SLA7075M, SLA7076M, SLA7077M, and SLA7078M

Motor Driver IC Family

The SLA7075M, SLA7076M, SLA7077M, and SLA7078M motor driver ICs feature 2-phase stepper unipolar drivers. The clock-in type input interface allows simplified control logic, and options for built-in sense current detection and load circuit short or open protection (patent pending) provide lower loss, and lower thermal resistance. All products in the SLA7070M series are pin-compatibile, supporting rapid design of application variants.

The built-in excitation distribution circuit (sequencer) allows motor control using only the CLOCK signal for simple operations (rotate/stop), with motor speed control by frequency input into CLOCK pin. This eliminates logic signal lines required for conventional phase-input methods, and reduces demand on heavily-used CPUs.

Contact Allegro® for application information and additional information on device performance and logic.

ABSOLUTE MAXIMUM RATINGS
AT T_A = 25°C

Load (Motor) Supply Voltage, V_M .... **46 V**
Main Power Supply Voltage, V_{BB} .... **46 V**
Logic Supply Voltage, V_{DD} .... **7 V**
Output Current, I_{OUT}
    SLA7075M .... **1.0 A**
    SLA7076M .... **1.5 A**
    SLA7077M .... **2.0 A**
    SLA7078M .... **3.0 A**
Logic Input Voltage, V_{IN}
    .... **–0.3 to V_{DD}+0.3 V**
REF Input Voltage, V_{REF}
    .... **–0.3 to V_{DD}+0.3 V**
Sense Voltage, V_{SInt}
    t_w < 1 µs is not considered .... **±2 V**
Power Dissipation, P_D
    Without heat sink .... **4.7 W**
Junction Temperature, T_J .... **150°C**
Ambient Temperature, T_A .... **–20 to 85°C**
Storage Temperature, T_{stg} ... **–30 to 150°C**

FEATURES AND BENEFITS

Features

■ Power supply voltages, V_{BB}: 46 V(max.), 10 to 44 V normal operating range

■ Logic supply voltages, V_{DD}: 3.0 to 5.5 V

■ Maximum output currents: 1 A, 1.5 A, 2 A, 3 A

■ Built-in sequencer

■ Simplified clock-in stepping control

■ Microstepping at full-, half-, quarter-, eighth-, and sixteenth-steps

■ Built-in sense resistor, R_{SInt}

■ All variants are pin-compatible for enhanced design flexibility

■ ZIP type 23-pin molded package (SLA package)

■ Self-excitation PWM current control with fixed off-time; off-time adjusted automatically by step reference current ratio (3 levels)

■ Built-in synchronous rectifying circuit reduces losses at PWM off

■ Synchronous PWM chopping function prevents motor noise in Hold mode

■ Sleep mode for reducing the IC input current in stand-by state

■ Built-in protection circuitry against motor coil opens/shorts option available

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Sanken Power Devices from Allegro MicroSystems

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PART NUMBERS AND OPTIONS

The following are the product variants and optional features available for these variants of the SLA7070M series.

Not all combinations of standard models and product options are available in high-volume production quantities. For information on product availability, and assistance with determining the IC features that are the best fit for your application, please contact our sales office or representative.

NOTE
The following abbreviations are used throughout this document to refer to product variants:
   PR – Product with both Protection Circuitry and built-in R_{SInt} options
   R – Product with the built-in R_{SInt} option

Part Number	Protection	Output Current, I_{OUT} (A)	Sequencer	Blanking Time (µs)	Clock Edge
SLA7075MR	R_{SInt}	1	Microstep	1.7	Positive
SLA7075MPR	Protection Circuitry and R_{SInt}				
SLA7076MR	R_{SInt}	1.5			
SLA7076MPR	Protection Circuitry and R_{SInt}				
SLA7077MR	R_{SInt}	2			
SLA7077MPR	Protection Circuitry and R_{SInt}				
SLA7078MR	R_{SInt}	3			
SLA7078MPR	Protection Circuitry and R_{SInt}				

FUNCTIONAL BLOCK DIAGRAM AND PIN ASSIGNMENTS

For R products, protection circuits not built-in. FLAG pin is not connected internally.

