

Aluminum electrolytic capacitors

Axial-lead and soldering star capacitors

 Series/Type:
 B41693, B41793

 Date:
 December 2016

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Axial-lead and soldering star capacitors

High reliability – up to 150 °C

Applications

Automotive electronics

Features

- High vibration stability, special design with high vibration stability up to 60 g available upon request
- High operating temperature capability up to 150 °C
- Rated voltage up to 100 V DC
- Low ESR
- High reliability
- High ripple current capability
- Long useful life
- SIKOREL design storage for up to 15 years at a temperature of up to 35 °C
- RoHS-compatible

Construction

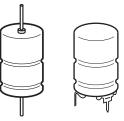
- Charge/discharge-proof, polar
- Aluminum case with insulating sleeve
- Negative pole connected to case
- Version without insulation available upon request

Terminals

- Axial leads, welded to capacitor case and cover disc
- Soldering star option for upright mounting on PCB
- Alternative axial-lead design with double-sided plates for horizontal mounting available upon request

Taping and packing

- Axial-lead capacitors will be delivered in pallet package Capacitors with d × l ≤ 16 × 39 mm are also available taped on reel
- Soldering star capacitors are packed in blister trays









High reliability - up to 150 $^{\circ}$ C

Specifications and characteristics in brief

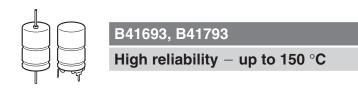
		_						
Rated voltage V _R	25 100 V DC							
Surge voltage V _s	1.15 · V _R							
Rated capacitance C_R	100 4000 µF	=						
Capacitance tolerance		2						
Leakage current I _{leak} (5 min, 20 °C)	$I_{leak} \leq 0.006$;	$\mu A \cdot \left(\frac{C_R}{\mu F} \cdot \frac{V_R}{V}\right) +$	- 4 μA					
Self-inductance ESL ¹⁾	Diameter d (m	m)	12	14	16	18	20	21
	Terminals	Length I (mm)	Appro	x. ESL	(nH)			
	axial	25	_	22	_	30	-	_
		29	_	_	_	_	38	_
		30	21	24	29	34	_	_
		35	_	_	31	_	-	_
		39	_	_	33	38	-	45
		49	_	_	—	_	-	50
	soldering star	25	_	6	—	8	-	_
		30	6	7	8	10	-	_
		35	_	-	9	_	-	-
		39	_	-	9	11	-	13
		49	_	_	—	—	_	14
Useful life ²⁾		Requirements:						
150 °C; V _R ; 0.5 · I _{AC,R}	> 1000 h	$ \Delta C/C $	≤ 30 %	6 of init	ial valu	le		
125 °C; V _R ; I _{AC, R}	> 5000 h	ESR	\leq 3 tir	nes ini	tial spe	cified	limit ³⁾	
85 °C; V _R ; I _{AC, max}	> 15000 h	I _{leak}	≤initia	al spec	ified lir	nit		
40 °C; V _R ; 2.1 · I _{AC, R}	> 200000 h							
Voltage endurance test		Post test requi	rement	ts:				
125 °C; V _B	2000 h	∆C/C		6 of init	ial valu	le		
		ESR	≤ 1.3	times o	of initia	l speci [.]	fied lim	nit ³⁾
		ESR \leq 1.3 times of initial specified limit I_{leak} \leq initial specified limit						
Vibration resistance test	To IEC 60068-		equenc	y range	e 10 Hz	z 2 k	Hz, di	splace-
	To IEC 60068-2-6, test Fc: Frequency range 10 Hz 2 kHz, displace- ment amplitude max. 1.5 mm, acceleration max. 20 g, duration 3 × 2 h.					•		
	Capacitor mounted by its wire leads at a distance of (6 \pm 1) mm from					from		
	the case and a	dditionally clam	ped by	the ca	ise.			
IEC climatic category	To IEC 60068-	·1: 55/125/56 (-	55 °C/	+125 °	C/56 d	ays da	mp he	at test)
Detail specification	Similar to CEC	C 30301-802						_
Sectional specification	1EC 60384-4	EC 60384-4						

¹⁾ If optimum circuit design is used, the values are lower by 30%.

