



5SDD 0135Z0401

Housingless Welding Diode

Properties

- High forward current capability
- Low forward and reverse recovery losses

Applications

- Welding equipment
- High current application up to 2 kHz

Key Parameters

V_{RRM}	=	400	V
I_{FAVm}	=	13 526	A
I_{FSM}	=	85 000	A
V_{TO}	=	0.758	V
r_T	=	0.021	mΩ

Types

	V_{RRM}
5SDD 0135Z0401	400 V
Conditions:	$T_j = -40 \div 180 \text{ }^\circ\text{C}$, half sine waveform, $f = 50 \text{ Hz}$

Mechanical Data

F_m	Mounting force	35 ÷ 70 kN
m	Weight	0.14 kg
D_s	Surface creepage distance	2 mm
D_a	Air strike distance	2 mm

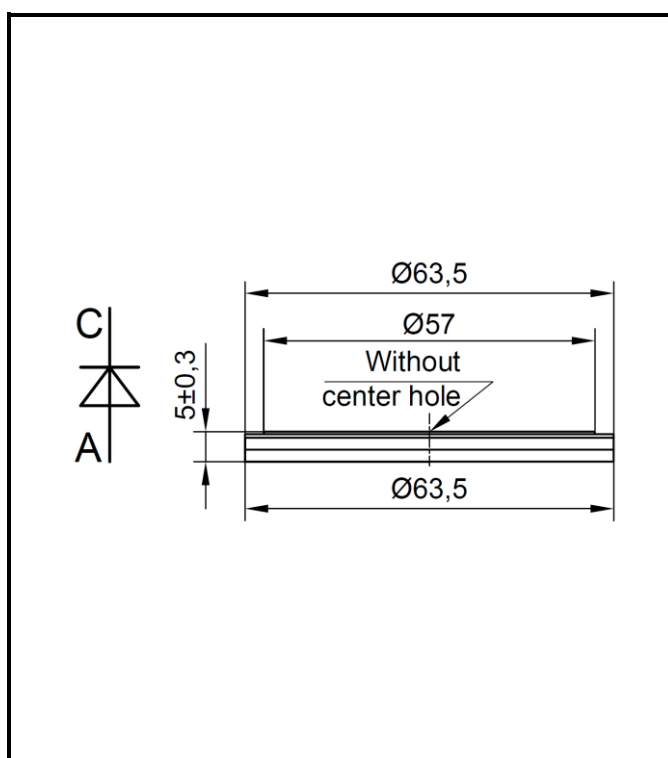


Fig. 1 Case



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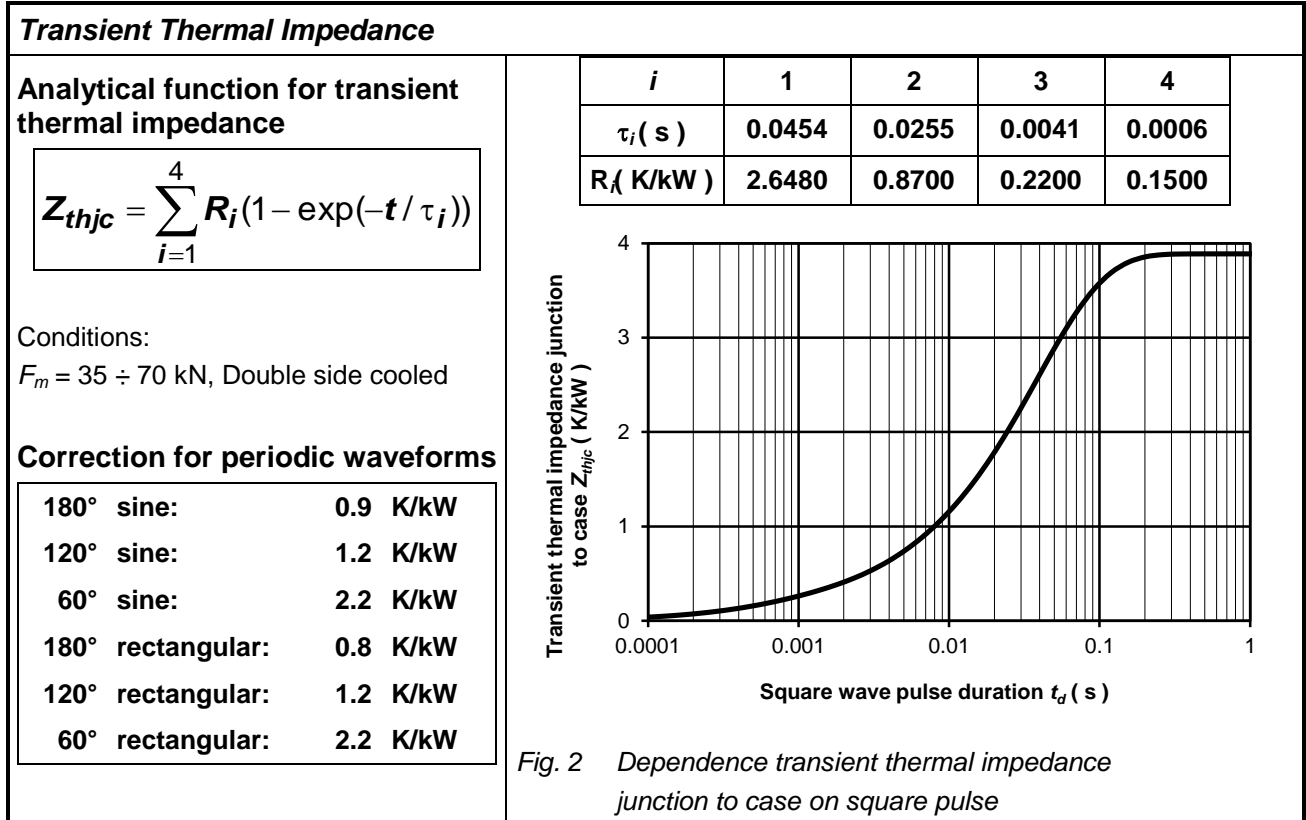
Maximum Ratings			Maximum Limits	Unit
V_{RRM}	Repetitive peak reverse voltage $T_j = -40 \div 180 \text{ }^\circ\text{C}$		400	V
I_{FAVM}	Average forward current	$T_c = 85 \text{ }^\circ\text{C}$	13 526	A
		$T_c = 110 \text{ }^\circ\text{C}$	10 967	
I_{FRMS}	RMS forward current	$T_c = 85 \text{ }^\circ\text{C}$	21 247	A
		$T_c = 110 \text{ }^\circ\text{C}$	17 227	
I_{RRM}	Repetitive reverse current $V_R = V_{RRM}$		75	mA
I_{FSM}	Non repetitive peak surge current $V_R = 0 \text{ V}$, half sine pulse	$t_p = 8.3 \text{ ms}$	91 000	A
