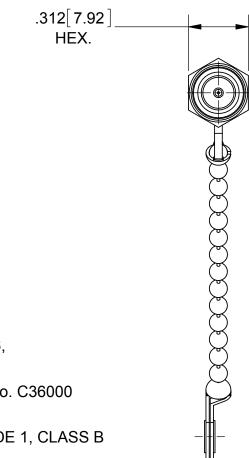
PRODUCT DATA DRAWING

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
1	DCN 40120	10/13	STW

2.000±.250 50.80±6.35

 $\emptyset.130[3.30]$



.610 MAX[15.49 MAX]

MATERIAL:

BODY,

PRESS CAP & **COUPLING NUT:**

STAINLESS STEEL PER AMS-5640, ALLOY UNS S30300, TYPE 1

LOCK RING &

CONTACT:

BERYLLIUM COPPER PER ASTM B196,

ALLOY No. UNS C17300, TD04

RIVET: BRASS PER ASTM B16, ALLOY UNS No. C36000

INSULATOR: PTFE PER ASTM D1710, TYPE I, GRADE 1, CLASS B

GASKET: SILICONE RUBBER PER A-A-59588,

CLASS 2B, GRADE 50/60

ROD RESISTOR: ALUMINA

CHAIN ASSEMBLY: STAINLESS STEEL

FINISH:

BODY,

PRESS CAP, COUPLING NUT & CONTACT:

GOLD PER ASTM B488, TYPE II, CODE C, CLASS 1.27, OVER NICKEL PER AMS-QQ-N-290, CLASS 1, .00005" MIN.

RIVET: NICKEL PER QQ-N-290, .0002" MIN.

PERFORMANCE:

IMPEDANCE: 50 OHMS

FREQ. RANGE: 2.0 TO 19.0 GHz VSWR:

1.30:1, 2.0 TO 19.0 GHz

MATERI	AL: SEE NOTES
FINISH:	SEE NOTES

SURFACE AREA: N/A

PROPRIETARY

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DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: ±1/64 ANGULAR: X° ±1°0' X°X' ±15'

.X ±.030 .XX ±.010 .XXX ±.005

INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994

THIRD ANGLE PROJECTION				
4				

UNLESS OTHERWISE SPECIFIED

1) ALL DIMENSIONS ARE IN INCHES [MILLIMETERS]
2) ALL DIMENSIONS ARE AFTER PLATING,
3) BREAK CORNERS & EDGES. 005 R. MAX.
4) CHAM. 1ST & LAST THREADS.
5) SURFACE ROUGHNESS 63.MIL-STD-10.
6) DIA.'S ON COMMON CENTERS TO BE CONCENTRIC
WITHIN .005 T.I.R.
7) REMOVE ALL BURRS

DRAWN: FSG 10/09/13 CHECKED: STW 10/09/13 APPROVED: STW 10/09/13

SV Microwave, Inc.

2400 Centrepark West Drive, Suite 100 West Palm Beach, FL 33409

SMA PLUG TERMINATION 1/2 WATT

M39030/3-13 B 95077 SCALE: 2:1

SHEET 1 OF 1

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