3) ESR_{max} at 100 Hz, 20 °C

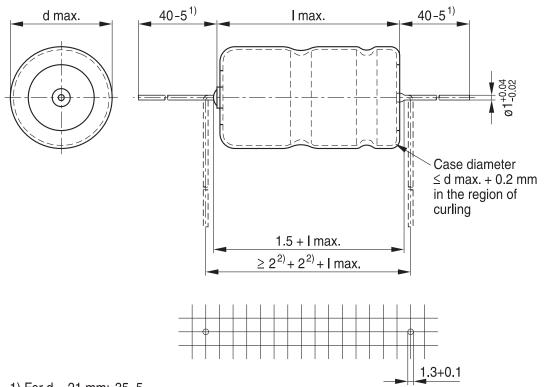
²⁾ Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life.





B41693, Axial-lead capacitors

Dimensional drawing



1) For d = 21 mm: 35-5

2) Minimum 2 mm bending distance per wire recommended

KAL1655-Y-E

Dimensions, weights and packing units

$d \times I$	$d_{max} imes I_{max}$	Approx. weight	Packing uni	ts (pcs.)
mm	mm	g	Pallet	Reel
12×30	12.5 × 30.5	5.1	288	450
14×25	14.5 imes 25.5	5.7	200	350
14 imes 30	14.5 imes 30.5	6.8	200	350
16 imes 30	16.5 imes 30.5	8.9	180	250
16 imes 35	16.5×35.5	10.4	180	250
16 × 39	16.5 × 40	11.7	180	250
18×25	18.5×25.5	9.3	160	_
18×30	18.5×30.5	11.1	160	_
18×39	18.5 × 40	14.7	160	_
20 × 29	20.5×29.5	13.5	140	-
21×39	21.5 × 40	20.0	140	_
21 imes 49	21.5 × 50	25.0	110	_



High reliability - up to 150 $^{\circ}$ C

е

d max.

max.

4.7-0.5

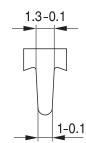
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А

B41793, Soldering star capacitors **Dimensional drawings**

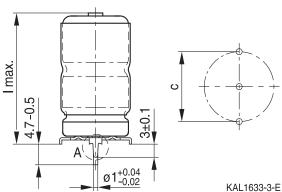
Mounting holes $d = 12 \text{ mm} \dots 14 \text{ mm}$

е 0<u>+</u>0 d max.



Detail A

Minus pin



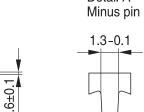
Dimensions, weights and packing units

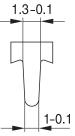
$d \times I$	$d_{max} \times I_{max}$	c ±0.1	e ±0.1	Approx. weight	Packing units
mm	mm	mm	mm	g	pcs.
12×30	13.5 × 32	12.5	3.0	5.4	480
14×25	15.5×27	14.5	3.0	6.1	480
14 imes 30	15.5 × 32	14.5	3.0	7.2	480
16 imes 30	17.5 imes 32	16.5	3.0	9.4	300
16 imes 35	17.5 imes 37	16.5	3.0	10.9	200
16×39	17.5×41.5	16.5	3.0	12.2	200
18×25	19.5 imes 27	18.5	3.0	9.9	300
18×30	19.5 imes 32	18.5	3.0	11.8	300
18×39	19.5 imes 41.5	18.5	3.0	15.4	200
21 × 39	22.5 imes 41.5	21.5	3.5	21.0	324
21 × 49	22.5×51.5	21.5	3.5	26.0	264

Mounting holes d = 16 mm ... 21 mm

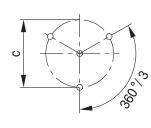
3±0.1

ø1^{+0.04}





Detail A



KAL1634-B-E

Please read Cautions and warnings and Important notes at the end of this document.





