

DATA SHEET

GENERAL PURPOSE CHIP RESISTORSRC0402

5%, 1%

RoHS compliant & Halogen Free



YAGEO Phícomp



SCOPE

This specification describes RC0402 series chip resistors with lead-free terminations made by thick film process.

APPLICATIONS

• All general purpose application

FEATURES

- Halogen Free Epoxy
- RoHS compliant
 - Products with lead free terminations meet RoHS requirements
 - Pb-glass contained in electrodes, resistor element and glass are exempted by RoHS
- Reducing environmentally hazardous wastes
- High component and equipment reliability
- Saving of PCB space
- None forbidden-materials used in products/production

ORDERING INFORMATION - GLOBAL PART NUMBER & 12NC

Both part numbers are identified by the series, size, tolerance, packing type, temperature coefficient, taping reel and resistance value.

YAGEO BRAND ordering code

GLOBAL PART NUMBER (PREFERRED)

RC0402 X R = XX XXXX L (1) (2) (3) (4) (5) (6)

(I) TOLERANCE

 $F = \pm 1\%$

 $J = \pm 5\%$ (for Jumper ordering, use code of J)

(2) PACKAGING TYPE

R = Paper / PE taping reel

(3) TEMPERATURE COEFFICIENT OF RESISTANCE

-= Base on spec

(4) TAPING REEL

07 = 7 inch dia, Reel

7D = 7 inch dia. Reel, 2 x Standard Quantity

10 = 10 inch dia. Reel

13 = 13 inch dia, Reel

(5) RESISTANCE VALUE

There are $2\sim4$ digits indicated the resistance value. Letter R/K/M is decimal point, no need to mention the last zero after R/K/M, e.g. I K2, not I K20.

Detailed resistance rules show in table of "Resistance rule of global part number".

(6) DEFAULT CODE

Letter L is system default code for ordering only (Note)

Resistance rule of global part number		
Resistance code ru	le Example	
DI	DI = Dummy	
OR	OR = Jumper	
XRXX (1 to 9.76 Ω)	$IR = I \Omega$ $IR5 = I.5 \Omega$ $9R76 = 9.76 \Omega$	
XXRX (10 to 97.6 Ω)	IOR = IO Ω 97R6 = 97.6 Ω	
XXXR (100 to 976 Ω)	100R = 100 Ω	
XKXX (1 to 9.76 KΩ)	IK = I,000 Ω 9K76 = 9760 Ω	
\times M \times X (I to 9.76 M Ω)	$IM = 1,000,000 \Omega$ $9M76 = 9,760,000 \Omega$	

ORDERING EXAMPLE

The ordering code of a RC0402 chip resistor, value $56~\Omega$ with $\pm 1\%$ tolerance, supplied in 7-inch tape of 20,000 units per reel is: RC0402FR-7D56RL.

NOTE

- All our RSMD products meet RoHS compliant and Halogen Free. "LFP" of the internal 2D reel label mentions "Lead Free Process"
- 2. On customized label, "LFP" or specific symbol can be printed



0402

PHYCOMP BRAND ordering codes

Both GLOBAL PART NUMBER (preferred) and I2NC (traditional) codes are acceptable to order Phycomp brand products.

GLOBAL PART NUMBER (PREFERRED)

For detailed information of GLOBAL PART NUMBER and ordering example, please refer to page 2.

12NC CODE 2322

	322 I)	XXX	(2) (3) (4)			
TYPE/	START	TOL.	RESISTANCE	PAPER	R / PE TAPE ON REEI	_ (units) ⁽²⁾
0402	IN ^(I)	(%)	RANGE	10,000	20,000/not preferred	50,000
RC31	2322	±5%	I to 22 $M\Omega$	705 70xxx		705 87×××
RC32	2322	±1%	I to I0 $M\Omega$	706 7xxx		706 8xxxx
Jumper	2322	-	0 Ω	705 91001		705 91007

- (1) The resistors have a 12-digit ordering code starting with 2322.
- (2) The subsequent 4 or 5 digits indicate the resistor tolerance and packaging.
- (3) The remaining 4 or 3 digits represent the resistance value with the last digit indicating the multiplier as shown in the table of "Last digit of 12NC".
- (4) Letter L is system default code for order only (Note)

ORDERING EXAMPLE

The ordering code of a RC32 resistor, value 56 Ω with ±1% tolerance, supplied in tape of 10,000 units per reel is: 232270675609L or RC0402FR-0756RL.

