

## Data Sheet

## Specific Lighting LTW-2835AZLXX Series

## 1. Description

The LiteON 2835 Product series is a wide beam angle standard-dimension package, combining the lifetime and reliability advantages of Light Emitting Diodes with the brightness of conventional lighting. It gives you total design freedom and unmatched brightness, creating a new opportunities for solid state lighting to displace conventional lighting technologies.

### 1.1Features

- Package in 8 mm tape on 7 " diameter reels.
- Compatible with automatic placement equipment.
- Compatible with infrared and vapor phase reflow solder process.
- EIA STD package.
- I.C. compatible.
- Meet green product and Pb-free(According to RoHS)


### 1.2 Available Part Numbers

| CCT | Part No. |
| :---: | :---: |
| 2700 K | LTW-2835AZL27 |
| 3000 K | LTW-2835AZL30 |
| 3500 K | LTW-2835AZL35 |
| 4000 K | LTW-2835AZL40 |
| 5000 K | LTW-2835AZL50 |
| 5700 K | LTW-2835AZL57 |
| 6500 K | LTW-2835AZL65 |

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## 2. Outline Dimensions



| Part No. | Lens Color | Source Color |
| :---: | :---: | :---: |
| LTW-2835AZL27 |  |  |
| LTW-2835AZL30 |  |  |
| LTW-2835AZL35 |  |  |
| LTW-2835AZL40 |  |  |
| LTW-2835AZL50 |  | InGaN Blue |
| LTW-2835AZL57 |  |  |
| LTW-2835AZL65 |  |  |

## Notes:

1. All dimensions are in millimeters.
2. Thickness tolerance of copper plate is $\pm 0.02 \mathrm{~mm}$.
3. Thickness tolerance of product is $\pm 0.05 \mathrm{~mm}$.
4. Tolerance is $\pm 0.1 \mathrm{~mm}$ unless otherwise noted.

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3. Absolute Maximum Ratings at $\mathbf{T a}=25^{\circ} \mathrm{C}$

| Parameter | Symbol | Rating | Unit |
| :--- | :---: | :---: | :---: |
| Power Dissipation | $\mathrm{P}_{\mathrm{o}}$ | 594 | mW |
| Continuous Forward Current | $\mathrm{I}_{\mathrm{F}}$ | 180 | mA |
| Pulse Forward Current | $\mathrm{I}_{\mathrm{PF}}$ | 400 | mA |
| Reverse Voltage | $\mathrm{V}_{\mathrm{R}}$ | 5 | V |
| Operating Temperature Range | $\mathrm{T}_{\text {opr }}$ | $-40 \sim+85$ | ${ }^{\circ} \mathrm{C}$ |
| Storage Temperature Range | $\mathrm{T}_{\text {stg }}$ | $-40 \sim+100$ | ${ }^{\circ} \mathrm{C}$ |
| Junction Temperature | Tj | 115 | ${ }^{\circ} \mathrm{C}$ |

## Note:

1. Pulsed Duty $\leq 1 / 10$, Pulse width $\leq 100$ us.
2. Forbid to operating at reverse voltage condition for long
3. It is recommended to follow de-rating curve to use maximum rating to ensure LED can operated normally.

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## 4. Electro-Optical Characteristics at $\mathrm{Ta}=25^{\circ} \mathrm{C}$

4.1 Typical Performance

| Parameter | Symbol | Values |  |  |  |  |  |  |  | Unit | Test |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Correlated Color Temp. | CCT | Typ. | 2700 | 3000 | 3500 | 4000 | 5000 | 5700 | 6500 | K |  |
| Chromaticity Coordinates | x | Typ. | 0.458 | 0.434 | 0.408 | 0.382 | 0.345 | 0.329 | 0.312 | - | $I_{F}=150 \mathrm{~mA}$ |
|  | y | Typ. | 0.410 | 0.403 | 0.392 | 0.380 | 0.355 | 0.342 | 0.328 |  |  |
| Luminous Flux ${ }^{1}$ | $\Phi_{v}$ | Min | 50.0 | 51.5 | 54.5 | 54.5 | 56.0 | 56.0 | 54.5 | Im |  |
|  |  | Typ. | 58.6 | 60.1 | 63.4 | 63.4 | 65.0 | 65.0 | 63.4 |  |  |
|  |  | Max. | 63.5 | 65 | 68.5 | 68.5 | 70 | 70 | 68.5 |  |  |
| Optical Efficacy | $\eta_{\text {opt }}$ | Typ. | 117 | 120 | 126 | 126 | 129 | 129 | 126 | Im/W |  |
| Color Rendering Index | CRI | Min. | 80 |  |  |  |  |  |  | - |  |
| Viewing Angle | $2 \theta_{1 / 2}$ | Typ. | 120 |  |  |  |  |  |  | deg |  |
| Forward Voltage | $V_{F}$ | Min | 3.00 |  |  |  |  |  |  | V |  |
|  |  | Typ. | 3.17 |  |  |  |  |  |  |  |  |
|  |  | Max. | 3.40 |  |  |  |  |  |  |  |  |
| Thermal Resistance (Junction to Solder Point) | $\mathrm{R}_{\text {th-js }}$ | Typ. | 20 |  |  |  |  |  |  | ${ }^{\circ} \mathrm{C} / \mathrm{W}$ |  |
| ESD-Withstand Voltage | ESD | Min | 2 K |  |  |  |  |  |  | HBM | V |

## Notes

1. Luminous flux is the total luminous flux output as measured with an integrating sphere.
2. Iv classification code is marked on each packing bag.
3. The chromaticity coordinates $(x, y)$ is derived from the 1931 CIE chromaticity diagram.
4. Caution in ESD:

Static Electricity and surge damages the LED. It is recommended using a wrist band or anti-electrostatic glove when handling the LED. All devices, equipment and machinery must be properly grounded.
5. CAS140B is the test standard for the chromaticity coordinates ( $x, y$ ) \& Iv
6. The chromaticity coordinates ( $x, y$ ) guarantee should be added $\pm 0.007$ tolerance
7. Ra measurement allowance is $\pm 3$
8. Luminous flux measurement tolerance is $\pm 10 \%$

9 . Forward Voltage measurement tolerance is $\pm 0.1 \mathrm{~V}$

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### 4.2 Forward Current vs. Lumen


4.3 Relative Spectral Power Distribution at Typical Current


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4.4 Radiation Characteristics

4.5 Forward Current vs. Forward Voltage


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### 4.6 Forward Current Derating Curve



