Resistive Product Solution:

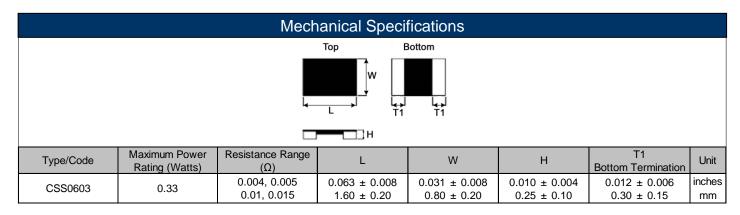
Features:

- High power metal alloy current sense resistor
- High temperature performance up to 225°C; for operation up to 275°C, contact factory
- Low thermal EMF (<1µV/C)
- Proprietary processing technique produces extremely low resistance values
- Qualified to AEC-Q200
- RoHS compliant, lead-free and halogen-free



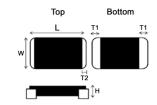
Electrical Specifications									
Type/Code	Maximum Power Rating (Watts)	Maximum Rating Current (A)	Maximum Overload Current (A)	TCR (ppm/°C)	Ohmic Range (Ω) and Tolerance				
	rtating (vvatts)	• •	` ,		0.5%	1%, 2%, 5%			
CSS0603	0.33	9.08	18.16	±75ppm/°C	=	0.004			
0000003	0.55	8.1	16.2	±50 ppm/°C	-	0.005, 0.01, 0.015			
CSS0805	0.5	12.9	25.8	±75ppm/°C	=	0.003			
C550805	0.5	12.9	25.8	±50 ppm/°C	=	0.005, 0.01, 0.015			
CSS1206	1	31.62	63.25	±50 ppm/°C ±25 ppm/°C ±15 ppm/°C	- 0.007 - 0.015 0.016 - 0.05	0.001 - 0.004 0.005 ⁻ 0.015 0.016 - 0.05			
CSS2010	1	31.62	63.25	±50 ppm/°C ±25 ppm/°C ±15 ppm/°C	- - 0.007 - 0.1	0.001 - 0.003 0.004 - 0.006 0.007 - 0.1			
CSS2512	2	63.25	141.42	±50 ppm/°C ±25 ppm/°C ±15 ppm/°C	- - 0.007 - 0.075	0.0005 - 0.003 0.004 - 0.006 0.007 - 0.075			
CSSH2512	3	77.46	134.16	±50 ppm/°C ±25 ppm/°C	- 0.007 - 0.01	0.0005 - 0.0025 0.003 - 0.01			
CSS2725	4	126.49	252.95	±50 ppm/°C	-	0.00025 - 0.003			
CSS2728	3	27.39	61.24A	±25 ppm/°C ±15 ppm/°C	0.004 - 0.007 0.008 - 0.19	0.004 - 0.007 0.008 - 0.1			
CSSH2728	4	31.62	70.71	±25 ppm/°C ±15 ppm/°C	0.004 - 0.007 0.008 - 0.019	0.004 - 0.007 0.008 - 0.05			
CSS4527	5	100	173	±50 ppm/°C	0.007 - 0.12	0.0005 - 0.12			

Please refer to the High Power Resistor Application Note (page 5) for more information on designing and implementing high power resistor types.

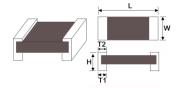


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Mechanical Specifications (cont.)

