77050 N.C. ±3 77023 ±3 25-46 PSI N.O. 77033 77042 47-76 PSI 35 PSI 77051 ±5 N.C. 77024 +5/-247-76 PSI N.O. 77034 77043 77-100 PSI 60 PSI 77052 N.C. 77025 ±6 +7/-277-100 PSI N.O. 77035 77044 101-126 PSI 85 PSI 77053 N.C. 77026 +7+9/-2101-126 N.O. 77036 77045 127-150 PSI 115 PSI 77054 ±9 N.C. 77027 +10/-2127-150 PSI N.O. 77037 77046 135 PSI ± 10 N.C. 77028

Notes

- 1. The N.C. circuit is the reference circuit for the dual circuit switch; the normally open circuit is not adjusted. The expected dead band between the N.C. & N.O. circuit is shown in the chart below. For applications requiring the normally open circuit as the reference circuit the N.C. circuit is not adjusted.
- 2. Switch may be adjusted so that: A. N.C. circuit opens before N.O. circuit closes.
- B. N.C. and N.O. circuit have same set point.
- C. N.O. circuit closes before the N.C. circuit opens. (There is no dead band and both circuits are on for a brief period of time.)
- 3. The tolerances given in the table are applicable to a switch adjusted so that the N.O. circuit closes before the N.C. circuit opens and applies to the N.C. circuit. The N.O. set point and tolerances are such that a minimum overlap of 1 PSI exists during which both circuits are on.

Note 1: Expected Dead Band (Higher than N.C. circuit)

Contact Setting	Dead Band
0.5-3 PSI	1.5 PSI
4-7 PSI	2.5 PSI
8-13 PSI	3.5 PSI
14-24 PSI	8 PSI
25-50 PSI	15 PSI
51-90 PSI	23 PSI
91-150 PSI	40 PSI

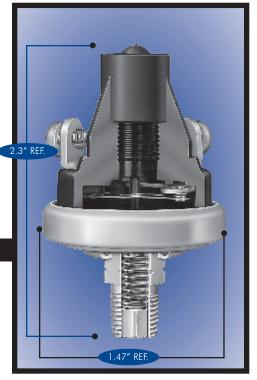
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Set Points from 1.1" to 22" Hg

5000 Series Extended Duty Vacuum Switches With Direct Action Blade Contacts

The 5000 Series switch is specifically designed to stand up to extended duty applications. This switch is factory set. It features a fluorosilicone rubber diaphragm for compatibility with a wide variety of fluids, and various terminations including a Metri-Pack connector that forms a tight seal when connected. Among the outstanding design benefits are its durable construction, compact size, and enhanced set point integrity.





Standard Specifications

Type: Direct action blade

contact

Contacts: Silver alloy, gold plated

Set Point: Factory set
Vacuum: 1.1 to 22" Hg

Operating

Pressure: 30" Hg vacuum max.

Burst Pressure: 150 PSI

5000 Series Switch with Screw Terminals

Ratings:

Resistive:	15	AMP-	6	ADC
	_			

8 AMP- 12 VDC 4 AMP- 24 VDC

Inductive: 1 AMP- 120 VAC 0.5 AMP- 240 VAC

Fluorosilicone elastomer

Diaphragm: Temperature

Range: $-40^{\circ} \text{ F to } + 250^{\circ} \text{ F}$

Connector: 1/8-27 NPT male thread

Terminals: #8-32 screws,

1/4" blade,

280 Series Metri-Pack

Circuitry: SPST-N.O., N.C.

Base: Brass

Cover: Glass reinforced

polyester

Options: Various base connector

thread sizes; wire leads (potted & sealed).

