

**BoHS** 

COMPLIANT

# **Standard Thick Film Chip Resistors**



### FEATURES

- Stability  $\Delta R/R = 1$  % for 1000 h at 70 ° C
- 2 mm pitch packaging option for 0603 size
- Pure tin solder contacts on Ni barrier layer HALOGEN provides compatibility with lead (Pb)-free and lead containing soldering processes
- Metal glaze on high quality ceramic
- AEC-Q200 qualified
- Material categorization: For definitions of compliance please see <u>www.vishay.com/doc?99912</u>

STANDARD ELECTRICAL SPECIFICATIONS												
MODEL	SIZE				TEMPERATURE COEFFICIENT ppm/K	TOLERANCE %	RESISTANCE RANGE Ω	SERIES				
D10/CRCW0402	0402	RR 1005M	0.063	50	± 100 ± 200	± 1 ± 5	1R0 to 10M	E24; E96 E24				
			Zero-Ohm-Resistor	: <i>R</i> <sub>max.</sub> = 20 mΩ	g, <i>I</i> <sub>max.</sub> at 70 °C = 1.	5 A						
D11/CRCW0603	0603	RR 1608M	0.10	75	± 100 ± 200	± 1 ± 5	1R0 to 10M	E24; E96 E24				
			Zero-Ohm-Resistor	$R_{\text{max.}} = 20 \text{ m}\Omega$	, <i>I</i> <sub>max.</sub> at 70 °C = 2.0	D A	•	•				
D12/CRCW0805	0805	0805	0805	0805	0805	RR 2012M	0.125	150	± 100 ± 200	± 1 ± 5	1R0 to 10M	E24; E96 E24
			Zero-Ohm-Resistor: $R_{max.} = 20 \text{ m}\Omega$ , $I_{max.}$ at 70 °C = 2.5 A									
D25/CRCW1206	1206	RR 3216M	0.25	200	± 100 ± 200	± 1 ± 5	1R0 to 10M	E24; E96 E24				
			Zero-Ohm-Resistor: $R_{max.} = 20 \text{ m}\Omega$ , $I_{max.}$ at 70 °C = 3.5 A									
CRCW1210	1210	1210	RR 3225M	0.5	200	± 100 ± 200	± 1 ± 5	1R0 to 10M	E24; E96 E24			
			Zero-Ohm-Resistor: $R_{max.}$ = 20 mΩ, $I_{max.}$ at 70 °C = 5.0 A									
CRCW1218	1218	RR 3246M	1.0	200	± 100 ± 200	± 1 ± 5	1R0 to 2M2	E24; E96 E24				
			Zero-Ohm-Resistor: $R_{\text{max.}}$ = 20 mΩ, $I_{\text{max.}}$ at 70 °C = 7.0 A									
CRCW2010	2010	2010	2010	2010	RR 5025M	0.75	400	± 100 ± 200	± 1 ± 5	1R0 to 10M	E24; E96 E24	
			Zero-Ohm-Resistor: $R_{\text{max.}} = 20 \text{ m}\Omega$ , $I_{\text{max.}}$ at 70 °C = 6.0 A									
CRCW2512	2512	RR 6332M	1.0	500	± 100 ± 200	± 1 ± 5	1R0 to 10M	E24; E96 E24				
				Zero-Ohm-Resistor	$R_{\rm max.} = 20 \ {\rm m}\Omega$	g, <i>I</i> <sub>max.</sub> at 70 °C = 7.0	D A					

#### Notes

• These resistors do not feature a limited lifetime when operated within the permissible limits. However, resistance value drift increasing over operating time may result in exceeding a limit acceptable to the specific application, thereby establishing a functional lifetime.

• Marking: See data sheet "Surface Mount Resistor Marking" (document number 20020).

• Power rating depends on the max. temperature at the solder point, the component placement density and the substrate material.