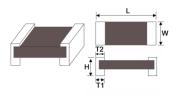


Type/Code	Maximum Power Rating (Watts)	Resistance Range (Ω)	L	W	Н	T1 Bottom Termination	T2 Top Termination	Unit
CSS0805	0.5	0.003, 0.005	0.080 ± 0.008	0.050 ± 0.008	0.012 ± 0.004	0.014 ± 0.008	0.008 ± 0.006	inches
		0.01, 0.015	2.03 ± 0.20	1.27 ± 0.20	0.30 ± 0.10	0.35 ± 0.20	0.20 ± 0.15	mm

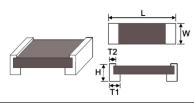


Type/Code	Maximum Power Rating (Watts)	Resistance Range (Ω)	L	W	Н	T1 Bottom Termination	T2 Top Termination	Unit
CSS1206		0.001	0.126 ± 0.010	0.063 ± 0.010	0.025 ± 0.010	0.020 ± 0.010	0.020 ± 0.010	inches
0001200		0.001	3.20 ± 0.25	1.60 ± 0.25	0.65 ± 0.25	0.51 ± 0.25	0.51 ± 0.25	mm
CSS1206		0.002 - 0.004	0.126 ± 0.010	0.063 ± 0.010	0.022 ± 0.010	0.020 ± 0.010	0.020 ± 0.010	inches
C331200	1	0.002 - 0.004	3.20 ± 0.25	1.60 ± 0.25	0.55 ± 0.25	0.51 ± 0.25	0.51 ± 0.25	mm
CSS1206	ļ.	0.005	0.126 ± 0.010	0.063 ± 0.010	0.022 ± 0.010	0.024 ± 0.010	0.024 ± 0.010	inches
CSS1206		0.005	3.20 ± 0.25	1.60 ± 0.25	0.55 ± 0.25	0.60 ± 0.25	0.60 ± 0.25	mm
0004000		0.000 0.05	0.126 ± 0.010	0.063 ± 0.010	0.022 ± 0.010	0.020 ± 0.010	0.020 ± 0.010	inches
CSS1206		0.006 - 0.05	3.20 ± 0.25	1.60 ± 0.25	0.55 ± 0.25	0.51 ± 0.25	0.51 ± 0.25	mm
			0.200 ± 0.010	0.100 ± 0.010	0.031 ± 0.010	0.051 ± 0.010	0.051 ± 0.010	inches
0000010	,	0.001 - 0.003	5.08 ± 0.25	2.54 ± 0.25	0.79 ± 0.25	1.30 ± 0.25	1.30 ± 0.25	mm
CSS2010	1		0.200 ± 0.010	0.100 ± 0.010	0.025 ± 0.010	0.031 ± 0.010	0.031 ± 0.010	inches
		0.0031 - 0.1	5.08 ± 0.25	2.54 ± 0.25	0.65 ± 0.25	0.79 ± 0.25	0.79 ± 0.25	mm
			0.246 ± 0.010	0.126 ± 0.010	0.031 ± 0.010	0.074 ± 0.010	0.074 ± 0.010	inches
		0.0005 - 0.004 0.0041 - 0.075	6.25 ± 0.25	3.20 ± 0.25	0.79 ± 0.25	1.88 ± 0.25	1.88 ± 0.25	mm
CSS2512	2		0.246 ± 0.010	0.126 ± 0.010	0.025 ± 0.010	0.044 ± 0.010	0.044 ± 0.010	inches
