

**Display Elektronik GmbH**

**DATA SHEET**

**LCD MODULE**

**DEM 800480A TMH-PW-N  
(C-TOUCH)**

**7,0" TFT with PCT**

**Product Specification**

**Ver.: 1**

**06.07.2017**



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**1. General Description and Features**

DEM 800480A TMH-PW-N(C-TOUCH) is a transmissive type color active matrix TFT (Thin Film Transistor) liquid crystal display (LCD) that uses amorphous silicon TFT as a switching device. This model is composed of a TFT-LCD module, a driver circuit, projected capacitive touch panel and a back-light unit. Graphics and texts can be displayed on a WVGA 800 (W) x RGB x 480 (H) dots (16:9 aspect ratio) with 262,144 colors by supplying 18 bits data signal (6bits/each color). The following table described the features.

**1.1 Features**

- Transmissive and back-light with 30 LEDs are available.
- TN (Twisted Nematic) mode.
- Digital RGB (6bits/each color) data transfer.
- Data enable mode.
- Projected capacitive touch Screen Panel.
- ROHS Compliance.

**1.2 LCD Module**

Item	Specification	Unit
Screen Size	7.0 Inches	Diagonal
Display Resolution	800 x RGB x 480	Pixel
Active Area	152.40 x 91.44	mm
Outline Dimension	166.60 x 109.40 x 11.55	mm
Display Mode	Normally White Mode / Transmissive	--
Pixel Arrangement	R,G,B Vertical Stripe	--
Pixel Size	0.1905 x 0.1905	mm
Surface Treatment	Clear (6H)	--
Display Color	262k	--
Viewing Direction	6 o'clock (Grey Inversion)	--
Input Interface	Digital 18-Bit-RGB (6-Bits/each color) Data Transfer	--

**2. Mechanical Information**

Item		Min.	Typ.	Max.	Unit	Note
Module Size	Horizontal (H)	--	166.60	--	mm	
	Vertical (V)	--	109.40	--	mm	
	Thickness (T)	--	11.55	--	mm	(1)
Weight		--	t.b.d.	--	g	--

Note (1) Not Include Component. Refer to the Outline Dimension Drawing as attached.

**3. Electrical Specifications****3.1 Absolute Max. Ratings**

## 3.1.1 Absolute Ratings of Environment

If the operating condition exceeds the following absolute maximum ratings, the TFT LCD module may be damaged permanently.

(Ta=25±2°C, V<sub>SS</sub>=GND=0)

Item	Symbol	Min.	Max.	Unit	Note
Storage Temperature	T <sub>STG</sub>	-30	80	°C	(1)
Operating Temperature	T <sub>OPR</sub>	-20	70	°C	(1,2,3)

Note (1) 90 % RH Max. (40°C ≥ Ta). Maximum wet-bulb temperature at 39°C or less. (Ta > 40°C) No condensation.

Note (2) In case of below 0°C, the response time of liquid crystal (LC) becomes slower and the color of panel becomes darker than normal one. Level of retardation depends on temperature, because of LC's character

Note (3) Only operation is guaranteed at operating temperature. Contrast, response time, another display quality are evaluated at +25°C.

## 3.1.2 Electrical Absolute Maximum Ratings

## 3.1.2.1 TFT-LCD Module

(V<sub>SS</sub>=GND=0)

Parameter	Symbol	Min.	Max.	Unit	Remark
Power Supply Voltage	V <sub>CC</sub>	-0.3	4.3	V	

## 3.1.2.2 Backlight Unit

(V<sub>SS</sub>=GND=0)

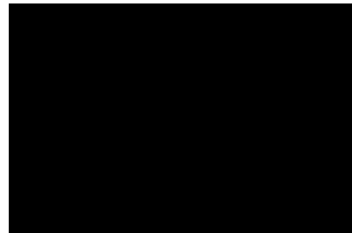
Parameter	Symbol	Min.	Max.	Unit	Remark
Current of Backlight Unit	I <sub>B</sub>	--	250	mA	
Voltage of Backlight Unit	V <sub>B</sub>	--	10.5	V	

3.1.3 DC Electrical Characteristics of the TFT LCD

(Ta=25±2°C, Vss=GND=0)

Item	Symbol	Min.	Typ.	Max.	Unit	Remark
Power Supply	VCC	3.0	3.3	3.6	V	
Input Voltage for Logic	H Level	VIH	0.7xVCC	-	VCC	V
	L Level	VIL	0	-	0.3xVCC	V
Power Supply Current	ICC	-	190	250	mA	Note 1