Pin No.	Symbol	Functions	Pin No.	Symbol	Functions
1	OutA	Output of phase A	13	Ref/Sleep1	Input for control current and Sleep1 setting
2			14	VDD	Power supply to logic
3	$\overline{\text{OutA}}$	Output of phase $\overline{\text{A}}$	15	Reset	Reset for internal logic
4			16	F/R	Forward/reverse switch input
5	SenseA	Phase A current sensing	17	Sync	Synchronous PWM control switch input
6	Mo	Output from monitor of 2-phase excitation status	18	Flag*	Output from protection circuits monitor
7	M1	Commutation and Sleep2 setting	19	SenseB	Phase B current sensing
8	M2		20	$\overline{\text{OutB}}$	Output of phase $\overline{\text{B}}$
9	M3		21		
10	Clock	Step clock input	22	OutB	Output of phase B
11	VBB	Main power supply (for motor)	23		
12	GND	Ground			

*Flag pin active on PR products only; not internally connected for R products.

ELECTRICAL CHARACTERISTICS, valid at T_A = 25°C, V_{BB} = 24 V, V_{DD} = 5 V, applicable to both PR and R products, unless otherwise specified

Characteristics	Symbol	Test Conditions	Min.	Typ.	Max.	Units
Main Power Supply Current	I_{BB}	Normal mode	–	–	15	mA
	I_{BBS}	Sleep1 and Sleep2 modes	–	–	100	µA
Logic Power Current	I_{DD}		–	–	5	mA
MOSFET Breakdown Voltage	V_{DSS}	V_{BB} = 44 V, I_{DS} = 1 mA	–	–	–	V
Maximum Response Frequency	f_{clk}	Clock Duty Cycle = 50%	250	–	–	kHz
Logic Supply Voltage	V_{IL}		–	–	$0.25 \times V_{DD}$	V
	V_{IH}		$0.75 \times V_{DD}$	–	–	V
Logic Supply Current	I_{IL}		–	±1	–	µA
	I_{IH}		–	±1	–	µA
REF Input Voltage	V_{REF}	See pages 6 and 7	–	–	–	V
	V_{REFS}	Output OFF, Sleep1 mode, I_{BBS} in specification, sequencer = enable	2.0	–	V_{DD}	V
REF Input Current	I_{REF}		–	±10	–	µA
SENSE Voltage	V_{SInt}	V_{REF} = 0.1 V to 0.5 V, Step reference current ratio: 100%	$V_{REF}-0.03$	V_{REF}	$V_{REF}+0.03$	V
Sleep-Enable Recovery Time	t_{SE}	V_{REF} = 2.0 V → 1.5 V	100	–	–	µs
Switching Time	t_{con}	Clock → Output ON	–	2.0	–	µs
	t_{coff}	Clock → Output OFF	–	1.5	–	µs

STEPPING CHARACTERISTICS, applicable to both PR and R products; representative values from SLA7070M series shown
Valid at T_A = 25°C, V_{BB} = 24 V, V_{DD} = 5 V, unless otherwise specified

