

# Cree® PLCC4 3 in 1 SMD LED CLMXB-FKA



#### **PRODUCT DESCRIPTION**

This SMD LED features an IPx8 water resistant rating in a PLCC package. These high performance tricolor SMT LEDs are designed to work in a wide range of applications. A wide viewing angle and high brightness make these LEDs suitable for outdoor and full color video signage applications.

The encapsulation resin contains UV inhibitors to minimize the effects of long-term exposure to direct sunlight, resulting in stable light output over the life of the LED. This PLCC package has an increased package height to ease in the manufacturing process.

#### **FEATURES**

- Size (mm):2.19x1.8x1.55
- Dominant Wavelength: Red (619 - 624nm)
   Green (520 - 535nm)
   Blue (465 - 480nm)
- Luminous Intensity (mcd)
  Red (202 403)
  Green (403 805)
  Blue (71 140)
- Water-Resistant (IPx8)\*
- Moisture Sensitivity Level: 5a
- Lead-Free
- RoHS Compliant

#### **APPLICATIONS**

- Outdoor Full-Color Video Screen
- Decorative lighting
- Amusement

<sup>\*:</sup>This part is tested under the condition of assembling it on a PCB with isolating the electrical path by silicone. The leads area of the LED is not IPx8 rated and it's required to insulate for moisture by customer in outdoor application.



# ABSOLUTE MAXIMUM RATINGS $(T_A = 25^{\circ}C)$

Thomas	Complete	Ab	11		
Items	Symbol	R	G	В	Unit
Forward Current Note 1	$I_{_{\rm F}}$	50 35 35		35	mA
Peak Forward Current Note 2	$I_{\sf FP}$	200	100	100	mA
Reverse Voltage	$V_R$	5	5 5 5		
Power Dissipation	$P_{_{D}}$	130 112 112		mW	
Operation Temperature	$T_{opr}$	-40 ~ +85 °C			
Storage Temperature	$T_{stg}$	-40 ~ +100 °C			
Junction Temperature	Т,	110 110 110			°C
Junction/ambient	R <sub>THJA</sub>	350 350 320		°C/W	
Junction/solder point	$R_{THJS}$	200	180	160	°C/W
Electrostatic Discharge Classification(MIL-STD-883E)	ESD	1000V			

**Note:** 1. Single-color light.

2. Pulse width  $\leq 0.1$  msec, duty  $\leq 1/10$ .

# TYPICAL ELECTRICAL & OPTICAL CHARACTERISTICS $(T_A = 25^{\circ}C)$

Characteristics	Condition	Symbol	Symbol		Values		
Characteristics	Condition	Зуший	R	G	В	Unit	
Dominant Wavelength	$I_F = 15 \text{ mA(R)}$ $I_F = 10 \text{ mA(G)}$ $I_F = 10 \text{ mA(B)}$	$\lambda_{\scriptscriptstyle DOM}$	619~624	520~535	465~480	nm	
Spectral bandwidth at 50% $I_{\text{REL}}$ max	$I_F = 15 \text{ mA(R)}$ $I_F = 10 \text{ mA(G)}$ $I_F = 10 \text{ mA(B)}$	Δλ	24	38	28	nm	
Farmand Walks as	$I_F = 15 \text{ mA(R)}$	$V_{F(avg)}$	2.0	2.7	2.7	V	
Forward Voltage	$I_F^r = 10 \text{ mA(G)}$ $I_F = 10 \text{ mA(B)}$	$V_{F(max)}$	2.6	3.2	3.2	V	
	$I_F = 15 \text{ mA(R)}$ $I_F = 10 \text{ mA(G)}$ $I_F = 10 \text{ mA(B)}$	$I_{V(min)}$	202	403	71	mcd	
Luminous Intensity		$I_{V(avg)}$	275	565	95	mcd	
Reverse Current (max)	$V_R = 5 V$	$I_{R}$	10	10	10	μΑ	



# INTENSITY BIN LIMIT (RED $I_{\scriptscriptstyle F}$ = 15 mA, GREEN $I_{\scriptscriptstyle F}$ = 10 mA, BLUE $I_{\scriptscriptstyle F}$ = 10 mA)

## Red

Bin Code	Min.(mcd)	Max.(mcd)
bc	202	252
F	224	280
de	252	318
G	280	355
fg	318	403

#### Green

Bin Code	Min.(mcd)	Max.(mcd)
hj	403	505
J	450	560
km	505	635
K	560	710
np	635	805

#### Blue

Bin Code	Min.(mcd)	Max.(mcd)
А	71	90
3a4	81	90
В	90	112
56	101	126
С	112	140

Tolerance of measurement of luminous intensity is  $\pm 10\%$ .