Last digit of I2NC Resistance decade (3)	Last digit
0.01 to 0.0976 Ω	C
0.1 to 0.976 Ω	7
I to 9.76 Ω	8
10 to 97.6 Ω	9
100 to 976 Ω	I
I to 9.76 KΩ	2
10 to 97.6 KΩ	3
100 to 976 KΩ	4
I to 9.76 MΩ	5
10 to 97.6 MΩ	6

Example:	0.02 Ω	=	0200 or 200
	0.3 Ω	=	3007 or 307
	ΙΩ	=	1008 or 108
	33 KΩ	=	3303 or 333
	10 MΩ	=	1006 or 106

NOTE

- I. All our RSMD products meet RoHS compliant and Halogen Free. "LFP" of the internal 2D reel label mentions "Lead Free Process"
- 2. On customized label, "LFP" or specific symbol can be printed

MARKING

RC0402



For further marking information, please see special data sheet "Chip resistors marking"

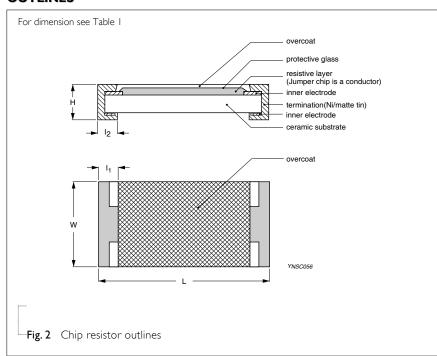
CONSTRUCTION

The resistor is constructed on top of a high-grade ceramic body. Internal metal electrodes are added on each end to make the contacts to the thick film resistive element. The composition of the resistive element is a noble metal imbedded into a glass and covered by a second glass to prevent environment influences. The resistor is laser trimmed to the rated resistance value. The resistor is covered with a protective epoxy coat, finally the two external terminations (matte tin on Nibarrier) are added. See fig.2

DIMENSIONS

Table I	
TYPE	RC0402
L (mm)	1.00 ±0.05
W (mm)	0.50 ±0.05
H (mm)	0.35 ±0.05
I _I (mm)	0.20 ±0.10
I ₂ (mm)	0.25 ±0.10

OUTLINES



ELECTRICAL CHARACTERISTICS

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CHARACTERISTICS	R	C0402 I/I6 W
Operating Temperature Range	- 55	°C to +155 °C
Maximum Working Voltage		50 V
Maximum Overload Voltage		100 V
Dielectric Withstanding Voltage		100 V
	5% (E24)	I Ω to 22 M Ω
Resistance Range	1% (E24/E96)	I Ω to I0 M Ω
	Zero Ohm Ju	umper < 0.05 Ω
	$I \Omega \le R \le I0 \Omega$	±200 ppm/°C
Temperature Coefficient	$10 \Omega < R \le 10 M\Omega$	±100 ppm/°C
	$10 \text{ M}\Omega < R \le 22 \text{ M}\Omega$	±200 ppm/°C
Jumper Criteria	Rated Current	1.0 A
jumper Criteria	Maximum Current	2.0 A

FOOTPRINT AND SOLDERING PROFILES

For recommended footprint and soldering profiles, please see the special data sheet "Chip resistors mounting".

PACKING STYLE AND PACKAGING QUANTITY

Table 3 Packing style and packaging quantity

PRODUCT TYPE	PACKING STYLE	REEL DIMENSION	QUANTITY PER REEL
RC0402	Paper / PE Taping Reel (R)	7" (178 mm)	10,000/20,000 units
		10" (254 mm)	20,000 units
		13" (330 mm)	50,000 units

NOTE

- 1. For paper/PE tape and reel specification/dimensions, please see the special data sheet "Chip resistors packing"
- 2. For size of 0402, standard quantity is 10,000 units per reel

FUNCTIONAL DESCRIPTION

POWER RATING

RC0402 rated power at 70°C is I/I6 W

RATED VOLTAGE

The DC or AC (rms) continuous working voltage corresponding to the rated power is determined by the following formula:

$$V = \sqrt{(P \times R)}$$

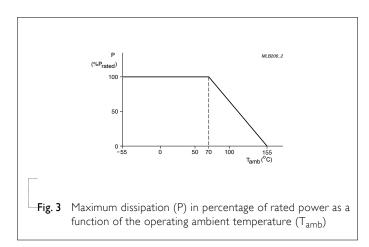
or max. working voltage whichever is less

Where

V=Continuous rated DC or AC (rms) working voltage (V)

P=Rated power (W)

R=Resistance value (Ω)



