

Drop Shear	PSTC-7 (except use 1/2" x 1" sample)	70 hours	
Tensile Strength and Elongation	ASTM D 1000 -Machine -Cross	38 lbs/inch (665N/100 mm), 68% 56 lbs/inch (980N/100 mm), 46%	
Dielectric Strength	ASTM D 1000	9000 volts	
ELECTRICAL PROPERTIES	TEST METHODS	AVERAGE RESULTS	
Surface Resistivity - Adhesive	EOS/ESD S11.11 -adhesive	5 x 10 <sup>8</sup> ohms/sq.	
Liner Surface Resistivity	EOS/ESD S11.11 - Release side - Backside	1.7 x 10 <sup>10</sup> ohms/sq 2.5 x 10 <sup>9</sup> ohms/sq	
Static Decay - Adhesive	EIA-541 to 1% of initial charge	0.01 seconds	
Static Decay - Liner	EIA-541 to 1% of initial charge - Release side	0.2 seconds	
Voltage (Label removed from liner, adhesive tested)	Value is obtained by removing a 1.5" x 0.25" label from liner and immediately holding label to a static sensing device calibrated in volts.	10 volts	
Voltage (Label removed from liner, liner tested)	Value is obtained by removing a label from liner and immediately holding label to a static sensing device calibrated in volts.	3.4 volts	

The following testing was performed with B-473 thermal transfer printed on a BradyPrinter™ THT 300X using a Brady Series R6000 ribbon. Labels printed with 3:1 ratio barcodes with 6 mil X dimension bars and alphanumerics. Samples laminated to aluminum panels and allowed to dwell 24 hours prior to testing.

PERFORMANCE PROPERTIES	TEST METHOD	TYPICAL RESULTS
Short Term High Service Temperature	5 minutes at 354 °F (180 °C)	No visible effect to label at 180 ℃. Slight film shrinkage at 190 ℃ but label is still functional. At 210 ℃ label has severe film shrinkage.
Long Term High Service Temperature	30 days at 248 °F (120 °C)	No visible effect at 120℃
Low Service Temperature	30 days at -40 °F (-40 °C)	No visible effect at -40 ℃
Humidity Resistance	30 days at 100 °F (37 ℃) and 95% R.H.	No visible effect
UV Light Resistance	30 days in UV Sunlighter™ 100	No visible effect
Weatherability <sup>1</sup>	ASTM G155, Cycle 1 30 days in Xenon Arc Weatherometer	No visible effect
Salt Fog Resistance	ASTM B 117 30 days in 5% salt fog solution chamber	No visible effect

PERFORMANCE PROPERTY	CHEMICAL RESISTANCE		
Samples printed with Series R4900 and R6000 ribbons using a BradyPrinter <sup>™</sup> Model 300X. Labels printed with 3:1 ratio barcodes with 6 mil narrow X dimension bars and alphanumerics. Test was conducted at room temperature after 24 hour dwell. Testing consisted of 5 cycles of 10 minute immersions in the specified chemicals followed by a 30 minute recovery period. Samples rubbed 10			
times with cotton swab immersed in test fluid after final immersion.			

