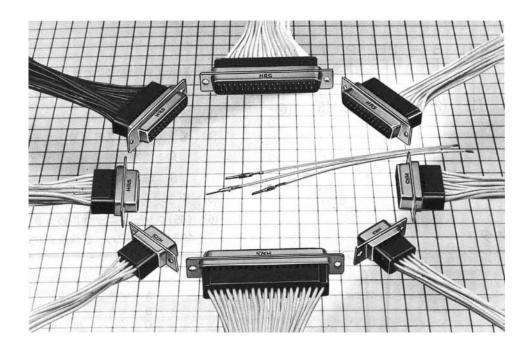
# **CD CRIMP TYPE CONNECTOR**

#### General

The model CD connectors are SM Series (sub-miniature) rectangular multi-contact crimping connectors.

CD Crimp Type Connectors are Crimp Type D Subminiature Connectors for Discrete Wire Terminations.

Available in 9, 15, 25 and 37 way. Terminals available for AWG28 through AWG20. Plug with Grounding dimples is introduced now.



#### **Features**

- (1) Compact and sturdy due to metal shell.
- (2) Can be mounted on the front or back of a panel or chasis as necessary.
- (3) Requires no special withdrawal jig (push the retain-
- ers from the connector sides to insert/withdraw the connector).
- (4) Uses insulation made from highly heat-resistant and chemical-resistant UL synthetic resin.

## **Application**

Suitable for modems in communications equipment such as computers, peripherals and terminals, control equipment, measuring instruments, and export equipment.

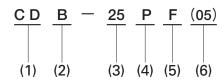
#### **Electrical and Environmental**

Electrical and Environmental Characteristics		
Current capacity	3A	
Rated voltage	350V AC	
Insulation resistance	5000mΩ min. at 500V DC	
Contact resistance	25mΩ max. at 100mA DC	
Withstand voltage	1250Vrms AC for 1 minute	

Material and finish		
Shell	Steel	Nickel plating
Insulator	PBT (GE Valox)*	Black
Contacts	Phosphor bronze	Nickel plating + Gold plating

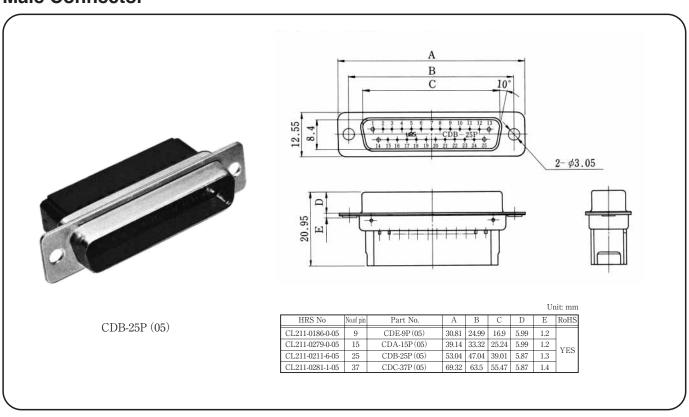
\*UL94V-0

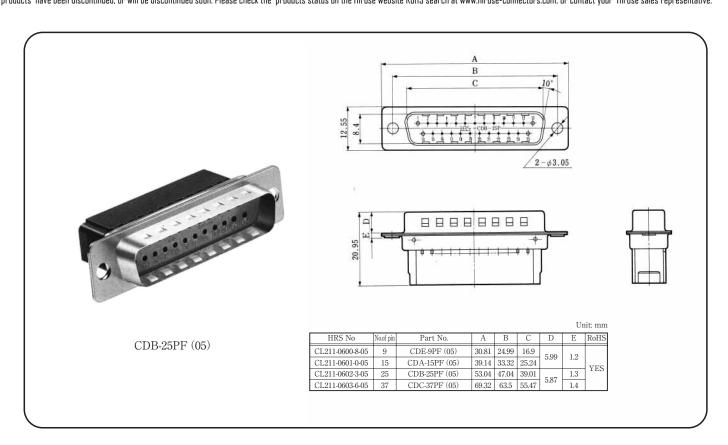
## **Connector Housing**

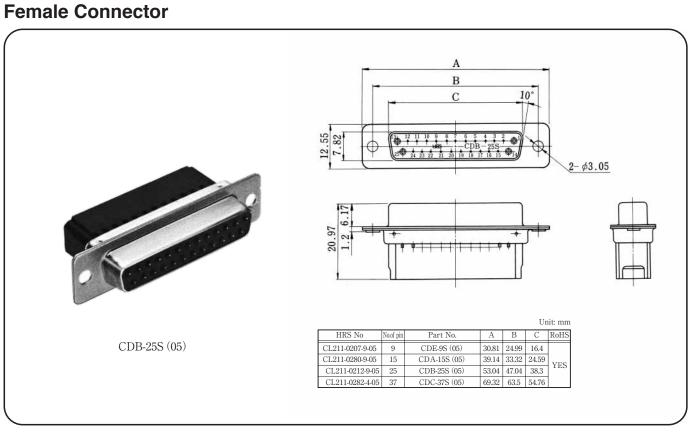


- (1) Series Name CD: Crimping type
- (2) Shell Size E.A.B.C.
- (3) No. of Pin 9, 15, 25, 37
- (4) Type of Housing
  - P: Plug Housing
  - S: Receptance Housing
- (5) Type of Shell
  - F: With Grounding dimples
- (6) Specification contents (05): Nickel plated shell

