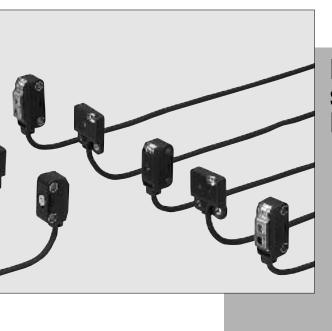
X-20 a-compact Photoelectric Sensor



Miniature-sized and still mountable with M3 screws



Amplifier Built-in

n by using single chip optical IC

eceiving photodiode and the rsion circuit have been a a single chip optical IC (full nce, in spite of its miniature a performance and reliability gual to or better than the product.



sensitivity adjuster even in this size

incorporates a sensitivity pite of its miniature size. It is when you need fine Further, the receiver of the side sensing type sensor an operation mode switch ange the output operation.



color indicator

olor indicator (orange, green en incorporated in all types.

Long sensing range

The **EX-20** series achieves long distance sensing [thru-beam type: 2 m 6.562 ft, retroreflective type: 200 mm 7.874 in (when using the attached reflector), diffuse reflective type: 160 mm 6.299 in], despite its miniature size.

Hence, it is usable even on a wide conveyor.

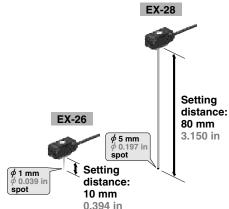
Thru-beam type 2 m 6.562 ft Petroreflective type Comparison 200 mm 7.874 in Diffuse reflective type 160 mm 6.299 in

The sensor can be hosed down because of its IP67 construction. Further, the

Waterproof

Clear beam spot using red LED dot light source

The emission area of a dot light source is smaller than that of a conventional LED flat light source, and it is possible to design a high power, narrow beam. Since a red LED dot light source is used, the red beam spot is clear even at a far place, so that alignment and confirmation of sensing position is easy. Further, since the thrubeam type, too, incorporates a visible narrow beam, it can also reliably detect small parts, such as, chip components, lead frames, etc.

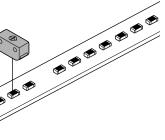


Globally usable

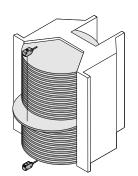
PNP output type, which is much in demand in Europe, is also available.

CATIONS

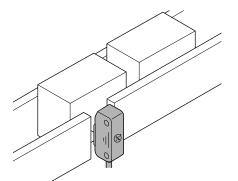
g chip components



Checking protrusion of wafer



Sensing objects from an opening



es for suitable mounting

s, side sensing type and front pe sensors are available. Select g on the place of mounting.

sing type



ty adjuster)

(Without sensitivity adjuster)

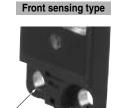
Front sensing type

ng section reinforced

e tightened with M3 screws. r, metal inserts have been n the mounting holes so that the s not damaged even in case of htening.

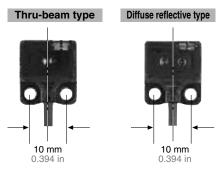
sing type





Identical size

Front sensing type of thru-beam type and diffuse reflective type sensors have identical appearance. Moreover, since the mounting holes are symmetrical with respect to the beam axis center, the design becomes easy.



Mounting spacer for front sensing type is available

Mounting of the front sensing type is possible from the rear side by using the mounting spacer.

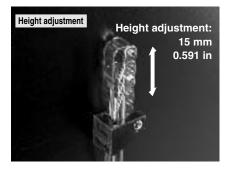


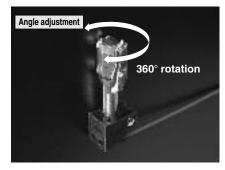
Slit mask is available

 ϕ 0.5 mm ϕ 0.020 in round slit mask and 0.5×3 mm 0.020×0.118 in rectangular available for both

Universal sensor mounting bracket is available

Universal sensor mounting bracket (for thru-beam side sensing type EX-23 only) which can freely adjust the height and the angle of the sensor is available.