### 4.7 Relative Intensity vs. Junction Temperature



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## 5. Binning Definition

5.1 Color Bin

| 2700K ( $1 \mathrm{~F}=150 \mathrm{~mA}$ ) |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Rank | - | X | Y | Rank | - | X | y | Rank | - | X | Y | Rank | - | X | y |
| D11 | 1 | 0.4562 | 0.4260 | D21 | 1 | 0.4625 | 0.4275 | D31 | 1 | 0.4688 | 0.42 .90 | D41 | 1 | 0.4750 | 0.4304 |
|  | 2 | 0.4515 | 0.4168 |  | 2 | 0.4576 | 0.4183 |  | 2 | 0.4636 | 0.4197 |  | 2 | 0.4697 | 0.4211 |
|  | 3 | 0.4576 | 0.4183 |  | 3 | 0.4636 | 0.4197 |  | 3 | 0.4697 | 0.4211 |  | 3 | 0.4758 | 0.4225 |
|  | 4 | 0.4625 | 0.4275 |  | 4 | 0.4688 | 0.4290 |  | 4 | 0.4750 | 0.4304 |  | 4 | 0.4813 | 0.4319 |
|  | 1 | 0.4562 | 0.4260 |  | 1 | 0.4625 | 0.4275 |  | 1 | 0.4688 | 0.4290 |  | 1 | 0.4750 | 0.4304 |
| D12 | 1 | 0.4515 | 0.4168 | D22 | 1 | 0.4576 | 0.4183 | D32 | 1 | 0.4636 | 0.4197 | D42 | 1 | 0.4697 | 0.4211 |
|  | 2 | 0.4468 | 0.4077 |  | 2 | 0.4526 | 0.4090 |  | 2 | 0.4585 | 0.4104 |  | 2 | 0.4644 | 0.4118 |
|  | 3 | 0.4526 | 0.4090 |  | 3 | 0.4585 | 0.4104 |  | 3 | 0.4644 | 0.4118 |  | 3 | 0.4703 | 0.4132 |
|  | 4 | 0.4576 | 0.4183 |  | 4 | 0.4636 | 0.4197 |  | 4 | 0.4697 | 0.4211 |  | 4 | 0.4758 | 0.4225 |
|  | 1 | 0.4515 | 0.4168 |  | 1 | 0.4576 | 0.4183 |  | 1 | 0.4636 | 0.4197 |  | 1 | 0.4697 | 0.4211 |
| D 13 | 1 | 0.4468 | 0.4077 | D23 | 1 | 0.4526 | 0.4090 | D33 | 1 | 0.4585 | 0.4104 | D43 | 1 | 0.4644 | 0.4118 |
|  | 2 | 0.4420 | 0.3985 |  | 2 | 0.4477 | 0.3998 |  | 2 | 0.4534 | 0.4011 |  | 2 | 0.4591 | 0.4025 |
|  | 3 | 0.4477 | 0.3998 |  | 3 | 0.4534 | 0.4011 |  | 3 | 0.4591 | 0.4025 |  | 3 | 0.4648 | 0.4038 |
|  | 4 | 0.4526 | 0.4090 |  | 4 | 0.4585 | 0.4104 |  | 4 | 0.4644 | 0.4118 |  | 4 | 0.4703 | 0.4132 |
|  | 1 | 0.4468 | 0.4077 |  | 1 | 0.4526 | 0.4090 |  | 1 | 0.4585 | 0.4104 |  | 1 | 0.4644 | 0.4118 |
| D 14 | 1 | 0.4420 | 0.3985 | D24 | 1 | 0.4477 | 0.3998 | D34 | 1 | 0.4534 | 0.4011 | D 44 | 1 | 0.4591 | 0.4025 |
|  | 2 | 0.4373 | 0.3893 |  | 2 | 0.4428 | 0.3906 |  | 2 | 0.4483 | 0.3919 |  | 2 | 0.4538 | 0.3931 |
|  | 3 | 0.4428 | 0.3906 |  | 3 | 0.4483 | 0.3919 |  | 3 | 0.4538 | 0.3931 |  | 3 | 0.4593 | 0.3944 |
|  | 4 | 0.4477 | 0.3998 |  | 4 | 0.4534 | 0.4011 |  | 4 | 0.4591 | 0.4025 |  | 4 | 0.4648 | 0.4038 |
|  | 1 | 0.4420 | 0.3985 |  | 1 | 0.4477 | 0.3998 |  | 1 | 0.4534 | 0.4011 |  | 1 | 0.4591 | 0.4025 |



