

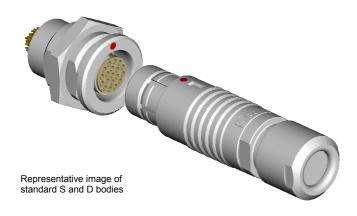
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1031 Series Multipole

Technical Specifications

Product range covered:

S / SC / SA / SV / SOV / SS / SSC / WSO / SF / SFE / SFU / SFPE / SFPU / D / DB / DBP / DBPC / DG / DGP DEE / DEU / DBEE / DBEU / DBPE / DBPU / DBPLE / DBPLU / K / KE / KS / KSE / DKBE / WDE



Product Benefits

- Up to a maximum of 19 contacts
- Unsealed (IP50), waterproof (IP68) or hermetically sealed
- 3 keying-codes
- · Reverse contact variants
- Standard matt silver chrome or non-reflective matt black chrome finish
- Full range of accessories including bend reliefs and sealing caps available
- Scoop-proof (IEC 60512-1-4)

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Environmental & Mechanical Data

Characteristic	Product Type	Value	Standard
Castina Barfarmana	Unsealed Connectors (mated)	IP50	IEC 60529
Sealing Performance	Plugs with (mated) General Purpose Sealed Clamps (1)	IP68: 2 m submersion for 24 hours IP69K (2)	
	Receptacles "U" Body Style	IP68: 2 m submersion for 24 hours	
	Receptacles "E" Body Style	Hermetic: Tested: < 10 ⁻⁸ mbar l/sec. IP69K (2)	
	Unsealed Connectors	-65°C to +200°C	
Operating Temperature Range	Plugs Using General Purpose Sealed Clamps	-65°C to +130°C	IEC 60512-6-11 i+j IEC 60068-2-14-Nb
	Receptacles "U" Body Style	-50°C to +200°C (3)	
	Receptacles "E" Body Style	-50°C to +150°C (3)	
Corrosion Resistance		Salt mist, 96 hours, 5% salt solution, 35°C	IEC 60068-2-11 Test Ka MIL-STD-202 Method 101 Condition A
Endurance		5'000 mating cycles	IEC 60512-5-9a EIA-364-09
Vibration		10 to 2000 Hz, 1.5 mm or 15 g, 12 sweep cycles per axis, 20 minutes per 10-2000-10 Hz sweep cycle, no discontinuity > 1 us	MIL-STD-202 Method 204 Condition B
Radiation Resistance (4)	Unsealed Connectors	PEEK: 10 ⁶ Gy (=100M Rads)	
	Sealed Receptacles	Viton® O-rings: 10 ⁵ Gy (=10M Rads)	

- (1) The sealing performance can be affected by the long term quality of the cable.
- (2) Dust tight, protected against the effects of high-pressure liquids. The test requirements for IP69K exist only in DIN 40050-9, the German version of IEC 60529.
- (3) With Viton® O-ring (standard) in receptacle interface: Operating temperature of Viton® O-ring: -20°C to +200°C. Min mating temperature of 0°C. With EPDM O-ring (Low temp) on request in receptacle interface: Operating temperature of EPDM O-ring: -50°C to +160°C. Min mating temperature of -20°C.
- (4) For information only. Not tested by Fischer Connectors.