JUIDE

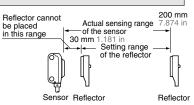
Appearance	Sensing range	Model No.	Output	Output operation	
		EX-21A	NPN open-collector transistor	Linkt ON	
	1 m	EX-21A-PN	PNP open-collector transistor	Light-ON	
	3.281 ft	EX-21B	NPN open-collector transistor	Davis ON	
		EX-21B-PN	PNP open-collector transistor	Dark-ON	
	2 m	EX-23	NPN open-collector transistor	Switchable either Light-ON	
	6.562 ft	EX-23-PN	PNP open-collector transistor	or Dark-ON	
		EX-29A	NPN open-collector transistor		
	30 to 200 mm 1.181 to 7.874 in (Note 1)	EX-29A-PN	PNP open-collector transistor	Light-ON	
		EX-29B	NPN open-collector transistor	Dark-ON	
T L		EX-29B-PN	PNP open-collector transistor	Dark-ON	
67)	5 to 160 mm 0.197 to 6.299 in (Note 2)	EX-22A	NPN open-collector transistor	Light-ON	
■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■		EX-22A-PN	PNP open-collector transistor	Light-ON	
		EX-22B	NPN open-collector transistor	Dark-ON	
ŭ		EX-22B-PN	PNP open-collector transistor	Dark-ON	
	2 to 25 mm	EX-24A	NPN open-collector transistor	Light-ON	
		EX-24A-PN	PNP open-collector transistor	Light-ON	
Ļ	(Convergent point: 10 mm 0.394 in)	EX-24B	NPN open-collector transistor	Dark-ON	
		EX-24B-PN	PNP open-collector transistor	Dark-ON	
(57).		EX-26A	NPN open-collector transistor	Light-ON	
	6 to 14 mm 0.236 to 0.551 in (Convergent point: 10 mm 0.394 in)	EX-26A-PN	PNP open-collector transistor		
		EX-26B	NPN open-collector transistor	Dark-ON	
<u>й</u>		EX-26B-PN	PNP open-collector transistor		
		EX-28A	NPN open-collector transistor	Light-ON	
	45 to 115 mm	EX-28A-PN	PNP open-collector transistor		
	1.772 to 4.528 in	EX-28B	NPN open-collector transistor	Dark-ON	
لل ل		EX-28B-PN	PNP open-collector transistor	Daik-UN	

Inting bracket is not supplied with the sensor. Please select from the range of optional sensor inting brackets (four types).

ensing range of the retroreflective type sensor is specified for the RF-200

the sensing range is the possible setting range for the reflector. er, the sensing range is the possible setting range for the reflector. ensor can detect an object less than 30 mm 1.181 in away. ver, if the reflector is set 100 mm 3.937 in or less away, the sensing object

be opaque. Se of using this product at a sensing range of 50 mm 1.969 in or less, take that the sensitivity adjustment range becomes extremely narrow.



R GUIDE

reflector type and 5 m 16.404 ft cable length type ector type and 5 m 16.404 ft cable length type (standard: 2 m 6.562 ft) are also available.

Model Nos.

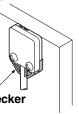
Туре		Standard	Without reflector type	5 m 16.404 ft cable length type	Without reflector & 5 m 16.404 ft cable length type
Front sensing		EX-21A		EX-21A-C5	
		EX-21B		EX-21B-C5	
Side sensing	J	EX-23		EX-23-C5	
		EX-29A	EX-29A-Y	EX-29A-C5	EX-29A-Y-C5
Side sensing)	EX-29B	EX-29B-Y	EX-29B-C5	EX-29B-Y-C5
0.1		EX-22A		EX-22A-C5	
Side sensing)	EX-22B		EX-22B-C5	
Diffused	_	EX-24A		EX-24A-C5	
beam type	Front sensing	EX-24B		EX-24B-C5	
Small spot		EX-26A		EX-26A-C5	
beam type	Side sensing	EX-26B		EX-26B-C5	
Long distance	Side sensing	EX-28A		EX-28A-C5	
spot beam type		EX-28B		EX-28B-C5	
		EX-21A-PN			
Front sensing	g	EX-21B-PN			
Side sensing	J	EX-23-PN			
		EX-29A-PN	EX-29A-PN-Y		
Side sensing)	EX-29B-PN	EX-29B-PN-Y		
0.1		EX-22A-PN			
Side sensing)	EX-22B-PN	·		
Diffused	Front sensing	EX-24A-PN			
beam type		EX-24B-PN			
Small spot	Side sensing	EX-26A-PN			
beam type		EX-26B-PN			
Long distance	0.1	EX-28A-PN			
spot beam type	Side sensing	EX-28B-PN			

ry Reflector)