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| 3000 K ( (FF $=150 \mathrm{~mA}$ ) |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Rank | - | x | y | Rank | - | X | y | Rank | - | X | y | R ank | - | x | y |
| E 11 | 1 | 0.4299 | 0.4165 | E21 | 1 | 0.4365 | 0.4189 | E31 | 1 | 0.4431 | 0.4213 | E41 | 1 | 0.4496 | 0.4236 |
|  | 2 | 0.4261 | 0.4077 |  | 2 | 0.4324 | 0.4100 |  | 2 | 0.4388 | 0.4123 |  | 2 | 0.4451 | 0.4146 |
|  | 3 | 0.4324 | 0.4100 |  | 3 | 0.4388 | 0.4123 |  | 3 | 0.4451 | 0.4146 |  | 3 | 0.4515 | 0.4168 |
|  | 4 | 0.4365 | 0.4189 |  | 4 | 0.4431 | 0.4213 |  | 4 | 0.4496 | 0.4236 |  | 4 | 0.4562 | 0.4260 |
|  | 1 | 0.4299 | 0.4165 |  | 1 | 0.4365 | 0.4189 |  | 1 | 0.4431 | 0.4213 |  | 1 | 0.4496 | 0.4236 |
| E 12 | 1 | 0.4261 | 0.4077 | E22 | 1 | 0.4324 | 0.4100 | E 32 | 1 | 0.4388 | 0.4123 | E42 | 1 | 0.4451 | 0.4146 |
|  | 2 | 0.4223 | 0.3990 |  | 2 | 0.4284 | 0.4011 |  | 2 | 0.43 .45 | 0.4033 |  | 2 | 0.4406 | 0.4055 |
|  | 3 | 0.4284 | 0.4011 |  | 3 | 0.4345 | 0.4033 |  | 3 | 0.4406 | 0.4055 |  | 3 | 0.4468 | 0.4077 |
|  | 4 | 0.4324 | 0.4100 |  | 4 | 0.4388 | 0.4123 |  | 4 | 0.4451 | 0.4146 |  | 4 | 0.4515 | 0.4168 |
|  | 1 | 0.4261 | 0.4077 |  | 1 | 0.4324 | 0.4100 |  | 1 | 0.4388 | 0.4123 |  | 1 | 0.4451 | 0.4146 |
| E 13 | 1 | 0.4223 | 0.3990 | E23 | 1 | 0.4284 | 0.4011 | E33 | 1 | 0.4345 | 0.4033 | E43 | 1 | 0.4406 | 0.4055 |
|  | 2 | 0.4185 | 0.3902 |  | 2 | 0.4244 | 0.3923 |  | 2 | 0.4303 | 0.3943 |  | 2 | 0.4361 | 0.3964 |
|  | 3 | 0.4244 | 0.3923 |  | 3 | 0.4303 | 0.3943 |  | 3 | 0.4361 | 0.3964 |  | 3 | 0.4420 | 0.3985 |
|  | 4 | 0.4284 | 0.4011 |  | 4 | 0.4345 | 0.4033 |  | 4 | 0.4406 | 0.4055 |  | 4 | 0.4468 | 0.4077 |
|  | 1 | 0.4223 | 0.3980 |  | 1 | 0.4284 | 0.4011 |  | 1 | 0.4345 | 0.4033 |  | 1 | 0.4406 | 0.4055 |
| E 14 | 1 | 0.4185 | 0.3902 | E24 | 1 | 0.4244 | 0.3923 | E34 | 1 | 0.4303 | 0.3943 | E44 | 1 | 0.4361 | 0.3964 |
|  | 2 | 0.4147 | 0.3814 |  | 2 | 0.4204 | 0.38:34 |  | 2 | 0.4260 | 0.3854 |  | 2 | 0.4317 | 0.3873 |
|  | 3 | 0.4204 | 0.3834 |  | 3 | 0.4260 | 0.3854 |  | 3 | 0.4317 | 0.3873 |  | 3 | 0.4373 | 0.3893 |
|  | 4 | 0.4244 | 0.3923 |  | 4 | 0.4303 | 0.3943 |  | 4 | 0.4361 | 0.3964 |  | 4 | 0.4420 | 0.3985 |
|  | 1 | 0.4185 | 0.3902 |  | 1 | 0.4244 | 0.3923 |  | 1 | 0.4303 | 0.3943 |  | 1 | 0.4361 | 0.3984 |



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| $3500 \mathrm{~K}($ (1F $=150 \mathrm{~mA})$ |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Rank | - | X | y | Rank | - | x | y | Rank | - | X | Y | Rank | - | X | y |
| F11 | 1 | 0.3996 | 0.4015 | F21 | 1 | 0.4072 | 0.4053 | F31 | 1 | 0.4148 | 0.4090 | F41 | 1 | 0.4223 | 0.4128 |
|  | 2 | 0.3969 | 0.3934 |  | 2 | 0.4042 | 0.3970 |  | 2 | 0.4115 | 0.4006 |  | 2 | 0.4188 | 0.4041 |
|  | 3 | 0.4042 | 0.3970 |  | 3 | 0.4115 | 0.4006 |  | 3 | 0.4188 | 0.4041 |  | 3 | 0.4261 | 0.4077 |
|  | 4 | 0.4072 | 0.4053 |  | 4 | 0.4148 | 0.4090 |  | 4 | 0.4223 | 0.4128 |  | 4 | 0.4299 | 0.4165 |
|  | 1 | 0.3996 | 0.4015 |  | 1 | 0.4072 | 0.4053 |  | 1 | 0.4148 | 0.4090 |  | 1 | 0.4223 | 0.4128 |
| F12 | 1 | 0.3969 | 0.3934 | F22 | 1 | 0.4042 | 0.3970 | F32 | 1 | 0.4115 | 0.4006 | F42 | 1 | 0.4188 | 0.4041 |
|  | 2 | 0.3943 | 0.3853 |  | 2 | 0.4013 | 0.3887 |  | 2 | 0.4083 | 0.3921 |  | 2 | 0.4153 | 0.3955 |
|  | 3 | 0.4013 | 0.3887 |  | 3 | 0.4083 | 0.3921 |  | 3 | 0.4153 | 0.3955 |  | 3 | 0.4223 | 0.3990 |
|  | 4 | 0.4042 | 0.3970 |  | 4 | 0.4115 | 0.4006 |  | 4 | 0.4188 | 0.4041 |  | 4 | 0.4261 | 0.4077 |
|  | 1 | 0.3969 | 0.3934 |  | 1 | 0.4042 | 0.3970 |  | 1 | 0.4115 | 0.4006 |  | 1 | 0.4188 | 0.4041 |
| F13 | 1 | 0.3943 | 0.3853 | F23 | 1 | 0.4013 | 0.3887 | F33 | 1 | 0.4083 | 0.3921 | F43 | 1 | 0.4153 | 0.3955 |
|  | 2 | 0.3916 | 0.3771 |  | 2 | 0.3983 | 0.3804 |  | 2 | 0.4050 | 0.3837 |  | 2 | 0.4118 | 0.3869 |
|  | 3 | 0.3983 | 0.3804 |  | 3 | 0.4050 | 0.3837 |  | 3 | 0.4118 | 0.3869 |  | 3 | 0.4185 | 0.3902 |
|  | 4 | 0.4013 | 0.3887 |  | 4 | 0.4083 | 0.3921 |  | 4 | 0.4153 | 0.3955 |  | 4 | 0.4223 | 0.3990 |
|  | 1 | 0.3943 | 0.3853 |  | 1 | 0.4013 | 0.3887 |  | 1 | 0.4083 | 0.3921 |  | 1 | 0.4153 | 0.3955 |
| F14 | 1 | 0.3916 | 0.3771 | F24 | 1 | 0.3983 | 0.3804 | F34 | 1 | 0.4050 | 0.3837 | F44 | 1 | 0.4118 | 0.3869 |
|  | 2 | 0.3889 | 0.3690 |  | 2 | 0.3954 | 0.3721 |  | 2 | 0.4018 | 0.3752 |  | 2 | 0.4083 | 0.3783 |
|  | 3 | 0.3954 | 0.3721 |  | 3 | 0.4018 | 0.3752 |  | 3 | 0.4083 | 0.3783 |  | 3 | 0.4147 | 0.3814 |
|  | 4 | 0.3983 | 0.3804 |  | 4 | 0.4050 | 0.3837 |  | 4 | 0.4118 | 0.3869 |  | 4 | 0.4185 | 0.3902 |
|  | 1 | 0.3916 | 0.3771 |  | 1 | 0.3983 | 0.3804 |  | 1 | 0.4050 | 0.3837 |  | 1 | 0.4118 | 0.3869 |