		$t_p = 10 \text{ ms}$	85 000	
I^2t	Limiting load integral $V_R = 0 \text{ V}$, half sine pulse	$t_p = 8.3 \text{ ms}$	34 200 000	A²s
		$t_p = 10 \text{ ms}$	36 100 000	
$T_{jmin} - T_{jmax}$	Operating temperature range		- 40 \div 180	$^\circ\text{C}$
$T_{stgmin} - T_{stgmax}$	Storage temperature range		- 40 \div 180	

Unless otherwise specified $T_j = 180 \text{ }^\circ\text{C}$

Characteristics			Value			Unit
			<i>min</i>	<i>typ</i>	<i>max</i>	
V_{T0}	Threshold voltage				0.758	V
r_T	Forward slope resistance $I_{F1} = 10\,000 \text{ A}$, $I_{F2} = 30\,000 \text{ A}$				0.021	mΩ
V_{FM}	Maximum forward voltage	$I_{FM} = 8\,000 \text{ A}$			0.920	V
		$I_{FM} = 10\,000 \text{ A}$			0.970	
Q_{rr}	Recovered charge $I_{FM} = 1\,000 \text{ A}$, $di/dt = -30 \text{ A}/\mu\text{s}$, $V_R = 100 \text{ V}$			600		μC

Unless otherwise specified $T_j = 180 \text{ }^\circ\text{C}$

Thermal Parameters			Value	Unit
R_{thjc}	Thermal resistance junction to case	double side cooling	3.9	K/kW
		anode side cooling	5.2	
		cathode side cooling	15.1	
R_{thch}	Thermal resistance case to heatsink	double side cooling	2.6	K/kW
		anode side cooling	4.7	
		cathode side cooling	5.8	