High reliability - up to 150 $^\circ\text{C}$

Overview of available types

V _R (V DC)	25	40	63	75	100
	Case dimen	sions $d \times I$ (mm)	•		
C _R (μF)					
100			12 × 30	12×30	12 × 30
150					14 × 30
220			14 × 30	16×30	16 × 30
330		12 × 30	16 × 30	16×35	
			18×25		
470	14×25	14×30	16 imes 39	18×39	18×39
				20 imes 29	20 imes 29
560			20 × 29		
680		16 × 30	18 × 39	21 × 39	21 × 39
		18×25			
820		16 × 35			
1000	16 × 30	16 × 39	21 × 39	21 × 49	21 × 49
	18×25	18 imes 30			
1200		20 × 29	21 × 49		
1500	16 × 39	18 × 39			
1800	20 × 29				
2000	18×39				
2200		21 × 39			
2700		21 × 49			
3000	21 × 39				
4000	21 × 49				





High reliability - up to 150 $^{\circ}$ C

Case dimensions and ordering codes

C _R	Case	Ordering code	Ordering code	Ordering code
100 Hz	dimensions	Axial pallet	Axial reel	Soldering star
20 °C	d × l			
μF	mm			
V _R = 25 V	DC			
470	14×25	B41693A5477Q001	B41693A5477Q003	B41793A5477Q001
1000	16×30	B41693A5108Q001	B41693A5108Q003	B41793A5108Q001
1000	18×25	B41693B5108Q001		B41793B5108Q001
1500	16×39	B41693A5158Q001	B41693A5158Q003	B41793A5158Q001
1800	20×29	B41693A5188Q001		
2000	18×39	B41693A5208Q001		B41793A5208Q001
3000	21 × 39	B41693A5308Q001		B41793A5308Q001
4000	21×49	B41693A5408Q001		B41793A5408Q001
V _R = 40 V	DC			
330	12×30	B41693A7337Q001	B41693A7337Q003	B41793A7337Q001
470	14×30	B41693A7477Q001	B41693A7477Q003	B41793A7477Q001
680	16×30	B41693A7687Q001	B41693A7687Q003	B41793A7687Q001
680	18×25	B41693B7687Q001		B41793B7687Q001
820	16×35	B41693A7827Q001	B41693A7827Q003	B41793A7827Q001
1000	16 × 39	B41693B7108Q001	B41693B7108Q003	B41793B7108Q001
1000	18×30	B41693A7108Q001		B41793A7108Q001
1200	20×29	B41693A7128Q001		
1500	18×39	B41693A7158Q001		B41793A7158Q001
2200	21 × 39	B41693A7228Q001		B41793A7228Q001
2700	21×49	B41693A7278Q001		B41793A7278Q001
V _R = 63 V	DC			
100	12×30	B41693A8107Q001	B41693A8107Q003	B41793A8107Q001
220	14×30	B41693A8227Q001	B41693A8227Q003	B41793A8227Q001
330	16×30	B41693A8337Q001	B41693A8337Q003	B41793A8337Q001
330	18×25	B41693B8337Q001		B41793B8337Q001
470	16×39	B41693A8477Q001	B41693A8477Q003	B41793A8477Q001
560	20×29	B41693A8567Q001		
680	18×39	B41693A8687Q001		B41793A8687Q001
1000	21×39	B41693A8108Q001		B41793A8108Q001
1200	21×49	B41693A8128Q001		B41793A8128Q001





High reliability - up to 150 $^{\circ}$ C

Case dimensions and ordering codes

C _R	Case	Ordering code	Ordering code	Ordering code
100 Hz	dimensions	Axial pallet	Axial reel	Soldering star
20 °C	$d \times I$			
μF	mm			
$V_R = 75 V I$	DC	·		
100	12×30	B41693C0107Q001	B41693C0107Q003	B41793C0107Q001
220	16 × 30	B41693C0227Q001	B41693C0227Q003	B41793C0227Q001
330	16×35	B41693C0337Q001	B41693C0337Q003	B41793C0337Q001
470	18×39	B41693C0477Q001		B41793C0477Q001
470	20×29	B41693D0477Q001		
680	21 × 39	B41693C0687Q001		B41793C0687Q001
1000	21×49	B41693C0108Q001		B41793C0108Q001
V _R = 100 V I	DC	·		
100	12×30	B41693B9107Q001	B41693B9107Q003	B41793B9107Q001
150	14 × 30	B41693B9157Q001	B41693B9157Q003	B41793B9157Q001
220	16 × 30	B41693A9227Q001	B41693A9227Q003	B41793A9227Q001
470	18×39	B41693A9477Q001		B41793A9477Q001
470	20×29	B41693B9477Q001		
680	21×39	B41693A9687Q001		B41793A9687Q001
1000	21 × 49	B41693A9108Q001		B41793A9108Q001