			6.25 ± 0.25	3.20 ± 0.010	0.65 ± 0.25	1.12 ± 0.25	1.12 ± 0.25	mm
		0.0005	0.246 ± 0.010	0.126 ± 0.010	0.031 ± 0.010	0.074 ± 0.010	0.074 ± 0.010	inches
			6.25 ± 0.25	3.20 ± 0.25	0.79 ± 0.25	1.88 ± 0.25	1.88 ± 0.25	mm
		0.0006 - 0.0029	0.246 ± 0.010	0.126 ± 0.010	0.031 ± 0.010	0.044 ± 0.010	0.044 ± 0.010	inches
		3 0.003 0.003 0.004	6.25 ± 0.25	3.20 ± 0.25	0.79 ± 0.25	1.12 ± 0.25	1.12 ± 0.25	mm
CSSH2512	3		0.246 ± 0.010	0.126 ± 0.010	0.031 ± 0.010	0.074 ± 0.010	0.074 ± 0.010	inches
000112012	o o		6.25 ± 0.25	3.20 ± 0.25	0.79 ± 0.25	1.88 ± 0.25	1.88 ± 0.25	mm
			0.246 ± 0.010	0.126 ± 0.010	0.031 ± 0.010	0.066 ± 0.010	0.066 ± 0.010	inches
			6.25 ± 0.25	3.20 ± 0.25	0.79 ± 0.25	1.68 ± 0.25	1.68 ± 0.25	mm
		0.0041 - 0.01	0.246 ± 0.010	0.126 ± 0.010	0.026 ± 0.010	0.044 ± 0.010	0.044 ± 0.010	inches
			6.25 ± 0.25 0.268 ± 0.010	3.20 ± 0.25 0.254 ± 0.010	0.65 ± 0.25 0.039 ± 0.010	1.12 ± 0.25 0.085 ± 0.010	1.12 ± 0.25 0.085 ± 0.010	mm
		0.00025, 0.0005	6.81 ± 0.25	6.45 ± 0.010	0.039 ± 0.010 0.99 ± 0.25	2.16 ± 0.25	2.16 ± 0.25	inches mm
			0.268 ± 0.010	0.45 ± 0.25 0.254 ± 0.010	0.99 ± 0.23 0.043 ± 0.010	0.085 ± 0.010	0.085 ± 0.010	inches
		0.001	6.81 ± 0.25	6.45 ± 0.25	1.09 ± 0.25	2.16 ± 0.25	2.16 ± 0.25	mm
			0.268 ± 0.010	0.254 ± 0.010	0.039 ± 0.010	0.085 ± 0.010	0.085 ± 0.010	inches
0000705	,	0.0015	6.81 ± 0.25	6.45 ± 0.25	0.99 ± 0.25	2.16 ± 0.25	2.16 ± 0.25	mm
CSS2725	4	0.000	0.268 ± 0.010	0.254 ± 0.010	0.035 ± 0.010	0.071 ± 0.010	0.071 ± 0.010	inches
		0.002	6.81 ± 0.25	6.45 ± 0.25	0.89 ± 0.25	1.80 ± 0.25	1.80 ± 0.25	mm
		0.0025	0.268 ± 0.010	0.254 ± 0.010	0.035 ± 0.010	0.065 ± 0.010	0.065 ± 0.010	inches
		0.0020	6.81 ± 0.25	6.45 ± 0.25	0.89 ± 0.25	1.65 ± 0.25	1.65 ± 0.25	mm
		0.003	0.268 ± 0.010	0.254 ± 0.010	0.035 ± 0.010	0.051 ± 0.010	0.051 ± 0.010	inches
		0.000	6.81 ± 0.25	6.45 ± 0.25	0.89 ± 0.25	1.30 ± 0.25	1.30 ± 0.25	mm