Characteristics	Symbol	Test Conditions	Min.	Typ.	Max.	Units
Step Reference Current Ratio	Mode F	$V_{REF} \approx V_{Sint}$ = 100 %, V_{REF} = 0.1 to 0.5 V	–	100	–	%
	Mode E		–	98.1	–	%
	Mode D		–	95.7	–	%
	Mode C		–	92.4	–	%
	Mode B		–	88.2	–	%
	Mode A		–	83.1	–	%
	Mode 9		–	77.3	–	%
	Mode 8		–	70.7	–	%
	Mode 7		–	63.4	–	%
	Mode 6		–	55.5	–	%
	Mode 5		–	47.1	–	%
	Mode 4		–	38.2	–	%
	Mode 3		–	29	–	%
	Mode 2		–	19.5	–	%
	Mode 1		–	9.8	–	%
Mo (Load) Output Voltage	V_{MOL}	I_{MOL} = 1.25 mA	–	–	1.25	V
	V_{MOH}	I_{MOH} = −1.25 mA	V_{DD}−1.25	–	–	V
Mo (Load) Output Current	I_{MOL}		–	–	1.25	mA
	I_{MOH}		−1.25	–	–	mA
PWM Minimum On-Time	$t_{on(min)}$		–	1.7	–	µs
PWM Off-Time	t_{off1}	Mode 8 to Mode F	–	12	–	µs
	t_{off2}	Mode 4 to Mode 7	–	9	–	µs
	t_{off3}	Mode 1 to Mode 3	–	7	–	µs

OUTPUT CHARACTERISTICS for both PR and R products
Valid at T_A = 25°C, V_{BB} = 24 V, V_{DD} = 5 V, unless otherwise specified

Characteristics	Symbol	Test Conditions	Min.	Typ.	Max.	Units
I_{OUT} = 1.0 A (SLA7075M)						
Output On Resistance	$R_{DS(ON)}$	I_{DS} = 1 A	–	0.7	0.85	Ω
Body Diode Forward Voltage	V_f	I_f = 1 A	–	0.85	1.1	V
I_{OUT} = 1.5 A (SLA7076M)						
Output On Resistance	$R_{DS(ON)}$	I_{DS} = 1.5 A	–	0.45	0.6	Ω
Body Diode Forward Voltage	V_f	I_f = 1.5 A	–	1.0	1.25	V
I_{OUT} = 2.0 A (SLA7077M)						
Output On Resistance	$R_{DS(ON)}$	I_{DS} = 2 A	–	0.25	0.4	Ω
Body Diode Forward Voltage	V_f	I_f = 2 A	–	0.95	1.2	V
I_{OUT} = 3.0 A (SLA7078M)						
Output On Resistance	$R_{DS(ON)}$	I_{DS} = 3 A	–	0.18	0.24	Ω
Body Diode Forward Voltage	V_f	I_f = 3 A	–	0.95	2.1	V

BUILT-IN SENSE RESISTOR CHARACTERISTICS for PR and R products
Valid at T_A = 25°C, V_{BB} = 24 V, V_{DD} = 5 V, unless otherwise specified

Characteristics	Symbol	Test Conditions	Min.	Typ.	Max.	Units
I_{OUT} = 1.0 A (SLA7075MPR and SLA7075MR)						
Sense Resistor Rating*	R_{SInt}	Tolerance: ±3 %	0.296	0.305	0.314	Ω
REF Input Voltage	V_{REF}	Within specified current limit	0.1	–	0.3	V
I_{OUT} = 1.5 A (SLA7076MPR and SLA7076MR)						
Sense Resistor Rating*	R_{SInt}	Tolerance: ±3 %	0.296	0.305	0.314	Ω
REF Input Voltage	V_{REF}	Within specified current limit	0.1	–	0.45	V
I_{OUT} = 2.0 A (SLA7077MPR and SLA7077MR)						
Sense Resistor Rating*	R_{SInt}	Tolerance: ±3 %	0.199	0.205	0.211	Ω
REF Input Voltage	V_{REF}	Within specified current limit	0.1	–	0.4	V
I_{OUT} = 3.0 A (SLA7078MPR and SLA7078MR)						
Sense Resistor Rating*	R_{SInt}	Tolerance: ±3 %	0.150	0.155	0.160	Ω
REF Input Voltage	V_{REF}	Within specified current limit	0.1	–	0.45	V

*R_{SInt} includes approximately 5 mΩ circuit resistance in addition to the resistance of the resistor itself.