TESTS AND REQUIREMENTS

Table 4 Test condition, procedure and requirements

	TEST METHOD	PROCEDURE	REQUIREMENTS
Temperature Coefficient of	IEC 60115-1 4.8	At +25/-55 °C and +25/+125 °C	Refer to table 2
Resistance (T.C.R.)		Formula:	
(1.C.N.)		T.C.R= $\frac{R_2-R_1}{R_1(t_2-t_1)} \times 10^6 \text{ (ppm/°C)}$	
		Where t_1 =+25 °C or specified room temperature	
		t_2 =-55 °C or +125 °C test temperature	
		R _I =resistance at reference temperature in ohms	
		R ₂ =resistance at test temperature in ohms	
Life/Endurance	IEC 60115-1 4.25.1	At 70±5 °C for 1,000 hours, RCWV applied for 1.5 hours on, 0.5 hour off, still air required	\pm (1.0%+0.05 Ω) for 1% tol. \pm (3.0%+0.05 Ω) for 5% tol. <100 m Ω for Jumper
High Temperature Exposure/ Endurance at Upper Category Temperature	IEC 60068-2-2	I,000 hours at I55±5 °C, unpowered	$\pm (1.0\% + 0.05~\Omega)$ for 1% tol. $\pm (2.0\% + 0.05~\Omega)$ for 5% tol. <50 m Ω for Jumper
Moisture Resistance	MIL-STD-202G Method-106G	Each temperature / humidity cycle is defined at 8 hours, 3 cycles / 24 hours for 10d. with 25 °C / 65 °C 95% R.H, without steps 7a & 7b, unpowered	$\pm (0.5\% + 0.05~\Omega)$ for 1% tol. $\pm (2.0\% + 0.05~\Omega)$ for 5% tol. <100 m Ω for Jumper
		Parts mounted on test-boards, without condensation on parts	
		Measurement at 24±2 hours after test conclusion	
Thermal Shock	MIL-STD-202G Method-107G	-55/+125 °C Number of cycles required is 300. Devices unmounted Maximum transfer time is 20 seconds. Dwell time is 15 minutes. Air — Air	$\pm (0.5\% + 0.05~\Omega)$ for 1% tol. $\pm (1\% + 0.05~\Omega)$ for 5% tol. <50 m Ω for Jumper
Short Time	IEC60115-1 4.13	2.5 times of rated voltage or maximum overload	$\pm (1.0\% + 0.05 \ \Omega)$ for 1% tol.
Overload		voltage whichever is less for 5 sec at room temperature	$\pm (2.0\% + 0.05 \ \Omega)$ for 5% tol. <50 m Ω for Jumper