Mechanical Specifications (cont.)

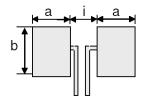


Type/Code	Maximum Power Rating (Watts)	Resistance Range (Ω)	L	W	Н	T1 Bottom Termination	T2 Top Termination	Unit
CSS2728 3	0.004 - 0.1	0.264 ± 0.010	0.283 ± 0.010	0.039 ± 0.010	0.045 ± 0.010	0.045 ± 0.010	inches	
USS2726	3	0.004 - 0.1	6.71 ± 0.25	7.19 ± 0.25	0.99 ± 0.25	1.14 ± 0.25	1.14 ± 0.25	mm
CSSH2728	4	4 0.004 - 0.1	0.264 ± 0.010	0.283 ± 0.010	0.039 ± 0.010	0.045 ± 0.010	0.045 ± 0.010	inches
	4		6.71 ± 0.25	7.19 ± 0.25	0.99 ± 0.25	1.14 ± 0.25	1.14 ± 0.25	mm



Type/Code	Maximum Power Rating (Watts)	Resistance Range (Ω)	L	W	Н	T1 Bottom Termination	T2 Top Termination	Unit
CSS4527 5	5	0.0005 - 0.005	0.450 ± 0.010 11.43 ± 0.25	0.270 ± 0.010 6.85 ± 0.25	0.059 ± 0.010 1.50 ± 0.25	0.127 ± 0.010 3.22 ± 0.25	0.038 ± 0.010 0.97 ± 0.25	inches mm
	5	0.0051 - 0.1	0.450 ± 0.010 11.43 ± 0.25	0.270 ± 0.010 6.85 ± 0.25	0.059 ± 0.010 1.50 ± 0.25	0.071 ± 0.010 1.82 ± 0.25	0.038 ± 0.010 0.97 ± 0.25	inches mm

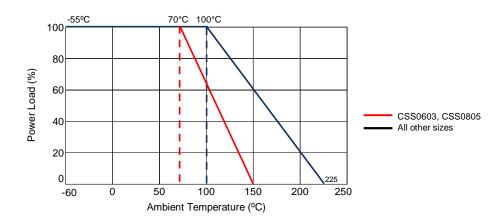
Recommended Pad Layouts



Type/Code	Maximum Power Rating (Watts)	Resistance Range (Ω)	а	b	i	Unit
CSS0603	0.33	0.005, 0.01, 0.015	0.039	0.050	0.020	inches
0330003	0.55	0.003, 0.01, 0.013	1.00	1.27	0.50	mm
CSS0805	0.5	0.005, 0.01, 0.015	0.071	0.086	0.026	inches
C330805	0.5	0.003, 0.01, 0.013	1.80	2.18	0.66	mm
CSS1206	1	0.001 - 0.05	0.063	0.086	0.039	inches
0331200	'	0.001 - 0.03	1.60	2.18	1.00	mm
		0.001 - 0.003	0.114	0.115	0.048	inches
CSS2010	1	0.001 - 0.003	2.89	2.92	1.22	mm
0332010		0.0031 - 0.1	0.090	0.115	0.095	inches
		0.0031 - 0.1	2.29	2.92	2.41	mm
		0.0005 - 0.004	0.120	0.145	0.050	inches
CSS2512	2	0.0003 - 0.004	3.05	3.68	1.27	mm
0332312		0.0041 - 0.075	0.083	0.145	0.125	inches
		0.0041 - 0.073	2.11	3.68	3.18	mm
		0.0005	0.120	0.145	0.050	inches
		0.0003	3.05	3.68	1.27	mm
CSSH2512	3	0.0006 - 0.0029	0.086	0.145	0.118	inches
C33/123/12	3	0.0041 - 0.01	2.19	3.68	3.00	mm
		0.003 - 0.004	0.110	0.145	0.071	inches
		0.003 - 0.004	2.79	3.68	1.80	mm

	Recommended Pad Layouts								
Type/Code	Maximum Power Rating (Watts)	Resistance Range (Ω)	а	b	i	Unit			
CSS2725	4	0.00025 - 0.003	0.125	0.270	0.052	inches			
	•		3.18	6.86	1.32	mm			
CSS2728	3	0.004 - 0.1	0.108	0.308	0.138	inches			
0002720		0.004 0.1	2.75	7.82	3.51	mm			
CSSH2728	4	0.004 - 0.1	0.108	0.308	0.138	inches			
C33F12726	4	0.004 - 0.1	2.75	7.82	3.51	mm			
		0.0005 - 0.005	0.189	0.344	0.217	inches			
0004507	F	0.0005 - 0.005	4.80	8.74	5.51	mm			
CSS4527	5	0.0051 - 0.12	0.134	0.344	0.327	inches			
		0.0031 - 0.12	3.40	8.74	8.31	mm			

Power Derating Curve:



