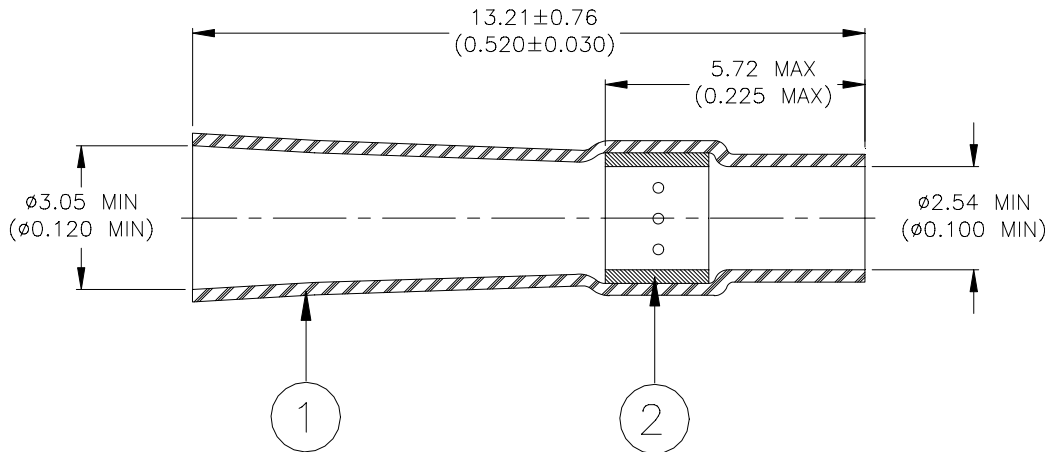


## SPECIFICATION CONTROL DRAWING



### MATERIALS

1. INSULATION SLEEVE: Heat shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:  
 SOLDER: TYPE Sn63 per ANSI J-STD-006.  
 FLUX: TYPE ROL1 per ANSI J-STD-004.

### APPLICATION

1. This part is designed to be used in conjunction with a Raychem AS-4000 Wire Organization System to attach tin or silver plated wires to connector terminals on 3.81 (0.150) or greater center spacing.  
 Wire Accommodation:  
 Single wire:  
 Jacket O.D.: 2.54 (0.100) max.  
 Wire Gauge: 22 – 18  
 Two wires:  
 Jacket O.D.: 1.27 (0.050) max.  
 Wire Gauge: 26 - 22  
 Connector Terminal:  
 Max. Width: 2.54 (0.100)  
 Min. Height: 6.35 (0.250)
2. Sleeve will recover to 1.27 (0.050) max. I.D.
3. This drawing forms part of Raychem Devices Specification Control Drawing: D-704-05, 3.96 (0.156) centers.

<b>tyco / Electronics / Raychem</b>		<b>Wire and Harnessing Products</b>		<b>TITLE: SOLDERSLEEVE WIRE TERMINATOR TAB TERMINAL , 2.54 (0.100) I.D.</b>			
Unless otherwise specified dimensions are in millimeters. Inches dimensions are in between brackets.				<b>DOCUMENT NO.: D-128-04</b>			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A  ROUGHNESS IN MICRON	Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DCR NUMBER: <b>D010032</b>		REPLACES: <b>N/A</b>	
DRAWN BY: M. FORONDA	DATE: 08-Feb.-01	PROD. REV. A	DOC ISSUE: 1	SCALE: None	SIZE: A	SHEET: 1 of 1	

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