Note1: fv =60Hz, Ta=25°C, Display pattern: Black pattern



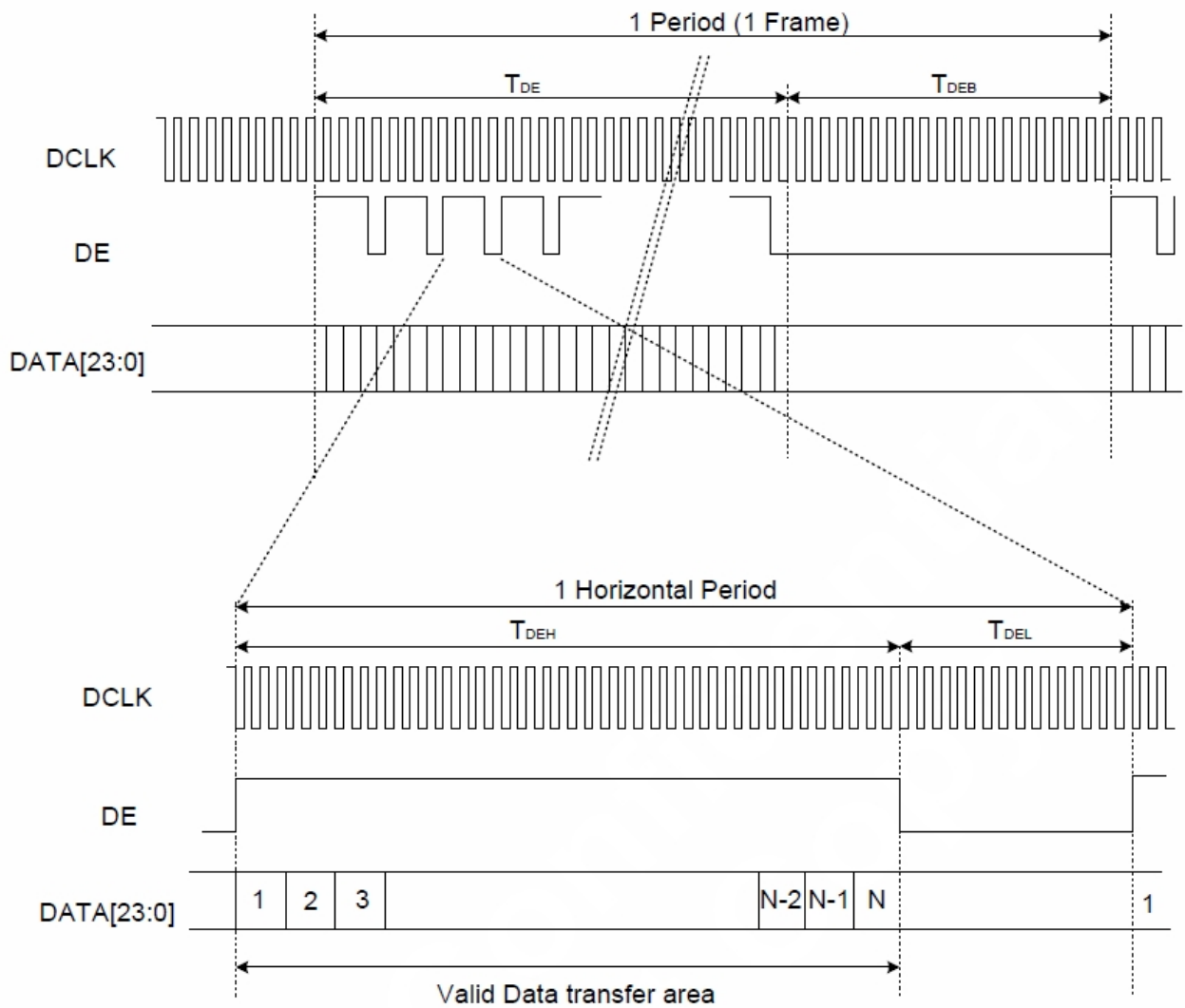
**3.2 AC Timing Characteristic of The LCD**

3.2.1 Timing Condition (DE only mode)

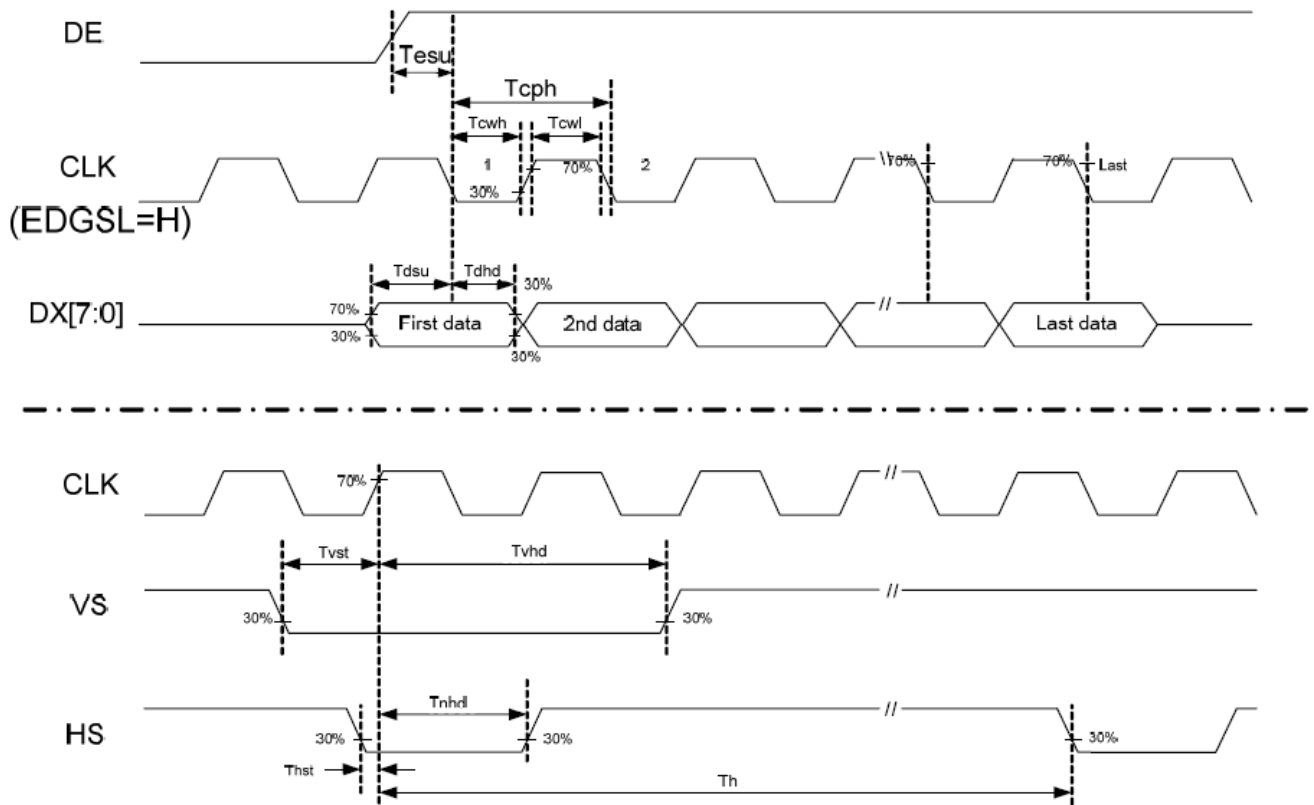
Signal	Parameter	Symbol	Min.	Typ.	Max.	Unit.	Remark
DCLK	CLK frequency	F <sub>CPH</sub>	29.4	33.26	42.48	MHz	
	CLK period	T <sub>CPH</sub>	-	30.06	-	ns	
	CLK pulse duty	T <sub>CWH</sub>	40	50	60	%	
DE	DE period	T <sub>DEH</sub> +T <sub>DEL</sub>	1000	1056	1200	T <sub>CPH</sub>	
	DE pulse width	T <sub>DEH</sub>	-	800	-	T <sub>CPH</sub>	
	DE frame blanking	T <sub>DEB</sub>	10	45	110	T <sub>DEH</sub> +T <sub>DEL</sub>	
	DE frame width	T <sub>DE</sub>	-	480	-	T <sub>DEH</sub> +T <sub>DEL</sub>	
	DE setup time	T <sub>esu</sub>	6	-	-	ns	
Data	Data setup time	T <sub>dsu</sub>	6	-	-	ns	
	Data hold time	T <sub>dhd</sub>	6	-	-	ns	