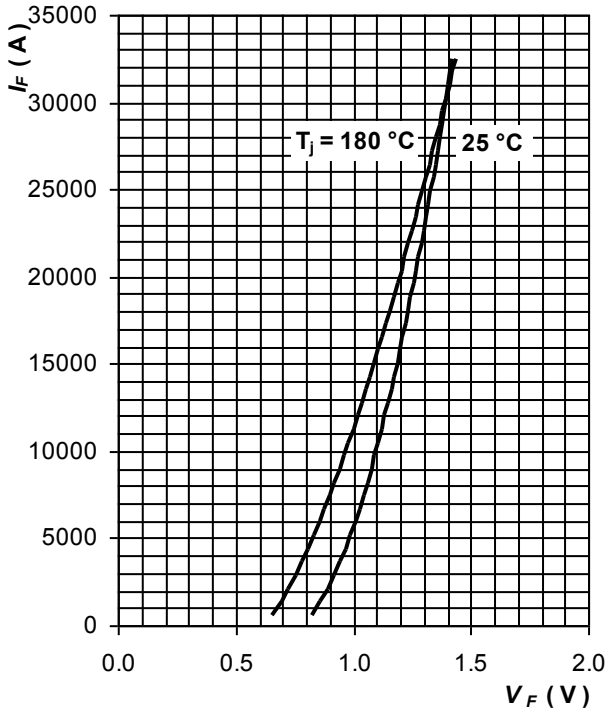


Fig. 3 Maximum forward voltage drop characteristics

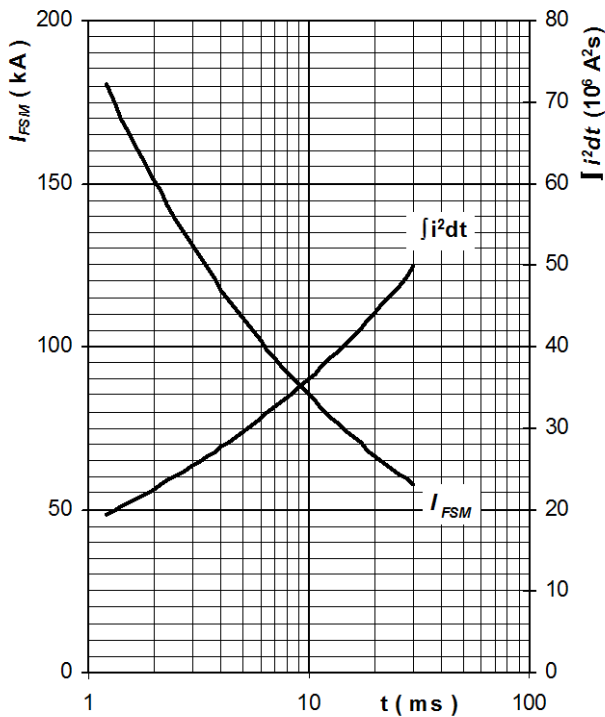


Fig. 4 Surge forward current vs. pulse length, half sine wave, single pulse, $V_R = 0\text{ V}$, $T_j = T_{jmax}$

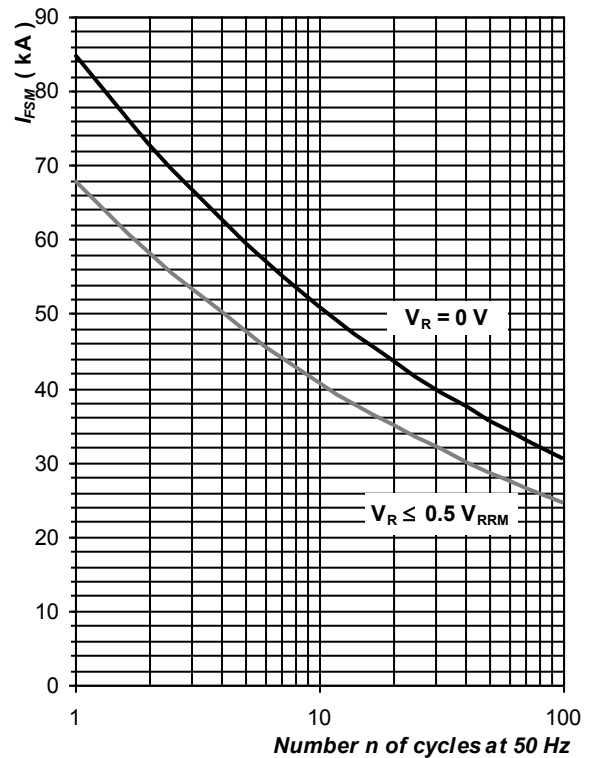


Fig. 5 Surge forward current vs. number of pulses, half sine wave, $T_j = T_{jmax}$