h	Model No.	Description					
g type	OS-EX20-05	Slit on one side Sensing range: 200 mm 7.874 in Min. sensing object: \$2.6 mm \$0.102 in					
sensing type sensing type	$ \left(\begin{matrix} \text{Slit size} \\ \phi 0.5 \text{ mm } 0.020 \text{ in} \end{matrix} \right) $	Slit on both sides • Sensing range: 40 mm 1.575 in • Min. sensing object: \$\$0.5 mm \$\$0.020 in					
g type	OS-EX20E-05 (Slit size ¢0.5 mm 0.020 in)	Slit on one side • Sensing range: 350 mm 13.780 in • Min. sensing object: \$3 mm \$0.118 in					
		Slit on both sides • Sensing range: 70 mm 2.756 in • Min. sensing object: \$\$\overline{0.5mm}\$\$\$\$0.020 in					
sensing type	OS-EX20-05 \times 3 (Slit size 0.5×3 mm)	Slit on one side •Sensing range: 600 mm 23.622 in •Min. sensing object: \$2.6 mm \$0.102 in					
	$(0.020 \times 0.118 \text{ in})$	Slit on both sides •Sensing range: 300 mm 11.811 in •Min. sensing object: 0.5 X 3 mm 0.020 X 0.118 in					
sensing type	OS-EX20E-05 \times 3 (Slit size 0.5×3 mm)	Slit on one side [•] Sensing range: 800 mm 31.496 in •Min. sensing object: ∳3 mm ∳0.118 in					
sensir	(0.020×0.118 in	Slit on both sides • Sensing range: 400 mm 15.748 in • Min. sensing object: 0.5 X 3 mm 0.020 X 0.118 in					
		Sensing range: 50 to 400 mm					
₽)	RF-210	1.969 to 15.748 in • Min. sensing object: ¢30 mm ¢1.181 in					
	MS-RF21-1	Protective mounting bracket for RF-210 It protects the reflector from damage and maintains alignment.					
· · · · · · · · · · · · · · · · · · ·	RF-11	Ambient temperature: -25 to +50 °C - 13 to +122 °F Ambient humidity: 35 to 85 % RH Notes: i) Keep the tape free from Notes: i) Keep the tape free from					
)	RF-12	stress. If it is pressed too much, its capability may deteriorate. ii) Do not cut the tape. It will deteriorate the sensing performance.					
	MS-EX20-1	Back angled mounting bracket for front sensing type sensor (The thru-beam type sensor needs two brackets.)					
	MS-EX20-2	Foot angled mounting bracket for side sensing type sense (The thru-beam type sensor needs two brackets					
	MS-EX20-3	L-shaped mounting bracket for front sensing type sensor (The thru-beam type sensor needs two brackets.)					
	MS-EX20-4	Back angled mounting bracket for side sensing type sensor (The thru-beam type sensor needs two brackets.)					
r et /]	MS-EX20-5	It can adjust the height and the angle of the sensor. (Two brackets are needed.)					
r)	MS-EX20-FS	It is used when mounting the front sensing type from the rear side. (One set consists of 10 pcs.)					
	CHX-SC2	It is useful for beam alignment of thru-beam type sensors. The optimum receiver position is given by indicators, as well as an audio signal.					

pacer S



Universal sensor mounting bracket • MS-EX20-5

 360° rotation

• Material: Die-cast zinc alloy Height adjustment: 15 mm 0.591 in

Two M3 (length 12 mm 0.472 in) screws with washers [stainless steel (SUS304)], one M3 (length 10 mm 0.394 in) hexagon-socket-head bolt [stainless steel

Round slit mask

Fitted on the front face of the sensor with one-touch.

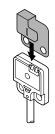
• OS-EX20-05 • OS-EX20E-05



Rectangular slit mask

Fitted on the front face of the sensor with one-touch.

• OS-EX20-05 × 3 • OS-EX20E-05 × 3



Reflector • RF-210



Reflective tape • RF-11



Sensor mounting bracket • MS-EX20-1

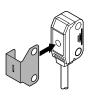


Material: Stainless steel (SUS304) Two M3 (length 5 mm 0.197 in) pan head screws [stainless steel (SUS304)] are attached.

• MS-EX20-3



Material: Stainless steel (SUS304) Two M3 (length 5 mm 0.197 in)



Reflector mounting bracket • MS-RF21-1



Two M3 (length 12 mm 0.472 in) screws with washers are attached.



• MS-EX20-2



Material: Stainless steel (SUS304) Two M3 (length 14 mm 0.551 in) screws with washers [stainless steel (SUS304)] are attached.