PROTECTION CIRCUIT CHARACTERISTICS*
Valid at T_A = 25°C, V_{BB} = 24 V, V_{DD} = 5 V, unless otherwise specified

Characteristics	Symbol	Test Conditions	Min.	Typ.	Max.	Units
PR products						
Overcurrent Sense Voltage	V_{OCP}	Motor coils shorted	0.65	0.7	0.75	V
FLAG Output Voltage	V_{FlagL}	I_{FLAGL} = 1.25 mA	–	–	1.25	V
	V_{FlagH}	I_{FLAGH} = −1.25 mA	V_{DD}−1.25	–	–	V
FLAG Output Current	I_{FlagL}		–	–	1.25	mA
	I_{FlagH}		−1.25	–	–	mA

*Protection circuits work on the condition of V_{SInt} ≥ V_{OCP}.

RECOMMENDED OPERATING RANGES, applicable to both PR and R products, unless otherwise specified

Characteristics	Symbol	Remarks	Min	Max	Units
Load (Motor) Supply Voltage	V_M		–	44	V
Main Power Supply Voltage	V_{BB}		10	44	V
Logic Supply Voltage	V_{DD}	Surge voltage at VDD pin should be less than ±0.5 V to avoid malfunctioning in operation	3.0	5.5	V
Case Temperature	T_C	Measured at pin 12, without heat sink	–	90	°C

ALLOWABLE POWER DISSIPATION
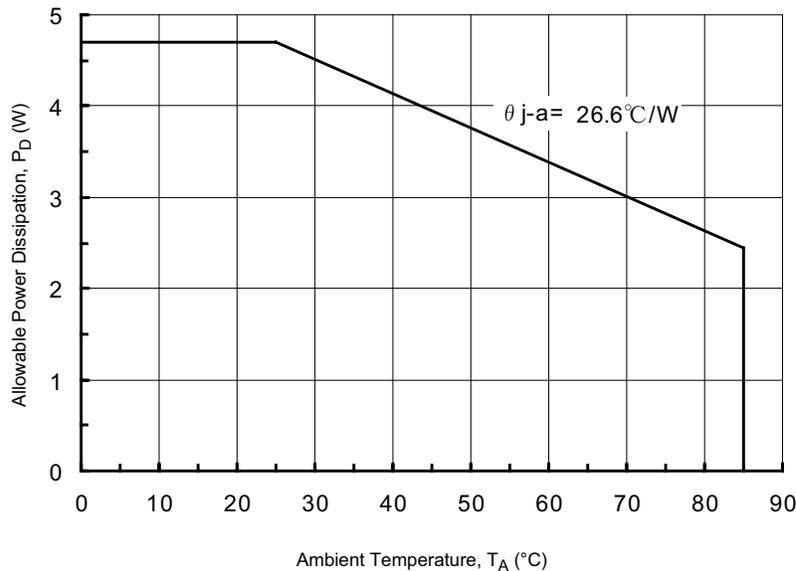
PR and R Products

FUNCTIONAL DESCRIPTION

PWM Current Control

The description in this section is applicable to the PR and R products.

• Blanking time

The actual operating waveforms on the SENSE*x* pins when driving a motor are shown in figure 1. Immediately after PWM turns OFF, ringing (or spike) noise on the SENSE*x* pins is observed for a few µs. Ringing noise can be generated by various causes, such as capacitance between motor coils and inappropriate motor wiring.

Each pair of outputs is controlled by a fixed off-time (7 to 12 µs, depending on stepping mode) PWM current-control circuit that limits the load current to a desired value, I_{TRIP}. Initially,

an output is enabled and current flows through the motor winding and the current-sense resistors. When the voltage across the current-sense resistor equals the DAC output voltage, V_{TRIP}, the current-sense comparator resets the PWM latch. This turns off the driver for the fixed off-time, during which the load inductance causes the current to recirculate for the off-time period. Therefore, if the ringing noise on the sense resistor equals and surpasses V_{TRIP}, PWM turns off.

