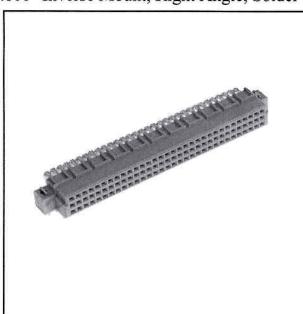
3M™ DIN R-Form Socket

.100" Inverse Mount, Right Angle, Solder Tail Termination

DIN 41612 Series



- · Inverse boardmount connector
- Expanded pin counts
- · Optional retention clips
- · Mates with R-form and C-form plugs
- See Regulatory Information Appendix (RIA) for chemical compliance information

Date Modified: March 26, 2007

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Physical

Insulation

Material: Glass Filled Polyester (PCT)

Flammability: UL 94V-0 Color: Gray or Black

Contact

Material: Copper Alloy

Plating

Underplating: 50 μ" [1.27 μ m] Min. Nickel Wiping Area: (See Ordering Information) Termination Area: (See Ordering Information) Marking: Part Number and Date Code

Electrical

Contact Resistance: 20 mΩ Max.

Current Rating: $3.0 \text{ A} @ 30^{\circ}\text{C}$ T-rise above ambient Insulation Resistance: $1 \times 10^3 \text{ M}\Omega$ min. at 500 V_{DC} Withstanding Voltage: $1 \times 10^3 \text{ V}_{AC}$ for 1 minute

Environmental

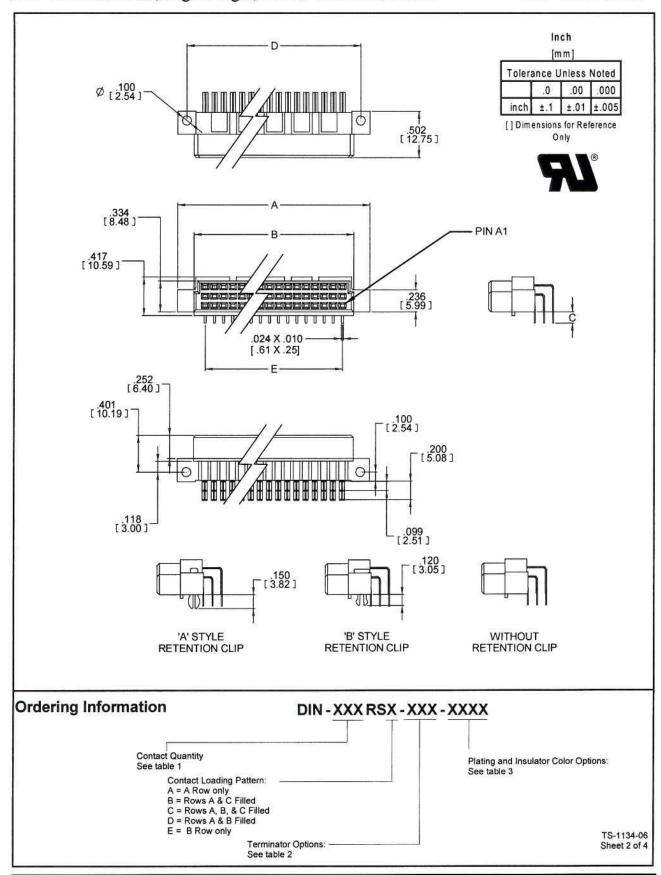
Temperature Rating: -55°C to +125°C

Process Temperature Rating: 260°C per J-STD-020C

Moisture Sensitivity Level: 1 (per J-STD-020C)