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Technical data

C _R	Case	ESR _{max}	ESR _{max}	ESR _{max}	Z _{max}	I _{AC,max}	I _{AC,max}	I _{AC,R}	I _{AC,max}
100 Hz	dimensions	100 Hz	100 Hz	10 kHz	100 kHz	10 kHz	10 kHz	10 kHz	10 kHz
20 °C	d×l	20 °C	-40 °C	20 °C	20 °C	105 °C	125 °C	125 °C	150 °C
μF	mm	mΩ	mΩ	mΩ	mΩ	А	А	А	А
V _R = 25 \	/ DC	<u> </u>	<u> </u>	<u> </u>	<u> </u>	<u> </u>	<u> </u>	<u> </u>	
470	14 × 25	260	1900	140	102	3.6	2.8	1.95	1.0
1000	16 × 30	130	900	75	55	5.3	4.2	2.9	1.4
1000	18 × 25	120	900	70	50	5.8	4.6	3.15	1.6
1500	16×39	85	600	50	39	7.4	5.8	4.0	2.0
1800	20×29	70	600	40	30	8.2	6.4	4.45	2.2
2000	18 × 39	70	500	42	26	7.9	6.2	4.3	4.1
3000	21×39	43	450	25	21	11.8	9.2	6.4	3.2
4000	21 × 49	33	320	20	16	14.9	11.7	8.0	4.0
V _R = 40 \	/ DC								
330	12×30	320	2500	150	140	3.7	2.9	2.0	1.0
470	14×30	220	1700	110	102	4.5	3.5	2.45	1.2
680	16×30	160	1200	80	75	5.2	4.1	2.85	1.4
680	18×25	150	1200	75	70	5.6	4.4	3.05	1.5
820	16×35	130	900	69	65	6.2	4.9	3.4	1.7
1000	16×39	110	700	57	55	7.2	5.7	3.9	1.9
1000	18 × 30	115	700	65	62	5.7	4.5	3.1	1.5
1200	20×29	85	600	45	44	8.0	6.3	4.35	2.2
1500	18 × 39	75	500	45	43	7.9	6.2	4.3	2.1
2200	21 × 39	50	450	26	26	11.7	9.2	6.3	6.1
2700	21×49	40	330	21	21	14.7	11.5	7.9	3.9
V _R = 63 \	/ DC								
100	12×30	700	3300	230	215	3.2	2.5	1.7	0.85
220	14×30	320	1700	110	102	4.6	3.6	2.5	1.25
330	16×30	220	1200	80	75	5.3	4.2	2.9	1.45
330	18×25	210	1200	74	70	5.9	4.6	3.2	1.6
470	16 × 39	150	900	55	52	7.3	5.7	4.0	2.0
560	20 × 29	120	630	45	44	8.1	6.4	4.4	2.2
680	18 × 39	110	550	45	44	7.9	6.2	4.3	2.1
1000	21 × 39	70	440	27	27	11.8	9.2	6.4	3.2
1200	21 × 49	58	380	22	22	14.7	11.5	8.0	4.0





