# Synchronization Management Unit for 82P33814 IEEE 1588 and 10G/40G/100G Synchronous Ethernet Datasheet

This is a short form datasheet and is intended to provide an overview only. Additional details are available from IDT. Contact information may be found on the last page.

### HIGHLIGHTS

- Synchronization Management Unit (SMU) provides tools to manage physical layer and packet based synchronous clocks for IEEE 1588 / PTP Telecom Profile applications
- Supports independent IEEE 1588 and Synchronous Ethernet
   (SyncE) timing paths
- Combo mode provides SyncE physical layer frequency support for IEEE 1588 Telecom Boundary Clocks (T-BC) and Telecom Time Slave Clocks (T-TSC) per G.8273.2
- Digital PLL 1 (DPLL1) and DPLL 2 can be configured as Digitally Controlled Oscillators (DCOs) for PTP clock synthesis
- DCO frequency resolution is [(77760 / 1638400) \* 2^-48] or ~1.686305041e-10 ppm
- DPLL1 and DPLL2 generate G.8262 compliant SyncE clocks
- Two independent Time of Day (ToD) counters/time accumulators, one associated with each of DPLL1 and DPLL2, can be used to track differences between the two time domains and to time-stamp external events
- DPLL3 performs rate conversions to frequency synchronization interfaces or for other general purpose timing applications
- APLL1 and APLL2 generate clocks with jitter < 1 ps RMS (12 kHz to 20 MHz) for: 1000BASE-T and 1000BASE-X
- Fractional-N input dividers support a wide range of reference frequencies
- Locks to 1 Pulse Per Second (PPS) references
- It can be configured from an external EEPROM after reset

### **FEATURES**

- Differential reference inputs (IN1 to IN4) accept clock frequencies between 1 PPS and 650 MHz
- Single ended inputs (IN5 to IN6) accept reference clock frequencies between 1 PPS and 162.5 MHz
- Loss of Signal (LOS) pins (LOS0 to LOS3) can be assigned to any clock reference input
- Reference monitors qualify/disqualify references depending on activity, frequency and LOS pins
- Automatic reference selection state machines select the active reference for each DPLL based on the reference monitors, priority tables, revertive and non-revertive settings and other programmable settings
- Fractional-N input dividers enable the DPLLs to lock to a wide range of reference clock frequencies including: 10/100/1000 Ethernet, 10G Ethernet, OTN, SONET/SDH, PDH, TDM, GSM, CPRI and GNSS frequencies
- Any reference input (IN1 to IN6) can be designated as external sync pulse inputs (1 PPS, 2 kHz, 4 kHz or 8 kHz) associated with a selectable reference clock input
- FRSYNC\_8K\_1PPS and MFRSYNC\_2K\_1PPS output sync pulses that are aligned with the selected external input sync pulse input and frequency locked to the associated reference clock input
- DPLL1 and DPLL2 can be configured with bandwidths between 0.09 mHz and 567 Hz

- DPLL1 and DPLL2 lock to input references with frequencies between 1 PPS and 650 MHz
- DPLL3 locks to input references with frequencies between 8 kHz and 650 MHz
- DPLL1 and DPLL2 comply with ITU-T G.8262 for Synchronous Ethernet Equipment Clock (EEC), and G.813 for Synchronous Equipment Clock (SEC); and Telcordia GR-253-CORE for Stratum 3 and SONET Minimum Clock (SMC)
- DPLL1 and DPLL2 generate clocks with PDH, TDM, GSM, CPRI/ OBSAI, 10/100/1000 Ethernet and GNSS frequencies; these clocks are directly available on OUT1 and OUT8
- DPLL1 and DPLL2 can be configured as DCOs to synthesize IEEE
   1588 clocks
- DPLL3 generates N x 8 kHz clocks up to 100 MHz that are output on OUT9 and OUT10
- APLL1 and APLL2 can be connected to DPLL1 or DPLL2
- APLL1 and APLL2 generate 10/100/1000 Ethernet, 10G Ethernet, or SONET/SDH frequencies
- Any of eight common TCXO/OCXO frequencies can be used for the System Clock: 10 MHz, 12.8 MHz, 13 MHz, 19.44 MHz, 20 MHz, 24.576 MHz, 25 MHz or 30.72 MHz
- The I2C slave, SPI or the UART interface can be used by a host processor to access the control and status registers
- The I2C master interface can automatically load a device configuration from an external EEPROM after reset
- Differential outputs OUT3 to OUT6 output clocks with frequencies between 1 PPS and 650 MHz
- Single ended outputs OUT1, OUT2, OUT7 and OUT8 output clocks with frequencies between 1 PPS and 125 MHz
- Single ended outputs OUT9 and OUT10 output clocks N\*8kHz multiples up to 100 MHz
- DPLL1 and DPLL2 support independent programmable delays for each of IN1 to IN6; the delay for each input is programmable in steps of 0.61 ns with a range of ~±78 ns
- The input to output phase delay of DPLL1 and DPLL2 is programmable in steps of 0.0745 ps with a total range of ±20 µs
- The clock phase of each of the output dividers for OUT1 (from APLL1) to OUT8 is individually programmable in steps of ~200 ps with a total range of +/-180°
- 1149.1 JTAG Boundary Scan
- 72-pin QFN green package