Material: Stainless steel (SUS304) Two M3 (length 14 mm 0.551 in)

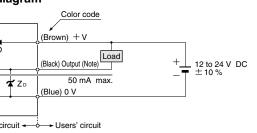
ICATIONS

			These has an		D:// () -!'	Converger	nt reflective	Narrow-view reflective	
	Туре	Thru-beam		Retroreflective	Diffuse reflective	Diffused beam type Small spot beam type L		Long distance spot beam type	
		Front sensing	Side sensing	Side sensing	Side sensing	Front sensing	Side sensing	Side sensing	
Model No.	Light-ON	EX-21A(-PN)	EX-23(-PN)	EX-29A(-PN)	EX-22A(-PN)	EX-24A(-PN)	EX-26A(-PN)	EX-28A(-PN)	
(Note 1)	Dark-ON	EX-21B(-PN)	(Note 2)	EX-29B(-PN)	EX-22B(-PN)	EX-24B(-PN)	EX-26B(-PN)	EX-28B(-PN)	
nge		1 m 3.281 ft	2 m 6.562 ft	30 to 200 mm 1.181 to 7.874 in (Note 3)	30 to 200 mm 0.197 to 6.299 in (Note 4) 0.079 to 0.984 in (Conv. point: 10 mm 0.394 in) point: 10 mm 0.394 in) .181 to 7.874 in with white non-glossy paper with white non-glossy paper 1.989 x1.988 in), soot dia		1.969×1.969 in), spot diameter ∉1 mm ∉0.039 in with setting	45 to 115 mm 1.772 to 4.528 in with white non-glossy paper (100 × 100 mm 3.937 × 3.937 in), spot diameter ¢5 mm ¢0.197 in with setting distance 80 mm 3.150 in	
pject		Min. ϕ 2.6 mm ϕ 0.102 in opaque object (Setting distance between emitter and receiver: 1 m 3.281 ft	Min. \$\$ mm \$0.118 in opaque object (Setting distance between emitter and receiver: 2 m 6.562 ft		Opaque, translucent or transparent object	Min. ¢0.1 mm	Min. ¢0.1 mm	Opaque, translucent or transparent object (Min. \$1 mm \$0.039 in copper wire at setting distance 80 mm 3.150 in)	
						15 % or less of o	peration distance		
ity ular to se	nsing axis)	0.05 mm 0.0	02 in or less	0.5 mm 0.020 in or less	0.3 mm 0.012 in or less		0.05 mm 0.002 in or less (Setting distance: 10 mm 0.394 in)	0.3 mm 0.012 in or less	
age				12 to 24 V DC	\pm 10 % Ripple P-	P 10 % or less			
nsumptio	n	Emitter: 10 mA or less,	Receiver: 15 mA or less			20 mA or less			
		 Applied volta 	etor transistor nk current: 50 mA age: 30 V DC or les tage: 1 V or less (a	s (between output tt 50 mA sink curre (at 16 mA sink cur	PNP op • Ma and 0 V) • Ap ent) • Re	sidual voltage: 1 V		source current)	
tion cateo	gory				DC-12 or DC-13				
circuit pro	otection				Incorporated				
time					0.5 ms or less				
indicator			Orange LED (lig	hts up when the o	utput is ON) (thru-l	peam type: located	I on the receiver)		
dicator		Green LED (lights up under s or stable dark condition), loca		Green LED (li	ights up under stat	ble light received co	ondition or stable d	lark condition)	
adjuster			Continuously variable adjuster, located on the emitter	Continuously variable adjuster Continu				ariable adjuster	
mode swi	itch		Located on the receiver						
on degre	e			3 (1	ndustrial environm	ent)			
tion					IP67 (IEC)				
nt tempe	rature	- 25 to $+$ 55 °	C - 13 to + 131	°F (No dew conde	nsation or icing allo	owed), Storage: -	30 to $+70$ °C $-$	22 to + 158 °F	
nt humid	ity			35 to 85 %	RH, Storage: 35 t	o 85 % RH			
nt illumin	ance	Sunl	ight: 10,000 $ℓ$ x at	the light-receiving	face, Incandescen	t light: 3,000 ℓ x at	the light-receiving	face	
				EN 50081-	2, EN 50082-2, EN	l 60947-5-2			
e withstar	ndability		1,000 V AC for c	ne min. between a	all supply terminals	connected togeth	er and enclosure		
tion resis	tance	20 Mg	2, or more, with 25	0 V DC megger be	etween all supply te	erminals connected	d together and enc	losure	
on resista	ance	10 to 500 Hz frequency, 3 mm 0.118 in amplitude (20 G max.) in X, Y and Z directions for two hours each							
resistanc	ce	500 m/s ² acceleration (50 G approx.) in X, Y and Z directions for three times each							
ement				R	ed LED (modulate	d)			
		Enclosure: Polyethylene terephthalate, Lens: Polyalylate							
		0.1 mm ² 3-core (thru-beam type sensor emitter: 2-core) cabtyre cable, 2 m 6.562 ft long							
nsion		Extension up to total 50 m 164.042 ft is possible with 0.3 mm ² , or more, cable (thru-beam type: both emitter and receiver).							
		Emitter: 20 g approx.,	Receiver: 20 g approx.			20 g approx.			
\$			Adjusting screwdriver: 1 pc.	RF-200 (Reflector): 1 pc. Adjusting screwdriver: 1 pc.	Adjusting screwdriver: 1 pc.		Adjusting scre	ewdriver: 1 pc.	
odel Nos.	having the	suffix ' -PN ' are PN	P output type.			Reflector	cannot Actual sen	200 mm sing range 7.874 in	