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| 4000 K ( $\mathrm{F}=150 \mathrm{~mA}$ ) |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Rank | - | x | y | Rank | - | x | y | Rank | - | x | y | Rank | - | x | y |
| G11 | 1 | 0.3736 | 0.3874 | G21 | 1 | 0.3804 | 0.3917 | G31 | 1 | 0.3871 | 0.3959 | G41 | 1 | 0.3939 | 0.4002 |
|  | 2 | 0.3720 | 0.3800 |  | 2 | 0.3784 | 0.3841 |  | 2 | 0.3849 | 0.3881 |  | 2 | 0.3914 | 0.3922 |
|  | 3 | 0.3784 | 0.3841 |  | 3 | 0.3849 | 0.3881 |  | 3 | 0.3914 | 0.3922 |  | 3 | 0.3979 | 0.3962 |
|  | 4 | 0.3804 | 0.3917 |  | 4 | 0.3871 | 0.3959 |  | 4 | 0.3939 | 0.4002 |  | 4 | 0.4006 | 0.4044 |
|  | 1 | 0.3736 | 0.3874 |  | 1 | 0.3804 | 0.3917 |  | 1 | 0.3871 | 0.3959 |  | 1 | 0.3939 | 0.4002 |
| G12 | 1 | 0.3720 | 0.3800 | G22 | 1 | 0.3784 | 0.3841 | G32 | 1 | 0.3849 | 0.3881 | G42 | 1 | 0.3914 | 0.3922 |
|  | 2 | 0.3703 | 0.3726 |  | 2 | 0.3765 | 0.3765 |  | 2 | 0.3828 | 0.3803 |  | 2 | 0.3890 | 0.3842 |
|  | 3 | 0.3765 | 0.3765 |  | 3 | 0.3828 | 0.3803 |  | 3 | 0.3890 | 0.3842 |  | 3 | 0.3952 | 0.3880 |
|  | 4 | 0.3784 | 0.3841 |  | 4 | 0.3849 | 0.3881 |  | 4 | 0.3914 | 0.3922 |  | 4 | 0.3979 | 0.3962 |
|  | 1 | 0.3720 | 0.3800 |  | 1 | 0.3784 | 0.3841 |  | 1 | 0.3849 | 0.3881 |  | 1 | 0.3914 | 0.3922 |
| G13 | 1 | 0.3703 | 0.3726 | G23 | 1 | 0.3765 | 0.3765 | G33 | 1 | 0.3828 | 0.3803 | G43 | 1 | 0.3890 | 0.3842 |
|  | 2 | 0.3687 | 0.3652 |  | 2 | 0.3746 | 0.3689 |  | 2 | 0.3806 | 0.3725 |  | 2 | 0.3865 | 0.3762 |
|  | 3 | 0.3746 | 0.3689 |  | 3 | 0.3806 | 0.3725 |  | 3 | 0.3865 | 0.3762 |  | 3 | 0.3925 | 0.3798 |
|  | 4 | 0.3765 | 0.3765 |  | 4 | 0.3828 | 0.3803 |  | 4 | 0.3890 | 0.3842 |  | 4 | 0.3952 | 0.3880 |
|  | 1 | 0.3703 | 0.3726 |  | 1 | 0.3765 | 0.3765 |  | 1 | 0.3828 | 0.3803 |  | 1 | 0.3890 | 0.3842 |
| G14 | 1 | 0.3687 | 0.3652 | G24 | 1 | 0.3746 | 0.3689 | G34 | 1 | 0.3806 | 0.3725 | G44 | 1 | 0.3865 | 0.3762 |
|  | 2 | 0.3670 | 0.3578 |  | 2 | 0.3727 | 0.3613 |  | 2 | 0.3784 | 0.3647 |  | 2 | 0.3841 | 0.3682 |
|  | 3 | 0.3727 | 0.3613 |  | 3 | 0.3784 | 0.3647 |  | 3 | 0.3841 | 0.3682 |  | 3 | 0.3898 | 0.3716 |
|  | 4 | 0.3746 | 0.3689 |  | 4 | 0.3806 | 0.3725 |  | 4 | 0.3865 | 0.3762 |  | 4 | 0.3925 | 0.3798 |
|  | 1 | 0.3687 | 0.3652 |  | 1 | 0.3746 | 0.3689 |  | 1 | 0.3806 | 0.3725 |  | 1 | 0.3865 | 0.3762 |



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| 5000 K ( IF $=150 \mathrm{~mA}$ ) |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Rank | - | X | y | Rank | - | X | y | Rank | - | X | V | Rank | - | X | y |
| H11 | 1 | 0.3376 | 0.3616 | H21 | 1 | 0.3420 | 0.3652 | H31 | 1 | 0.3464 | 0.3688 | H41 | 1 | 0.3507 | 0.3724 |
|  | 2 | 0.3374 | 0.3554 |  | 2 | 0.3416 | 0.3589 |  | 2 | 0.3458 | 0.3623 |  | 2 | 0.3500 | 0.3657 |
|  | 3 | 0.3416 | 0.3589 |  | 3 | 0.3458 | 0.3623 |  | 3 | 0.3500 | 0.3657 |  | 3 | 0.3542 | 0.3692 |
|  | 4 | 0.3420 | 0.3652 |  | 4 | 0.3464 | 0.3688 |  | 4 | 0.3507 | 0.3724 |  | 4 | 0.3551 | 0.3760 |
|  | 1 | 0.3376 | 0.3616 |  | 1 | 0.3420 | 0.3652 |  | 1 | 0.3464 | 0.3688 |  | 1 | 0.3507 | 0.3724 |
| H12 | 1 | 0.3374 | 0.3554 | H22 | 1 | 0.3416 | 0.3589 | H32 | 1 | 0.3458 | 0.3623 | H42 | 1 | 0.3500 | 0.3657 |
|  | 2 | 0.3371 | 0.3493 |  | 2 | 0.3412 | 0.3525 |  | 2 | 0.3452 | 0.3558 |  | 2 | 0.3493 | 0.3591 |
|  | 3 | 0.3412 | 0,3525 |  | 3 | 0.3452 | 0.3558 |  | 3 | 0.3493 | 0.3591 |  | 3 | 0,3533 | 0.3624 |
|  | 4 | 0.3416 | 0.3589 |  | 4 | 0.3458 | 0.3623 |  | 4 | 0.3500 | 0.3657 |  | 4 | 0.3542 | 0.3692 |
|  | 1 | 0.3374 | 0.3554 |  | 1 | 0.3416 | 0.3589 |  | 1 | 0.3458 | 0.3623 |  | 1 | 0.3500 | 0.3657 |
| H13 | 1 | 0.3371 | 0.3493 | H23 | 1 | 0.3412 | 0.3525 | H33 | 1 | 0.3452 | 0.3558 | H43 | 1 | 0.3493 | 0.3591 |
|  | 2 | 0.3369 | 0.3431 |  | 2 | 0.3407 | 0.3462 |  | 2 | 0.3446 | 0.3493 |  | 2 | 0.3485 | 0.3524 |
|  | 3 | 0.3407 | 0.3462 |  | 3 | 0.3446 | 0.3493 |  | 3 | 0.3485 | 0.3524 |  | 3 | 0.3524 | 0.3555 |
|  | 4 | 0.3412 | 0.3525 |  | 4 | 0.3452 | 0.3558 |  | 4 | 0.3493 | 0.3591 |  | 4 | 0.3533 | 0.3624 |
|  | 1 | 0.3371 | 0.3493 |  | 1 | 0.3412 | 0.3525 |  | 1 | 0.3452 | 0.3558 |  | 1 | 0.3493 | 0.3591 |
| H14 | 1 | 0.3369 | 0.3431 | H24 | 1 | 0.3407 | 0.3462 | H34 | 1 | 0.3446 | 0.3493 | H44 | 1 | 0.3485 | 0.3524 |
|  | 2 | 0.3366 | 0.3369 |  | 2 | 0.3403 | 0.3399 |  | 2 | 0.3441 | 0.3428 |  | 2 | 0.3478 | 0.3458 |
|  | 3 | 0.3403 | 0.3399 |  | 3 | 0.3441 | 0.3428 |  | 3 | 0.3478 | 0.3458 |  | 3 | 0.3515 | 0.3487 |
|  | 4 | 0.3407 | 0.3462 |  | 4 | 0.3446 | 0.3493 |  | 4 | 0.3485 | 0.3524 |  | 4 | 0.3524 | 0.3555 |
|  | 1 | 0.3369 | 0.3431 |  | 1 | 0.3407 | 0.3462 |  | 1 | 0.3446 | 0.3493 |  | 1 | 0.3485 | 0.3524 |