### **APPLICATIONS**

- · Access routers, edge routers, core routers
- Carrier Ethernet switches
- Multiservice access platforms
- PON OLT
- LTE eNodeB
- IEEE 1588 / PTP Telecom Profile clock synthesizer
- ITU-T G.8273.2 Telecom Boundary Clock (T-BC) and Telecom Time Slave Clock (T-TSC)
- ITU-T G.8264 Synchronous Equipment Timing Source (SETS)
- ITU-T G.8263 Packet-based Equipment Clock (PEC)

Telcordia GR-253-CORE Stratum 3 Clock (S3) and SONET Mini-

- ITU-T G.8262 Synchronous Ethernet Equipment Clock (EEC)
- ITU-T G.813 Synchronous Equipment Clock (SEC)

# DESCRIPTION

The 82P33814 Synchronization Management Unit (SMU) provides tools to manage timing references, clock sources and timing paths for IEEE 1588 / Precision Time Protocol (PTP) and Synchronous Ethernet (SyncE) based clocks. The device supports up to three independent timing paths that control: PTP clock synthesis; SyncE clock generation; and general purpose frequency translation. The device supports physical layer timing with Digital PLLs (DPLLs) and it supports packet based timing with Digitally Controlled Oscillators (DCOs). Input-to- input, input-to-output and output-to-output phase skew can all be precisely managed. The device outputs low-jitter clocks that can directly synchronize lower-rate Ethernet interfaces; as well as CPRI/OBSAI, SONET/SDH and PDH interfaces and IEEE 1588 Time Stamp Units (TSUs).

mum Clock (SMC)

The 82P33814 accepts four differential reference inputs and two single ended reference inputs that can operate at common GNSS, Ethernet, SONET/SDH and PDH frequencies that range in frequency from 1 Pulse Per Second (PPS) to 650 MHz. The references are continually monitored for loss of signal and for frequency offset per user programmed thresholds. All of the references are available to all three DPLLs. The active reference for each DPLL is determined by forced selection or by automatic selection based on user programmed priorities and locking allowances and based on the reference monitors and LOS inputs.

The 82P33814 can accept a clock reference and an associated phase locked sync signal as a pair. DPLL1 or DPLL2 can lock to the clock reference and align the frame sync and multi-frame sync outputs with the paired sync input. The device allows any of the differential or single ended reference inputs to be configured as sync inputs that can be associated with any of the other differential or single ended reference inputs. The input sync signals can have a frequency of 1 PPS, 2 kHz, 4 kHz or 8 kHz. This feature enables DPLL1 or DPLL2 to phase align its frame sync and multi-frame sync outputs with a sync input without the need use a low bandwidth setting to lock directly to the sync input.

DPLL1 and DPLL2 support four primary operating modes: Free-Run, Locked, Holdover and DCO. In Free-Run mode the DPLLs synthesize clocks based on the system clock alone. In Locked mode the DPLLs filter reference clock jitter with the selected bandwidth. In Locked mode, the long-term output frequency accuracy is the same as the long term frequency accuracy of the selected input reference. In Holdover mode, the DPLL uses frequency data acquired while in Locked mode to generate accurate frequencies when input references are not available. In DCO mode the DPLL control loop is opened and the DCO can be controlled by a PTP clock recovery servo running on an external processor to synthesize PTP clocks.

