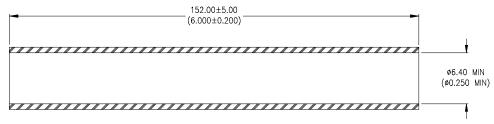
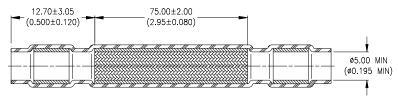
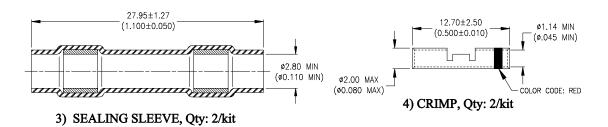
## SPECIFICATION CONTROL DRAWING



## 1) SEALING/STRAIN RELEIF SLEEVE, Qty: 1/kit



## 2) SHIELD SPLICE SLEEVE, Qty: 1/kit



#### **MATERIALS**

- 1. SEALING/STRAIN RELEIF SLEEVE: Heat-shrinkable, radiation cross-linked polyolefin with hot-melt adhesive liner. Color: black.
- 2. SOLDERSHIELD:

INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride. SHIELD: Solder impregnated, flux coated copper wire braid.

SOLDER: TYPE Sn63 per ANSI-J-STD-006.

FLUX: TYPE ROM1 per ANSI-J-STD-004.

SEALING RINGS: Fluorocarbon-based thermoplastic.

- 3. SEALING SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride. Qty: 2/kit MELTABLE RINGS: Fluorocarbon-based thermoplastic.
- 4. CRIMP SPLICE: Tin plated copper alloy. Color code: red. Qty: 2/kit

BASE METAL: Copper Alloy 101 or 102 per ASTM B-75.

PLATING: Tin per MIL-T-10727, Type 1.

### APPLICATION

1. This kit is one of four available from Raychem for making environment resistant in-line splices in tin-plated shields, 24 or 22 AWG tin-plated primaries and a temperature rating of at least 125°C.

2. Splices will meet performance requirements of U. S. Air Force Specification Control Drawing 8340708 when installed in accordance with Raychem Process Standard RCPS-150-01.

TUCD/Electronics/Raychem 307 Constitution Drive Menlo Park, CA 94025, USA				Н	Vire and arnessing Products	SOLDERSHIELD SPLICE KIT, SINGLE SHIELDED DATA BUS CABLE, MINI-SEAL CRIMP PRIMARY SPLICE			
Unless otherwise specified dimensions are in millimeters. Inches dimensions are in between brackets.						DOCUMENT NO.: <b>D-150-0167</b>			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ROUGHNESS IN		Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DCR NUMBER: D010124		REPLACES: N/A		
DRAWN BY: M. FORONDA		DATE: 5/29/01			PROD. REV. B	DOC ISSUE: 1	SCALE: None	SIZE:	SHEET: 1 of 1

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