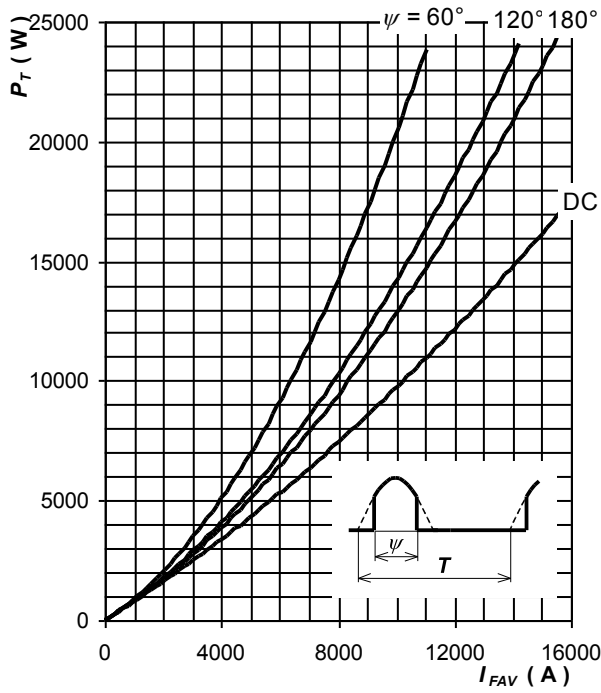


Fig. 6 Forward power loss vs. average forward current, sine waveform, $f = 50 \text{ Hz}$, $T = 1/f$

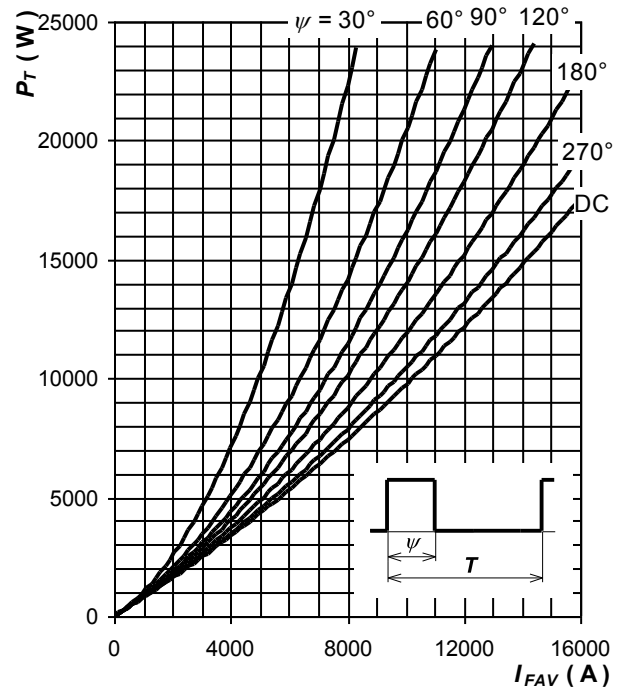


Fig. 7 Forward power loss vs. average forward current, square waveform, $f = 50 \text{ Hz}$, $T = 1/f$

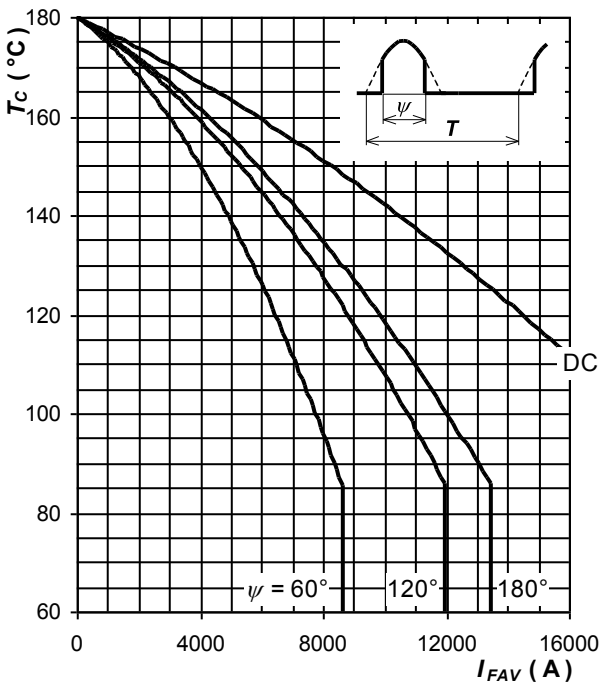


Fig. 8 Max. case temperature vs. aver. forward current, sine waveform, $f = 50 \text{ Hz}$, $T = 1/f$

