



**Opto Plus LED Corp.**  
**0.28" SMD Type LED Display**  
**OPS-S2812PG-GW**  
**OPS-S2811PG-GW**

● **FEATURES**

- 0.28 inch (7.0 mm) Digit Height.
- SMD type.
- Low current operation.
- Gray face, White segment.
- RoHS compliant, Pb Free.

● **DESCRIPTION**

The OPS-S2812PG-GW & OPS-S2811PG-GW are 0.28 inch (7.0mm) height Single 7-segment displays.

This device utilizes Pure Green LED chip which are made from InGaN on a Transparent GaN, substrate.

The display has Gray face, White segment.

● **DEVICE**

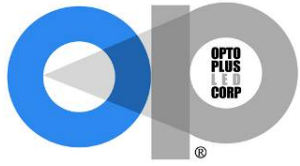
PART NO	DESCRIPTION
OPS-S2812PG-GW	Common Anode
OPS-S2811PG-GW	Common Cathode

**RoHS Compliance**



**Pb free.**





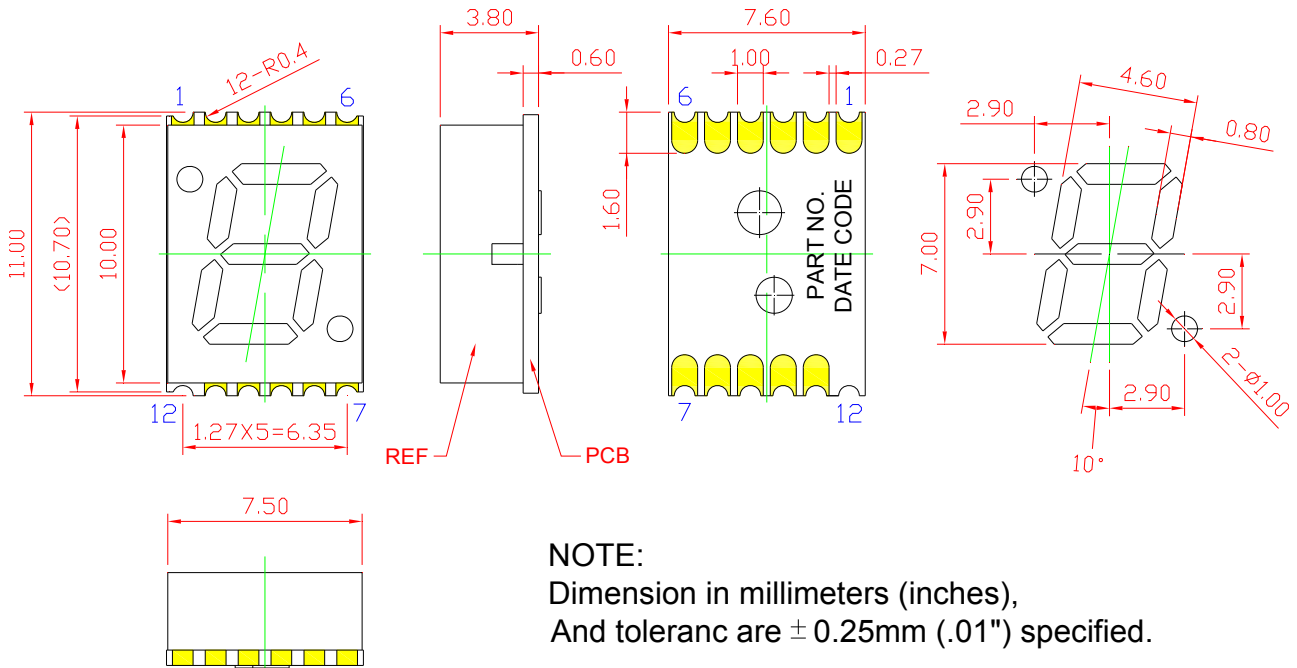
# Opto Plus LED Corp.