High reliability - up to 150 $^\circ\text{C}$

Technical data

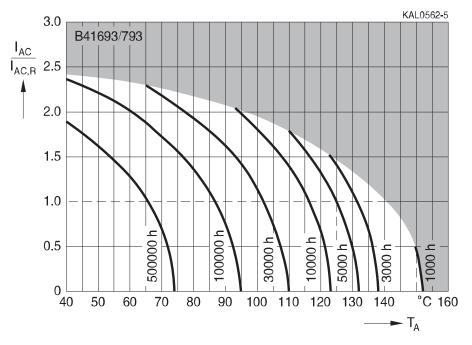
C _R	Case	ESR _{max}	ESR _{max}	ESR _{max}	Z _{max}	I _{AC,max}	I _{AC,max}	I _{AC,R}	I _{AC,max}
100 Hz	dimensions	100 Hz	100 Hz	10 kHz	100 kHz	10 kHz	10 kHz	10 kHz	10 kHz
20 °C	d×l	20 °C	−40 °C	20 °C	20 °C	105 °C	125 °C	125 °C	150 °C
μF	mm	mΩ	mΩ	mΩ	mΩ	А	А	А	А
V _R = 75 \	/ DC								
100	12×30	600	3000	200	190	3.5	2.7	1.85	0.9
220	16 imes 30	300	1500	100	95	5.1	4.0	2.8	1.4
330	16 imes 35	210	1050	75	72	6.3	5.0	3.4	1.7
470	18×39	140	700	50	48	7.9	6.2	4.3	2.1
470	20×29	135	720	45	44	8.2	6.4	4.4	2.2
680	21×39	95	500	30	30	11.5	9.0	6.2	3.1
1000	21×49	65	350	22	22	14.8	11.6	8.0	4.0
$V_{R} = 100$	V DC								
100	12×30	750	4000	320	310	2.3	1.8	1.3	0.6
150	14×30	550	2900	230	225	3.0	2.4	1.7	0.8
220	16×30	350	1900	160	157	3.7	2.9	2.0	1.0
470	18×39	170	900	75	73	6.9	5.4	3.7	1.8
470	20×29	175	900	78	76	6.0	4.7	3.2	1.6
680	21 × 39	120	670	58	56	8.5	6.7	4.6	2.3
1000	21 × 49	85	500	44	43	11.2	8.8	6.1	3.0



High reliability - up to 150 $^{\circ}$ C

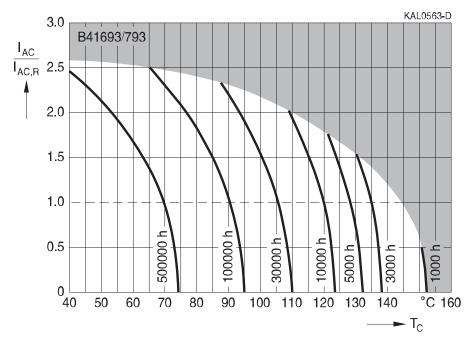
Useful life¹⁾

depending on ambient temperature T_A under ripple current operating conditions at V_R



Useful life¹⁾

depending on case temperature T_{C} under ripple current operating conditions at V_{R}



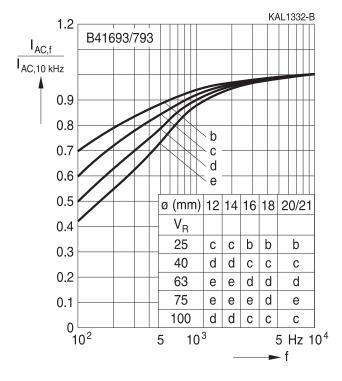
1) Refer to chapter "General technical information, 5 Useful life" on how to interpret useful life.





High reliability – up to 150 °C

Frequency factor of permissible ripple current I_{AC} versus frequency f

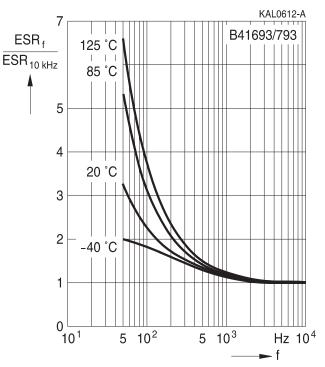


Equivalent series resistance ESR versus frequency f Typical behavior for 470 µF/63V