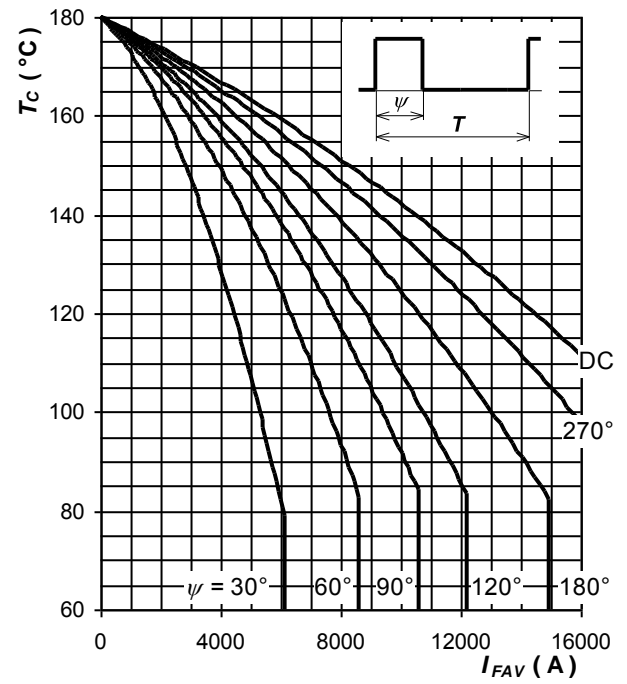


Fig. 9 Max. case temperature vs. aver. forward current, square waveform, $f = 50 \text{ Hz}$, $T = 1/f$

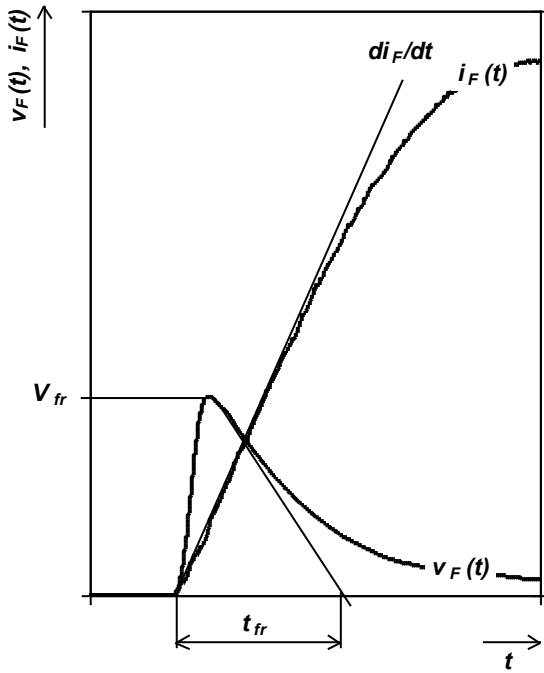


Fig. 10 Typical forward recovery voltage waveform when the diode is turned on with high di_F/dt

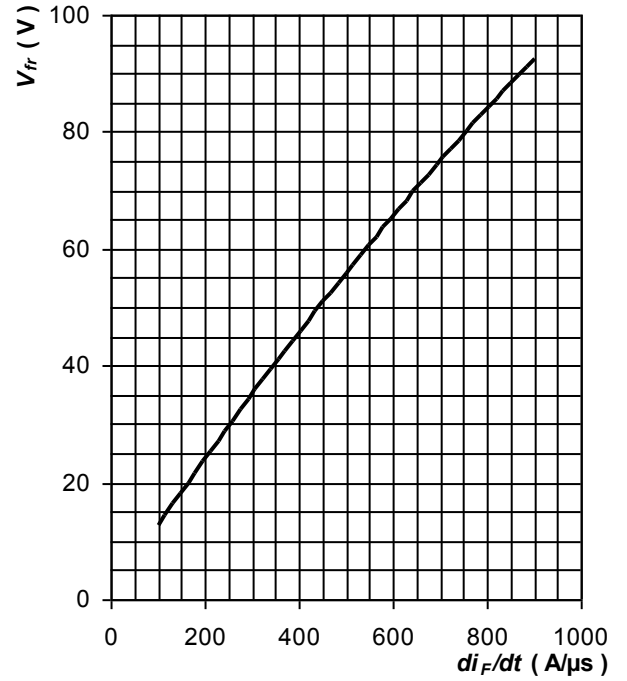


Fig. 11 Max. forward recovery voltage vs. rate of rise forward current, trapezoid pulse, $T_j = T_{jmax}$, $t_{fr} \leq 10 \mu s$