## Data Sheet

## Specific Lighting LTW-2835AZLXX Series

| $5700 \mathrm{~K}(\mathrm{FF}=150 \mathrm{~mA})$ |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Rank | - | x | Y | Rank | - | x | y | Rank | - | x | y | Rank | - | x | Y |
| J11 | 1 | 0.3207 | 0.3462 | J21 | 1 | 0.3249 | 0.3501 | J31 | 1 | 0.3292 | 0.3539 | J41 | 1 | 0.3334 | 0.3578 |
|  | 2 | 0.3211 | 0.3407 |  | 2 | 0.3251 | 0.34 .44 |  | 2 | 0.3292 | 0.3481 |  | 2 | 0.3333 | 0.3518 |
|  | 3 | 0.3251 | 0.3444 |  | 3 | 0.3292 | 0.3481 |  | 3 | 0.3333 | 0.3518 |  | 3 | 0.3374 | 0.3554 |
|  | 4 | 0.3249 | 0.3501 |  | 4 | 0.3292 | 0.3539 |  | 4 | 0.3334 | 0.3578 |  | 4 | 0.3376 | 0.3616 |
|  | 1 | 0.3207 | 0.3462 |  | 1 | 0.3249 | 0.3501 |  | 1 | 0.3292 | 0.3539 |  | 1 | 0.3334 | 0.3578 |
| $J 12$ | 1 | 0.3211 | 0.3407 | J22 | 1 | 0.3251 | 0.34 .44 | J32 | 1 | 0.3292 | 0.3481 | J42 | 1 | 0.3333 | 0.3518 |
|  | 2 | 0.3215 | 0.3353 |  | 2 | 0.3254 | 0.3388 |  | 2 | 0.3293 | 0.3423 |  | 2 | 0.3332 | 0.3458 |
|  | 3 | 0.3254 | 0.3388 |  | 3 | 0.3293 | 0.34.23 |  | 3 | 0.3332 | 0.3458 |  | 3 | 0.3371 | 0.3493 |
|  | 4 | 0.3251 | 0.3444 |  | 4 | 0.3292 | 0.3481 |  | 4 | 0.3333 | 0.3518 |  | 4 | 0.3374 | 0.3554 |
|  | 1 | 0.3211 | 0.3407 |  | 1 | 0.3251 | 0.3444 |  | 1 | 0.3292 | 0.3481 |  | 1 | 0.3333 | 0.3518 |
| $J 13$ | 1 | 0.3215 | 0.3353 | J23 | 1 | 0.3254 | 0.3388 | J33 | 1 | 0.3293 | 0.3423 | J43 | 1 | 0.3332 | 0.3458 |
|  | 2 | 0.3218 | 0.3298 |  | 2 | 0.3256 | 0.3331 |  | 2 | 0.3293 | 0.3364 |  | 2 | 0.3331 | 0.3398 |
|  | 3 | 0.3256 | 0.3331 |  | 3 | 0.3293 | 0.3364 |  | 3 | 0.3331 | 0.3398 |  | 3 | 0.3369 | 0.3431 |
|  | 4 | 0.3254 | 0.3388 |  | 4 | 0.3293 | 0.3423 |  | 4 | 0.3332 | 0.3458 |  | 4 | 0.3371 | 0.3493 |
|  | 1 | 0.3215 | 0.3353 |  | 1 | 0.3254 | 0.3388 |  | 1 | 0.3293 | 0.3423 |  | 1 | 0.3332 | 0.3458 |
| J14 | 1 | 0.3218 | 0.3298 | J24 | 1 | 0.3256 | 0.3331 | J34 | 1 | 0.3293 | 0.336 .4 | J44 | 1 | 0.3331 | 0.3398 |
|  | 2 | 0.3222 | 0.3243 |  | 2 | 0.3258 | 0.3275 |  | 2 | 0.3294 | 0.3306 |  | 2 | 0.3330 | 0.3338 |
|  | 3 | 0.3258 | 0.3275 |  | 3 | 0.3294 | 0.3306 |  | 3 | 0.3330 | 0.3338 |  | 3 | 0.3366 | 0.3369 |
|  | 4 | 0.3256 | 0.3331 |  | 4 | 0.3293 | 0.3364 |  | 4 | 0.3331 | 0.3398 |  | 4 | 0.3369 | 0.3431 |
|  | 1 | 0.3218 | 0.3298 |  | 1 | 0.3256 | 0.3331 |  | 1 | 0.3293 | 0.336 .4 |  | 1 | 0.3331 | 0.3398 |