To prevent this phenomenon, the blanking time is set to override signals from the current-sense comparator for a certain period right after PWM turns on (figure 2).
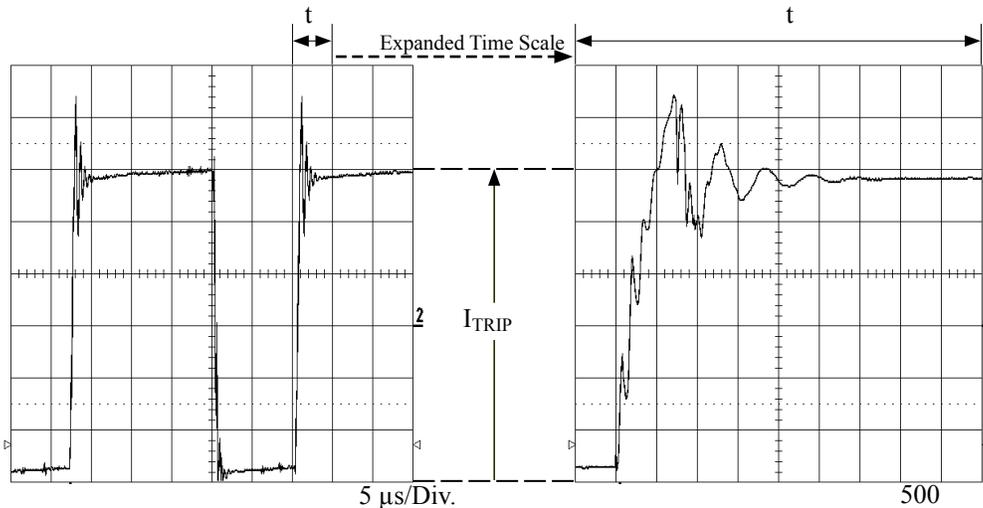
Figure 1. Operating waveforms on the SENSE*x* pins during PWM chopping
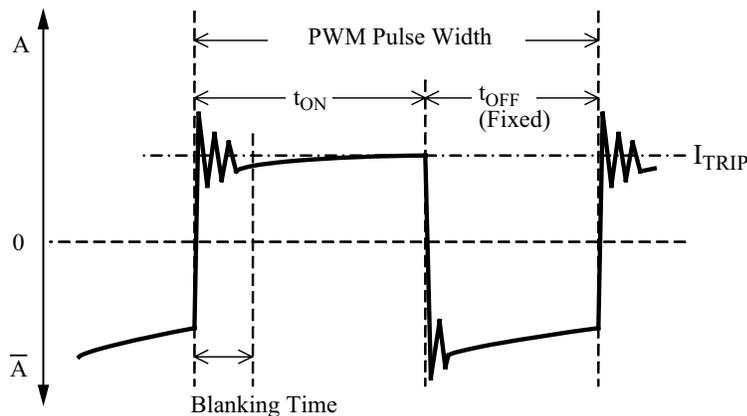
Figure 2. SENSE*x* pins pattern during PWM control

PWM Off Period

The PWM off-time for the SLA7070M series is controlled as a fixed time by an internal oscillator. It also is switched in 3 levels by current proportion (see the Electrical Characteristics table).

In addition, the SLA7070M series provide a function that decreases losses occurring when the PWM turns off. This function dissolves back EMF stored in the motor coil at MOSFET turn-on, as well as at PWM turn-on (synchronous rectification operation).