The 82P33814 requires a system clock for its reference monitors and other digital circuitry. The frequency accuracy of the system clock determines the frequency accuracy of the DPLLs in Free-Run mode. The frequency stability of the system clock determines the frequency stability of the DPLLs in Free-Run mode and in Holdover mode; and it affects the wander generation of the DPLLs in Locked and DCO modes.

When used with a suitable system clock, DPLL1 and DPLL2 meet the frequency accuracy, pull-in, hold-in, pull-out, noise generation, noise tolerance, transient response, and holdover performance requirements of the following applications: ITU-T G.8262/G.813 EEC/SEC options 1 and 2, ITU-T G.8263, ITU-T G.8273.2, Telcordia GR-1244 Stratum 3 (S3), Telcordia GR-253-CORE Stratum 3 (S3) and SONET Minimum Clock (SMC).

DPLL1 and DPLL2 can be configured with a range of selectable filtering bandwidths from 0.09 mHz to 567 Hz. The 17 mHz bandwidth can be used to lock the DPLL directly to a 1 PPS reference. The 69 mHz and the 92 mHz bandwidths can be used for G.8262/G.813 Option 2 or Telcordia GR-253-CORE S3 or SMC applications. The bandwidths in the range 1.1 Hz to 8.9 Hz can be used for G.8262/G.813 Option 1 applications. Bandwidths above 10 Hz can be used in jitter attenuation and rate conversion applications.

DPLL1 and DPLL2 are each connected to Time of Day (ToD) counters or time accumulators; these ToD counters/time accumulators can be used to track differences between the two time domains and to time-stamp external events by using reference inputs as triggers.

DPLL3 supports three primary operation modes: Free-Run, Locked and Holdover. DPLL3 is a wideband (BW > 25Hz) frequency translator that can be used, for example, to convert a recovered line clock to a 1.544 MHz or 2.048 MHz synchronization interface clock.

In Telecom Boundary Clock (T-BC) and Telecom Time Slave Clock (T-TSC) applications per ITU-T G.8275.2, DPLL1 and DPLL2 are both used; one DPLL is configured as a DCO to synthesize PTP clocks and the other DPLL is configured as an EEC/SEC to generate physical layer clocks. Combo mode provides physical layer frequency support from the EEC/SEC to the PTP clock.

In Synchronous Equipment Timing Source (SETS) applications per ITU-T G.8264, DPLL1 or DPLL2 can be configured as an EEC/SEC to output clocks for the T0 reference point and DPLL3 can be used to output clocks for the T4 reference point.

Clocks generated by DPLL1 or DPLL2 can be passed through APLL1 or APLL2 which are LC based jitter attenuating Analog PLLs (APLLs). The output clocks generated by APLL1 and APLL2 are suitable for serial GbE and lower rate interfaces.

All 82P33814 control and status registers are accessed through an I2C slave, SPI or the UART microprocessor interface. For configuring the DPLLs, APLL1 and APLL2, the I2C master interface can automatically load a configuration from an external EEPROM after reset.

## FUNCTIONAL BLOCK DIAGRAM



Figure 1. Functional Block Diagram

# 1 PIN ASSIGNMENT



Figure 2. Pin Assignment (Top View)