## Data Sheet

## Specific Lighting LTW-2835AZLXX Series

| $6500 \mathrm{~K}(\mathrm{FF}=150 \mathrm{~mA})$ |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Rank |  | X | y | Rank |  | x | $y$ | Rank | - | x | y | Rank |  | X | y |
| K 11 | 1 | 0.3028 | 0.3304 | K21 | 1 | 0.3072 | 0.3348 | K31 | 1 | 0.3117 | 0.3393 | K41 | 1 | 0.3161 | 0.3437 |
|  | 2 | 0.3038 | 0.3256 |  | 2 | 0.3081 | 0.3299 |  | 2 | 0.3124 | 0.3341 |  | 2 | 0.3166 | 0.3384 |
|  | 3 | 0.3081 | 0.3299 |  | 3 | 0.3124 | 0.3341 |  | 3 | 0.3166 | 0.3384 |  | 3 | 0.3209 | 0.3426 |
|  | 4 | 0.3072 | 0.3348 |  | 4 | 0.3117 | 0.3393 |  | 4 | 0.3161 | 0.3437 |  | 4 | 0.3205 | 0.3481 |
|  | 1 | 0.3028 | 0.3304 |  | 1 | 0.3072 | 0.3348 |  | 1 | 0.3117 | 0.3393 |  | 1 | 0.3161 | 0.3437 |
| K 12 | 1 | 0.3038 | 0.3256 | K22 | 1 | 0.3081 | 0.3299 | K32 | 1 | 0.3124 | 0.3341 | K42 | 1 | 0.3166 | 0.3384 |
|  | 2 | 0.3048 | 0.3209 |  | 2 | 0.3089 | 0.3249 |  | 2 | 0.3131 | 0.3290 |  | 2 | 0.3172 | 0.3330 |
|  | 3 | 0.3089 | 0.3249 |  | 3 | 0.3131 | 0.3290 |  | 3 | 0.3172 | 0.3330 |  | 3 | 0.3213 | 0.3371 |
|  | 4 | 0.3081 | 0.3299 |  | 4 | 0.3124 | 0.3341 |  | 4 | 0.3166 | 0.3384 |  | 4 | 0.3209 | 0.3426 |
|  | 1 | 0.3038 | 0.3256 |  | 1 | 0,3081 | 0.3299 |  | 1 | 0.3124 | 0.3341 |  | 1 | 0.3166 | 0.3384 |
| K 13 | 1 | 0.3048 | 0.3209 | K23 | 1 | 0.3089 | 0.3249 | K33 | 1 | 0.3131 | 0.3290 | K43 | 1 | 0.3172 | 0.3330 |
|  | 2 | 0.3058 | 0.3161 |  | 2 | 0.3098 | 0.3200 |  | 2 | 0.3138 | 0.3238 |  | 2 | 0.3177 | 0.3277 |
|  | 3 | 0.3098 | 0.3200 |  | 3 | 0.3138 | 0.3238 |  | 3 | 0.3177 | 0.3277 |  | 3 | 0.3217 | 0.3316 |
|  | 4 | 0.3089 | 0.3249 |  | 4 | 0.3131 | 0.3290 |  | 4 | 0.3172 | 0.3330 |  | 4 | 0.3213 | 0.3371 |
|  | 1 | 0.3048 | 0.3209 |  | 1 | 0.3089 | 0.3249 |  | 1 | 0.3131 | 0.3290 |  | 1 | 0.3172 | 0.3330 |
| K 14 | 1 | 0.3058 | 0.3161 | K24 | 1 | 0.3098 | 0.3200 | K34 | 1 | 0.3138 | 0.3238 | K44 | 1 | 0.3177 | 0.3277 |
|  | 2 | 0.3068 | 0.3113 |  | 2 | 0.3106 | 0.3150 |  | 2 | 0.3145 | 0.3187 |  | 2 | 0.3183 | 0.3224 |
|  | 3 | 0.3106 | 0.3150 |  | 3 | 0.3145 | 0.3187 |  | 3 | 0.3183 | 0.3224 |  | 3 | 0.3221 | 0.3261 |
|  | 4 | 0.3098 | 0.3200 |  | 4 | 0.3138 | 0,3238 |  | 4 | 0.3177 | 0.3277 |  | 4 | 0.3217 | 0.3316 |
|  | 1 | 0.3058 | 0.3161 |  | 1 | 0.3098 | 0.3200 |  | 1 | 0.3138 | 0.3238 |  | 1 | 0.3177 | 0.3277 |



## Specific Lighting LTW-2835AZLXX Series

### 5.2 Flux Bin

| 2700 K | Luminous Flux Spec. Table |  |
| :---: | :---: | :---: |
|  | Lumen ( Im ) at $I_{F}=150 \mathrm{~mA}$ |  |
|  | Min | Max |
| IL | 50 | 54.5 |
| LO | 54.5 | 59 |
| OR | 59 | 63.5 |


| 4000 K | Luminous Flux Spec. Table |  |
| :---: | :---: | :---: |
|  | Lumen $(\mathrm{lm})$ at $I_{\mathrm{F}}=150 \mathrm{~mA}$ |  |
|  | Min | Max |
| LO | 54.5 | 59 |
| OR | 59 | 63.5 |
| CK | 63.5 | 68.5 |


| 3000K | Luminous Flux Spec. Table |  |
| :---: | :---: | :---: |
| $\Phi_{v}$ Bin | Lumen $(\mathrm{lm})$ at $I_{F}=150 \mathrm{~mA}$ |  |
|  | Min | Max |
| JM | 51.5 | 56 |
| MP | 56 | 60.5 |
| PS | 60.5 | 65 |


| 5000 K | Luminous Flux Spec. Table |  |
| :---: | :---: | :---: |
|  | Lumen $(\mathrm{lm})$ at $I_{F}=150 \mathrm{~mA}$ |  |
|  | Min | Max |
| MP | 56 | 60.5 |
| PS | 60.5 | 65 |
| CF | 65 | 70 |


| 3500 K | Luminous Flux Spec. Table |  |
| :---: | :---: | :---: |
|  | Lumen $(\mathrm{lm})$ at $I_{F}=150 \mathrm{~mA}$ |  |
|  | Min | Max |
| LO | 54.5 | 59 |
| OR | 59 | 63.5 |
| CK | 63.5 | 68.5 |


| 5700 K | Luminous Flux Spec. Table |  |
| :---: | :---: | :---: |
|  | Lumen $(\mathrm{lm})$ at $I_{F}=150 \mathrm{~mA}$ |  |
|  | Min | Max |
| MP | 56 | 60.5 |
| PS | 60.5 | 65 |
| CF | 65 | 70 |


| 6500K | Luminous Flux Spec. Table |  |
| :---: | :---: | :---: |
| $\Phi_{v}$ Bin | Lumen $(\mathrm{lm})$ at $I_{\text {F }}=150 \mathrm{~mA}$ |  |
|  | Min | Max |
| LO | 54.5 | 59 |
| OR | 59 | 63.5 |
| CK | 63.5 | 68.5 |

Tolerance on each Luminous Flux bin is +/-10\%.