3.2.2 Timing Characteristic

3.2.2.1 DE and RGB Data Input Timing



3.2.2.2 Clock and Data input waveforms



3.3 Power On/Off Sequence

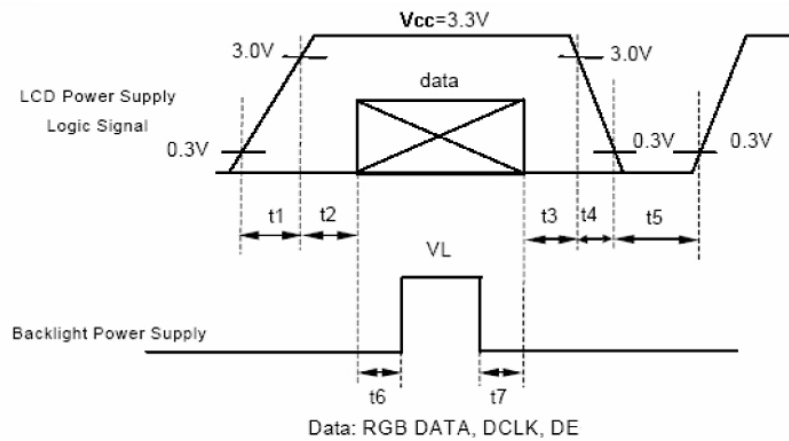
\*1) Power Signal sequence:

$t1 \leq 10ms$  :  $1 \text{ sec} \leq t5$

$50ms \leq t2$  :  $200ms \leq t6$

$0 < t3 \leq 50ms$  :  $200ms \leq t7$

$0 < t4 \leq 10ms$





**3.4 Backlight Unit**

The Backlight system is an edge-lighting type with 30 white LED (Light Emitting Diodes).  
The characteristics of 30 white LEDs are shown in the following tables.

(Ta= Room Temp)

Characteristics	Symbol	Min.	Typ.	Max.	Unit	Note
Forward Voltage	VB	9.3	9.9	10.5	V	
Forward Current	IB	-	200	-	mA	(1)
Power Consumption	P <sub>BL</sub>	-	1980	-	mW	(2)
LED Lifetime	-	50000	-	-	hr	(3)

Note (1) LEDs in 3 series x 10 parallel type.

(2) Where  $IB = 200\text{mA}$ ,  $VB = 9.9$ ,  $P_{BL} = VB \times IB$

(3) The environmental conducted under ambient air flow, at  $Ta=25^{\circ}\text{C}\pm 2^{\circ}\text{C}$ ,  $60\%\text{RH}\pm 5\%$

4. Optical Characteristics

4.1 Optical characteristic of the LCD

The following items are measured under stable conditions. The optical characteristics should be measured in a dark room or equivalent state with the methods.

Measuring equipment: BM-7A

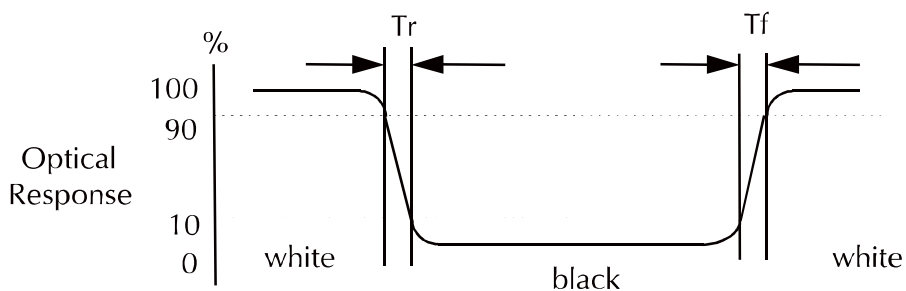
Item	Symbol	Condition	Min	Type	Max	Unit	Note	
Brightness	B		350	440	--	cd/m <sup>2</sup>		
Response Time	T <sub>r</sub>	θ=0°	-	5	10	ms	.	
	T <sub>f</sub>		--	15	20	ms		
Contrast Ratio	CR	At optimized viewing angle	350	400	--	--		
Luminance Uniformity	ΔL		70	75		%		
Color Chromaticity (CIE 1931)	White	W <sub>x</sub>	θ=0° Normal Viewing Angle	0.280	0.330	0.380	--	BM-7A
		W <sub>y</sub>		0.320	0.370	0.420		
Viewing Angle (6H)	Hor.	θ <sub>R</sub>	CR≥10	55	65	--	Degree	
		θ <sub>L</sub>		55	65	--		
	Ver.	θ <sub>U</sub>		45	55	--		
		θ <sub>D</sub>		55	65	--		

a. Test equipment setup

After stabilizing and leaving the panel alone shall be warmed up for the stable operation of LCM, the measurement should be executed. Measurement should be executed in a stable, windless, and dark room. Optical specifications are measured by Topcon BM-7(fast) with a viewing angle of 2° at a distance of 50cm and normal direction.

b. Definition of response time: Tr and Tf

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".