JIT AND WIRING DIAGRAMS

ut type

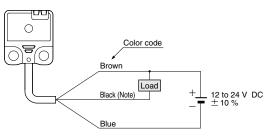
liagram



r of the thru-beam type sensor does not incorporate the output.

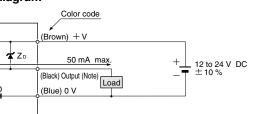
: Reverse supply polarity protection diode : Surge absorption zener diode : NPN output transistor

Wiring diagram



Note: The emitter of the thru-beam type sensor does not incorporate the black wire.

ut type liagram

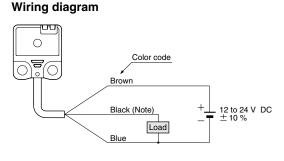


circuit 🛶 o Users' circuit

r of the thru-beam type sensor does not incorporate the output.

Reverse supply polarity protection diode : Surge absorption zener diode : PNP output transistor

CHARACTERISTICS (TYPICAL)



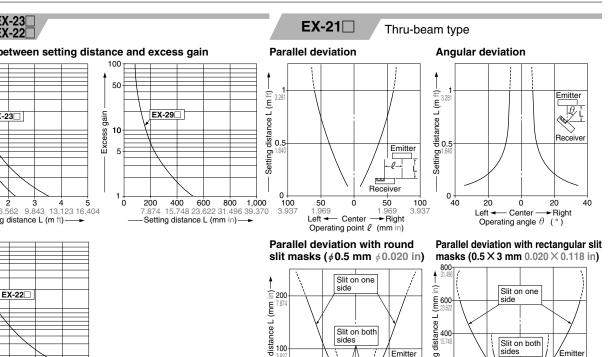
Note: The emitter of the thru-beam type sensor does not incorporate the black wire.