# 2 PIN DESCRIPTION

Table 1: Pin Description

Pin No.	Name	I/O	Туре	Description			
Global Control Signal							
6	OSCI	I	CMOS	OSCI: Crystal Oscillator System Clock A clock provided by a crystal oscillator is input on this pin. It is the system clock for the device. The oscillator frequency is selected via pins XO_FREQ0 ~ XO_FREQ2			
58	MS/SL	l pull-up	CMOS	MS/SL: Master / Slave Selection This pin, together with the MS_SL_CTRL bit, controls whether the device is configured as the Master or as the Slave. The signal level on this pin is reflected by the MASTER_SLAVE bit.			
59	LOS3	l pull-down	CMOS	LOS3- This pin is used to disqualify input clocks. See input clocks section for more details.			
52	RSTB	l pull-up	CMOS	RSTB: Reset Refer to section 2.2 reset operation for detail.			
7 8 9	XO_FREQ0/ LOS0 XO_FREQ1/ LOS1 XO_FREQ2/ LOS2	l pull-down	CMOS	XO_FREQ0 ~ XO_FREQ2: These pins set the oscillator frequency.           XO_FREQ[2:0] Oscillator Frequency (MHz)           000         10.000           001         12.800           010         13.000           011         19.440           100         20.000           101         24.576           110         25.000           111         30.720           LOS0 ~ LOS2 - These pins are used to disqualify input clocks. See input clocks section for more details. After reset, this pin takes on the operation of LOS0-LOS2			
	1	In	put Clock and	Frame Synchronization Input Signal			
31 32	IN1_POS IN1_NEG	I	PECL/LVDS	IN1_POS / IN1_NEG: Positive / Negative Input Clock 1 A reference clock is input on this pin. This pin can also be used as a sync input, and in this case a 2 kHz, 4 kHz, 8 kHz, or 1PPS signal can be input on this pin.			
33 34	IN2_POS IN2_NEG	I	PECL/LVDS	IN2_POS / IN2_NEG: Positive / Negative Input Clock 1 A reference clock is input on this pin. This pin can also be used as a sync input, and in this case a 2 kHz, 4 kHz, 8 kHz, or 1PPS signal can be input on this pin.			
35 36	IN3_POS IN3_NEG	I	PECL/LVDS	IN3_POS / IN3_NEG: Positive / Negative Input Clock 3 A reference clock is input on this pin. This pin can also be used as a sync input, and in this case a 2 kHz, 4 kHz, 8 kHz, or 1PPS signal can be input on this pin.			
38 39	IN4_POS IN4_NEG	I	PECL/LVDS	IN4_POS / IN4_NEG: Positive / Negative Input Clock 4 A reference clock is input on this pin. This pin can also be used as a sync input, and in this case a 2 kHz, 4 kHz, 8 kHz, or 1PPS signal can be input on this pin.			
37	IN5	l pull-down	CMOS	IN5: Input Clock 5 A reference clock is input on this pin. This pin can also be used as a sync input, and in this case a 2 kHz, 4 kHz, 8 kHz, or 1PPS signal can be input on this pin.			
41	IN6	l pull-down	CMOS	IN6: Input Clock 6 A reference clock is input on this pin. This pin can also be used as a sync input, and in this case a 2 kHz, 4 kHz, 8 kHz, or 1PPS signal can be input on this pin.			
Output Frame Synchronization Signal							
43	FRSYNC _8K_1PPS	0	CMOS	FRSYNC_8K_1PPS: 8 kHz Frame Sync Output An 8 kHz signal or a 1PPS sync signal is output on this pin.			
44	MFRSYNC _2K_1PPS	0	CMOS	MFRSYNC_2K_1PPS: 2 kHz Multiframe Sync Output A 2 kHz signal or a 1PPS sync signal is output on this pin.			
				Output Clock			
30 28	OUT1 OUT2	0	CMOS	OUT1 ~ OUT2: Output Clock 1 ~ 2			