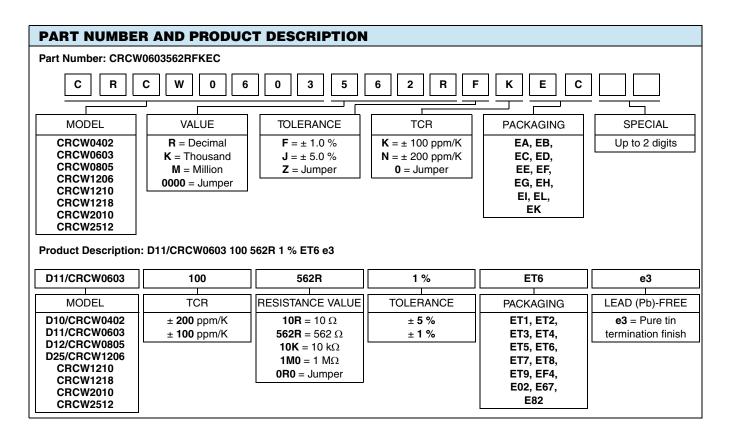
### Standard Thick Film Chip Resistors



TECHNICAL SPECIFICATIONS									
PARAMETER	UNIT	D10/ CRCW0402	D11/ CRCW0603	D12/ CRCW0805	D25/ CRCW1206	CRCW1210	CRCW1218	CRCW2010	CRCW2512
Rated dissipation $P_{70}^{(1)}$	w	0.063	0.1	0.125	0.25	0.5	1.0	0.75	1.0
Limiting element voltage U <sub>max.</sub> AC/DC	v	50	75	150	200	200	200	400	500
Insulation voltage <i>U</i> <sub>ins</sub> (1 min)	v	> 75	> 100	> 200	> 300	> 300	> 300	> 300	> 300
Insulation resistance Ω					> `	10 <sup>9</sup>			
Category temperature range	°C	- 55 to + 155							
Failure rate	Failure rate h <sup>-1</sup> < 0.1 x 10 <sup>-9</sup>								
Weight	mg	0.65	2	5.5	10	16	29.5	25.5	40.5

#### Note

<sup>(1)</sup> The power dissipation on the resistor generates a temperature rise against the local ambient, depending on the heat flow support of the printed-circuit board (thermal resistance). The rated dissipation applies only if the permitted film temperature of 155 °C is not exceeded.



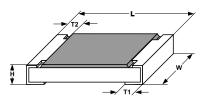


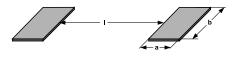
## Standard Thick Film Chip Resistors

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PACKAGING								
MODEL	CODE	QUANTITY	CARRIER TAPE	WIDTH	PITCH	REEL DIAMETER		
CRCW0402	ED = ET7	10 000		8 mm	2 mm	180 mm/7"		
000402	EE = EF4	50 000				330 mm/13"		
	EI = ET2	5000				180 mm/7"		
	ED = ET3	10 000		8 mm	2 mm	180 mm/7"		
	EL = ET4	20 000		0 11111	2 11111	285 mm/11.25"		
CRCW0603	EE = ET8	50 000				330 mm/13"		
	EA = ET1	5000		8 mm		180 mm/7"		
	EB = ET5	10 000			4 mm	285 mm/11.25"		
	EC = ET6	20 000	Paper tape acc. to IEC 60068-3			330 mm/13"		
	EA = ET1	5000	Type I	8 mm	4 mm	180 mm/7"		
CRCW0805	EB = ET5	10 000	iypor			285 mm/11.25"		
	EC = ET6	20 000				330 mm/13"		
	EA = ET1	5000				180 mm/7"		
CRCW1206	EB = ET5	10 000		8 mm	4 mm	285 mm/11.25"		
	EC = ET6	20 000				330 mm/13"		
	EA = ET1	5000				180 mm/7"		
CRCW1210	EB = ET5	10 000		8 mm	4 mm	285 mm/11.25"		
	EC = ET6	20 000				330 mm/13"		
CRCW1218	EK = ET9	4000		12 mm	4 mm	180 mm/7"		
CRCW2010	EF = E02	4000	Blister tape acc.	12 mm	4 mm	180 mm/7"		
	EG = E67	2000	to IEC 60068-3 Type II		8 mm	100 mm/7"		
CRCW2512	EH = E82	4000	1,50	12 mm	4 mm	180 mm/7"		