Emitter

ĝ

sides

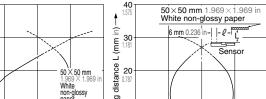
Emitte



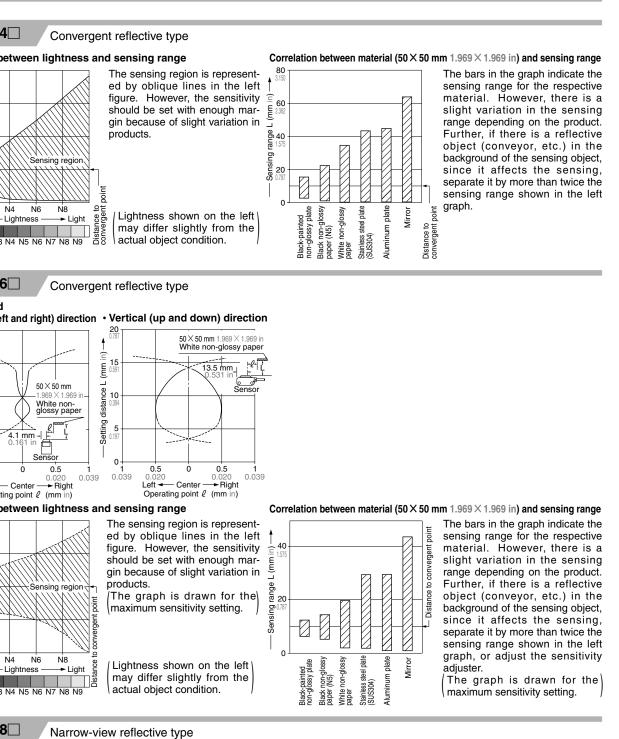
-23 Thru-beam type Angular deviation Parallel deviation with round slit Parallel deviation with rectangular slit eviation masks (¢0.5 mm ¢0.020 in) masks (0.5 × 3 mm 0.020 × 0.118 in) 400 Slit on one side . E E 11.811 Setting distance L (m ft)-2 6.562 | 1 ∉ ^{3,281} € Slit on one side - Setting distance L (I 200 et all dig test to the side sides Sit on both sides Emitter Emitter Emitter Slit on both 1 3.28 Ū. -e-! sides -l--l-Š Receiver Receiver Receiver Receiver 0∔ 20 0 100 0<u>↓</u> 40 50 50 50 100 **10** 0.394 **20** 0.787 50 Ó 100 Ó Ó 10 20 Ó 20 40 Left \leftarrow Center \leftarrow Rig Operating point θ (°) 969 1.969 ft ← Center → Right perating point ℓ (mm in) 3.937 Right 0.787 0.394 0.787 1.575 0.787 1.575 Left \leftarrow Center \rightarrow Right Operating point ℓ (mm in) Left -Left \leftarrow Center \rightarrow Right Operating point ℓ (mm in) - Right -29 Retroreflective type eviation Angular deviation , Sensor angular Reflector angular Setting distance L (mm in) 200-100-3031 3032 deviation deviation Sensor Reflector angular deviation angular deviation Reflector (**RF-200**) Reflector Refl <u>Ъ</u>і Sensor Sensor Sensor 0∔ 40 10 0 10 394 0.394 ft ← Center → Right perating point ℓ (mm in) **20** 0.787 20 20 40 0 Left \leftarrow Center \rightarrow Right Operating angle θ (°) -22 Diffuse reflective type ield Correlation between sensing object size and sensing range As the sensing object size becomes smaller ---than the standard size (white non-glossy paper 200×200 mm 7.874×7.874 in), the sensing -glossy paper : 6 <u>=</u>200 White non-Sensing range L (mm 3331 range shortens, as shown in the left graph. glossy pape 00 mm 7.874 in $a \times a mm a \times a in$ White non-glossy ossy paper paper Ļ Ô Sensor **2** .079 Ó Ż ż 0 100 3.937 200 7.874 50 960 1**50** 5.906 0.079 0.157 White non-glossy paper side length a (mm in) ft \leftarrow Center \rightarrow Righter for the Righter Center ℓ (mm in) - Right -24 Convergent reflective type ields

NG CHARACTERISTICS (TYPICAL)

I (left and right) direction • Vertical (up and down) direction



CHARACTERISTICS (TYPICAL)





Non-glossy paper

200

Ē 150

E

ensing

- 100 3.937

50

Correlation between sensing object size and sensing range

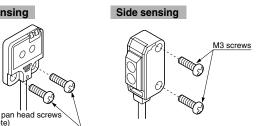
White non-glossy paper



UTIONS FOR PROPER USE

This product is not a safety sensor. Its use is not intended or designed to protect life and prevent body injury or property damage from dangerous parts of machinery. It is a normal object detection sensor.

using M3 screws. The tightening torque should be or less.



mounting the front sensing type sensor, use M3 pan head s without washers, etc.

nounting the front sensing type from the backside, fit nting spacer (MS-EX20-FS) and fix with screws.

g method

mounting spacer sensor.

spacer (Optional)

Mounting

2 Align the mounting holes of the mounting spacer and the sensor and mount with M3 screws. The tightening torque should be 0.5 N·m or less.



ty adjustment (side sensing type only)

i aufaoiment (orac conomig type omy)					
vity adjuster	Description				
MAX	Turn the sensitivity adjuster fully counterclockwise to the minimum sensitivity position (• mark).				
MAX	In the light received condition, turn the sensitivity adjuster slowly clockwise and confirm the point \textcircled{A} where the sensor enters the 'Light' state operation.				
MAX	In the dark condition, turn the sensitivity adjuster further clockwise until the sensor enters the 'Light' state operation and then bring it back to confirm point (B) where the sensor just returns to the 'Dark' state operation. If the sensor does not enter the 'Light' state operation even when the sensitivity adjuster is turned fully clockwise, this extreme position is point (B).				
MAX	The position at the middle of points (Å) and (B) is the optimum sensing position.				

e the attached adjusting screwdriver to turn the adjuster slowly. Turning

h excessive strength will damage the adjuster. case of using **EX-22** at a sensing distance of 50 mm 1.969 in or less, e care that the sensitivity adjustment range becomes extremely narrow.