# Specific Lighting LTW-2835AZLXX Series 

### 5.3 Voltage Bin

| $V_{F}$ Spec. Table |  |  |
| :---: | :---: | :---: |
| $V_{F}$ Bin | Forward Voltage (volts) at $I_{F}=150 \mathrm{~mA}$ |  |
|  | Min | Max |
| V1 | 3.0 | 3.1 |
| V2 | 3.1 | 3.2 |
| V3 | 3.2 | 3.3 |
| V4 | 3.3 | 3.4 |

Tolerance on each Forward Voltage bin is +/- 0.1V

## 6. Bin Code List

## Example: V1/LO/K11

| Forward Voltage Rank | Luminous Flux Rank | Color Rank |
| :---: | :---: | :---: |
| V1 | LO | K11 |

## Specific Lighting LTW-2835AZLXX Series

## 7. Reflow Soldering Characteristics

For Reflow Process:

Preheating : $140^{\circ} \mathrm{C} \sim 160^{\circ} \mathrm{C} \pm 5^{\circ} \mathrm{C}$, within 2 minutes.

Operation heating : $260^{\circ} \mathrm{C}$ (Max.) within 10 seconds.(Max)

Gradual Cooling (Avoid quenching).

| Lead solder | Lead-free solder |
| :---: | :---: |
| Pre-heat $\quad 120-150{ }^{\circ} \mathrm{C}$ | Pre-heat $\quad 150-200^{\circ} \mathrm{C}$ |
| Pre-heat time ${ }^{\text {a }}$ (20 sec.Max. | Pre-heat time ${ }^{\text {a }}$ ( 120 sec. Max. |
| Peak Temperature $240^{\circ} \mathrm{C}$ Max. | Peak Temperature $\quad 260^{\circ} \mathrm{C}$ Max. |
| Soldering time condition $\quad 10 \mathrm{sec} . \mathrm{Max}$. | Soldering time condition $\quad 10 \mathrm{sec} . \mathrm{Max}$. |
|  |  |

## Notes:

The encapsulated material of the LEDs is silicone. Therefore the LEDs have a soft surface on the top of package. The pressure to the top surface will be influence to the reliability of the LEDs. Precautions should be taken to avoid the strong pressure on the encapsulated part. So when using the picking up nozzle, the pressure on the silicone resin should be proper.

This product is qualified as Moisture sensitive Level 3 per JEDEC J-STD-020 Precaution when handing this moisture sensitive product is important to ensure the reliability of the product

## Data Sheet

## Specific Lighting LTW-2835AZLXX Series

## 8. Reliability Test

| No | Test item | Test Condition | Duration | Number of <br> Damaged |
| :---: | :---: | :---: | :---: | :---: |
| 1 | Steady State Operating Life of High Temperature (HTOL) | $\mathrm{Ts}=85^{\circ} \mathrm{C}, \mathrm{I}_{\mathrm{F}}=180 \mathrm{~mA}$ | 1000 hrs | 0/20 |
| 2 | Steady State Operating Life of Low Temperature (LTOL) | $\mathrm{Ta}=-40^{\circ} \mathrm{C}, l_{\text {F }}=180 \mathrm{~mA}$ | 1000 hrs | 0/20 |
| 3 | Pulse Wet Operating Life of <br> High Temperature (PWHTOL) | $60^{\circ} \mathrm{C} / 90 \% \mathrm{RH}, I_{\mathrm{F}}=180 \mathrm{~mA}$ <br> 30 mins ON/30min OFF | 500 hrs | 0/20 |
| 4 | High Temperature Storage (HTS) | $100^{\circ} \mathrm{C}$ | 1000 hrs | 0/20 |
| 5 | Low Temperature Storage (LTS) | $-40^{\circ} \mathrm{C}$ | 1000 hrs | 0/20 |
| 6 | Thermal Cycle (TC) | $-40^{\circ} \mathrm{C} \sim 100^{\circ} \mathrm{C}$ <br> 30 min dwell 5 min transfer | 200 cycle | 0/20 |
| 7 | Thermal Shock (TS) | $-40^{\circ} \mathrm{C} \sim 100^{\circ} \mathrm{C}$ <br> 20 min dwell 20sec transfer | 200 cycle | 0/20 |
| 8 | Solder Resistance (SR) | $265^{\circ} \mathrm{C}, 3 \mathrm{X} \mathrm{MSL}$ | 5 sec | 0/20 |
| 9 | Solder Ability (SA) | $245^{\circ} \mathrm{C} 5 \mathrm{sec}, 95 \%$ coverage | 5sec | 0/11 |

Criteria for Judging the Damage

| Item | Symbol | Test Condition | Criteria for Judgment |  |
| :---: | :---: | :---: | :---: | :---: |
|  |  |  | Min. | Max. |
| Forward Voltage | Vf | $I_{F}=$ Typical Current |  | U.S.L. x 1.1 |
| Luminous Flux | Lm | $I_{F}=$ Typical Current | L.S.L. $\times 0.7$ |  |
| CCX\&CCY | x,y | $I_{\text {F }}=$ Typical Current |  | Shift<0.02 |

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## Data Sheet

## Specific Lighting LTW-2835AZLXX Series

## 9. User Guide

## - Cleaning

Do not use unspecified chemical liquid to clean LED they could harm the package. If cleaning is necessary, immerse the LED in ethyl alcohol or isopropyl alcohol at normal temperature for less than one minute.