5000 Series Vacuum Switch									
0000 001	Two Te	erminals							
		Part Nu	mber	Part N	Number				
Contact Setting	Circuitry	Screw	Blade	Screw	Blade				
1.1-22" Hg	N.O.	78813 78814		77342	77344				
Ĭ	N.C.	78815	78816	77343	77345				

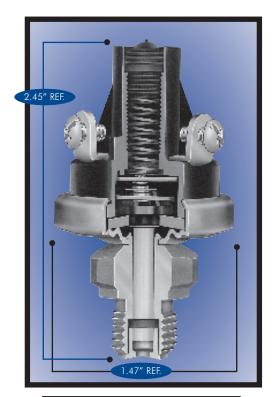
Standard set points are 2"Hg(27" H₂O), 4"Hg, 9"Hg, and 17"Hg

Contact Setting	Tolerance
1.1-3"Hg (15-41"H ₂ O)	±.22"Hg(3"H ₂ O)
4-8″Hg	±1"Hg
9-17″Hg	±2"Hg
18-22"Hg	±3"Hg

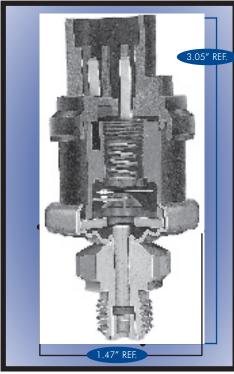


Set Points from 200 to 1000 psi

5000 Series Extended Duty Piston Switches With Direct Action Blade Contacts







5000 Series Piston Switch with Metri-Pack Terminal

Dist	an Switch					
Piston Switch with Standard Terminal			Single	Circuit		Circuit * t adjustable
Contact Setting	Approximate		Part N	umber	Part N	lumber
Range	Differential	Circuitry	Screw	Blade	Screw	Blade
200-400	30-100	N.O.	79700	79701		
±30	30-100	N.C.	79702	79703	79712	79713
401-800	40-125	N.O.	79704	79705		
±60	40-125	N.C.	79706	79707	79714	79715
801-1000	50-180	N.O.	79708	79709	7071 /	70717
±90	30-100	N.C.	79710	79711	79716	79717

	Piston Switch with Metri-Pack Terminal			Single Circuit			Dual Circuit * one circuit adjustable (Mates with Packard
Contact Setting Range	Approximate Differential	Circuitry	Part Number	P/N 12034147) Part Number			
200-350	30-100	N.O.	79718	79724			
±30	00-100	N.C.	79719				
351-500	40-125	N.O.	79720	79725			
±45	40-123	N.C.	79721				
501-750	50-150	N.O.	79722	79726			
±60	30-130	N.C.	79723	'			

^{*} Note: The N.C. circuit is the reference circuit for the dual circuit switch; the normally open circuit is not adjusted. For applications requiring the normally open circuit as the reference circuit, the N.C. circuit is not adjusted.

The 5000 Series piston switch is specifically designed for extended duty applications with set point requirements from 200 to 1000 PSI. This switch is factory set with various terminations available including a Metri-Pack connector that forms a tight seal when connected. Among the outstanding design benefits are its durable construction, compact size, and enhanced set point integrity. This switch has a wide media compatibility making it ideal for a number of applications.

Standard Specifications

Type: Direct action blade

contact

Contacts: Silver alloy, gold plated

Set Point: Factory set
Pressure: 200-1000 PSI

Operating

Pressure: 1000 PSI Proof Pressure: 2000 PSI Burst Pressure: 3000 PSI

Ratings:

Resistive: 15 AMP- 6 VDC

8 AMP- 12 VDC

4 AMP- 24 VDC

Inductive: 1 AMP- 120 VAC

0.5 AMP- 240 VAC

Standard Seal: Nitrile

(others available)

Temperature

Range: $-40^{\circ} \text{ F to } + 250^{\circ} \text{ F}$

Connector: 1/2-20 UNF

(o-ring fitting)

Terminals: #8-32 screws,

1/4" blade,

280 Series Metri-Pack SPST-N.O., N.C., D.C.

Circuitry: SPST-Base: Steel

Cover: Glass reinforced

polyester

Options: Brass, stainless steel

base; o-ring fittings; seal for brake fluid; wire leads (potted and sealed); boot p/n 79380 (see photo on

page 4.)

Specify: 1. Set point 2. Actuate on increasing or decreasing pressure 3. SPST N.O. or N.C. SPDT.