Material & Surface Treatments

Metal Parts			Mat	erial	Finish		
		Designation	ISO	Standard	Designation	Standard	
Body Shell		Brass	CuZn39Pb3	CW614N UNS C 38500	Chrome over Nickel	SAE-AMS-QQ-C-320	
Cable Clamps, Nuts and other Inner Parts		Brass	CuZn39Pb3	CW614N UNS C 38500	Nickel	SAE-AMS-QQ-N-290 SAE-AMS2404	
Contacts	- Male (solder)	Brass	CuZn39Pb3	CW614N UNS C 38500	1 µm Gold	MIL-DTL-45204D Type I	
	- Female, - Male (crimp)	Bronze	CuSn4Zn4Pb4	CW456K ASTM B 139, UNS C 54400	over Nickel	ASTM B488	
Insulator and	Insulator and Sealing		al Symbol	Flammability	Standard		
Insulator	Insulator		(UL 94 V-0	MIL-P-46183		
Interface O-rid (Receptacles)		Viton [®] EPDM		UL 94 V-0 UL 94 HB	~SAE-AMS7276		
	Sealant Material - IP68 (Receptacles) - Hermetic		mpound mpound	UL 94 V-0 UL 94 HB			
Cable Sealing (Plugs)	- IP68	TPE-S	5	UL 94 HB			

Our products are RoHS compliant and conform with the EC Directive 2002/95/EC

Electrical Data

Characteristic	Characteristic Contact Size		Standard
Contact Resistance Ø0.5 mm over 5'000 Mating Cycles Ø0.7 mm		5 mΩ 5 mΩ	IEC 60512-2-2a/b
Shell Resistance		25 mΩ	IEC 60512-2-2f
Insulation Resistance		> 10 ¹⁰ Ω	IEC 60512-2-3a, Method C
Shielding Effectiveness		> 60 dB up to 1GHz	IEC 60512-23-3

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Contact Configurations

Туре	Pin	Number of	Contact Diameter	Wire	Size ⁽²⁾	Current Rating [A]	Rated Voltage r.m.s. [V]		Extraction typ.) [N] (5)
	Layout	Contacts	[mm]	Solder ⁽¹⁾ Crimp		IEC 60512-3-5b	IEC 60664-1	IEC 60512-7-13:	a, MIL-STD-1344
				Contacts	Contacts	(3)	(4)	Unsealed	Sealed
1031 A 010		10	0.7	Max Ø0.79 mm AWG21 [1] AWG22 [7/30]	Max 0.62 mm Min 0.38 mm AWG24-28	4.5	≤ 250	~30	~70
1031 A 012		12	0.7	Max Ø0.79 mm AWG21 [1] AWG22 [7/30]	Max 0.62 mm Min 0.38 mm AWG24-28	4.2	≤ 250	~30	~75
1031 A 019		19	0.5	Max Ø0.43 mm AWG26 [1] AWG28 [19/40]	Max 0.43 mm Min 0.20 mm AWG28-32	2.5	≤ 250	~35	~75

- (1) Stranding values in brackets.
- Exceptionally for a given AWG, the diameter of some stranded conductor designs could be larger than the hole diameter of the barrel. Trials may be required.
- Recommended max. operating current per contact at 40°C temperature rise.
- Recommended operating voltage at sea level.

This rated voltage is a general purpose guideline where no other electrical safety standard applies. In case other standards rule a specific use of the connector, then the application specific safety criteria shall be considered first. This must be evaluated in the frame of equipment engineering. In case other calculation methods are preferred, please refer to general catalogue for test voltage data.

(5) Values may vary strongly depending on environmental conditions, ageing, finish or type of seal.

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Tooling						
	Designation	Contact Gender	Size [mm]	Part Number		
	Crimp Tool (1)			TX00.240		
	Crimp Positioner (1	Male Female Male Female	Ø0.5 Ø0.5 Ø0.7 Ø0.7	TX00.300 TX00.302 TX00.304 TX00.305		
	Contact Insertion Tool	Ø0.5 Ø0.7	TX00.214 TX00.210			
	Contact Extraction Too	Ø0.5 Ø0.7	TX00.213 TX00.200			
	Double-End Open Span Extra Thin	10 11 12 14	TX00.010 TX00.011 TX00.012 TX00.014			
Ne e	Open-End Spanner Extra Thin	15 17	TX00.015 TX00.017			
	Nut Driver with T-Hand Hex Drive for Decoration		M 14 x 1	TG00.001 TK00.000		

⁽¹⁾ For detailed crimping instructions, log on to our online technical library at www.fischerconnectors.com/technical

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