#### DIMENSIONS



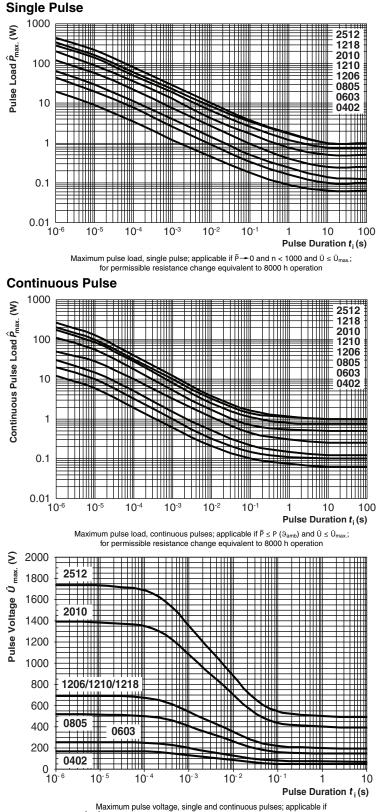


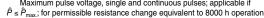
	IZE		DIMENSIONS in millimeters					SOLDER PAD DIMENSIONS in millimeters					
3								REFLOW SOLDERING			WAVE SOLDERING		
INCH	METRIC	L	W	Н	T1	T2	а	b	I	а	b	I	
0402	1005	$1.0 \pm 0.05$	$0.5 \pm 0.05$	$0.35\pm0.05$	$0.25\pm0.05$	0.2 ± 0.1	0.4	0.6	0.5				
0603	1608	1.55 <sup>+ 0.10</sup> - 0.05	0.85 ± 0.1	$0.45 \pm 0.05$	0.3 ± 0.2	$0.3 \pm 0.2$	0.5	0.9	1.0	0.9	0.9	1.0	
0805	2012	2.0 + 0.20 - 0.10	1.25 ± 0.15	$0.45 \pm 0.05$	0.3 + 0.20 - 0.10	$0.3 \pm 0.2$	0.7	1.3	1.2	0.9	1.3	1.3	
1206	3216	3.2 + 0.10	1.6 ± 0.15	$0.55 \pm 0.05$	0.45 ± 0.2	$0.4 \pm 0.2$	0.9	1.7	2.0	1.1	1.7	2.3	
1210	3225	$3.2 \pm 0.2$	$2.5 \pm 0.2$	$0.55 \pm 0.05$	$0.45 \pm 0.2$	$0.4 \pm 0.2$	0.9	2.5	2.0	1.1	2.5	2.2	
1218	3246	3.2 + 0.10	4.6 ± 0.15	$0.55 \pm 0.05$	0.45 ± 0.2	$0.4 \pm 0.2$	1.05	4.9	1.9	1.25	4.8	1.9	
2010	5025	5.0 ± 0.15	2.5 ± 0.15	0.6 ± 0.1	0.6 ± 0.2	$0.6 \pm 0.2$	1.0	2.5	3.9	1.2	2.5	3.9	
2512	6332	$6.3 \pm 0.2$	3.15 ± 0.15	0.6 ± 0.1	0.6 ± 0.2	$0.6 \pm 0.2$	1.0	3.2	5.2	1.2	3.2	5.2	

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### FUNCTIONAL PERFORMANCE





For technical questions, contact: thickfilmchip@vishay.com

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## Standard Thick Film Chip Resistors