Chip Resistor Surface Mount RC SERIES 0402

IEC 60068-2-21	Chips mounted on a 90mm glass epoxy resin PCB (FR4)	$\pm (1.0\% + 0.05 \ \Omega)$ for 1% <50 m Ω for Jumper	6, 5% tol.
	5 mm bending	No visible damage	
	Bending time: 60±5 seconds		
IEC 60068-2-1	The resistor shall be subjected to a DC rated voltage for 1.5 h-on, 0.5 h-off, at -55±3 °C	±(0.5%+0.05 Ω) for 1%	
	This constitutes shall be repeated for 96 hours	,	, 101.
	However the applied voltage shall not exceed the maximum operating voltage	S	
IEC 60115-1 4.6	Rated continuous overload voltage (RCOV) for I minute	≥10 GΩ	
	Type RC0402		
	Voltage (DC)		
IEC 60115-1 4.7	Maximum voltage (V _{ms}) applied for 1 minute	No breakdown or flasho	over
	Voltage (AC) 100 V _{rms}		
IPC/JEDEC J-STD-020D	Isopropylalcohol (C_3H_7OH) followed by brushing	No smeared	
IEC 60115-1 4.12	Maximum voltage (Vrms) applied	Resistors range	Value
	J , , , , , ,	R < 100 Ω	10 dB
		$100 \Omega \le R < 1 K\Omega$	20 dB
		I KΩ ≤ R < 10 KΩ	30 dB
		$10 \text{ K}\Omega \leq R < 100 \text{ K}\Omega$	40 dB
		$100 \text{ K}\Omega \leq R < 1 \text{ M}\Omega$	46 dB
		$I M\Omega \le R \le 22 M\Omega$	48 dB
IEC 60115-1 4.21	Steady state for 1000 hours at 40 °C / 95% R.H.	±(1.0%+0.05 Ω) for 1%	 6 tol.
· ·	RCWV applied for 1.5 hours on and	$\pm (2.0\% + 0.05 \ \Omega)$ for 5%	
	0.5 hour off	<100 m Ω for Jumper	
	IEC 60115-1 4.6 IEC 60115-1 4.7 IPC/JEDEC J-STD-020D	voltage for 1.5 h-on, 0.5 h-off, at -55±3 °C This constitutes shall be repeated for 96 hours However the applied voltage shall not exceed the maximum operating voltage IEC 60115-1 4.6 Rated continuous overload voltage (RCOV) for 1 minute Type RC0402 Voltage (DC) 100 V IEC 60115-1 4.7 Maximum voltage (V _{ms}) applied for 1 minute Type RC0402 Voltage (AC) 100 V _{ms} IPC/JEDEC J-STD-020D Isopropylalcohol (C ₃ H ₇ OH) followed by brushing IEC 60115-1 4.12 Maximum voltage (Vrms) applied IEC 60115-1 4.21 Steady state for 1000 hours at 40 °C / 95% R.H.	voltage for 1.5 h-on, 0.5 h-off, at -55±3 °C This constitutes shall be repeated for 96 hours However the applied voltage shall not exceed the maximum operating voltage IEC 60115-1 4.6 Rated continuous overload voltage (RCOV) for 1 minute Type RC0402 Voltage (DC) 100 V IEC 60115-1 4.7 Maximum voltage (V_{rmc}) applied for 1 minute Type RC0402 Voltage (AC) 100 V_{rms} IPC/JEDEC J-STD-020D Isopropylalcohol (V_{rmc}) applied Resistors range R < 100 V_{rms} IEC 60115-1 4.12 Maximum voltage (V_{rmc}) applied Resistors range R < 100 V_{rms} IEC 60115-1 4.12 Maximum voltage (V_{rms}) applied Resistors range R < 100 V_{rms} IEC 60115-1 4.12 Maximum voltage (V_{rms}) applied Resistors range R < 100 V_{rms} IEC 60115-1 4.12 Maximum voltage (V_{rms}) applied Resistors range R < 100 V_{rms} IEC 60115-1 4.12 Maximum voltage (V_{rms}) applied Resistors range R < 100 V_{rms} IEC 60115-1 4.12 Maximum voltage (V_{rms}) applied Resistors range R < 100 V_{rms} IEC 60115-1 4.12 Maximum voltage (V_{rms}) applied Resistors range R < 100 V_{rms} IEC 60115-1 4.12 Maximum voltage (V_{rms}) applied Resistors range R < 100 V_{rms} IEC 60115-1 4.12 Maximum voltage (V_{rms}) applied Resistors range R < 100 V_{rms} IEC 60115-1 4.12

Chip Resistor Surface Mount RC SERIES 0402

TEST	TEST METHOD	PROCEDURE	REQUIREMENTS
Intermittent Overload	IEC 60115-1 4.39	2.5 times of rated voltage or maximum overload voltage whichever is less for 1 second on and 25 seconds off; total 10,000 cycles	$\pm (1.0\% + 0.05~\Omega)$ for 1% tol. $\pm (2.0\% + 0.05~\Omega)$ for 5% tol. <100 m Ω for Jumper
Solderability - Wetting	IPC/JEDEC J-STD-002B test B	Electrical Test not required	Well tinned (≥95% covered)
Ü		Magnification 50X SMD conditions:	No visible damage
		I st step: method B, aging 4 hours at 155 °C dry heat	
		2 nd step: lead-free solder bath at 245±3 °C	
		Dipping time: 3±0.5 seconds	
- Leaching	IPC/JEDEC J-STD-002B test D	Lead-free solder, 260 °C, 30 seconds immersion time	No visible damage
- Resistance to	IEC 60068-2-58	Condition B, no pre-heat of samples	$\pm (0.5\% + 0.05~\Omega)$ for 1% tol.
Soldering Heat		Lead-free solder, 260 °C, 10 seconds	\pm (1.0%+0.05 Ω) for 5% tol.
		immersion time	$<$ 50 m Ω for Jumper
		Procedure 2 for SMD: devices fluxed and cleaned with isopropanol	No visible damage

REVISION HISTORY

REVISION	DATE	CHANGE NOTIFICATION	DESCRIPTION
Version 6	Jan 05, 2011	-	- Typo updated
Version 5	Apr 27, 2010	-	- Updated test items and methods
			- Add new taping reel code of 7 inch dia. reel with double standard quantity (20,000 units per reel)
Version 4	Jul 21, 2009	-	- Test items and methods updated
			- Test requirements upgraded
Version 3	Jul 15, 2008	-	- Change to dual brand datasheet that describe RC0402 with RoHS compliant
			- Description of "Halogen Free Epoxy" added
			- Define global part number
Version 2	Sep 03, 2004	-	- New datasheet for 0402 thick film 1% and 5% with lead-free terminations
			- Replace the 0402 part of pdf files: RC01_11_21_31_5, RC02_12_22_32_10
			- Test method and procedure updated
			- PE tape added (paper tape will be replaced by PE tape)

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