Set Points from 2 to 70 psi and 2" to 22" Hg

Series III Factory Set Variable Differential Pressure & Vacuum Switches With Snap Action Contacts

The Series III switch is a customizable switch built per customer specifications. It features a non-ferrous chamber and excellent set point integrity at extreme temperatures. The exclusive snap switch features: Low-contact resistance, wiping action, fast transfer time, gold over silver contacts, and an adjustable differential. It's been thoroughly tested for shock and vibration resistance and is particularly valuable in applications where hysteresis, fast transfer time, and low contact resistance are vital.



Pressure Switch **Standard Specifications**

Type: Snap action switch Set Point: Factory set Pressure: 1-70 PSI

Operating

200 PSI Pressure: Proof Pressure: 350 PSI Burst Pressure: 500 PSI

Ratings:

Resistive: 15 AMP-6 VDC

AMP-12 VDC AMP-24 VDC

Inductive: AMP-120 VAC

> 0.5 AMP-240 VAC

Dry circuits

Diaphraam:

Beryllium copper

Temperature

 $-40^{\circ} \, \text{F to} + 250^{\circ} \, \text{F}$ Range: 1/8 -27 PTF SAE short Connector:

male thread

8" Wire leads-18 ga. Terminals:

Circuitry: SPST-N.O. or N.C.,

SPDT

Base: **Brass**

Die cast zinc Housing: Options: Silver contacts,

silver soldered base

Terminations: Wire leads with wide

selection of Cannon, Packard, AMP, and

others available

Connectors: 1/4" and 3/8" PTF

> SAE short: 1/2-20 UNF (o-ring fitting); 3/8-24 UNF (3/16"

tube); 7/16-24 UNF (1/4" tube); and metric

Series III **Pressure Switch**

(Vacuum Switch Similar)

Series III pressure and vacuum switches are custom built switches designed to customer specifications therefore minimum ship quantitities are required and are not available

Pressure Switch/Factory Set Reference # Set Point Range Differential 2-4 PSI 1-1.5 PSI 120000 120001 4-12 PSI 2-6 PSI 120002 12-24 PSI 8-12 PSI 120003 24-40 PSI 10-18 PSI 120004 40-70 PSI 15-20 PSI

Vacuun	Vacuum Switch/Factory Set			
Reference #	Set Point Range	Differential		
120005	15-36" H ₂ O	4-12" H ₂ O		
120006	2-6" Hg	0.4-1" Hg		
120007	6-12" Hg	0.4-1" Hg		
120008	12-22" Hg	0.6-1.5" Hg		

Specify: 1. Set Point

2. Actuate on increasing or decreasing pressure

3. SPST N.O. or N.C., SPDT

Vacuum Switch **Standard Specifications**

Snap action switch Type:

Set Point: Factory set 2 to 22" Hg Vacuum:

15 to 36" H₂O

Operating

Pressure: 200 PSI Proof Pressure: 350 PSI Burst Pressure: 500 PSI

Ratings:

6 VDC Resistive: 15 AMP-

> AMP-12 VDC

AMP-24 VDC

Inductive: AMP-120 VAC AMP-240 VAC

Dry circuits

Diaphragm: Silicone rubber

Temperature

 -40° F to $+250^{\circ}$ F Range:

0.5

1/8 -27 PTF SAE Connector:

Terminals: 8" Wire leads-18 ga. SPST-N.O. or N.C., SPDT Circuitry:

Base: Brass

Housing: Die cast zinc

Options: Silver contacts, silver

soldered base,

short male thread

fluorosilicone rubber

diaphraam

Wire leads with wide Terminations:

selection of Cannon,

Packard, AMP, and others

available

1/4" and 3/8" PTF SAE Connectors:

short; 1/2-20 UNF

(o-ring fitting);

3/8-24 UNF (3/16" tube);

7/16-24 UNF (1/4" tube);

and Metric



Set Points from 35 to 3000 psi

Series V High Pressure Environmentally Sealed, Extreme-Duty Switches With Snap Action Contacts

The Series V switch is a high pressure switch with set points up to 3000 PSI and is built to exact customer specifications. Excellent set point integrity at extreme temperatures and wide fluid compatibility make this switch ideal for extreme duty applications. And, under all operating conditions, it boasts an excellent response time. Like the Series III, the Series V exclusive snap switch has an adjustable differential, low contact resistance, wiping action, fast transfer time, and gold over silver contacts. This switch is beneficial where hysteresis, fast transfer time, and low contact resistance are vital.