Performance Characteristics								
Test	Test Method	Test Specification	Test Condition					
Temperature Coefficient of Resistance (TCR)	JIS-C-5201-1 4.8	Per specification (refer to Electrical Specification table)	TCR (ppm/°C) = (R2-R1) R1 (T2-T1) R1: resistance of room temperature (T1) R2: resistance of 150°C (T2) T1: room temperature T2: temperature at 150°C					
Short Time Overload (rating power duration = 5 seconds)	JIS-C-5201-1 4.13	(ΔR/R1) ≤ ±0.5%	The number of rated power are as follows: CSS0603-0.33W: 4 times rated power CSS0805-0.5W: 4 times rated power CSS1206-1W: 4 times rated power CSS2010-1W: 4 times rated power CSS2512-2W: 5 times rated power CSSH2512-3W: 3 times rated power CSS2725-4W: 4 times rated power CSS2728-3W: 3 times rated power CSSH2728-4W: 4 times rated power					
Insulation Resistance	JIS-C-5201-1 4.6	$(\Delta R/R1) \le \pm 2\%$ ≥10 ⁹ Ω	CSS4527-5W: 3 times rated power 100±15V DC for 1 minute					
Dielectric Withstanding Voltage	JIS-C-5201-1 4.7	Without break down	Applied 500V AC for 1 minute and limit surge current 50mA (max)					

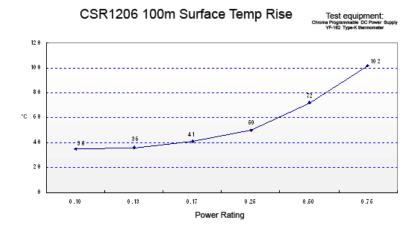
Operating Temperature Range for sizes 0603 and 0805: -55°C to +150°C. Contact factory for operation at higher temperatures. Operating Temperature Range for all other sizes: -55°C to +225°C. Contact factory for operation at higher temperatures.

Resistive Product Solution:

High Power Chip Resistors and Thermal Management

Stackpole has developed several surface mount resistor series in addition to our current sense resistors, which have had higher power ratings than standard resistor chips. This has caused some uncertainty and even confusion by users as to how to reliably use these resistors at the higher power ratings in their designs.

The data sheets for the RHC, RMCP, RNCP, CSR, CSRN, CSRF, CSS, and CSSH state that the rated power assumes an ambient temperature of no more than 100° C for the CSS / CSSH series and 70° C for all other high power resistor series. In addition, IPC and UL best practices dictate that the combined temperature on any resistor due to power dissipated and ambient air shall be no more than 105° C. At first glance this wouldn't seem too difficult, however the graph below shows typical heat rise for the CSR $\frac{1}{2}$ 100 milliohm at full rated power. The heat rise for the RMCP and RNCP would be similar. The RHC with its unique materials, design, and processes would have less heat rise and therefore would be easier to implement for any given customer.



The 102°C heat rise shown here would indicate there will be additional thermal reduction techniques needed to keep this part under 105°C total hot spot temperature if this part is to be used at 0.75 watts of power. However, this same part at the usual power rating for this size would have a heat rise of around 72°C. This additional heat rise may be dealt with using wider conductor traces, larger solder pads and land patterns under the solder mask, heavier copper in the conductors, via through PCB, air movement, and heat sinks, among many other techniques. Because of the variety of methods customers can use to lower the effective heat rise of the circuit, resistor manufacturers simply specify power ratings with the limitations on ambient air temperature and total hot spot temperatures and leave the details of how to best accomplish this to the design engineers. Design guidelines for products in various market segments can vary widely so it would be unnecessarily constraining for a resistor manufacturer to recommend the use of any of these methods over another.

Note: The final resistance value can be affected by the board layout and assembly process, especially the size of the mounting pads and the amount of solder used. This is especially notable for resistance values $\leq 50 \text{m}\Omega$. This should be taken into account when designing.