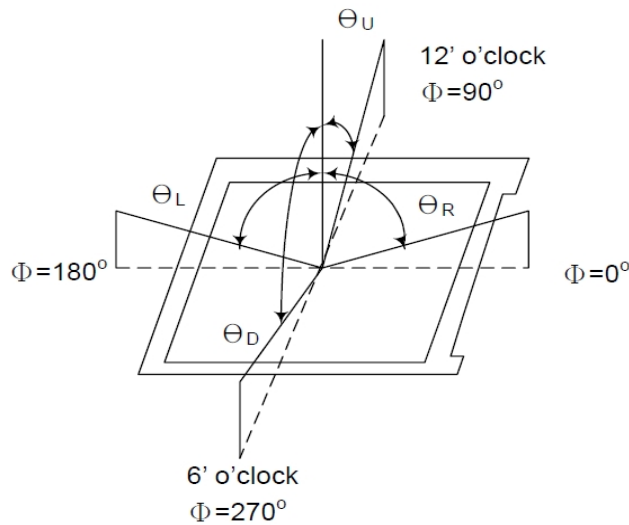


c. Definition of contrast ratio:

$$\text{Contrast Ratio (CR)} = \frac{\text{Brightness measured when LCD is at "white state"}}{\text{Brightness measured when LCD is at "black state"}}$$

d. Measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.

e. View Angle



f. Definition of Luminance of White: Luminance of white at the center points

Light Source of Back-Light Unit	LED Type
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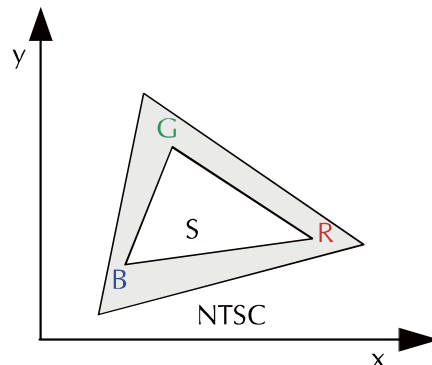
g. Definition of White Uniformity

$$\text{White Uniformity} = \frac{\text{Min. luminance of white among 9-points}}{\text{Max. luminance of white among 9-points}} \times 100\%$$

h. The definition of Color Gamut -Color Chromaticity CIE 1931

Color coordinate of white & red, green, blue at center point.

Color Gamut : NTSC(%) = ( RGB Triangle Area / NTSC Triangle Area ) x 100



**5. I/O Terminal****5.1 Pin Assignment** (connector Part No: JAE FA5B040HP1 or equivalent.)

Pin No.	Symbol	I/O	Function	Remark
1	VCC	P	Power Supply +3.3V	
2	VCC	P	Power Supply +3.3V	
3	VCC	P	Power Supply +3.3V	
4	VCC	P	Power Supply +3.3V	
5	NC	-	NO Connect	
6	DE	I	Data Enable signal	
7	VSS	P	Ground	
8	NC	-	NO Connect	
9	VSS	P	Ground	
10	NC	-	NO Connect	
11	VSS	P	Ground	
12	B5	I	Blue data signal (MSB)	
13	B4	I	Blue data signal	
14	B3	I	Blue data signal	
15	VSS	P	Ground	
16	B2	I	Blue data signal	
17	B1	I	Blue data signal	
18	B0	I	Blue data signal (LSB)	
19	VSS	P	Ground	
20	G5	I	Green data signal (MSB)	
21	G4	I	Green data signal	
22	G3	I	Green data signal	
23	VSS	P	Ground	
24	G2	I	Green data signal	
25	G1	I	Green data signal	
26	G0	I	Green data signal (LSB)	
27	VSS	P	Ground	
28	R5	I	Red data signal (MSB)	
29	R4	I	Red data signal	
30	R3	I	Red data signal	
31	VSS	P	Ground	
32	R2	I	Red data signal	
33	R1	I	Red data signal	
34	R0	I	Red data signal (LSB)	
35	NC	-	NO Connect	
36	VSS	P	Ground	
37	VSS	P	Ground	
38	DCLK	I	Data Clock	
39	VSS	P	Ground	
40	VSS	P	Ground	

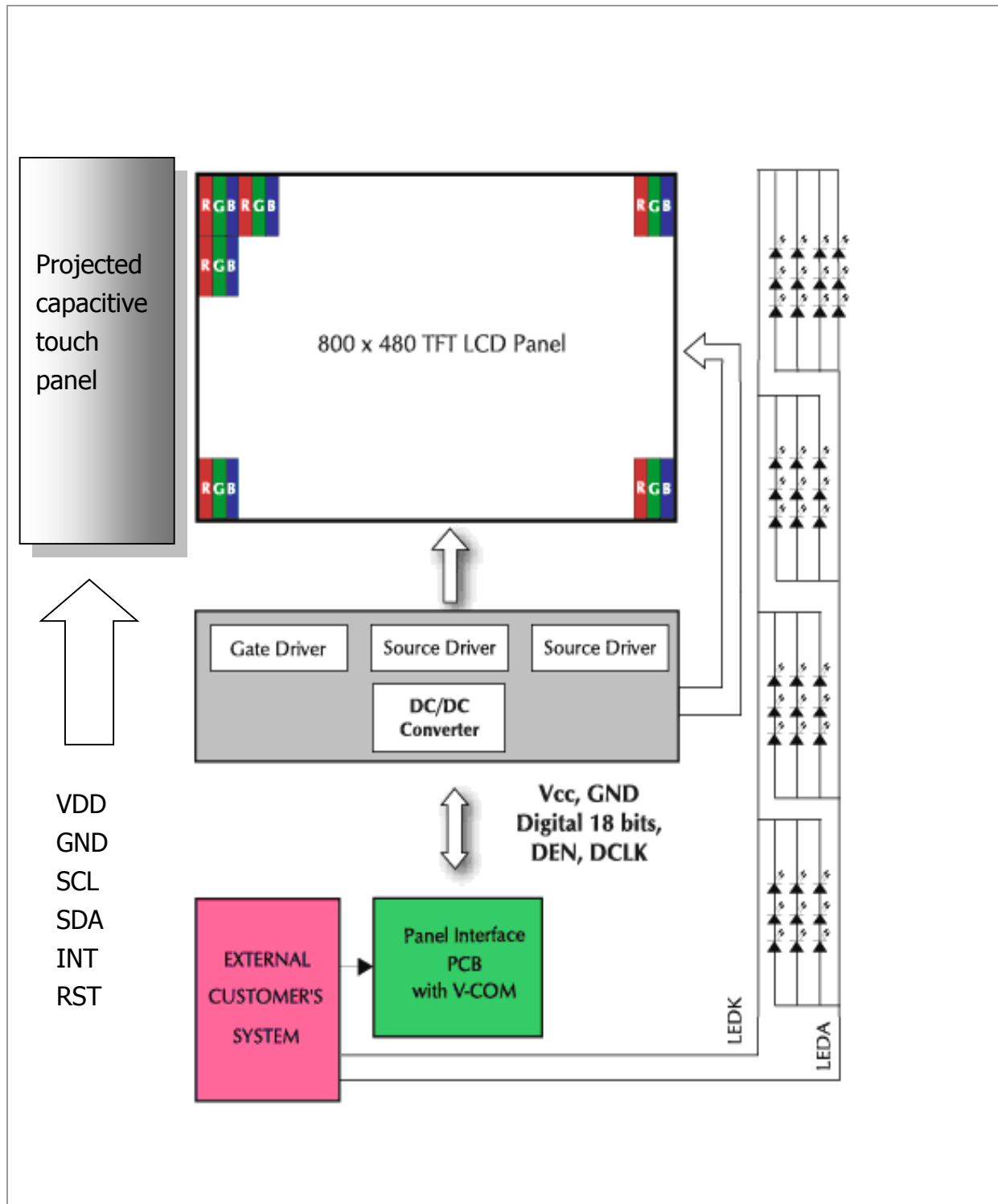
I: Input, P: Power Notes:

