


TECHNICAL SPECIFICATIONS

| ELECTRICAL SPECIFICATIONS |  |
| :--- | :--- |
| Nominal Curent | 500 mA |
| Minimum Curent | 1 mA |
| Nominal Voltage | 12 V |
| Maximum Voltage | 24 V |
| Minimum Voltage | 10 mV |
| Electrostatic breakdown value | 5 kV |
| Isolation resistance | $\geq 10000 \mathrm{M} \Omega$ at 100 Vdc |
| Contact resistance | $\leq 22 \Omega$ |
| Electrical life | 1000 actuations |
| Electric strength as per EN IEc 60512-2 | 250 V rms, $50 \mathrm{~Hz}, 1$ min |


| MECHANICAL CHARACTERISTICS |  |  |
| :--- | :--- | :--- |
| Switching action | Maintained |  |
| Actuating travel | 1.6 mm |  |
| Operating temperature | $-40^{\circ} \mathrm{C} \ldots+85^{\circ} \mathrm{C}$ |  |
| Shock resistance as per IEC 60512-4.60 | $50 \mathrm{~g}, 11 \mathrm{~ms}$ |  |
| Environnemental resistance | Standard \&Gold cont.) | Tropical «Gold cont.) |
| - Damp heat as per EN IEC 60512-117 | 4 days | 21 days |
| - Saline mist as per EN IEC $60512-11 \mathrm{l}$ | 24 hours | 96 hours |

## Manual spot welding guideline

The 1 K 2 is designed for machine wave flow soldering.
If manual soldering needs to be done, the following guidelines have to be adhered to (in accordance to IEC 60068-2-20)
Size of tip of soldering iron: 3 mm dia.

- Type of solder: Sn/Ag/Cu
- Soldering temperature: $350^{\circ} \mathrm{C}$ at $370^{\circ} \mathrm{C}$
- Soldering time: 1 s at 5 s max
-In order to avoid overheating, a small break has to be observed between each solder-application
-The soldering iron has to be kept clean at all times.
-It is mandatory to tin the tip of the soldering iron before the soldering can take place.
-When soldering, the tip of the iron has to first pre-heat the «intersection» between pin and circuit, before applying the solder.

| STANDARD PART NUMBERS |  |  |
| :--- | ---: | :---: |
| Change-over slide switch 1-pole |  |  |
| Pins axial (standard version), plastic black raised slider | Part Numbers |  |
| Pins axial (standard version), plastic red slider | $\mathbf{0 9 . 0 3 2 9 0 . 0 1}$ |  |
| Pins axial (3 mm), plastic black raised slider | $\mathbf{0 9 . 0 3 2 9 0 . 0 1 \times 1 1 6}$ |  |
| Pins axial (3 mm), plastic red slider | $\mathbf{0 9 . 0 3 2 0 1 . 0 2 X 1 1 5}$ |  |
| Pins axial (tropicalised version), plastic red slider | $\mathbf{1 9 . 0 3 2 0 1 . 0 1}$ |  |
| Pins bent at right-angles (standard version) plastic black raised slider | $\mathbf{0 9 . 1 0 2 9 0 . 0 1}$ |  |
| Pins bent a t right-angles (standard version) plastic red slider | $\mathbf{0 9 . 1 0 2 0 1 . 0 2}$ |  |

Further options and information available: www.eozonline.com

## COMPONENTS

Recommended for all PCB applications as the most compact changeover switch on the market, the 1 K 2 is ideal as a jumper replacement.
A standard (red) or extended (black) slide actuator gives instant recognition of switch position.

Electrical life 1000 operations

- Resistance to wave soldering at $250^{\circ} \mathrm{C}, 5 \mathrm{sec}$.
- Choice of straight or right angle PCB mounting
- Saline mist 24 hours, 96 hours (tropicalised version),
- Damp heat 4 days, 21 days (tropicalised version),
- Electrical life 1000 operations
- Cursor position


CONNEXIONS
MOUNTING


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