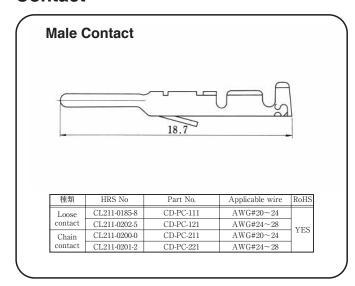
#### **Male Connector**

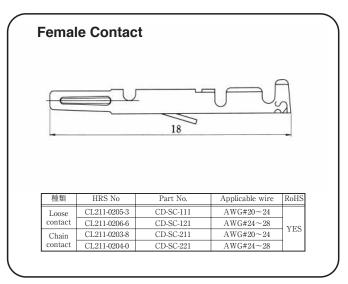






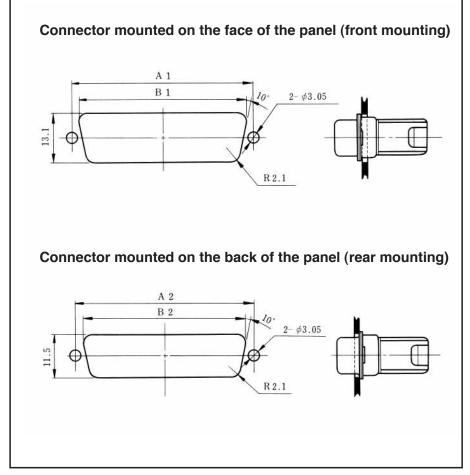
#### **Contact**





Note: Loose-Piece terminals are available in Packs. Each Pack contains 100 terminals. Strip terminals are available in reels. Each contains 10,000 terminals

## **Connector Mounting Method and Mounting Dimensions**

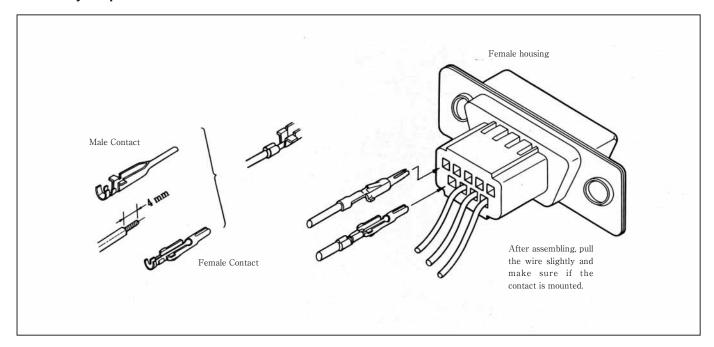


	U	nit: mm
Shell size	A2	B2
Е	24.99	22
A	33.32	30.3
В	47.04	44
С	63.5	60.5

	U	nit: mm
Shell size	A2	B2
Е	24.99	20.2
A	33.32	28.6
В	47.04	42.5
С	63.5	59.2

## **Assembling Procedure of Crimp Contact**

#### **Assembly Steps**



#### **Procedure for Contact Extraction**

In case of extracting a contact from the housing in insertion error or in circuit change, follow the steps as shown below:

(1) How to extract a contact Insert a 1.1×0.5 mm thick board into the lance-fixed-hole of the housing as shown in Fig. 1 and extract the contact by pulling the wire. (2) How to raise up a lance When the extracted contact is installed again in the housing, please raise up the contact lance as shown in Fig. 2 and then insert it to the housing.

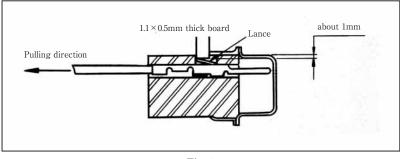


Fig. 1

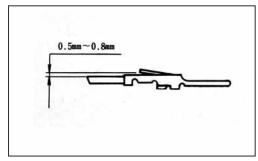


Fig. 2

Figure 1 illustrates a female contact. This also applies for a mate contact.

#### **Tools**

# **Hand Crimp Tool**



HRS No	Part No.	Applicable contact	Applicable wire
CL250-0012-2	TC-CD-111	CD-PC-111	AWG-24-20
CL250-0012-2	1C-CD-111	CD-SC-111	(Coating O.D.: ø1.5-ø1.9)
CL250-0013-5	TC-CD-121	CD-PC-121	AWG28-24
		CD-SC-121	(Coating O.D.: ø1.2-ø1.5)

# **Auto Crimp Tool**



### **Crimping machine**

HRS No	Part No.	
CL901-0005-4	CM-105	

#### **Applicator**

HRS No	Part No.	Applicable wire
CL901-2517-7	AP105-CD-1	CD- PC-211 SC-211
CL901-2518-0	AP105-CD-2	CD- PC-221 SC-221

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