Figure 3 shows the difference in back EMF generative system between the SLA7060M series and SLA7070M series. The SLA7060M series performs on–off operations using only the MOSFET on the PWM-on side, but the SLA7070M series also performs on–off operations using only the MOSFET on the PWM-off side. To prevent simultaneous switching of the MOS-FETs at synchronous rectification operation, the IC has a dead time of approximately 0.5 µs. During dead time, the back EMF flows through the body diode on the MOSFET.
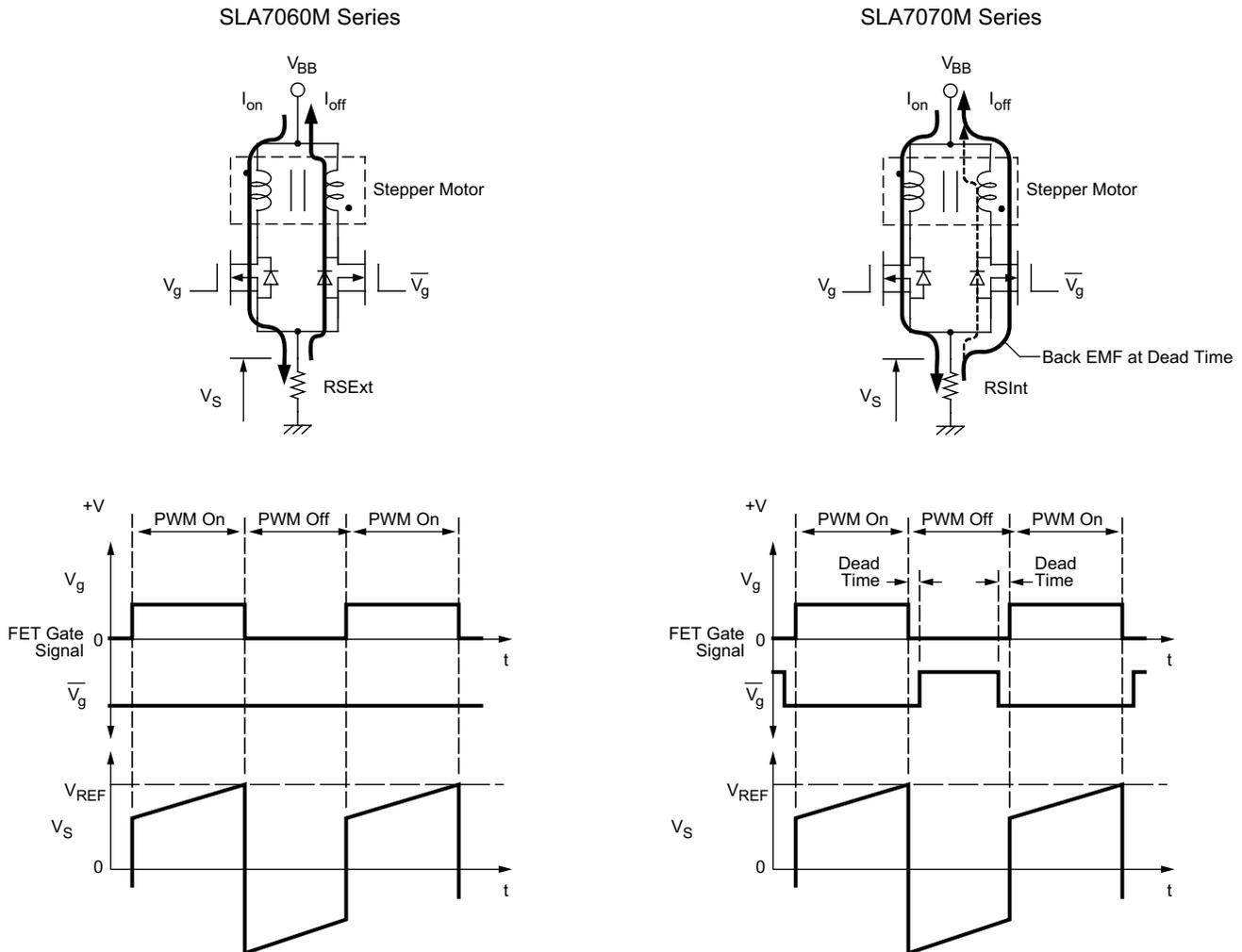
**Figure 3. Synchronous rectification operation. During Dead Time,
the Back EMF flows through the body diode of the MOSFET**

Protection Functions: PR Types

The PR types of the SLA7070M series include a motor coil short-circuit protection circuit and a motor coil open protection circuit. They are described in this section.