### Table 1: Pin Description (Continued)

Pin No.	Name	I/O	Туре	Description
25 26	OUT3_POS OUT3_NEG	0	PECL/LVDS	OUT3_POS / OUT3_NEG: Positive / Negative Output Clock 3 This output is set to LVDS by default. The LVDS output has internal 100 ohm termination.
21 22	OUT4_POS OUT4_NEG	0	PECL/LVDS	OUT4_POS / OUT4_NEG: Positive / Negative Output Clock 4 This output is set to LVDS by default. The LVDS output has internal 100 ohm termination.
71 70	OUT5_POS OUT5_NEG	0	PECL/LVDS	OUT5_POS / OUT5_NEG: Positive / Negative Output Clock 5 This output is set to LVDS by default. The LVDS output has internal 100 ohm termination.
68 67	OUT6_POS OUT6_NEG	0	PECL/LVDS	OUT6_POS / OUT6_NEG: Positive / Negative Output Clock 6 This output is set to LVDS by default. The LVDS output has internal 100 ohm termination.
65 63	OUT7 OUT8	0	CMOS	OUT7 ~ OUT8: Output Clock 7 ~ 8
61 60	OUT9 OUT10	0	CMOS	OUT9 ~ OUT10: Output Clock 9 ~ 10
				Miscellaneous
13	VC1	0	Analog	VC1: APLL1 VC Output An external RC filter (a resistor in series with a capacitor to ground, and another capacitor in parallel) should be connected to this pin.
1	VC2	0	Analog	VC2: APLL2 VC Output An external RC filter (a resistor in series with a capacitor to ground, and another capacitor in parallel) should be connected to this pin.
				Lock Signal
54		0	CMOS	DPLL3_LOCK
		Ŭ		This pin goes high when DPLL3 is locked
56	DPLL2_LOCK	0	CMOS	This pin goes high when DPLL2 is locked
55	DPLL1_LOCK	0	CMOS	DPLL1_LOCK This pin goes high when DPLL1 is locked
			Mi	croprocessor Interface
57	INT_REQ	O Tri-state	CMOS	INT_REQ: Interrupt Request This pin is used as an interrupt request.
46 45	MPU_MODE1/ I2CM_SCL MPU_MODE0/ I2CM_SDA	l/O pull-down	CMOS/ Open Drain	MPU_MODE[1:0]: Microprocessor Interface Mode Selection During reset, these pins determine the default value of the MPU_SEL_CNFG[1:0] bits as fol- lows: 00: I2C mode 01: SPI mode 10: UART mode 11: I2C master (EEPROM) mode I2CM_SCL: Serial Clock Line In I2C master mode, the serial clock is output on this pin. I2CM_SDA: Serial Data Input for I2C Master Mode In I2C master mode, this pin is used as the for the serial data.
47	SDI/I2C_AD2/ UART_RX	l pull-down	CMOS	<ul> <li>SDI: Serial Data Input In Serial mode, this pin is used as the serial data input. Address and data on this pin are serially clocked into the device on the rising edge of SCLK.</li> <li>I2C_AD2: Device Address Bit 2 In I2C mode, I2C_AD[2:0] pins are the address bus of the microprocessor interface.</li> <li>UART_RX In UART mode, this pin is used as the receive data (UART Receive)</li> </ul>

### Table 1: Pin Description (Continued)

Pin No.	Name	I/O	Туре	Description	
48	CLKE/I2C_AD1	l pull-down	CMOS	CLKE: SCLK Active Edge Selection In Serial mode, this pin is an input, it selects the active edge of SCLK to update the SDO: High - The falling edge; Low - The rising edge.	
				I2C_AD1: Device Address Bit 1 In I2C mode, I2C_AD[2:0] pins are the address bus of the microprocessor interface.	
49	CS/I2C_AD0	l pull-up	CMOS	<b>CS</b> : Chip Selection In Serial modes, this pin is an input.A transition from high to low must occur on this pin for each read or write operation and this pin should remain low until the operation is over.	
				I2C_AD0: Device Address Bit 0 In I2C mode, I2C_AD[2:0] pins are the address bus of the microprocessor interface.	
50	SCLK/I2C_SCL	I	CMOS	SCLK: Shift Clock In Serial mode, a shift clock is input on this pin. Data on SDI is sampled by the device on the rising edge of SCLK. Data on SDO is updated on the active edge of SCLK. The active edge is determined by the CLKE.	
				I2C_SCL: Serial Clock Line In I2C mode, the serial clock is input on this pin.	
			CMOS	SDO: Serial Data Output In Serial mode, this pin is used as the serial data output. Data on this pin is serially clocked out of the device on the active edge of SCLK.	
51	UART_TX	I/O	Open Drain	I2C_SDA: Serial Data Input/Output In I2C mode, this pin is used as the input/output for the serial data.	
				UART_TX: In UART mode, this pin is used as the transmit data (UART Transmit)	
			J	TAG (per IEEE 1149.1)	
14	TMS	l pull-up	CMOS	TMS: JTAG Test Mode Select The signal on this pin controls the JTAG test performance and is sampled on the rising edge of TCK.	
15	TRSTB	l pull-up	CMOS	TRSTB: JTAG Test Reset (Active Low) A low signal on this pin resets the JTAG test port. This pin should be connected to ground when JTAG is not used.	
16	тск	l pull-down	CMOS	TCK: JTAG Test Clock The clock for the JTAG test is input on this pin. TDI and TMS are sampled on the rising edge of TCK and TDO is updated on the falling edge of TCK. If TCK is idle at a low level, all stored-state devices contained in the test logic will indefinitely retain their state.	
17	TDI	l pull-up	CMOS	TDI: JTAG Test Data Input The test data are input on this pin. They are clocked into the device on the rising edge of TCK.	
18	TDO	O tri-state	CMOS	TDO: JTAG Test Data Output The test data are output on this pin. They are clocked out of the device on the falling edg TCK. TDO pin outputs a high impedance signal except during the process of data scanning.	
			1	Power & Ground	
2, 3, 4, 5, 10 11, 12	VDDA	Power	-	VDDA: Analog Core Power - +3.3V DC nominal	
20, 24, 69, 72	VDDAO	Power		VDDAO: Analog Output Power - +3.3V DC nominal	
27, 29, 64, 66	VDDDO	Power		VDDDO: Digital Output Power - +3.3V DC nominal	