UL File No.: E68080

.100" Inverse Mount, Right Angle, Solder Tail Termination



.100" Inverse Mount, Right Angle, Solder Tail Termination

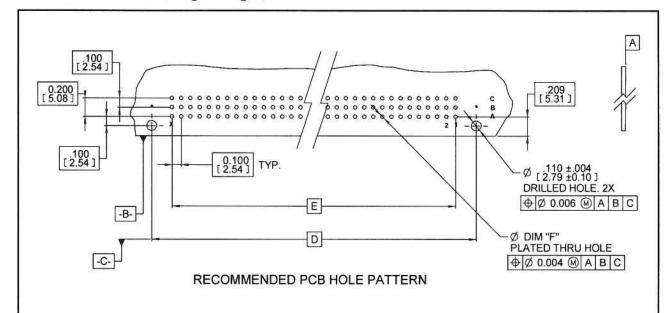
	Table 1							
Contact Quantity	Load Pattern	A	В	D	E			
016	A	2.100 [53.34]	1.746 [44.35]	1.900 [48.26]	1.500 [38.10]			
032	В	2.100 [53.34]	1.746 [44.35]	1.900 [48.26]	1.500 [38.10]			
048	С	2.100 [53.34]	1.746 [44.35]	1.900 [48.26]	1.500 [38.10]			
032	D	2.100 [53.34]	1.746 [44.35]	1.900 [48.26]	1.500 [38.10]			
016	E	2.100 [53.34]	1.746 [44.35]	1.900 [48.26]	1.500 [38,10]			
032	Α	3.700 [93.98]	3.346 [84.99]	3.500 [88.90]	3.100 [78.74]			
064	В	3.700 [93.98]	3.346 [84.99]	3.500 [88.90]	3.100 [78.74]			
096	С	3.700 [93.98]	3.346 [84.99]	3.500 [88.90]	3.100 [78.74]			
064	D	3.700 [93.98]	3.346 [84.99]	3.500 [88.90]	3.100 [78.74]			
032	E	3.700 [93.98]	3.346 [84.99]	3.500 [88.90]	3.100 [78.74]			
040	A	4.500 [114.30]	4.146 [105.31]	4.300 [109.22]	3.900 [99.06]			
080	В	4.500 [114.30]	4.146 [105.31]	4.300 [109.22]	3.900 [99.06]			
120	С	4.500 [114.30]	4.146 [105.31]	4.300 [109.22]	3.900 [99.06]			
080	D	4.500 [114.30]	4.146 [105.31]	4.300 [109.22]	3.900 [99.06]			
040	E	4.500 [114.30]	4.146 [105.31]	4.300 [109.22]	3.900 [99.06]			
050	A	5.500 [139.70]	5.146 [130.71]	5.300 [134.62]	4.900 [124.46			
100	В	5.500 [139.70]	5.146 [130.71]	5.300 [134.62]	4.900 [124.46			
150	С	5.500 [139.70]	5.146 [130.71]	5.300 [134.62]	4.900 [124.46			
100	D	5.500 [139.70]	5.146 [130.71]	5.300 [134.62]	4.900 [124.46			
050	E	5.500 [139.70]	5.146 [130.71]	5.300 [134,62]	4.900 [124.46			

Table 2					
SOLDER TERMINATION OPTION No	DIM "C" in (mm)	Comments			
SR1	0.125 (3.18)	No retention clips			
RR1	0.125 (3.18)	With "A" style retention clips			
RR1L	0.125 (3.18)	With "B" style retention clips			
PRESS-FIT TERMINATION OPTION No					
NA					

			Table 3		
Plating Suffix	Plastic Color	Solder Tail Terminations	Plating Composition		
TG30	Gray	(RIA E3 & C2 apply)	0.76 µm [30 µ"] Min. Au Contact Area 2.54 µm [100 µ"] Min. SnPb Tail Area 1.27 µm [50 µ"] Min. Ni all over		
TR	Gray	(RIA E3 & C2 apply)	0.08 µm [3 µ"] Min. Au Contact Area 0.18 µm [7 µ"] Min. PdNi Contact Area 2.54 µm [100 µ"] Min. SnPb Tail Area 1.27 µm [50 µ"] Min. Ni all over		
МН	Black	(RIA E1 & C1 apply)	0.76 μm [30 μ"] Min. Au Contact Area 5.08 μm [200 μ"] Min. Reflowed Matte Whish Mitigating Sn Term. Area 1.27 μm [50 μ"] Min. Ni all over		
HS Black (RIA E1 & C1 apply) KT Black (RIA E1& C1 apply)		HS Black I' 15.08 um [200 u"] Min. Reflowed Matte \			
		55/2/2	0.25 μm [10 μ"] Min. Au Contact Area 5.08 μm [200 μ"] Min. Reflowed Matte Whisk Mitigating Sn Term. Area 1.27 μm [50 μ"] Min. Ni all over		

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.100" Inverse Mount, Right Angle, Solder Tail Termination