- 1) NC Pin must be retained; this pin can't contact VSS or other signal.
- 2) VSS Pin must ground contact, cannot be floating.

**5.2 Backlight Unit** (Connector Part No: JST: BHSR-02VS-01(N) or equivalent.)

Pin No.	Symbol	Function	Remark
1	LEDA	Power Supply for LED backlight	RED
2	LEDK	GND for LED backlight	BLACK

**5.3 Block Diagram**



6. Displayed Color and Input Data

	Color & Gray Scale	Data Signal																	
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	B0
Basic Color	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Red	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(1)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	Red(2)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Red(31)	0	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Red(62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red(63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
Green	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Green(1)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	Green(2)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Green(31)	0	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Green(62)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Green(63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
Blue	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue(1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	Blue(2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Blue(31)	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1
	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:	:
	Blue(62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	Blue(63)	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1

0 : Low level voltage, 1 :High level voltage

Each basic color can be displayed in 64 gray scales from 6 bit data signals. With the combination of total 18 bit data signals, the 262,144-color display can be achieved on the screen.

## 7. Projected capacitive touch Screen Panel Specifications

## 7.1 Touch Panel

Item	Specification	Unit
Screen Size	7.0 Inches	Diagonal
Type	Transparent Type Projected Capacitive Touch Panel	--
Input Mode	Human's Finger	--
Sensor Active Area	154.40 × 93.40	mm
Interface	I2C	--
Cover Glass Pencil-Hardness	6H (min) by JIS K5400	--
IC Solution	IC : ILI2211	

## 7.2 DC Characteristics

## 7.2.1 Power Supply

Item	Symbol	Min	Typ.	Max	Unit
System power supply voltage	VDD	2.8	3.3	3.6	V
Charge pump power supply voltage	VDD3	2.8	3.3	3.6	V
System I/O supply voltage	VDDIO	1.8	3.3	3.6	V
$\overline{RSTN}$ slew rate	V/T <sub>slew</sub>	10			V/mS

## 7.2.2 DC Characteristics

Item	Symbol	Min	Typ.	Max	Unit	Condition
Input high voltage	V <sub>IH</sub>	0.7*VDDIO	—	VDDIO	V	
Input low voltage	V <sub>IL</sub>	-0.3	—	0.3*VDDIO	V	
Output high voltage	V <sub>OH</sub>	2.8	3.3	3.6	V	VDDIO=VDD
		1.65	1.8	1.95		VDDIO=1.8V or Floating
Output low voltage	V <sub>OL</sub>	0	—	0.3	V	
Input leakage current	I <sub>I</sub>	—	1	—	μA	
I <sup>2</sup> C Pull-high/low impedance	R <sub>po</sub>	1.425k	4.7K	7.875k	Ω	Standard mode (*1)
		1.425k	1.5k	1.575k	Ω	Fast mode (*1)
Operation mode current	I <sub>Op</sub>	—	TBD	—	mA	(*2)
Standby current	I <sub>Idle</sub>	—	TBD	—	mA	(*2)
Sleeping current	I <sub>Sleep</sub>	—	100	—	μA	

\*1. The pull high/low impedance was defined under C<sub>b</sub> (total capacitance load for each SDA/SCL lines) 400pF for standard mode and 300pF for fast mode. If C<sub>b</sub> smaller than 400pF/300pF, I2C circuit can chose higher impedance for saving sink power. The Min. impedance was defined under I<sub>d</sub> (sink current) of 3mA. All the above condition was defined with internal pull high impedance of 4.7k to 5.3k.

\*2. The power consumption depends on sensor loading condition.