• Motor Coil Short-Circuit Protection (Load Short) Circuit

This protection circuit, embedded in the SLA7070M series, begins to operate when the device detects an increase in the voltage level on the sense resistor, V_{SInt}.

The voltage at which motor coil short-circuit protection starts its operation, V_{OCP}, is set at approximately 0.7 V. The output is disabled at the time the protection circuit starts.

In order for the motor coil short-circuit protection circuit to operate, V_{SInt} must be greater than V_{OCP}.

Overcurrent that flows without passing the sense resistor is undetectable. To resume the circuit after protection operates, VDD must be cycled.

• Motor Coil Open Protection

Details of this functions is not disclosed yet due to our patent policy.

Figure 4. Motor coil short circuit protect circuit operation. Overcurrent that flows without passing the sense resistor is undetectable. To recover the circuit after protection operates, VDD must be cycled and started up again.

PACKAGE OUTLINE DRAWING, SLA-23 PIN
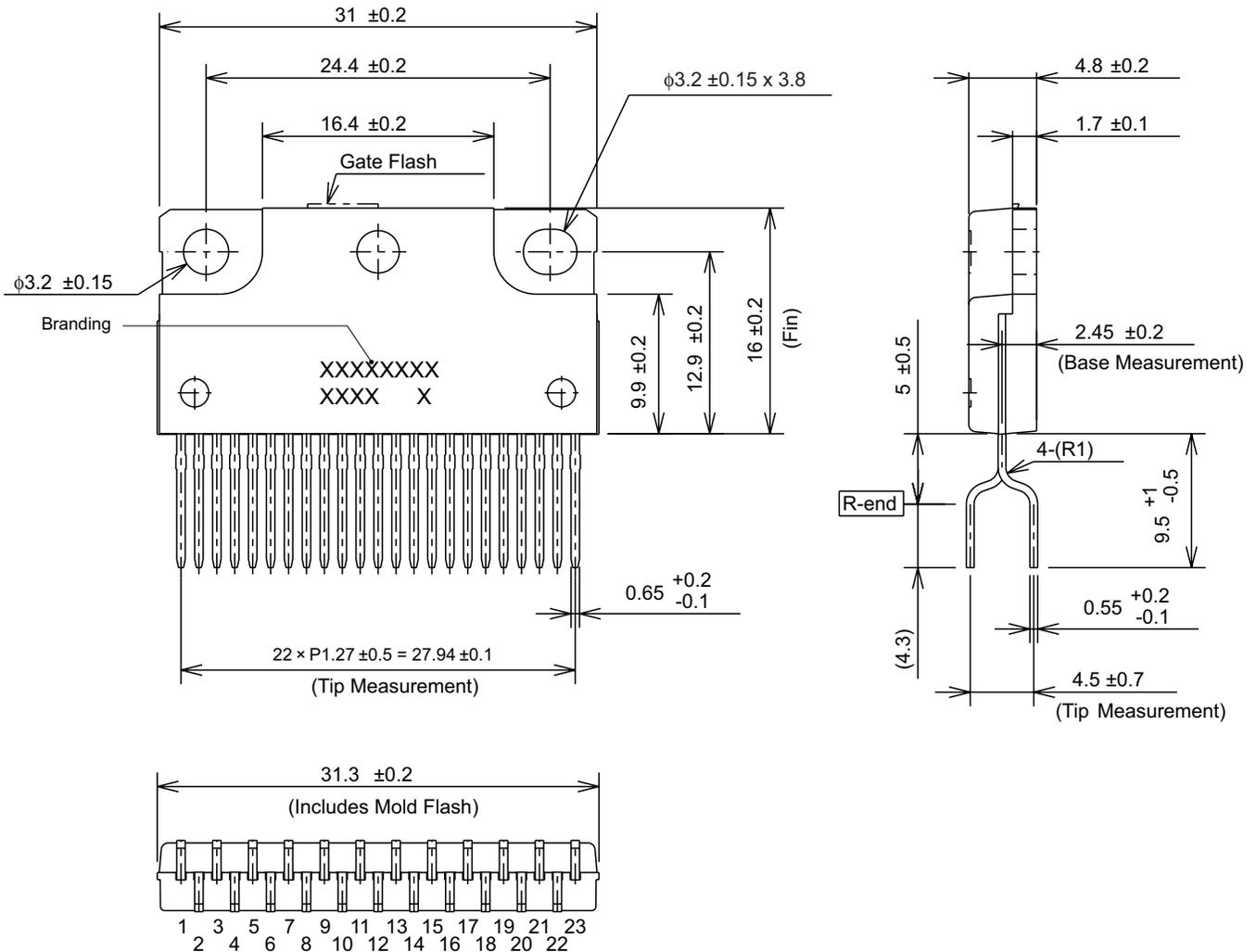
Terminal core material: Cu
Terminal treatment: Ni plating and solder dip
Leadform: 2151