	HOLE PLATING TABLE For TG and TR (Solder Tail Leads)							
HOLE	DRILLED HOLE DIA. in (mm)	Cu THICKNESS in (mm)	OSP ENTEK Thickness (µin) µm	Electrolitic Au Thickness µin (µm)	Immersion Ag Thickness µin (µm)	SnPb THICKNESS in (mm)	FINISHED DIA. in (mm)	
"F"							0.041 - 0.049 (1.04 - 1.24)	

			HOLE PLATING TA	ABLE For MH, HS and	KT (Solder Tail Leads	i)	
HOLE	DRILLED HOLE DIA. in (mm)	Cu THICKNESS in (mm)	1900000 (1900000)	Electrolitic Au Thickness µin (µm)	Immersion Ag Thickness µin (µm)	Immersion Matte Sn Thickness µin (µm)	FINISHED DIA. in (mm)
"F"							0.041 - 0.049 (1.04 - 1.24)

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Regulatory Information Appendix 3M Electronic Solutions Division/Interconnect

EUROPE

Appendix E1: European Union RoHS

Directive 2002/95/EC, Restriction of the Use of Certain Hazardous Substances in Electrical & Electronic Equipment, as amended by EU Commission Decision 2005/618/EC.

This product is RoHS Compliant 2005/95/EC.

"RoHS Compliant 2005/95/EC" means that the product or part ("Product") does not contain any of the substances in excess of the maximum concentration values in EU Directive 2002/95/EC, as amended by Commission Decision 2005/618/EC, unless the substance is in an application that is exempt under EU RoHS. Unless otherwise stated by 3M in writing, this information represents 3M's best knowledge and belief based upon information provided by third party suppliers to 3M.

In the event any product is proven not to conform with 3M's Regulatory Information Appendix, then 3M's entire liability and Buyer's exclusive remedy will be in accordance with the Warranty stated below.

Appendix E2: European Union RoHS

Directive 2002/95/EC, Restriction of the Use of Certain Hazardous Substances in Electrical & Electronic Equipment, as amended by EU Commission Decision 2005/618/EC.

This product contains lead in the compliant pin area in excess of the maximum concentration value allowed but is compliant by exemption under EU Commission Decision 2005/747/EC.

"RoHS Compliant 2005/95/EC" means that the product or part ("Product") does not contain any of the substances in excess of the maximum concentration values in EU Directive 2002/95/EC, as amended by Commission Decision 2005/618/EC, unless the substance is in an application that is exempt under EU RoHS. Unless otherwise stated by 3M in writing, this information represents 3M's best knowledge and belief based upon information provided by third party suppliers to 3M.

In the event any product is proven not to conform with 3M's Regulatory Information Appendix, then 3M's entire liability and Buyer's exclusive remedy will be in accordance with the Warranty stated below.

Appendix E3: European Union RoHS

Directive 2002/95/EC, Restriction of the Use of Certain Hazardous Substances in Electrical & Electronic Equipment as amended by Commission Decision 2005/618/EC.

This product contains lead in the solder tail area in excess of the maximum concentration value allowed. Unless otherwise stated by 3M in writing, this information represents 3M's best knowledge and belief based upon information provided by third party suppliers to 3M.

In the event any product is proven not to conform with 3M's Regulatory Information Appendix, then 3M's entire liability and Buyer's exclusive remedy will be in accordance with the Warranty stated below.

Appendix E4: European Union RoHS

Directive 2002/95/EC, Restriction of the Use of Certain Hazardous Substances in Electrical & Electronic Equipment, as amended by EU Commission Decision 2005/618/EC.

This product contains decaBDE in the insulating material in excess of the maximum concentration value allowed but is compliant by exemption under EU Commission Decision 2005/17/EC.

"RoHS Compliant 2005/95/EC" means that the product or part ("Product") does not contain any of the substances in excess of the maximum concentration values in EU Directive 2002/95/EC, as amended by Commission Decision 2005/618/EC, unless the substance is in an application that is exempt under EU RoHS. Unless otherwise stated by 3M in writing, this information represents 3M's best knowledge and belief based upon information provided by third party suppliers to 3M.

In the event any product is proven not to conform with 3M's Regulatory Information Appendix, then 3M's entire liability and Buyer's exclusive remedy will be in accordance with the Warranty stated below.

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