7.2.3 AC Characteristics of the SDA and SCL on I2C interface

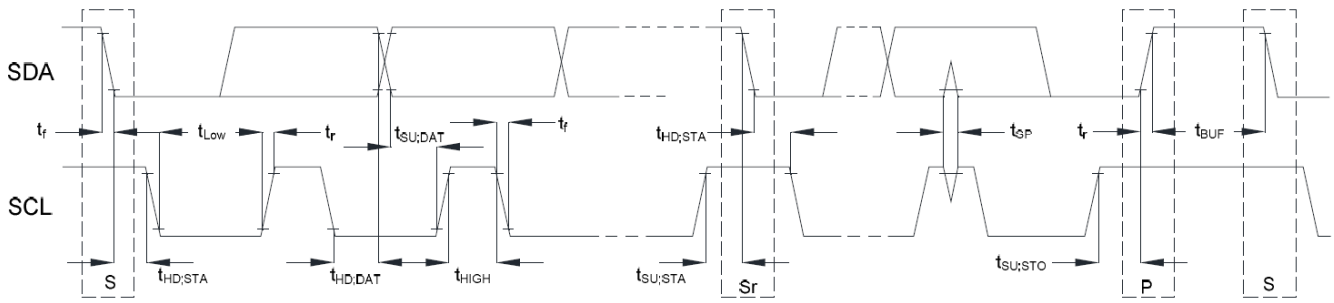


Figure 7-1: The timing of I2C Interface

7.2.4 Characteristics of the SDA and SCL bus lines

Symbol	Parameter	100KHz			400KHz		
		Min	Max	Unit	Min	Max	Unit
f <sub>SCL</sub>	SCL clock frequency	0	100	kHz	0	400	KHz
t <sub>HD:STA</sub>	Hold time (repeated) START condition. After this period, the first clock pulse is generated	4.0	–	μs	0.6	–	μs
t <sub>LOW</sub>	LOW period of the SCL clock	4.7	–	μs	1.3	–	μs
t <sub>HIGH</sub>	HIGH period of the SCL clock	4.0	–	μs	0.6	–	μs
t <sub>SU:STA</sub>	Set-up time for a repeated START condition	4.7	–	μs	0.6	–	μs
t <sub>HD:DAT</sub>	Data hold time	0	3.45	μs	0	0.9	μs
t <sub>SU:DAT</sub>	Data set-up time	250	–	ns	100	–	ns
t <sub>r</sub>	Rise time of both SDA and SCL signals	–	1000	ns	–	300	ns
t <sub>f</sub>	Fall time of both SDA and SCL signals	–	300	ns	–	300	ns
t <sub>SU:STO</sub>	Set-up time for STOP condition	4.0	–	μs	0.6	–	μs
t <sub>BUF</sub>	Bus free time between a STOP and START condition	4.7	–	μs	1.3	–	μs

7.3 Pin Assignments and Definitions.

Item	Name	I/O	Unit
1	VDD	P	Power supply 3.3V
2	GND	P	Ground
3	SCL	I	I2C Clock
4	SDA	I/O	I2C Data
5	INT	I	Interrupt request to the host
6	RST	I	External Reset, active low



**8. Reliability Condition**

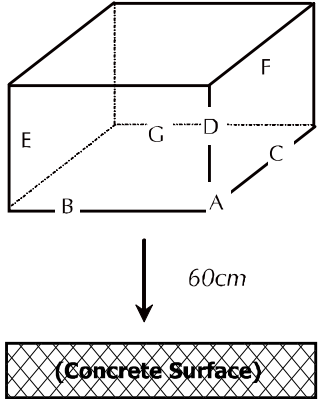
No change on display and in operation under the following test condition.

Condition: Unless otherwise specified, tests will be conducted under the following condition.

Temperature: 20°C±5°C.

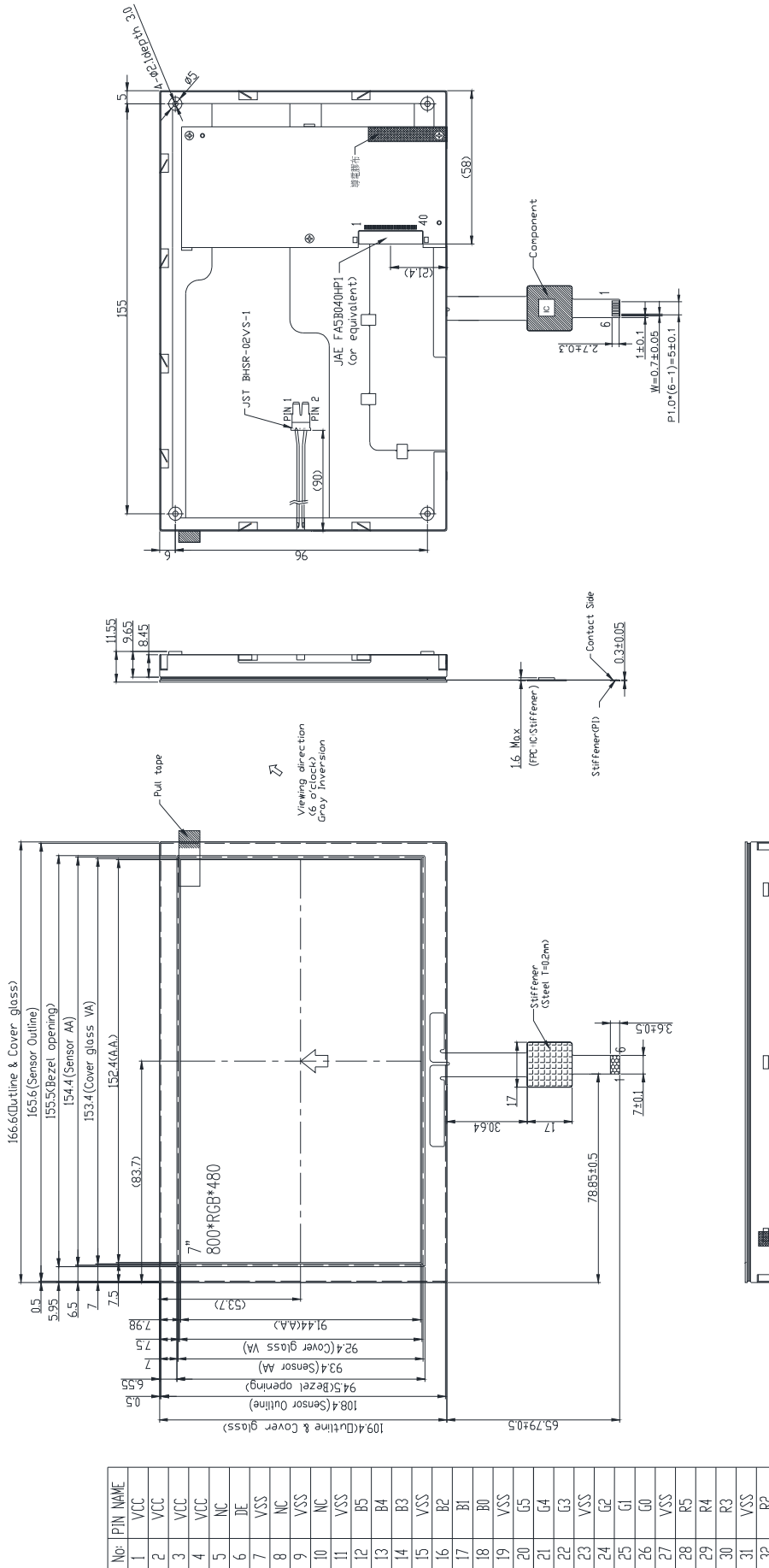
Humidity: 65%±5%RH.