KAL0613-I 10¹ B41693/793 Ω ESR 10⁰ 5 -40 °C -20 °C 10⁻¹ 20 °C 5 ≥ 60 °C 10⁻² 5 10³ 5 10² 5 10⁴ 10¹ Hz 10⁵ f

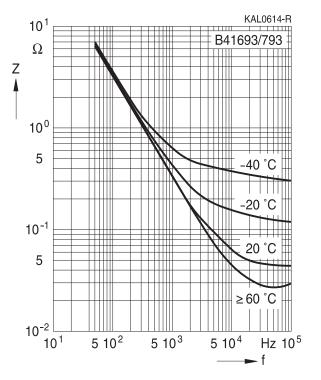
Frequency characteristics of ESR

Typical behavior



Impedance Z versus frequency f

Typical behavior for 470 μ F/63 V





High reliability – up to 150 °C

Cautions and warnings

Personal safety

The electrolytes used by EPCOS have been optimized both with a view to the intended application and with regard to health and environmental compatibility. They do not contain any solvents that are detrimental to health, e.g. dimethyl formamide (DMF) or dimethyl acetamide (DMAC).

Furthermore, some of the high-voltage electrolytes used by EPCOS are self-extinguishing.

As far as possible, EPCOS does not use any dangerous chemicals or compounds to produce operating electrolytes, although in exceptional cases, such materials must be used in order to achieve specific physical and electrical properties because no alternative materials are currently known. We do, however, restrict the amount of dangerous materials used in our products to an absolute minimum.

Materials and chemicals used in EPCOS aluminum electrolytic capacitors are continuously adapted in compliance with the EPCOS Corporate Environmental Policy and the latest EU regulations and guidelines such as RoHS, REACH/SVHC, GADSL, and ELV.

MDS (Material Data Sheets) are available on the EPCOS website for all types listed in the data book. MDS for customer specific capacitors are available upon request. MSDS (Material Safety Data Sheets) are available for all of our electrolytes upon request.

Nevertheless, the following rules should be observed when handling aluminum electrolytic capacitors: No electrolyte should come into contact with eyes or skin. If electrolyte does come into contact with the skin, wash the affected areas immediately with running water. If the eyes are affected, rinse them for 10 minutes with plenty of water. If symptoms persist, seek medical treatment. Avoid inhaling electrolyte vapor or mists. Workplaces and other affected areas should be well ventilated. Clothing that has been contaminated by electrolyte must be changed and rinsed in water.





High reliability - up to 150 $^{\circ}$ C

Product safety

The table below summarizes the safety instructions that must be observed without fail. A detailed description can be found in the relevant sections of chapter "General technical information".

Торіс	Safety information	Reference chapter "General technical information"
Polarity	Make sure that polar capacitors are connected with the right polarity.	1 "Basic construction of aluminum electrolytic capacitors"
Reverse voltage	Voltages of opposite polarity should be prevented by connecting a diode.	3.1.6 "Reverse voltage"
Mounting position of screw- terminal capacitors	Screw terminal capacitors must not be mounted with terminals facing down unless otherwise specified.	11.1. "Mounting positions of capacitors with screw terminals"
Robustness of terminals	The following maximum tightening torques must not be exceeded when connecting screw terminals: M5: 2.5 Nm M6: 4.0 Nm	11.3 "Mounting torques"
Mounting of single-ended capacitors	The internal structure of single-ended capacitors might be damaged if excessive force is applied to the lead wires. Avoid any compressive, tensile or flexural stress. Do not move the capacitor after soldering to PC board. Do not pick up the PC board by the soldered capacitor. Do not insert the capacitor on the PC board with a hole space different to the lead space specified.	11.4 "Mounting considerations for single-ended capacitors"
Soldering	Do not exceed the specified time or temperature limits during soldering.	11.5 "Soldering"
Soldering, cleaning agents Upper category temperature	Do not allow halogenated hydrocarbons to come into contact with aluminum electrolytic capacitors. Do not exceed the upper category temperature.	11.6 "Cleaning agents" 7.2 "Maximum permissible
Passive flammability	Avoid external energy, e.g. fire.	operating temperature" 8.1 "Passive flammability"



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Topic	Safety information	Reference
		chapter "General
		technical information"
Active	Avoid overload of the capacitors.	8.2
		-
flammability		"Active flammability"
Maintenance	Make periodic inspections of the capacitors.	10
	Before the inspection, make sure that the power	"Maintenance"
	supply is turned off and carefully discharge the	
	capacitors.	
	Do not apply excessive mechanical stress to the	
	capacitor terminals when mounting.	
Storage	Do not store capacitors at high temperatures or	7.3
	high humidity. Capacitors should be stored at	"Shelf life and storage
	+5 to +35 °C and a relative humidity of \leq 75%.	conditions"
		Reference
		chapter "Capacitors with
		screw terminals"
Breakdown strength	Do not damage the insulating sleeve, especially	"Screw terminals –
of insulating	when ring clips are used for mounting.	accessories"
sleeves		
0.00400		