#### Table 1: Pin Description (Continued)

Pin No.	Name	I/O	Туре	Description
40, 62	VDDD	Power		VDDD: Digital Core Power - +3.3V DC nominal
42, 53	VDDD_1_8	Power		VDDD_1_8: Digital Core Power - +1.8V DC nominal
19,23	VSSAO	Ground		VSSAO: Ground
73 (e_PAD)	VSS	Ground	-	VSS: Ground

### 2.1 RECOMMENDATIONS FOR UNUSED INPUT AND OUTPUT PINS

#### 2.1.1 INPUTS

#### **Control Pins**

All control pins have internal pull-ups or pull-downs; additional resistance is not required but can be added for additional protection. A  $1k\Omega$  resistor can be used.

#### Single-Ended Clock Inputs

For protection, unused single-ended clock inputs should be tied to ground.

**Differential Clock Inputs** 

For applications not requiring the use of a differential input, both \*\_POS and \*\_NEG can be left floating. Though not required, but for additional protection, a  $1k\Omega$  resistor can be tied from \_POS to ground.

#### 2.1.2 OUTPUTS

#### Status Pins

For applications not requiring the use of a status pin, we recommend bringing out to a test point for debugging purposes.

#### Single-Ended Clock Outputs

All unused single-ended clock outputs can be left floating, or can be brought out to a test point for debugging purposes.

#### **Differential Clock Outputs**

All unused differential outputs can be left floating. We recommend that there is no trace attached. Both sides of the differential output pair

# PACKAGE DIMENSIONS



Figure 3. 72-Pin QFN Package Outline Page 1 (SAWN Option)

<u>     reversion in in</u>				ISAWA OUTON (O1) UAGE 2 OF 21			
TOLERANCES UNLESS SPECIFIED DECLMA DECLMA APPROVALS APPROVALS DRAW/DAC	04 UPDATE "L" DIM or	03 ADD LAND PATT	02 ADD EPA	01 ORGANIZE SAWN	00 INITIAL	REV DESCF	R
Jar         DT           Image: NL/NL072 pr         10./NL072 pr           10.50 mm Pit         0.50 mm Pit	PUNCH' TO MATCH	TERN DESCRIPTION 1	AD OPTION 1	AND PUNCH DWG 1	RELEASE.	RIPTION	TEVISIONS
I COLARIA Code Vieley Rd Son John Code Vieley Rd Son John Code Vieley Rd PHONE (dob) 204-200 FAX GE OUTLINE TIM BODY Ch OFN	3/6/14 J.HUA	2/12/13 J.HUA	11/21/13 J.HUA	0/15/13 J.HUA	12/5/12 RC	DATE APPROVED	

Figure 4. 72-Pin QFN Package Outline Page 2 (SAWN Option)

DO NOT SCALE DRAMING 0.50

№. PSC-4208



Figure 5. 72-Pin QFN Package Recommended Land Pattern

# **ORDERING INFORMATION**

#### Table 2: Ordering Information

Part/Order Number	Package	Shipping Packaging	Temperature
82P33814ANLG	72-pin QFN green package	Tray	-40° to +85°C
82P33814ANLG8	72-pin QFN green package	Tape & Reel, Pin 1 Orientation: EIA-481-C	-40° to +85°C
82P33814ANLG/W	72-pin QFN green package	Tape & Reel, Pin 1 Orientation: EIA-481-D	-40° to +85°C

"G" after the two-letter package code denotes Pb-Free configuration, RoHS compliant.

Table 3: Pin 1 Orientation in Tape and Reel Packaging

Part Number Suffix	Pin 1 Orientation	Illustration
NLG8	Quadrant 1 (EIA-481-C)	CARRIER TAPE TOPSIDE (Round Sprocket Holes)
NLG/W	Quadrant 2 (EIA-481-D)	Correct Pin 1 ORIENTATION CARRIER TAPE TOPSIDE (Round Sprocket Holes)



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