Dimensions in millimeters

Branding:
1st line, type: SLA707xMR
2nd line-left, lot: *YMDD*
Where:
  Y is the last digit of the year of manufacture
  M is the month (*1* to *9, O, N, D*)
  DD is the 2-digit date
2nd line-right, subtype: P for Protection Circuitry option; otherwise, blank

Leadframe plating Pb-free. Device composition includes high-temperature solder (Pb >85%), which is exempted from the RoHS directive.

PACKING SPECIFICATIONS

Plug at each end of tube

8

580
18 Devices

31

18 Devices per tube
× 20 Tubes
× 3 Layers
1080 Devices per carton

130
3 Layers

610

Dimensions in mm
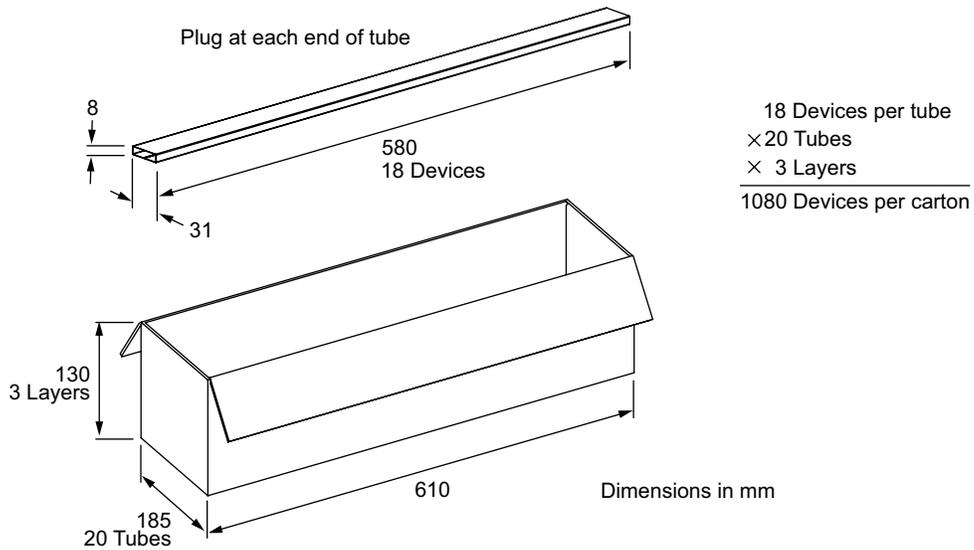
185
20 Tubes
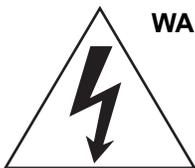
WARNING — These devices are designed to be operated at lethal voltages and energy levels. Circuit designs that embody these components must conform with applicable safety requirements. Precautions must be taken to prevent accidental contact with power-line potentials. Do not connect grounded test equipment.

The use of an isolation transformer is recommended during circuit development and breadboarding.

1234

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