Resistive Product Solutions

RoHS Compliance

Stackpole Electronics has joined the worldwide effort to reduce the amount of lead in electronic components and to meet the various regulatory requirements now prevalent, such as the European Union's directive regarding "Restrictions on Hazardous Substances" (RoHS 3). As part of this ongoing program, we periodically update this document with the status regarding the availability of our compliant components. All our standard part numbers are compliant to EU Directive 2011/65/EU of the European Parliament as amended by Directive (EU) 2015/863/EU as regards the list of restricted substances.

	RoHS Compliance Status								
Standard Product Series	Description	Package / Termination Type	Standard Series RoHS Compliant	Lead-Free Termination Composition	Lead-Free Mfg. Effective Date (Std Product Series)	Lead-Free Effective Date Code (YY/WW)			
CSS	Ultra Precision Current Sensing Chip Resistor	SMD	YES	100% Matte Sn over Ni	Always	Always			
CSSH	Ultra Precision Current Sensing Chip Resistor (High Power)	SMD	YES	100% Matte Sn over Ni	Always	Always			

"Conflict Metals" Commitment

We at Stackpole Electronics, Inc. are joined with our industry in opposing the use of metals mined in the "conflict region" of the eastern Democratic Republic of the Congo (DRC) in our products. Recognizing that the supply chain for metals used in the electronics industry is very complex, we work closely with our own suppliers to verify to the extent possible that the materials and products we supply do not contain metals sourced from this conflict region. As such, we are in compliance with the requirements of Dodd-Frank Act regarding Conflict Minerals.

Compliance to "REACH"

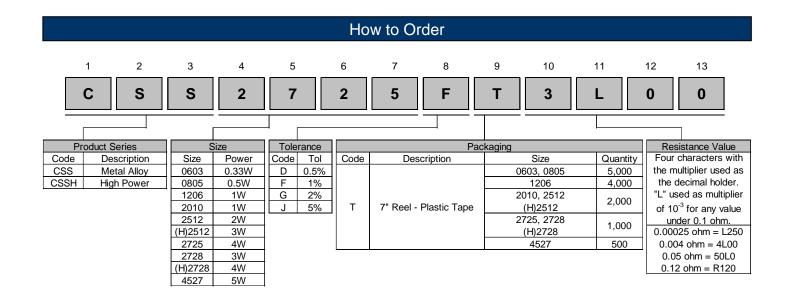
We certify that all passive components supplied by Stackpole Electronics, Inc. are SVHC (Substances of Very High Concern) free and compliant with the requirements of EU Directive 1907/2006/EC, "The Registration, Evaluation, Authorization and Restriction of Chemicals", otherwise referred to as REACH. Contact us for complete list of REACH Substance Candidate List.

Environmental Policy

It is the policy of Stackpole Electronics, Inc. (SEI) to protect the environment in all localities in which we operate. We continually strive to improve our effect on the environment. We observe all applicable laws and regulations regarding the protection of our environment and all requests related to the environment to which we have agreed. We are committed to the prevention of all forms of pollution.

6

Resistive Product Solutions



X-ON Electronics

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RSF1JTR220 KIT-RMCF0805FT-06 RNV14FAL4M70 CFM14JT180R EWT225JB2R00 EWT225JB100R EWT50JB1K00 RSF1JT33K0

CSR0603FKR250 TR35JBL2R20 KIT-RMCF1206FT-03 KIT-RMCF0201FT-06 RSMF3JT1R00 RNCF0603BKE9K42 RMCF0201FT1K00

EWT225JB3R00 KIT-RMCF0201FT-05 EWT100JB5K00 RMCF1206JT1K50 RC14JB330R RNCP0603FTD6K81 KIT-RMCF1206FT-02

KIT-RMCF0805JT-12 KIT-RMCF1206FT-06 RNCF0805BKC10K0 RNCF0805CKC10K0 KIT-RMCF0805FT-04 RC1/4-12K-5%-TR

RMCF0805FT32K4