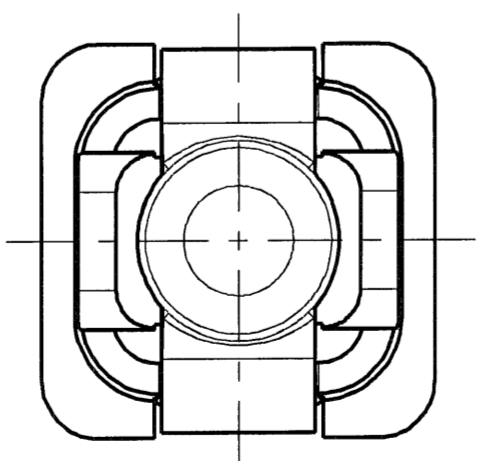
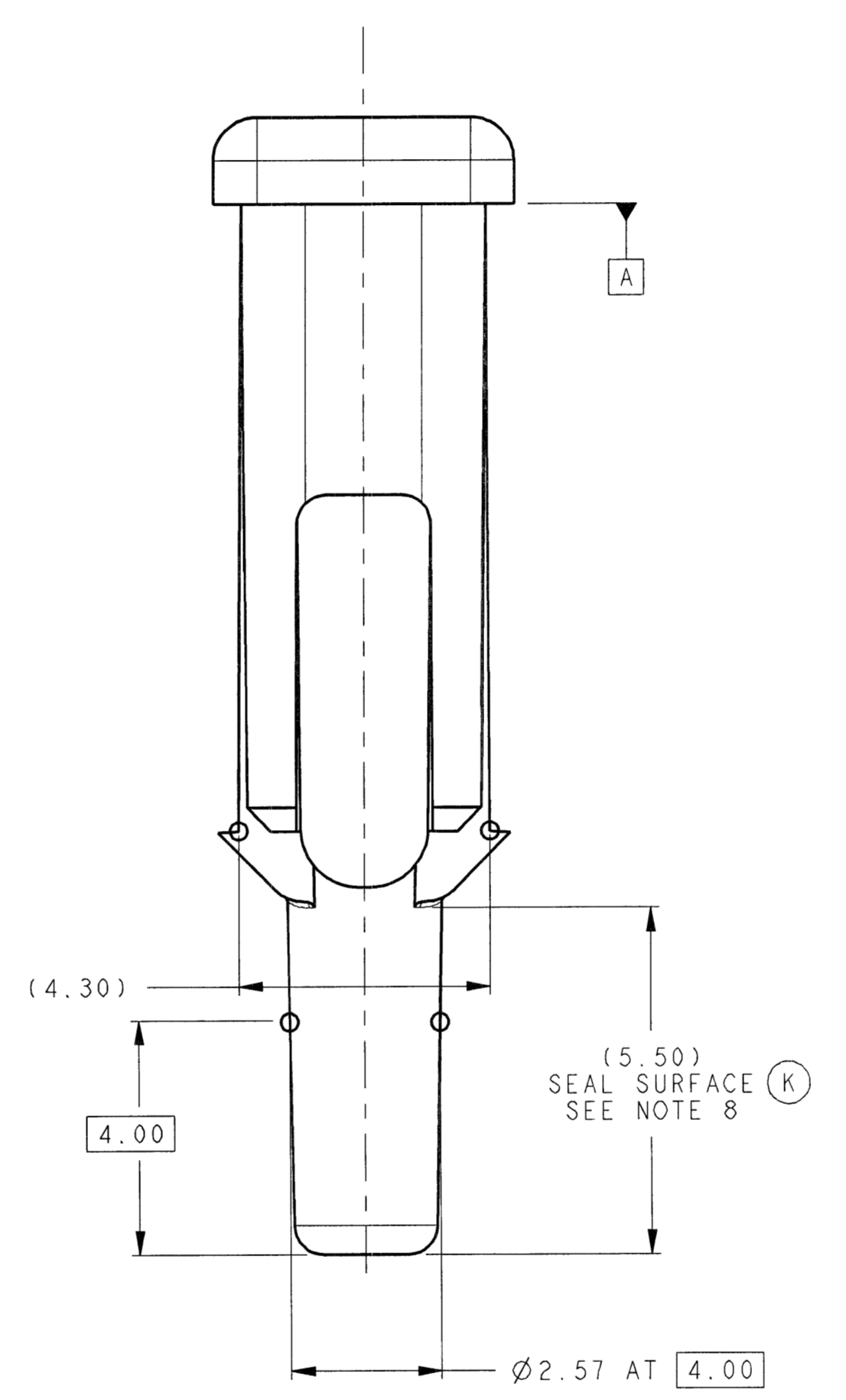
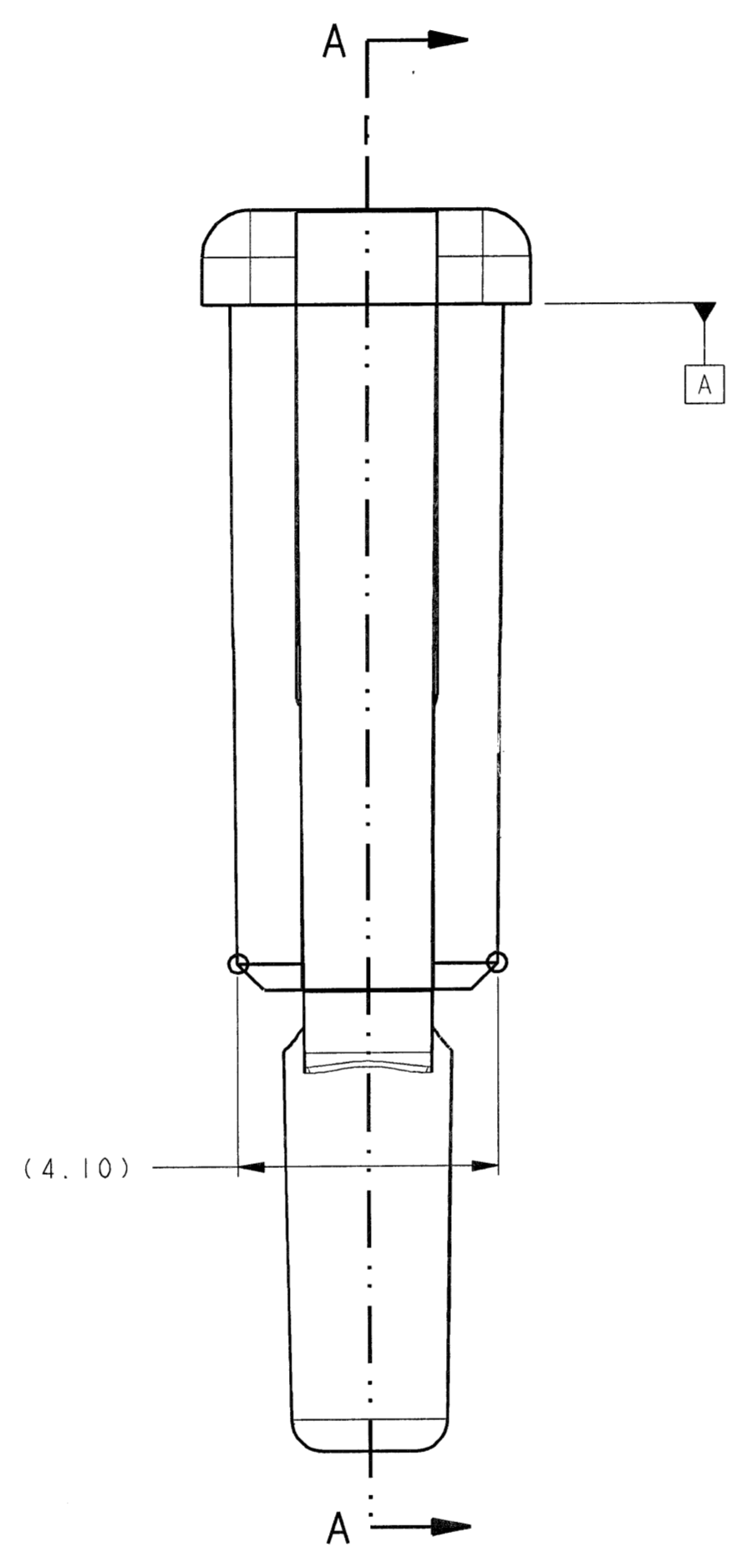
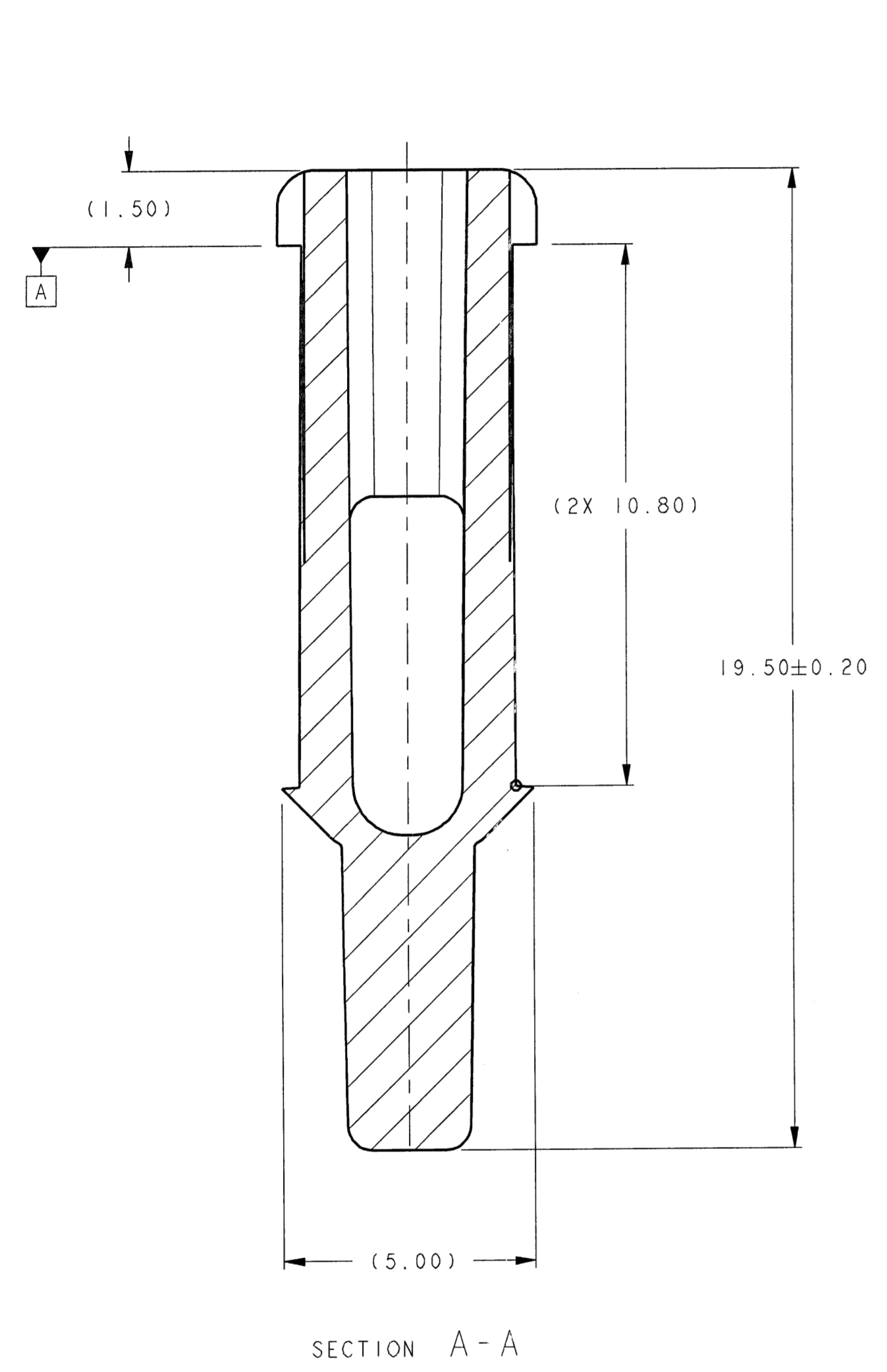