Tests will be not conducted under functioning state.

No.	Parameter	Condition	Notes
1	High Temperature Operating	+70°C±2°C, 240hrs (Operation state).	
2	Low Temperature Operating	-20°C±2°C, 240hrs (Operation state).	1
3	High Temperature Storage	+80°C±2°C, 240hrs.	2
4	Low Temperature Storage	-30°C±2°C, 240hrs.	1,2
5	High Temperature and High Humidity Operation Test	+60°C±2°C, 90%, 240hrs.	1,2
6	Vibration Test	Total fixed amplitude: 1.5mm. Vibration Frequency: 10~55Hz. One cycle 60 seconds to 3 direction of X, Y, Z each 15 minutes.	3
7.	Drop Test	To be measured after dropping from 60cm high on the concrete surface in packing state.  <i>Dropping method corner dropping:</i> <i>A corner: Once edge dropping.</i> <i>B, C, D edge: Once face dropping.</i> <i>E, F, G face: Once.</i>	

- Notes:
1. No dew condensation to be observed.
  2. The function test shall be conducted after 4 hours storage at the normal temperature and humidity after removed from the test chamber.
  3. Vibration test will be conducted to the product itself without putting I in a container.

9. Dimensional Outlines



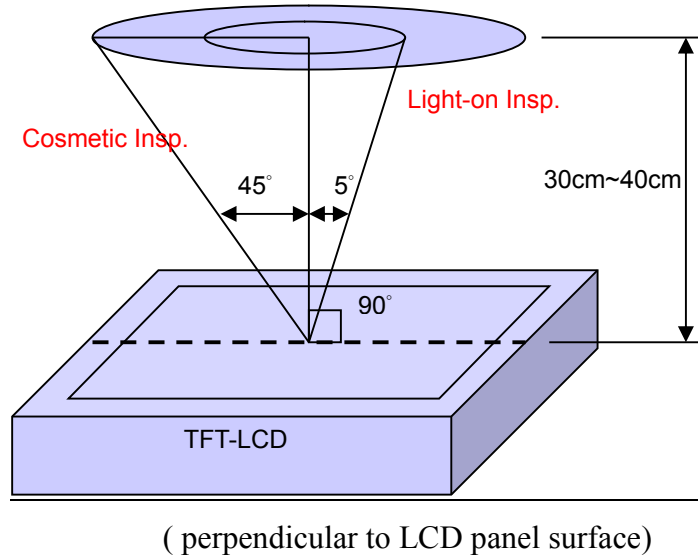
CTP connector:molex 52271-0679 or equivalent

10. Incoming Inspection Standards

10.1 Inspection and Environment Conditions

10.1.1 Inspection Conditions:

- (1) Inspection Distance: 35 cm±5cm
- (2) View Angle : Light-on Inspection Angle : ±5°  
Cosmetic Inspection Angle : ±45°



10.1.2 Environment Conditions:

Ambient Temperature		23°C±5°C
Ambient Humidity		55±10%RH
Ambient Illumination	Cosmetic Inspection	more than 600 Lux
	Functional Inspection	300~500 Lux

10.1.3 Sampling Conditions:

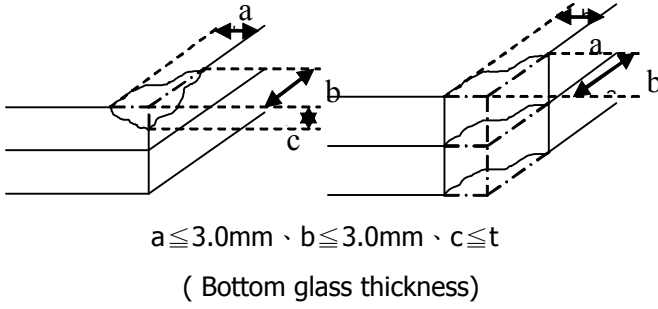
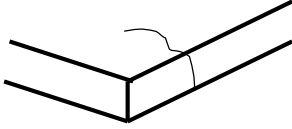
- (1) Lot Size: Quantity of shipment lot per model
- (2) Sampling Method:

Sampling Plan		MIL-STD-105E
		Normal Inspection, Single Sampling
		Level II
AQL	Major Defect	1.0%
	Minor Defect	1.5%

- (3) The classification of Major(MA) and Minor(MI) defects is shown as 3. Inspection Criteria.