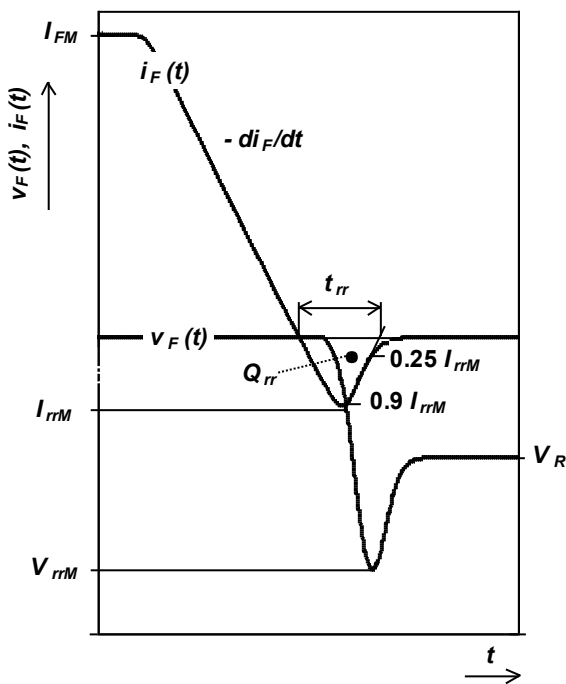


Fig. 12 Definition of reverse recovery parameters

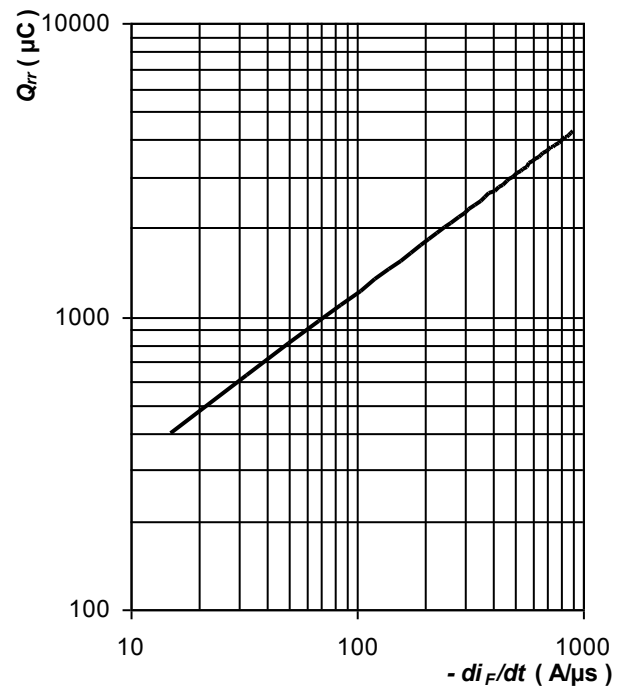


Fig. 13 Max. recovered charge vs. rate of fall forward current, trapezoid pulse, $I_{FM} = 2\ 000\ A$, $V_R = 100\ V$, $T_j = T_{jmax}$

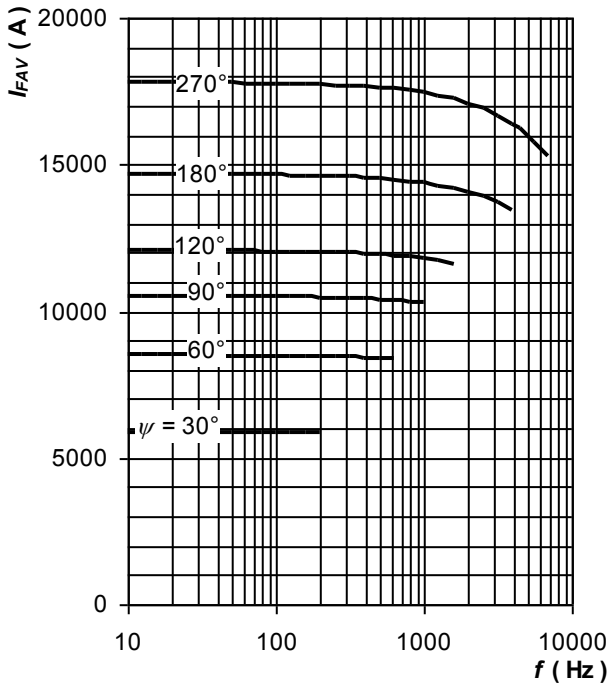


Fig. 14 Average forward current vs. frequency, trapezoid waveform, $T_C = 85^\circ\text{C}$, $di_f/dt = \pm 500 \text{ A}/\mu\text{s}$, $V_R = 100 \text{ V}$