# COLOR BIN LIMIT (RED $I_F = 15$ mA, GREEN $I_F = 10$ mA, BLUE $I_F = 10$ mA)

#### Red

Bin Code	Min.(nm)	Max.(nm)
RB	619	624

#### Green

Bin Code	Min.(nm)	Max.(nm)			
G7	520	525			
G23	522.5	527.5			
G8	525	530			
G45	527.5	532.5			
G9	530	535			

## Blue

Bin Code	Min.(nm)	Max.(nm)			
B4	465	470			
B45	467.5	472.5			
B5	470	475			
B67	472.5	477.5			
В6	475	480			

Tolerance of measurement of dominant wavelength is  $\pm 1 \text{ nm}$ .



#### **ORDER CODE TABLE\***

		Luminous Intensity (mcd)		Dominant Wavelength (nm)				Pack-
Kit Number Color	Color	Min.	Max.	Color Bin	Min. (nm)	Color Bin	Max. (nm)	age
	Red	202	403	RB	619	RB	624	Reel
	Green	403	805	G7	520	G9	535	Reel
	Blue	71	140	B4	465	В6	480	Reel
	Red	Any 1 Intensity bin from bc(202) - fg(403)		RB	619	RB	624	Reel
CLMXB-FKA-Cbc1hj1A1BB7C4C3	Green	Any 1 Intensity bin from hj(403) - np(805)		Any 1 hue Bin from G7(520) - G9(535)			Reel	
	Blue	Any 1 Intensity bin from A(71) - C(140)		Any 1 h	ue Bin fror	n B4(465) - E	36(480)	Reel

#### Notes:

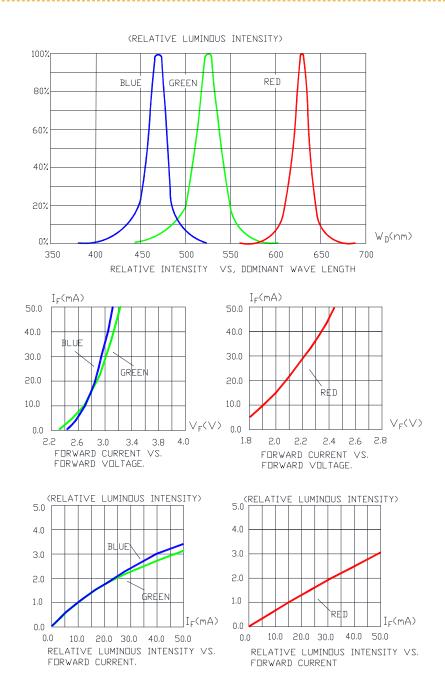
- 1. The above kit numbers represent the order codes which include multiple intensity-bin and color-bin codes. Only one intensity-bin code and one color-bin code will be shipped on each reel. Single intensity-bin code and single color-bin code will be orderable in certain quantities. For example, any 1 intensity bin from hj np means only 1 intensity bin (hj or J or km or K or np) will be shipped by Cree. For example, any 1 color bin from G7 G9 means only 1 color bin (G7 or G23 or G8 or G45 or G9) will be shipped by Cree.
- 2. Please refer to the "Cree LED Lamp Reliability Test Standards" document #1 for reliability test conditions.
- 3. Please refer to the "Cree LED Lamp Soldering & Handling" document \*2 for information about how to use this LED product safely.

<sup>#1:</sup> Refer to http://www.cree.com/led-components/media/documents/LED\_Lamp\_Reliability\_Test\_Standard.pdf

<sup>#2:</sup> Refer to http://www.cree.com/led-components/media/documents/sh-HB.pdf



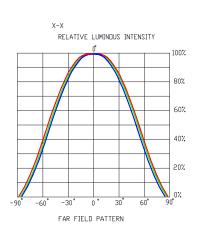
#### **GRAPHS**

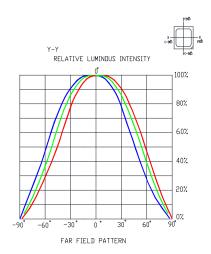


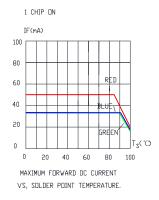
The above data are collected from statistical figures that do not necessarily correspond to the actual parameters of each single LED. Hence, these data will be changed without further notice.