Standard Specifications

Type: Snap action switch

Set Point: Factory set

Pressure: 35-300 PSI (elastomeric

diaphragm)

100-3000 PSI (steel

piston)

Operating

Pressure: Diaphragm 300 PSI

Piston 3000 PSI

Proof: Diaphragm 500 PSI

Piston 5000 PSI

Burst: Diaphragm 2000 PSI

Piston 10000 PSI

Ratings:

Resistive: 15 AMP- 6 VDC

8 AMP- 12 VDC 4 AMP- 24 VDC

Inductive: 1 AMP- 120 VAC

0.5 AMP- 240 VAC

Dry circuits

Temperature

Range: $-40^{\circ}F$ to $+250^{\circ}F$

Connector: Diaphragm 1/8-27 PTF

SAE short male thread

Piston: 3/4-16 UNF (o-ring fitting)
Terminals: 8" Wire leads-18 ga.
Circuitry: SPST-N.O. or N.C., SPDT

Base: Plated steel
Housing: Plated steel
Options: Silver contacts
Terminations: Wide selection of

Cannon, Packard, AMP, and others available

Connectors: 1/2-20 UNF (o-ring fitting);

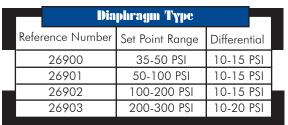
9/16-18 UNF (o-ring fitting);

M14x1.5 (o-ring fitting);

Others available upon request.







•	rision Type			
Reference Number	Set Point Range	Differential		
26904	100-150 PSI	35-50 PSI		
26905	150-250 PSI	50-75 PSI		
26906	250-500 PSI	75-100 PSI		
26907	500-750 PSI	100-150 PSI		
26908	750-1000 PSI	150-300 PSI		
26909	1000-1250 PSI	175-350 PSI		
26910	1250-1500 PSI	175-360 PSI		
26911	1500-1750 PSI	220-370 PSI		
26912	1750-2000 PSI	230-380 PSI		
26913	2000-2250 PSI	250-390 PSI		
26914	2250-2500 PSI	355-400 PSI		
26915	2500-2750 PSI	370-420 PSI		
26916	2750-3000 PSI	385-450 PSI		

Piston Type

1.187" REF.

Specify: 1. Set Point

34" REF.

2. Actuate on increasing or decreasing pressure

3. SPST N.O. or N.C., SPDT

Series V pressure and vacuum switches are custom built switches designed to customer specifications therefore minimum ship quantitities are required and are not available off-the-shelf.



Switch Definitions and Terminology

Pressure/Vacuum Switch - A device that senses a change in pressure/vacuum and opens or closes an electrical circuit when the set point is reached.

Set Point - The pre-determined pressure/ vacuum value that is required to open or close the electrical contacts in the switch.

Electrical Contacts - The elements in the switch that electrically respond to the media applied to the actuator. Snap action contacts with a "self-cleaning" wiping effect are used in Series III and Series V switches. Direct action blade contacts are used in the 5000 Series.

Pressure Switch Actuator - The member in the switch which receives the media and ultimately strokes the electrical contacts to open or close at the designated set point. The actuator in the Series III is a beryllium copper or silicone rubber diaphragm. An elastomeric diaphragm or piston actuator is used in the Series V.

The 5000 Series uses a polyimide film diaphragm.

Normally Open (SPST-N.O.) - A

normally open switch does not conduct an electrical signal until the actuator is moved by the media causing the contacts to close.

Normally Closed (SPST-N.C.) - A

normally closed switch conducts electricity until the actuator is moved by the media causing the contacts to open.

Dual Circuit (SPDT) - A normally open and normally closed circuit are contained in a switch.

Dual Circuit (N.O./N.O.) - Switch contains two normally open circuits.

Dual Circuit (N.C./N.C.) - Switch contains two normally closed circuits.