150

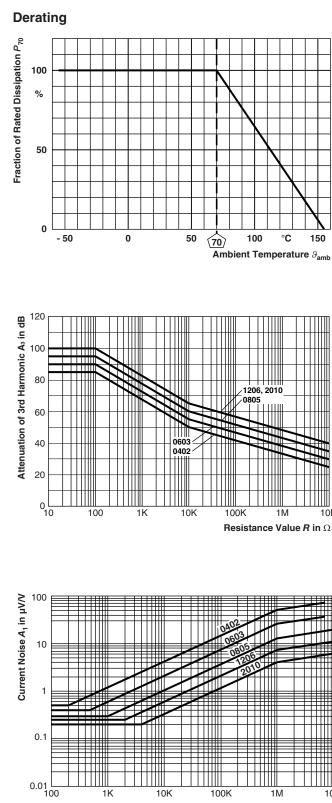
10M

10M

Resistance Value  $\pmb{R}$  in  $\Omega$ 

D/CRCW e3

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## Standard Thick Film Chip Resistors



TEST I	PROCED	URES AND REC	UIREMENTS					
IEC				REQUIREMENTS PERMISSIBLE CHANGE (AR)				
EN 60115-1	60068-2	TEST	PROCEDURE	SIZE 0402	to 2512			
CLAUSE	TEST METHOD			STABILITY CLASS 1 OR BETTER	STABILITY CLASS 2 OR BETTER			
			Stability for product types:					
			D/CRCW e3	1 Ω to 10 MΩ				
4.5	-	Resistance	-	± 1 %	± 5 %			
4.7	-	Voltage proof	<i>U</i> = 1.4 x <i>U</i> <sub>ins</sub> ; 60 s	No flashover o	r breakdown			
4.13	-	Short time overload	$U = 2.5 \times \sqrt{P_{70} \times R}$ $\leq 2 \times U_{max};$ duration: Acc. to style	$\pm$ (0.25 % <i>R</i> + 0.05 Ω)	$\pm$ (0.5 % <i>R</i> + 0.05 Ω)			
4.17.2	58 (Td)	Solderability	Solder bath method; Sn60Pb40 non activated flux; $(235 \pm 5) \degree C$ $(2 \pm 0.2) \$$	Good tinning (≥ 9 no visible 6				
4.17.2	58 (TU)	Solderability	Solder bath method; Sn96.5Ag3Cu0.5 non-activated flux; $(245 \pm 5) \ ^{\circ}C$ $(3 \pm 0.3) \ ^{\circ}S$	Good tinning (≥ 9 no visible e				
4.8.4.2	-	Temperature coefficient	(20/- 55/20) °C and (20/125/20) °C	± 100 ppm/K	± 200 ppm/K			
4.32	21 (Uu <sub>3</sub> )	Shear (adhesion)	RR 1608 and smaller: 9 N RR 2012 and larger: 45 N	No visible	damage			
4.33	21 (Uu <sub>1</sub> )	Substrate bending	Depth 2 mm; 3 times	No visible damage, no ope ± (0.25 % <i>R</i>	•			
4.19	14 (Na)	Rapid change of temperature	30 min. at - 55 °C; 30 min. at 125 °C 5 cycles 1000 cycles	± (0.25 % <i>R</i> + 0.05 Ω) ± (1 % <i>R</i> + 0.05 Ω)	± (0.5 % <i>R</i> + 0.05 Ω) ± (1 % <i>R</i> + 0.05 Ω)			
4.23	-	Climatic sequence:	-					
4.23.2	2 (Ba)	Dry heat	125 °C; 16 h					
4.23.3	30 (Db)	Damp heat, cyclic	55 °C; ≥ 90 % RH; 24 h; 1 cycle					
4.23.4	1 (Aa)	Cold	- 55 °C; 2 h	$\pm$ (1 % R + 0.05 Ω)	± (2 % $R$ + 0.1 Ω)			
4.23.5	13 (M)	Low air pressure	1 kPa; (25 ± 10) °C; 1 h					
4.23.6	30 (Db)	Damp heat, cyclic	55 °C; ≥ 90 % RH; 24 h; 5 cycles					
4.23.7	-	DC load	$U = \sqrt{P_{70} \times R}$					
4.05.4		Endurance	$U = \sqrt{P_{70} \times R} \le U_{\text{max.}};$ 1.5 h on; 0.5 h off;					
4.25.1	-	at 70 °C	70 °C; 1000 h	± (1 % <i>R</i> + 0.05 Ω)	± (2 % $R$ + 0.1 Ω)			
			70 °C; 8000 h	± (2 % <i>R</i> + 0.1 Ω)	$\pm$ (4 % R + 0.1 Ω)			