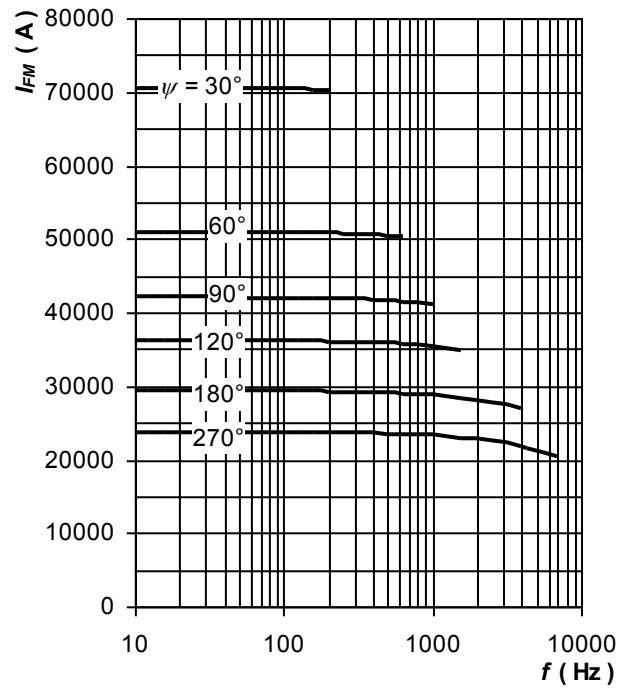


Fig. 15 Maximum forward current vs. frequency, trapezoid waveform, $T_C = 85^\circ\text{C}$, $di_f/dt = \pm 500 \text{ A}/\mu\text{s}$, $V_R = 100 \text{ V}$

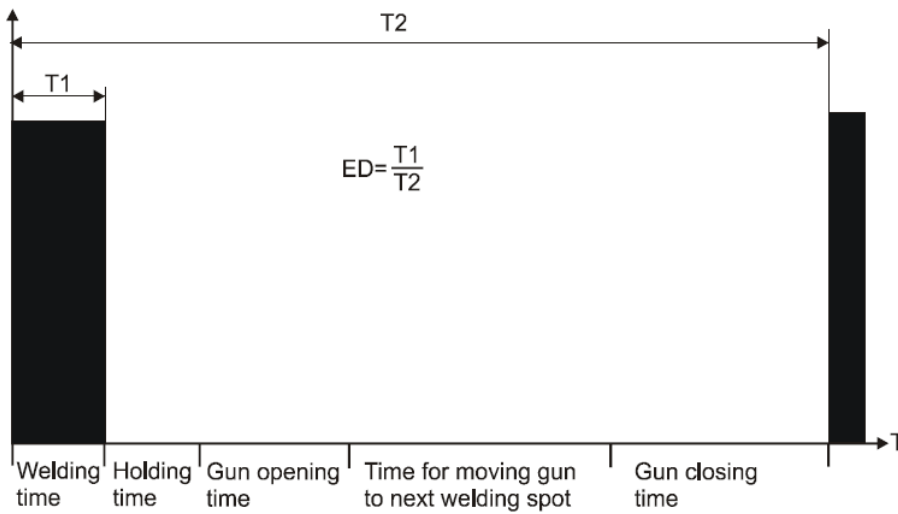


Fig. 16 Definition of ED for typical welding sequence

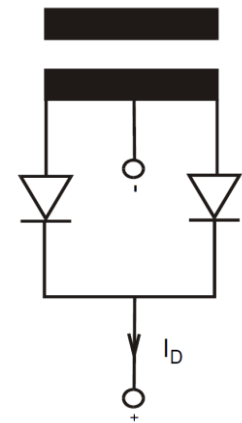


Fig. 17 Definition of I_D for single-phase centre tap

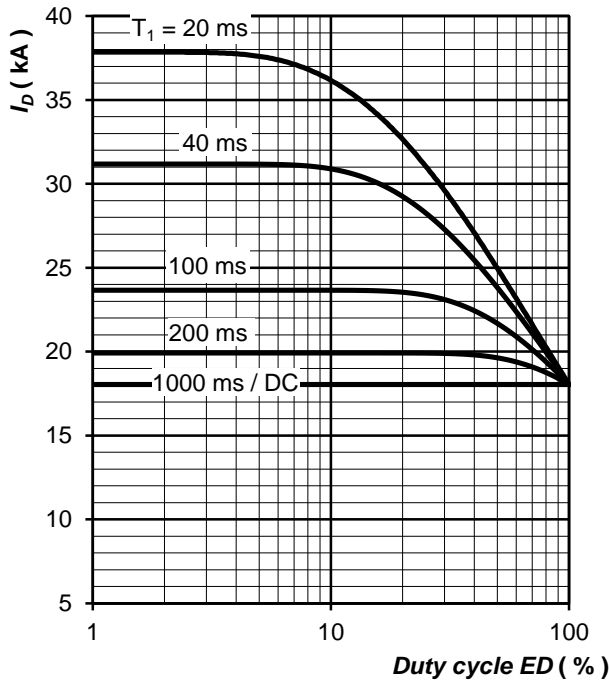


Fig. 18 Current load capacity, cont.,
DC output welding current with single-phase
centre tap vs. duty cycle
 $f = 1000 \text{ Hz}$, square wave, $\Delta T_j = 80 \text{ }^\circ\text{C}$