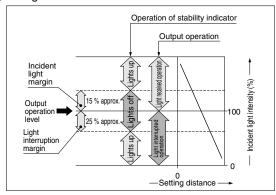
n mode switch (EX-23 only)

tion	Description						
							operation

Stability indicator

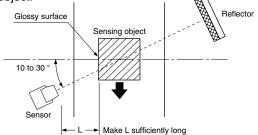
• The stability indicator (green) lights up when the incident light intensity has sufficient margin with respect to the operation level.

If the incident light intensity level is such that the stability indicator lights up, stable sensing can be done without the light received operation and the light interrupted operation being affected by a change in ambient temperature or supply voltage.



Glossy object sensing [EX-29[(-PN)]

- · Please take care of the following points when detecting materials having a gloss.
- (1) Make L, shown in the diagram, sufficiently long.
- 2 Install at an angle of 10 to 30 degrees to the sensing object.



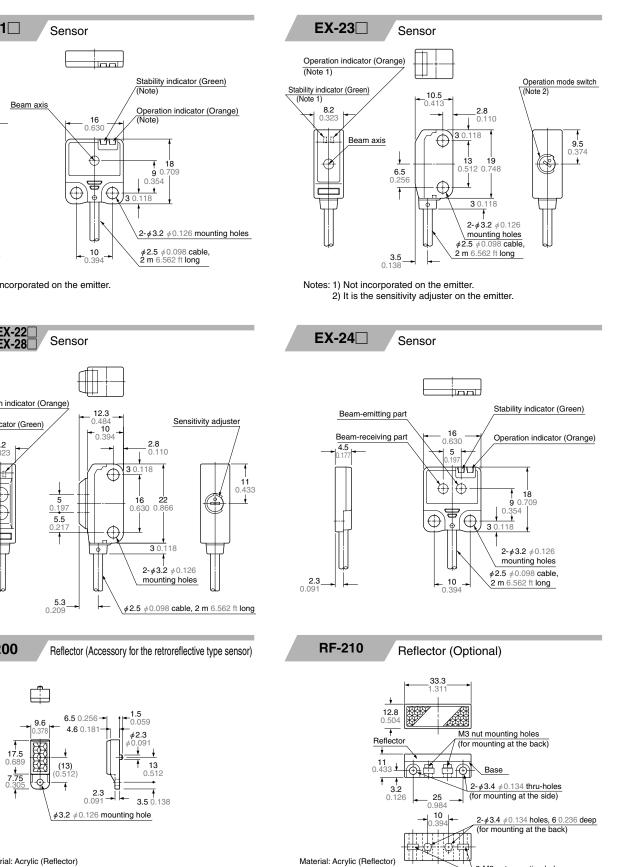
Wiring

- Make sure that the power supply is off while wiring.
- Verify that the supply voltage variation is within the rating.
- · If power is supplied from a commercial switching regulator, ensure that the frame ground (F.G.) terminal of the power supply is connected to an actual ground.
- In case noise generating equipment (switching regulator, inverter motor, etc.) is used in the vicinity of this product, connect the frame ground (F.G.) terminal of the equipment to an actual ground.
- · Do not run the wires together with high-voltage lines or power lines or put them in the same raceway. This can cause malfunction due to induction.

Others

- Do not use during the initial transient time (50 ms) after the power supply is switched on.
- · If sensors are mounted close together and the ambient temperature is near the maximum rated value, provide for enough heat radiation / ventilation.
- · If a reflective object is present in the background, the sensing of EX-28A(-PN) and EX-28B(-PN) may be