Display of ordering codes for EPCOS products

The ordering code for one and the same product can be represented differently in data sheets, data books, other publications and the website of EPCOS, or in order-related documents such as shipping notes, order confirmations and product labels. The varying representations of the ordering codes are due to different processes employed and do not affect the specifications of the respective products.

Detailed information can be found on the Internet under www.epcos.com/orderingcodes.





High reliability - up to 150 $^\circ\text{C}$

Symbols and terms

Symbol	English	German
С	Capacitance	Kapazität
C _R	Rated capacitance	Nennkapazität
Cs	Series capacitance	Serienkapazität
C _{S,T}	Series capacitance at temperature T	Serienkapazität bei Temperatur T
C _f	Capacitance at frequency f	Kapazität bei Frequenz f
d	Case diameter, nominal dimension	Gehäusedurchmesser, Nennmaß
d_{max}	Maximum case diameter	Maximaler Gehäusedurchmesser
ESL	Self-inductance	Eigeninduktivität
ESR	Equivalent series resistance	Ersatzserienwiderstand
ESR _f	Equivalent series resistance at frequency f	Ersatzserienwiderstand bei Frequenz f
ESR_{T}	Equivalent series resistance at temperature T	Ersatzserienwiderstand bei Temperatur T
f	Frequency	Frequenz
I	Current	Strom
I _{AC}	Alternating current (ripple current)	Wechselstrom
$I_{AC,RMS}$	Root-mean-square value of alternating current	Wechselstrom, Effektivwert
I _{AC,f}	Ripple current at frequency f	Wechselstrom bei Frequenz f
I _{AC,max}	Maximum permissible ripple current	Maximal zulässiger Wechselstrom
I _{AC,R}	Rated ripple current	Nennwechselstrom
l _{leak}	Leakage current	Reststrom
l _{leak,op}	Operating leakage current	Betriebsreststrom
I	Case length, nominal dimension	Gehäuselänge, Nennmaß
l _{max}	Maximum case length (without terminals and mounting stud)	Maximale Gehäuselänge (ohne Anschlüsse und Gewindebolzen)
R	Resistance	Widerstand
R_{ins}	Insulation resistance	Isolationswiderstand
R_{symm}	Balancing resistance	Symmetrierwiderstand
Т	Temperature	Temperatur
ΔT	Temperature difference	Temperaturdifferenz
T _A	Ambient temperature	Umgebungstemperatur
T _c	Case temperature	Gehäusetemperatur
Τ _B	Capacitor base temperature	Temperatur des Gehäusebodens
t	Time	Zeit
Δt	Period	Zeitraum
t _b	Service life (operating hours)	Brauchbarkeitsdauer (Betriebszeit)



B41693, B41793 High reliability – up to 150 °C

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Symbol	English	German
V	Voltage	Spannung
V _F	Forming voltage	Formierspannung
V_{op}	Operating voltage	Betriebsspannung
V _R	Rated voltage, DC voltage	Nennspannung, Gleichspannung
Vs	Surge voltage	Spitzenspannung
Xc	Capacitive reactance	Kapazitiver Blindwiderstand
XL	Inductive reactance	Induktiver Blindwiderstand
Z	Impedance	Scheinwiderstand
Ζ _T	Impedance at temperature T	Scheinwiderstand bei Temperatur T
tan δ	Dissipation factor	Verlustfaktor
λ	Failure rate	Ausfallrate
ε ₀	Absolute permittivity	Elektrische Feldkonstante
ε _r	Relative permittivity	Dielektrizitätszahl
ω	Angular velocity; $2 \cdot \pi \cdot f$	Kreisfrequenz; $2 \cdot \pi \cdot f$

Note

All dimensions are given in mm.



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