System Pressure/Vacuum - This is the normal pressure/vacuum that would be

present at the switch actuator. This value is important in order to apply the proper switch configuration. Even though the set point may be relatively low, the system pressure would continue to be applied to the switch actuator in most cases.

Proof Pressure - This specification is the maximum over-pressure condition that the switch can have for a specified period of time and still maintain set point integrity.

Burst Pressure - This specification is the maximum over pressure condition that the switch can withstand without experiencing leakage.

Dry Circuit Load - Typically this would be a very low electrical load associated with microprocessors when the open circuit voltage is .03V or less and the current is 40mA or less.

Resistive Load - A load in which the voltage is in phase with the current.

Inductive Load - A load in which the voltage leads the current.

Motor Load - The load of a motor at rated horsepower and speed.

Capacitive Load - A load which the current leads the voltage.

Differential - The difference between opening (actuation) pressure and the closing (de-actuation) set points. This is also referred to as "dead band". For example, a switch set at 150 PSI to open on increasing pressure and close at 95 PSI on decreasing pressure would have a differential of 55 PSI (150-95=55).

Conversion Factors		
Convert	То	Multiply By
kPa PSI BARS PSI Hg" PSI H ₂ O" PSI Hg" C°	PSI kPa PSI BARS PSI Hg" PSI H ₂ O" F° C°	.145 6.8948 14.5 .069 .4912 2.036 .03613 27.6778 .07355 13.5962 1.8(C° +17.78) F-32÷1.8







Honeywell's Springfield and Spring Valley, Illinois facilities manufacture a broad range of electro and electronic-mechanical products that include Hobbs hour meters, pressure and vacuum switches, off-highway vehicular lighting, transmission shifters, turn signal controls, rotary switches, and off-highway vehicular hand controls. Honeywell's customer base is very broad including industries such as automotive, agricultural, material handling, construction, marine, medical, heavy truck, lawn and garden, recreational, generators, compressors and aviation. Our commitment to continuous improvement and total quality management will allow for further expansion of its product lines and customer base while maintaining the highest standards of excellence.

MANUFACTURING

Honeywell's commitment to the customer in past years and present is what has helped us develop our world-class manufacturing systems. Some of the methods by which we continuously improve products and processes are as follows:

- Six Sigma methodology is a strategy used to accelerate improvements in our processes, products and services, and to reduce manufacturing costs and improve quality. It achieves this by relentlessly focusing on eliminating waste and reducing defects and variations.
- Continuous Flow Process utilizing "Rabbit Chase" concepts are used in the focused factories in order to achieve the lowest total cost, defect-free product.
- Single Minute Exchange of Dies (SMED method) provides reduced time in the molding cell.
- Statistical Process Control is used for measuring critical dimensions and controlling manufacturing processes.
- Poka-Yoke method and computerized test equipment are utilized to eliminate scrap and rework.
- Kanban cards are used to pull raw material and piece parts through the factory.
- Bar coding and electronic data interchange (EDI) are
- available.

QUALITY SYSTEMS

It is the goal of Honeywell to meet customer value-needs through continuously improved products and processes. That is the basis by which we work to create a partnership with our customers. Evidence of our commitment is proven by a goal of a Shipped Product Quality Level (SPQL) of 100 ppm. We utilize Advanced Quality Planning, and a QS9000 based quality system.





Warranty/Remedy

Honeywell warrants goods of its manufacture as being free of defective material and faulty workmanship. Contact your local sales office for warranty information. If warranted goods are returned to Honeywell during that period of coverage, Honeywell will repair or replace without charge those items it finds defective. **The foregoing is Buyer's sole remedy and is in lieu of all other warranties,**

Buyer's sole remedy and is in lieu of all other warranties, expressed or implied, including those of merchantability and fitness for a particular purpose.

While we provide application assistance, personally, through our literature and the Honeywell web site, it is up to the customer to determine the suitability of the product in the application.

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Honeywell serves its customers through a worldwide network of sales offices and distributors. For application assistance, current specifications, pricing or name of the nearest Authorized Distributor, contact your local sales office or:

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