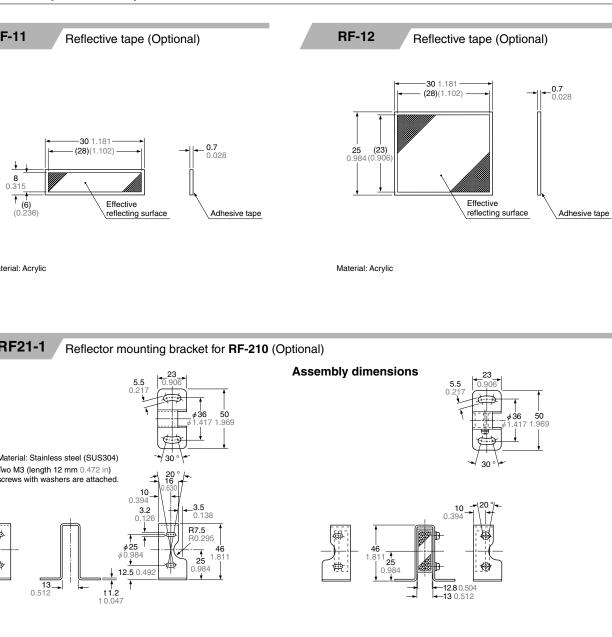
ONS (Unit: mm in)



2-M3 nut mounting holes

rial: Acrylic (Reflector)

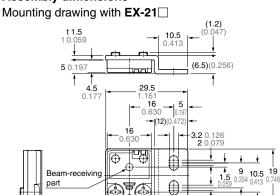
SIONS (Unit: mm in)



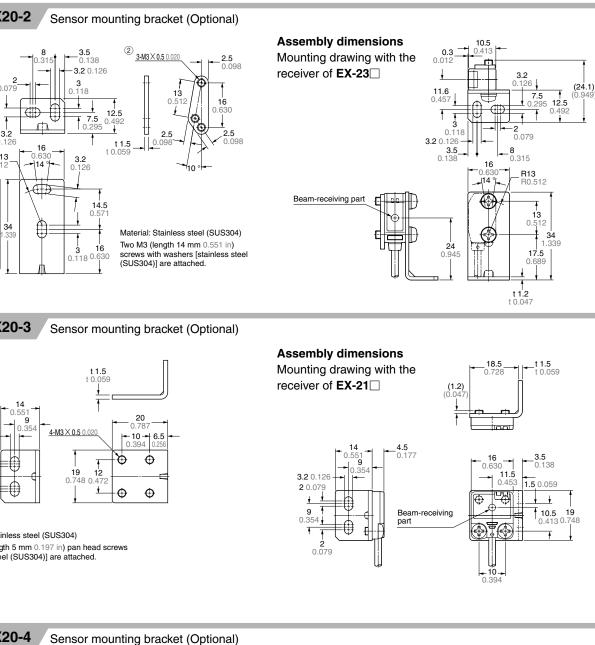
EX20-1 Sensor mounting bracket (Optional)

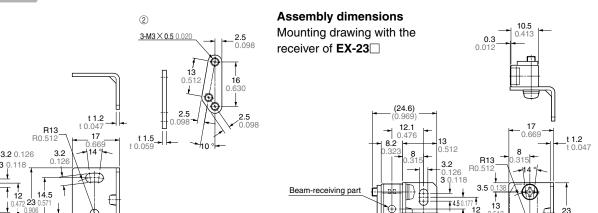
10.5 0.413 5 0.197 **29.5** 1.161 **10** 4-M3×0.5 0.020 3.2 12 0.472 (Ð Ð 19 0 54 0. 748 \bigoplus Ð Φ

Assembly dimensions

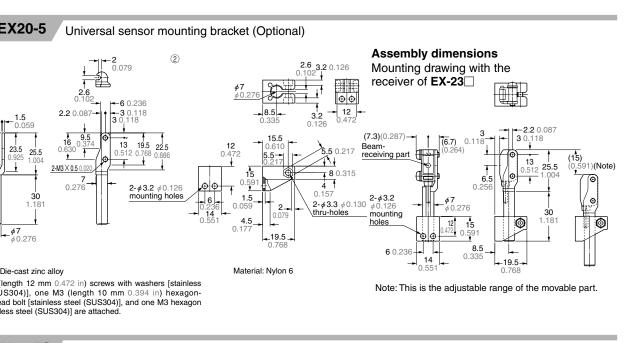


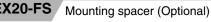
ONS (Unit: mm in)

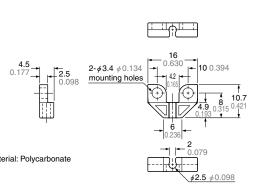




SIONS (Unit: mm in)

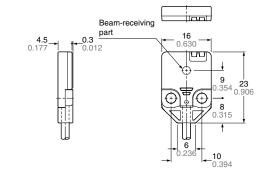






Assembly dimensions

Mounting drawing with the receiver of **EX-21**



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