D/CRCW e3

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TEST PROCEDURES AND REQUIREMENTS								
	IEC			REQUIREMENTS PERMISSIBLE CHANGE (∆ <i>R</i> )				
EN 60115-1	60068-2	TEST	PROCEDURE	SIZE 0402 to 2512				
CLAUSE	TEST METHOD		THEOLDONE	STABILITY CLASS 1 OR BETTER	STABILITY CLASS 2 OR BETTER			
			Stability for product types:					
			D/CRCW e3	1 Ω to 1	0 ΜΩ			
4.18.2	58 (Td)	Resistance to soldering heat	Solder bath method (260 ± 5) °C; (10 ± 1) s	$\pm$ (0.25 % R + 0.05 Ω)	$\pm$ (0.5 % R + 0.05 Ω)			
4.35	-	Flamability, needle flame test	IEC 60695-11-5; 10 s	No burning	after 30 s			
4.24	78 (Cab)	Damp heat, steady state	(40 ± 2) °C; (93 ± 3) % RH; 56 days	± (1 % <i>R</i> + 0.05 Ω)				
4.25.3	-	Endurance at upper category temperature	155 °C, 1000 h	$\pm$ (1 % <i>R</i> + 0.05 Ω)	± (2 % <i>R</i> + 0.1 Ω)			
4.40	-	Electrostatic discharge (human body model)	IEC 61340-3-1; 3 pos. + 3 neg. discharges; ESD voltage acc. to size	± (1 % <i>R</i> +	· 0.05 Ω)			
4.29	45 (XA)	Component solvent resistance	Isopropyl alcohol; 50 °C; method 2	No visible	damage			
4.30	45 (XA)	Solvent resistance of marking	Isopropyl alcohol; 50 °C; method 1, toothbrush	Marking no visible				
4.22	6 (Fc)	Vibration, endurance by sweeping	$\label{eq:f} \begin{array}{l} f=10 \mbox{ Hz to } 2000 \mbox{ Hz;} \\ x, y, z \leq 1.5 \mbox{ mm;} \\ A \leq 200 \mbox{ m/s}^2; \\ 10 \mbox{ sweeps per axis} \end{array}$	± (0.25 % <i>R</i> + 0.05 Ω)	± (0.5 % <i>R</i> + 0.05 Ω)			
4.37	-	Periodic electric overload	$U = \sqrt{15 \times P_{70} \times R}$ $\leq 2 \times U_{max.};$ 0.1 s on; 2.5 s off; 1000 cycles	± (1 % <i>R</i> + 0.05 Ω)				
4.27	-	Single pulse high voltage overload, 10 μs/700 μs	$\hat{U} = 10 \text{ x } \sqrt{P_{70} \text{ x } R}$ $\leq 2 \text{ x } U_{\text{max.}};$ $10 \text{ pulses}$	± (1 % <i>R</i> + 0.05 Ω)				

All tests are carried out in accordance with the following specifications:

- EN 60115-1, generic specification
- EN 140400, sectional specification
- EN 140401-802, detail specification
- IEC 60068-2-x, environmental test procedures

Packaging of components is done in paper or blister tapes according to IEC 60286-3.



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