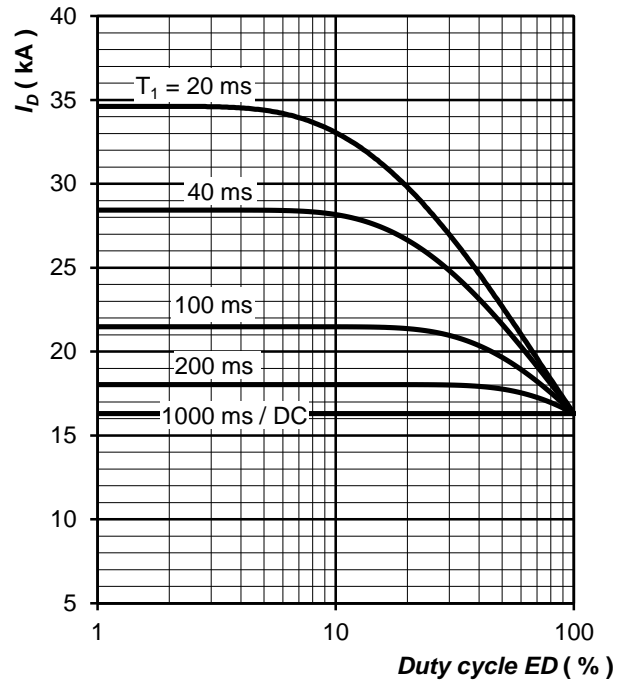


Fig. 19 Current load capacity, cont.,
DC output welding current with single-phase
centre tap vs. duty cycle
 $f = 1000 \text{ Hz}$, square wave, $\Delta T_j = 70 \text{ }^\circ\text{C}$

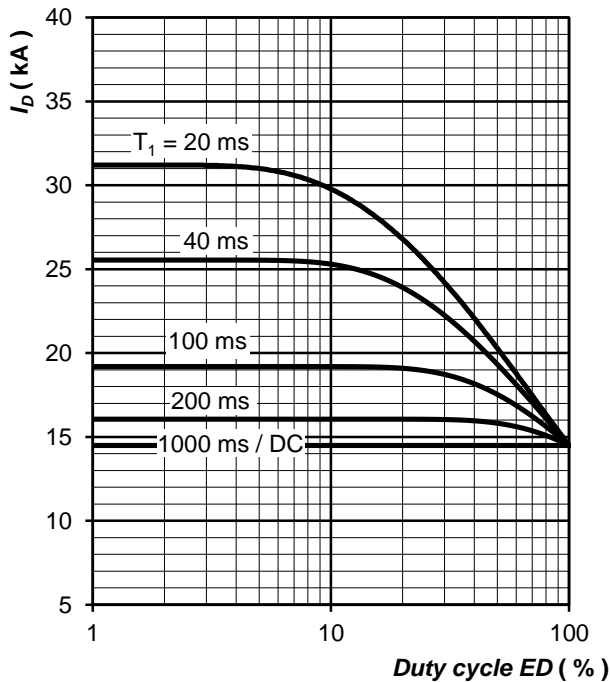


Fig. 20 Current load capacity, cont.,
DC output welding current with single-phase
centre tap vs. duty cycle
 $f = 1000 \text{ Hz}$, square wave, $\Delta T_j = 60 \text{ }^\circ\text{C}$

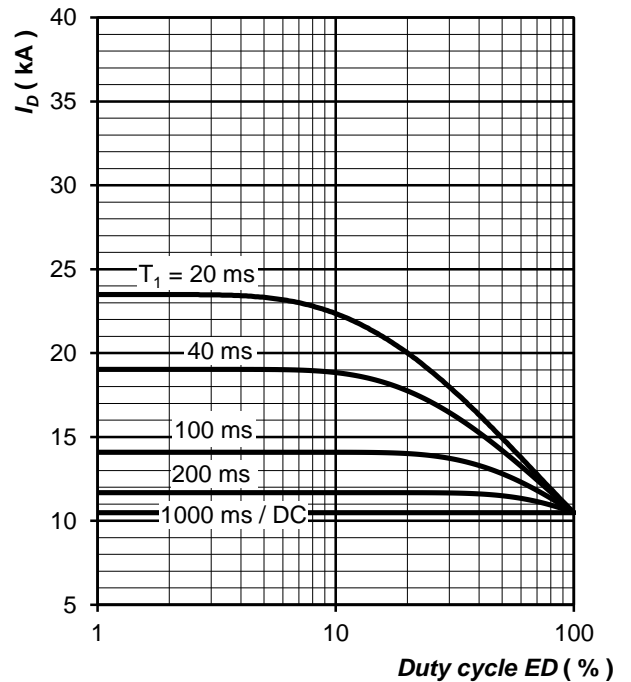


Fig. 21 Current load capacity, cont.,
DC output welding current with single-phase
centre tap vs. duty cycle
 $f = 1000 \text{ Hz}$, square wave, $\Delta T_j = 40 \text{ }^\circ\text{C}$

Notes:

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