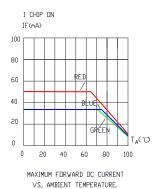


#### **GRAPHS**







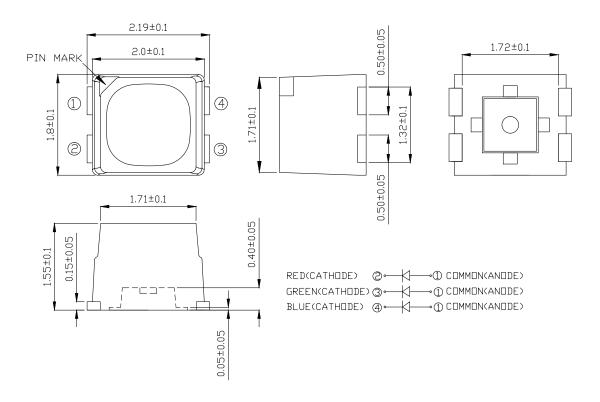


The above data are collected from statistical figures that do not necessarily correspond to the actual parameters of each single LED. Hence, these data will be changed without further notice.



#### **MECHANICAL DIMENSIONS**

All dimensions are in mm.



# **NOTES**

#### RoHS Compliance

The levels of environmentally sensitive, persistent biologically toxic (PBT), persistent organic pollutants (POP), or otherwise restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2002/95/EC on the restriction of the use of certain hazardous substances in electrical and electronic equipment (RoHS), as amended through April 21, 2006.

## Vision Advisory Claim

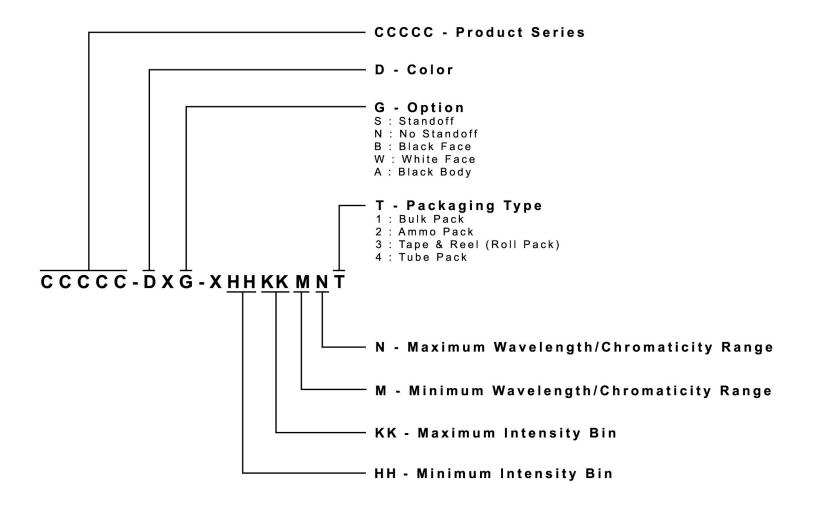
Users should be cautioned not to stare at the light of this LED product. The bright light can damage the eye.



#### KIT NUMBER SYSTEM

Cree LED lamps are tested and sorted into performance bins. A bin is specified by ranges of color, forward voltage, and brightness. Sorted LEDs are packaged for shipping in various convenient options. Please refer to the "Cree LED Lamp Packaging Standard" document for more information about shipping and packaging options.

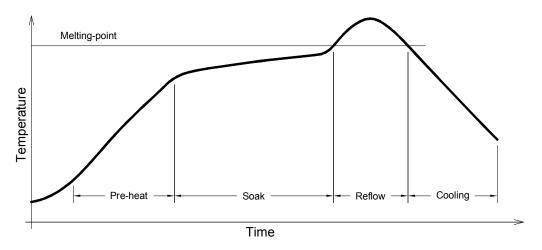
Cree LEDs are sold by order codes in combinations of bins called kits. Order codes are configured in the following manner:





# **REFLOW SOLDERING**

- The CLMXB-FKA is rated as a MSL 5a product.
- The recommended floor life out of bag is 24hrs.
- The temperature profile is as below.