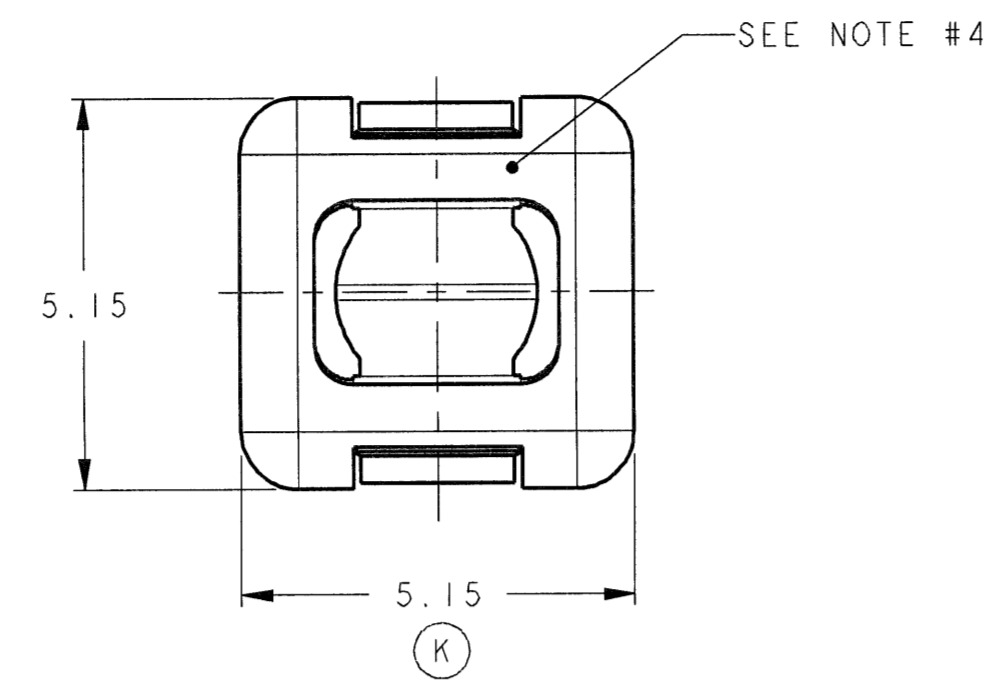


SCALE 1:1



- NOTES:
- UNLESS OTHERWISE SPECIFIED:  
TOLERANCE ON:  
1 PLACE DIMENSIONS: ±0.25  
2 PLACE DIMENSIONS: ±0.10  
ANGULAR DIMENSIONS: ±3°
  - PART TO BE MOLDED FREE FROM FLASH, VOIDS, STRESSES, IMPERFECTIONS, AND TOOL MARKS, THAT AFFECT FUNCTION, OR HANDLING OF THE PART.
  - ALL EJECTOR MARKS TO BE RAISED +0.25MM OR RECESSED -0.25MM BELOW THE SURFACE OF THE PART.
  - SOURCE ID, MOLD ID, CAVITY ID AND RECYCLE CODE TO BE SHOWN LEGIBLY WITH RAISED OR DEPRESSED CHARACTERS TO BE (1.0 HIGH X 0.30 WIDE) MINIMUM.