- Recommend Printed Circuit Board Attachment Pad

- Package Dimensions of Tape



## Data Sheet

## Specific Lighting LTW-2835AZLXX Series

- Package Dimensions of Reel


Note:The toleronces unless mentioned is $\pm 0.1 \mathrm{~mm}$, Unit=mm

Notes:
(1) Quantity : 3,000pcs/Reel
(2) Cumulative Tolerance : Cumulative Tolerance $/ 10$ pitches to be $\pm 0.2 \mathrm{~mm}$
(3) Adhesion Strength of Cover Tape : Adhesion strength to be $0.1-0.7 \mathrm{~N}$ when the cover tape is turned off from the carrier tape at the angle of $10^{\circ}$ to the carrier tape
(4) Package : P/N, Manufacturing data Code No. and quantity to be indicated on a damp proof Package.


| ITEM | Symbol | Specifications (mm) |
| :--- | :---: | :---: |
| Tape width | W | $8.0 \pm 0.2$ |
| Sprocket hole position | E | $1.75 \pm 0.1$ |
| Punch hole position | F | $3.50 \pm 0.1$ |
| Sprocket hole | D0 | $1.50+0.1 /-0$ |
| Sprocket hole pitch | P0 | $4.00 \pm 0.1$ |
| Punch hole pitch | P1 | $4.00 \pm 0.1$ |
| Embossment center | P2 | $2.00 \pm 0.1$ |
| Carrier width | A0 | $3.05 \pm 0.1$ |
| Carrier length | B0 | $3.70 \pm 0.1$ |
| Carrier depth | K0 | $1.05 \pm 0.1$ |
| Reel outside diameter | D | $178 \pm 1$ |
| Reel width | W | $9 \pm 0.1$ |

## Data Sheet

## Specific Lighting LTW-2835AZLXX Series

## 10. Cautions

### 10.1 Application

The LEDs described here are intended to be used for ordinary electronic equipment (such as office equipment, communication equipment and household applications).Consult Liteon's Sales in advance for information on applications in which exceptional reliability is required, particularly when the failure or malfunction of the LEDs may directly jeopardize life or health (such as in aviation, transportation, traffic control equipment, medical and life support systems and safety devices).

### 10.2 Storage

This product is qualified as Moisture sensitive Level 3 per JEDEC J-STD-020 Precaution when handing this moisture sensitive product is important to ensure the reliability of the product.

The package is sealed:
The LEDs should be stored at $30^{\circ} \mathrm{C}$ or less and $90 \%$ RH or less. And the LEDs are limited to use within one year, while the LEDs is packed in moisture-proof package with the desiccants inside.

The package is opened:
The LEDs should be stored at $30^{\circ} \mathrm{C}$ or less and $60 \%$ RH or less. Moreover, the LEDs are limited to solder process within 168hrs. If exceeding the storage limiting time since opened, that we recommended to bake LEDs at $60^{\circ} \mathrm{C}$ at least 24 hrs . To seal the remainder LEDs return to package, it's recommended to be with workable desiccants in original package.

### 10.3 Cleaning

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LED if necessary.

### 10.4 Drive Mode

An LED is a current-operated device. In order to ensure intensity uniformity on multiple LEDs connected in parallel in an application, it is recommended that a current limiting resistor be incorporated in the drive circuit, in series with each LED as shown in Circuit A below
(A) Recommended circuit.


Circuit model A


## Specific Lighting

 LTW-2835AZLXX Series(B) The brightness of each LED might appear different due to the differences in the I-V characteristics of those LEDs.

### 10.5 ESD (Electrostatic Discharge)

Static Electricity or power surge will damage the LED. Suggestions to prevent ESD damage:

- Use of a conductive wrist band or anti-electrostatic glove when handling these LEDs.
- All devices, equipment, and machinery must be properly grounded.
- Work tables, storage racks, etc. should be properly grounded.
- Use ion blower to neutralize the static charge which might have built up on surface of the LED's plastic lens as a result of friction between LEDs during storage and handling.

ESD-damaged LEDs will exhibit abnormal characteristics such as high reverse leakage current, low forward voltage, or "no lightup" at low currents. To verify for ESD damage, check for "light up" and Vf of the suspect LEDs at low currents. The Vf of "good" LEDs should be $>2.0 \mathrm{~V} @ 0.1 \mathrm{~mA}$ for $\operatorname{InGaN}$ product and $>1.4 \mathrm{~V} @ 0.1 \mathrm{~mA}$ for AllnGaP product.

### 10.6 Suggested Checking List:

- Training and Certification

1. Everyone working in a static-safe area is ESD-certified?
2. Training records kept and re-certification dates monitored?

- Static-Safe Workstation \& Work Areas

1. Static-safe workstation or work-areas have ESD signs?
2. All surfaces and objects at all static-safe workstation and within 1 ft measure less than 100V?
3. All ionizer activated, positioned towards the units?
4. Each work surface mats grounding is good?

- Personnel Grounding

1. Every person (including visitors) handling ESD sensitive (ESDS) items wear wrist strap, heel strap or conductive shoes with conductive flooring?
2. If conductive footwear used, conductive flooring also present where operator stand or walk?
3. Garments, hairs or anything closer than 1 ft to ESD items measure less than $100 \mathrm{~V}^{*}$ ?

## Specific Lighting LTW-2835AZLXX Series

4. Every wrist strap or heel strap/conductive shoes checked daily and result recorded for all DLs?
5. All wrist strap or heel strap checkers calibration up to date?

Note: *50V for Blue LED.

- Device Handling

1. Every ESDS items identified by EIA-471 labels on item or packaging?
2. All ESDS items completely inside properly closed static-shielding containers when not at static-safe workstation?
3. No static charge generators (e.g. plastics) inside shielding containers with ESDS items?
4. All flexible conductive and dissipative package materials inspected before reuse or recycle?

- Others

1. Audit result reported to entity ESD control coordinator?
2. Corrective action from previous audits completed?
3. Are audit records complete and on file?

### 10.7 Others:

- Do not put any pressure on the light emitting surface either by finger or any hand tool and do not stack the products. Stress or pressure may cause damage to the wires of the LED array.
- This product is not designed for the use under any of the following conditions, please confirm the performance and reliability are well enough if you use it under any of the following conditions
- Do not use sulfur-containing materials in commercial products including the materials such as seals and adhesives that may contain sulfur.
- Do not put this product in a place with a lot of moisture (over $85 \%$ relative humidity), dew condensation, briny air, and corrosive gas ( $\mathrm{Cl}, \mathrm{H}_{2} \mathrm{~S}, \mathrm{NH}_{3}, \mathrm{SO}_{2}, \mathrm{NO}$, etc.), exposure to a corrosive environment may affect silver plating.
- The appearance and specifications of the product may be modified for improvement without prior notice.

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## Data Sheet

## Specific Lighting LTW-2835AZLXX Series

## Revision History:

## Revision Date:

Last Version:
(Ver -)

| Version | Page | Content of Change | Date <br> Record |
| :---: | :---: | :--- | :---: |
| 1.0 | - | New SPEC | $01 / 06 / 2016$ |
|  |  |  |  |
|  |  |  |  |
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