# Use only with CLMXB-FKA

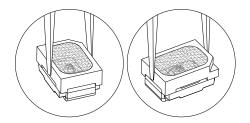
Solder
Average ramp-up rate = 4°C/s max
Preheat temperature = 150°C ~200°C
Preheat time = 120s max
Ramp-down rate = 6°C/s max
Peak temperature = 250°C max
Time within 5°C of actual Peak Temperature = 10s max
Duration above 217°C is 60s max

Refer to "http://www.cree.com/led-components/media/documents/sh-HB.pdf" for soldering & handling details.



# **NOTES**

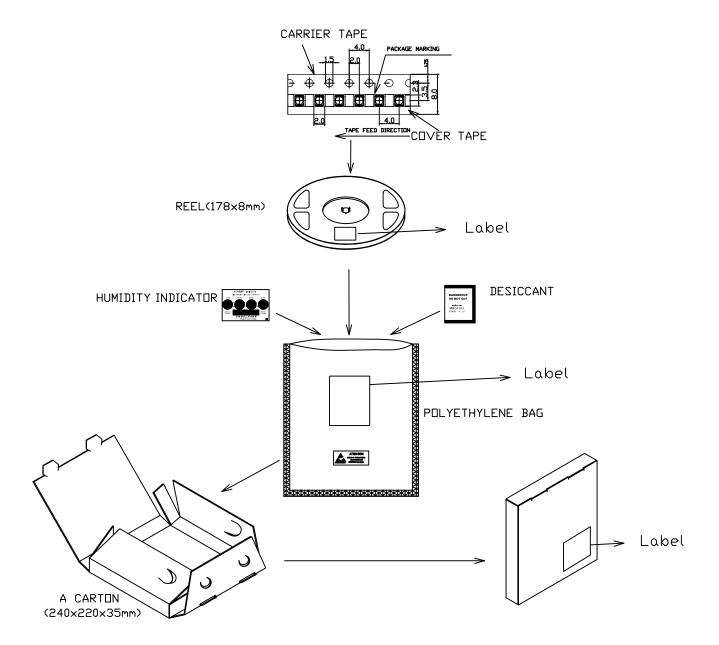
- The packaging sizes of these SMD products are very small and the resin is still soft after solidification. Users are required to handle with care. Never touch the resin surface of SMD products.
- To avoid damaging the product's surface and interior device, it is recommended to choose a special nozzle to pick up the SMD products during the process of SMT production. If handling is necessary, take special care when picking up these products. The following method is necessary:





# **PACKAGING**

- The boxes are not water resistant and they must be kept away from water and moisture.
- The LEDs are packed in cardboard boxes after packaging in normal or anti-electrostatic bags.
- Cardboard boxes will be used to protect the LEDs from mechanical shocks during transportation.
- The reel pack is applied in SMD LED.
- Max 2500 pcs per reel.



# **X-ON Electronics**

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LTST-C19GD2WT LTST-N683GBEW 597-3006-607F 597-3403-607F LTW-K140SZR40 LTW-M140ZVS 598-8110-100F 598-8170-100F 598-8610-202F 7012X7 AAAF5060QBFSEEZGS 1383SURT/S530-A3/TR1(R) APT1608QGW EASV1803BA0 SML310BATT86 SML-512VWT86A SML-LX0606SISUGC/A SML-LXL1307SRC-TR SML-LXR851SIUPGUBC LT1ED53A FAT801-S SSL-LXA227IC-TR31A AM27ZGC03 APB3025SGNC APHK1608VGCA APT2012QGW CLMVC-FKA-CA1E1L81BB7C3C3 CLYBA-FKA-CFHHKL9BBB7A363 CMD11504UR LTST-C250KGKT LTW-020ZDCG LTW-21TS5 LTW-K140SZR30 HSMY-C177 UYGT801-S KVH1C100MF6R YGFR411-H 597-2311-402F 597-2712-602F 5973212407NF 597-3302-607F 597-5202-407F 598-8330-117F SAW8WA2A-L35M40-CA SML013WBDW1 SML522BUWT86 SML-LX0402IC-TR CLMVC-FKA-CLBDGL7LBB79353 VLMKG3400-GS08 CMDA20AYAA7D1S