  - MOLD VENDOR TO SUBMIT FOR ENGINEERING APPROVAL, LOCATION AND TYPES OF PULLER RINGS, GATING, PARTING LINES AND EJECTION MARKS PRIOR TO CONSTRUCTION OF TOOLING.
  - MATERIAL: PER MS-DB41 NYLON 66 35% GF H.S. & LUBRICATED BASE ULTRAMID A3EG7 OR EQUIVALENT, 100% REGRIND ALLOWED. COLOR: DARK GRAY RECYCLE CODE: >PA66-GF35<
  - PART VOLUME: 151.163 MM<sup>3</sup>
  - NO PARTING LINE OR TOOLING MARKS PERMISSIBLE ON SEALING SURFACE.
  - ◇ I INDICATES QUALITY ASSURANCE REQUIREMENTS. SPC DATA REQUIRED: MOLD PROCESS PARAMETERS: CAVITY PRESSURE ONLY
  - Ⓚ INDICATES IN PROCESS INSPECTION FOR MANUFACTURING. DIMENSIONS OR SPECIFICATION IS REQUIRED.
  - MUST CONFORM TO USCAR 2, REV 4

UNCONTROLLED  
**FCI AUTOMOTIVE**  
 10/17/2007  
**AMERICAS**  
 FCI MASTER COPY WHEN IN RED

9784	10-1-07	B	J11, E6	ADDED K BALLOON TO DIM 5.15 AND (6.00)	AGB	AGB	AGB	
			D6	DIM Ø2.57 WAS (2.45)				
			E4	ADDED CAVITY PRESSURE TO SPC NOTE 9				
			G13	REMOVED SPC DIAMOND FROM DIM 19.50				
			-	REMOVED INSPECTION BALLOONS				
			G5	ADDED NOTES 10, 11, REMOVED 2, 3				
			-	REVISED DRAWING VIEWS ORIENTATION				
			G5	REVISED NOTE 5 ADDED RECYCLE CODE TO NOTE				
9325	2-23-07	A	-	RELEASED	AGB	AGB	AGB	
ECN NUMBER	DATE	W-D-Y	REVISION	ZONE	CHANGE DESCRIPTION	DRAWN BY	CHK. BY	APP. BY
PROJECT SPEC.	PACKAGING SPEC.		APPLICATION SPEC.		THIS DRAWING AND ALL OTHER INFORMATION CONTAINED THEREIN IS PROPRIETARY AND THE PROPERTY OF FCI. This drawing may not be copied, reproduced or disclosed to any third party without the expressed written permission of FCI. © FCI April 1999			
TOLERANCES	X, XX ±0.1	ANGLES ±3°	MATERIAL: AS NOTED		SURFACE FINISH: AS NOTED		CDR SYSTEM	
COUNTERPART NO.	X	COLOR: DARK GRAY	DO NOT SCALE DRAWING		TOOL NO. M425	ECO Loc. Code NA	3RD ANGLE	
DRAWN BY: 101806 T LEE		DATE: 10/17/07		TITLE: SEAL PLUG, APEX 150 2.8 MM, MALE		DRAWING NUMBER: K53022-CUST		
CHECKED BY: 022307 A BUTCHER		DATE: 10/17/07		SER. NO. AM060231A CAT. NO. X		FILE NAME: K53022-CUST.DWG SCALE: 10:1		
APPROVED BY: 022307 A BUTCHER		DATE: 10/17/07		SER. NO. AM060231A CAT. NO. X		FILE NAME: K53022-CUST.DWG SCALE: 10:1		

54240003  
 FCI PART NO.  
 SEAL PLUG, APEX 150  
 2.8 MM, MALE  
 K53022-CUST  
 1/1  
 SCALE 10:1

Loc. F2DB

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