## 0.28" SMD Type LED Display

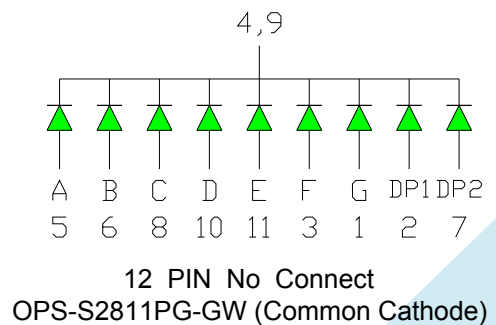
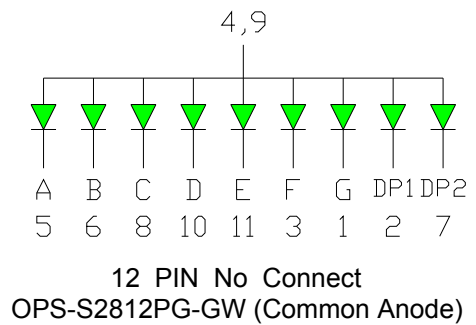
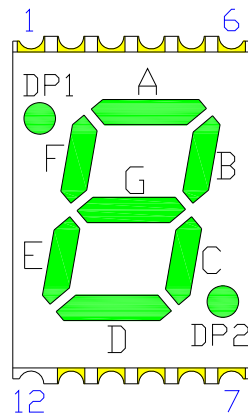
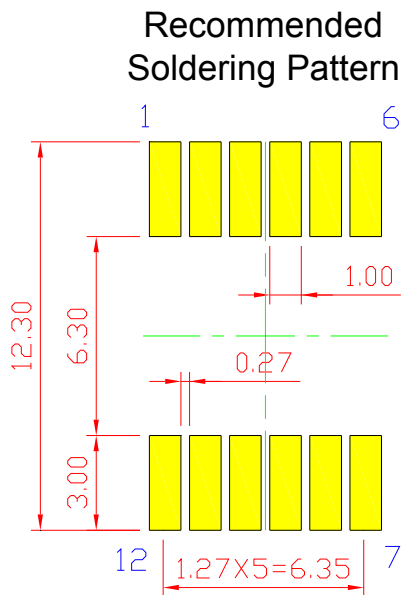
### OPS-S2812PG-GW

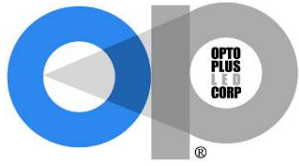
### OPS-S2811PG-GW

#### MECHANICAL DIMENSIONS



#### TYPICAL INTERNAL EQUIVALENT CIRCUIT





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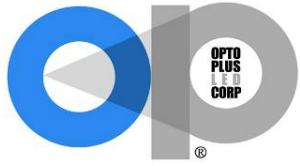
● **PG: PURE GREEN (InGaN/GaN)**

ABSOLUTE MAXIMUM RATING AT Ta=25°C

Parameter	Symbol	Maximum Rating	Unit
Power dissipation	$P_{AD}$	120	mW
Derating liner from 25°C	-	0.3	mA / °C
Continuous forward current	$I_{AF}$	30	mA
Peak current (duty cycle 1/10, 1kHz)	$I_{PF}$	100	mA
Reverse voltage	$V_R$	5	V
Operating temperature	$T_{OPR}$	-40 to +105	°C
Storage temperature	$T_{STG}$	-40 to +105	°C

ELECTRICAL - OPTICAL CHARACTERISTICS AT Ta=25°C

Characteristic	Symbol	Condition	Min.	Type.	Max.	Unit
Forward Voltage, (Per Dice)	$V_F$	$I_F = 20\text{mA}$	-	3.2	4.0	V
Reverse Current, (Per Dice)	$I_R$	$V_R = 8\text{V}$	-	-	10	$\mu\text{A}$
Dominant Wavelength	$\lambda_D$	$I_F = 20\text{mA}$	-	525	-	nm
Luminous Intensity	$I_V$	$I_F = 20\text{mA}$	-	50	-	mcd
Spectral radiation bandwidth	$\Delta\lambda$	$I_F = 20\text{mA}$	-	30	-	nm



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### OPS-S2812PG-GW

### OPS-S2811PG-GW

#### ● PG: PURE GREEN (InGaN/GaN) CURVE

Typical Electro-optical Characteristic Curves  
(25 °C Free Air Temperature Unless Otherwise Specified)

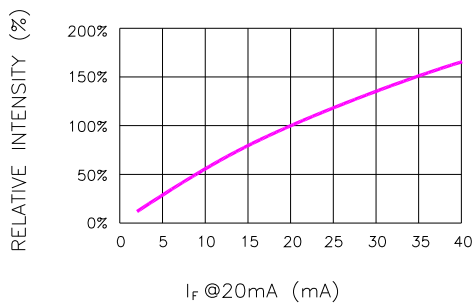


Fig.1 RELATIVE INTENSITY VS. FORWARD CURRENT

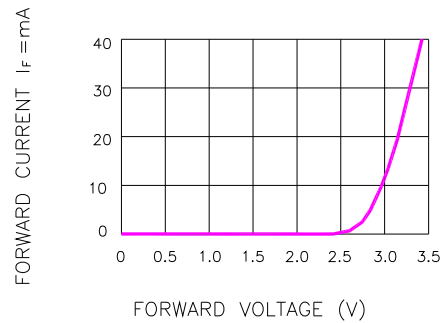


Fig.2 FORWARD CURRENT VS. FORWARD VOLTAGE

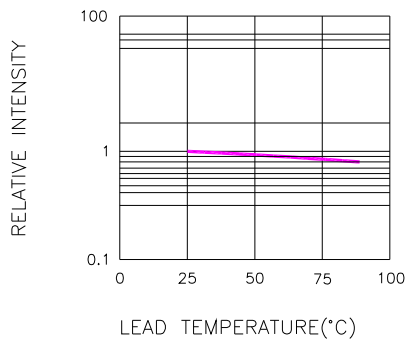


Fig.3 RELATIVE INTENSITY VS. LEAD TEMPERATURE  
(PULSED 20 mA; 300us PULSE, 10ms PERIOD)