CHEMICAL	SUBJECTIVE OBSERVATION OF VISUAL CHANGE				
REAGENT	LABEL STOCK	R4900	R6000	EFFECT OF COTTON SWAB RUBS	
Methyl Ethyl Ketone	Slight adhesive ooze	No visible effect	No visible effect	Printing removed	
1,1,1- Trichloroethane	Slight adhesive ooze	No visible effect	No visible effect	Printing removed	
Toluene	Slight adhesive ooze	No visible effect	No visible effect	Printing removed	
Freon® TMS	Slight adhesive ooze	No visible effect	No visible effect	No visible effect	
Isopropyl Alcohol	No visible effect	No visible effect	No visible effect	No visible effect	
Mineral Spirits	No visible effect	No visible effect	No visible effect	No visible effect	
JP-4 Jet Fuel	No visible effect	No visible effect	No visible effect	No visible effect	
Mil 5606 Oil	No visible effect	No visible effect	No visible effect	No visible effect	
ASTM #3 Oil	No visible effect	No visible effect	No visible effect	No visible effect	
Gasoline	Slight adhesive ooze	No visible effect	No visible effect	No visible effect	
Skydrol® 500B-4	Slight adhesive ooze	No visible effect	No visible effect	Printing removed	
Super Agitene®	No visible effect	No visible effect	No visible effect	No visible effect	
Alphametals BIOACT® EC- 7R™	Slight adhesive ooze	No visible effect	No visible effect	No visible effect	
Deionized Water	No visible effect	No visible effect	No visible effect	No visible effect	
3% Alconox® Detergent	No visible effect	No visible effect	No visible effect	No visible effect	
10% Sodium Hydroxide Solution	No visible effect	No visible effect	No visible effect	No visible effect	
10% Sulfuric Acid Solution	No visible effect	No visible effect	No visible effect	No visible effect	

Product testing, customer feedback, and history of similar products, support a customerperformance expectation of at least *two years from the date of receipt* for this product as long as this product is stored in its original packaging in an environment *below 80 degrees F (27 °C) and 60% RH*. We are confident that our product will perform well beyond this time frame. However, it remains the responsibility of the user to assess the risk of using such product. We encourage customers to develop functional testing protocols that will qualify a product's fitness for use, in their actual applications.

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**Note:** All values shown are averages and should not be used for specification purposes. Test data and test results contained in this document are for general information only and shall not be relied upon by Brady customers for designs and specifications, or be relied on as meeting specified performance criteria. Customers desiring to develop specifications or performance criteria for specific product applications should contact Brady for further information.

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## **Specification Of Thermal Transfer Printable Labels**

Application(s):	Circuit Board & Component ID, Static Dissipative, Through Hole - Top		
Agency Approval(s)/Compliance:	CSA Approved, ESD-approved for IEC 61340-5-1 and EN 100015-1, UL Recognized		
Size:	1.500" W x 0.250" H (38.100 mm W x 6.350 mm H)		
Printable Area:	1.500" W x 0.250" H (38.100 mm W x 6.350 mm H)		
Web Width:	3.350" (85.09 mm)		
Label Type/Style:	Label		
Vertical Repeat:	0.350" (8.89 mm)		
Horizontal Repeat:	1.650" (41.91 mm)		
Color:	White		
Finish:	Gloss		
Qty Per Row:	2		
Material Type:	Polyester		
Material Description:	Static Dissipative Polyester		
Brady Material #:	B-473		
General ID Catalog:	pg. 29		
Recommended Ribbon Series:	6000		
Suggested Ribbon Part#:	R6002		
Acceptable Ribbon Series:	6200, 4900		
After Process:	Yes, this material will work with this application		
Printer Compatibility:	BBP81, Brady 1244, Brady 1344, Brady 200MVP Plus, Brady 2461, Brady 300MVP Plus, Brady 300X-Plus II, Brady 3481, Brady 360X-Plus II, Brady 600X-Plus II, Brady 6441, Brady IP, Tagus T200, Tagus T300, Thermal Transfer Printers		
Surface:	Smooth		
Surface Mount Technology:	No, this material does not work with this application		
	Top: Yes. In extreme high temperatures, testing of this material is recommended, Bottom: No		
<b>Special Properties:</b>	Static dissipative adhesive & liner		
RoHS Compatibility:	Compliant with RoHS Directive. NOTE: All statements concerning RoHS Directive compliance refer to 2005/618/EC MCV amendment to RoHS Directive 2002/95/EC. Product compliance is based upon information provided by suppliers of the raw materials used by Brady to manufacture these products, or by independent laboratory testing of these products. As such, Brady makes no independent representations or warranties, express or implied, and assumes no liability in connection with the use of this information.		
QTY/UOM:	10,000/Roll		

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