10.1.4 Inspection Criteria

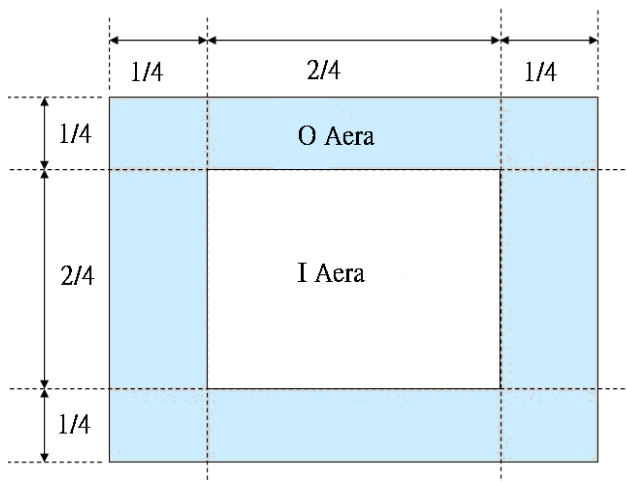
10.1.4.1 Cosmetic Inspection(Panel):

Item	Judgment Criteria	Classification
Chipping on Panel	 <p><math>a \leq 3.0\text{mm} \cdot b \leq 3.0\text{mm} \cdot c \leq t</math> ( Bottom glass thickness)</p>	MA
Scratch on Panel *Note-2	<p><math>W \leq 0.05\text{mm}</math> or <math>L &lt; 5\text{mm}</math>: Ignored  <math>0.05\text{mm} &lt; W \leq 0.1\text{mm}</math> and <math>L \leq 5\text{mm}</math>: <math>N \leq 5</math>  <math>W &gt; 0.1\text{mm}</math> or <math>L &gt; 5\text{mm}</math>: Not allowed</p>	MI
Bubble or Dent on Panel *Note-3	<p><math>D \leq 0.2\text{mm}</math>: Ignored  <math>0.2\text{mm} &lt; D \leq 0.3\text{mm}</math>: <math>N \leq 5</math>  <math>D &gt; 0.3\text{mm}</math>: Not allowed</p>	MI
Panel Crack	 <p>Not Allowed crack</p>	MA
Bezel Deformation	Obvious deformation is not allowed.	MI
Bezel Oxidation	Not allowed if it rusts continuously over 1 cm (It is out of warranty with rusted tin plate)	MI
Bezel Scratch	$L \leq 20\text{mm}$ , $W \leq 0.2$ , $N \leq 3$	MI
Metal Squash Dent /Flange(Front Side)	$D(W) \leq 1, L \leq 3, N \leq 3;$	MI
B/L High Voltage Wire Denudation	Not allowed	MA
Polarizer flaw or leak out resin	Defect is defined as the active area.	MI
Outline Dimension	Must in Spec, refer to related product spec.	MI

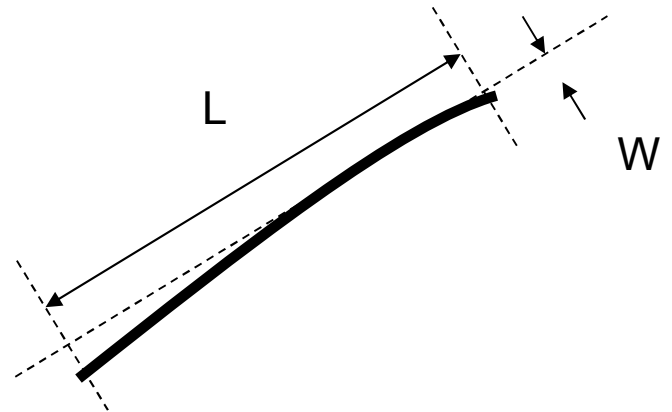
10.1.4.2 Functional Inspection:

Item	Judgment Criteria			Classification	
	Area(Note1)	I	O		
Point Defect	Bright dot	Random	2		MI
		2 dots adjacent	0	0	
		3 dots adjacent or more	0	0	
	Dark dot	Random	3		
		2 dots adjacent	1		
		3 dots adjacent or more	0	0	
	Total Dot Defect		5		
	Distance	Distance between Bright and Bright dot	$L \geq 5\text{mm}$		
		Distance between Bright and Dark dot	$L \geq 5\text{mm}$		
		Distance between Dark dot	$L \geq 5\text{mm}$		
(1) It is defined as Point Defect if defect area > 0.5dot (2) It is ignored if defect area $\leq 0.5\text{dot}$ (3) Weak point defect will be defined as Bright Dot if it can be observed through ND filter 5%( Full Screen Black Inspection)					
Line Defect	Obvious vertical or horizontal line defect is not allowed.			MA	
Mura	Not allowed if it can be observed through ND Filter 5 %			MI	
Foreign Material in spot shape *Note-3	$D \leq 0.2\text{mm}$ : Ignored $0.2\text{mm} < D \leq 0.5\text{mm}$ : $N \leq 8$ $D > 0.5\text{mm}$ : Not allowed			MI	
Foreign Material in line or spiral shape *Note-4	$W \leq 0.05\text{mm}$ or $L \leq 5\text{mm}$ : Ignored $0.05\text{mm} < W \leq 0.2\text{mm}$ and $L 1.0\text{mm} \leq 5\text{mm}$ : $N \leq 8$ $W > 0.2\text{mm}$ or $L > 5\text{mm}$ : Not allowed			MI	
Display Function Abnormal	No Malfunction can be allowed			MA	

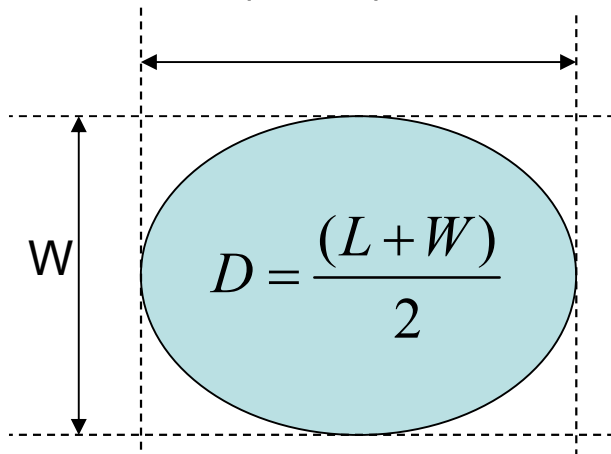
Note-1 : I/O Area Definition



Note-2 : Polarizer Scratch



Note-3 : Spot Foreign Material  
( $W \geq L / 4$ )



Note-4 : Line or Spiral Foreign Material  
( $W < L / 4$ )