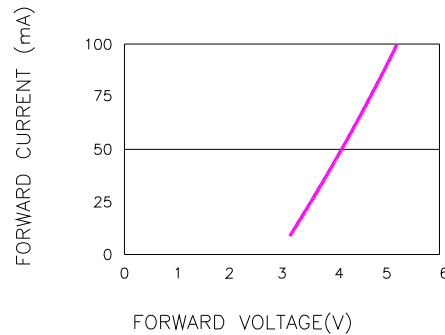


Fig.4 PEAK FORWARD VOLTAGE VS. FORWARD CURRENT  
(100us TEST PULSE, 1% DUTY CYCLE)

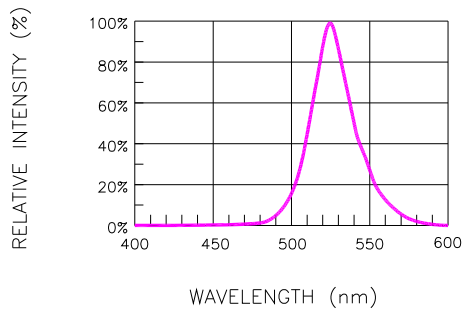


Fig.5 RELATIVE INTENSITY VS. WAVELENGTH

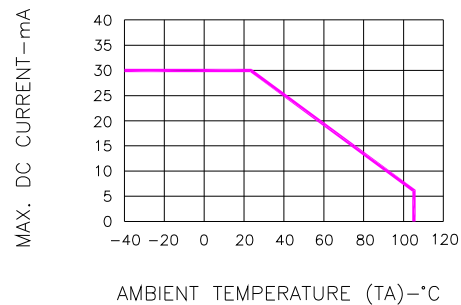


Fig.6 MAX. ALLOWABLE DC CURRENT VS. AMBIENT TEMPERATURE

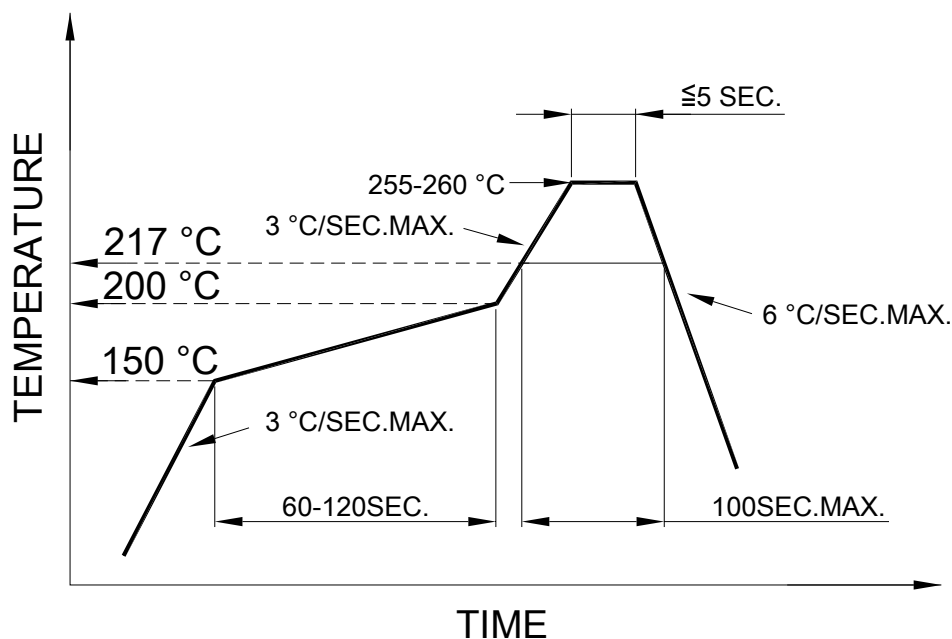


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● **RECOMMEND SOLDERING PROFILE**

SMT Soldering Profile

Pb free reflow soldering Profile



● **SOLDERING IRON**

Basic specification :  $\leq 4$  seconds when 260°C, If temperature is higher, time should be shorter (+10°C→1 sec). Power dissipation of iron should be smaller than 15W, and temperature should be controllable. Surface temperature of the device should be under 230°C.

● **REWORK**

Customer must finish rework within  $\leq 3$  sec under 350°C.