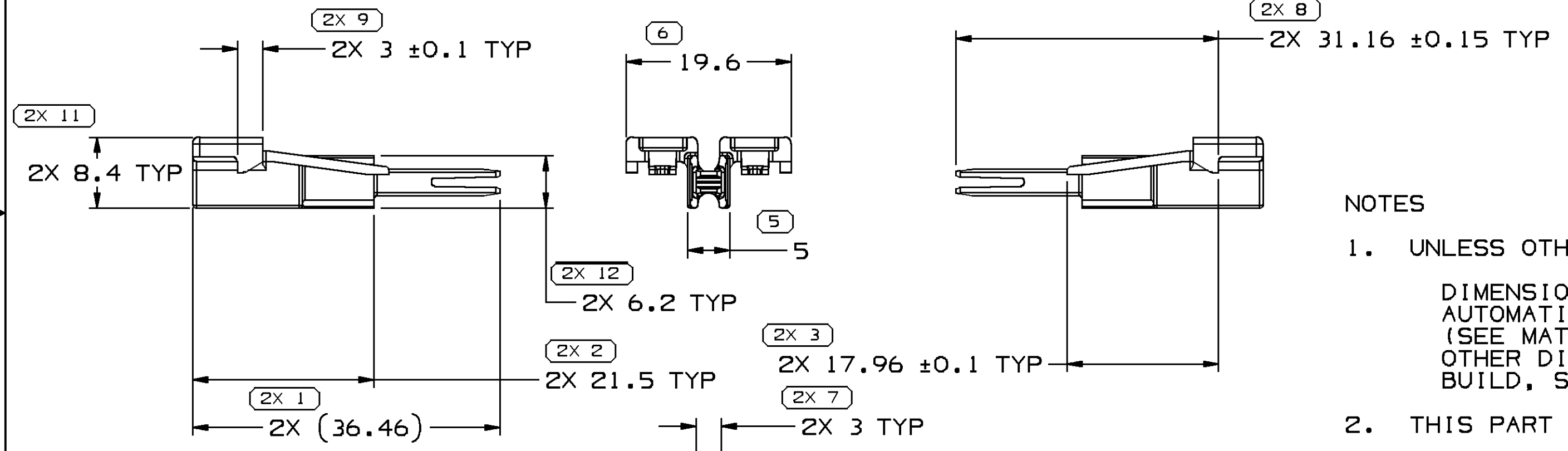
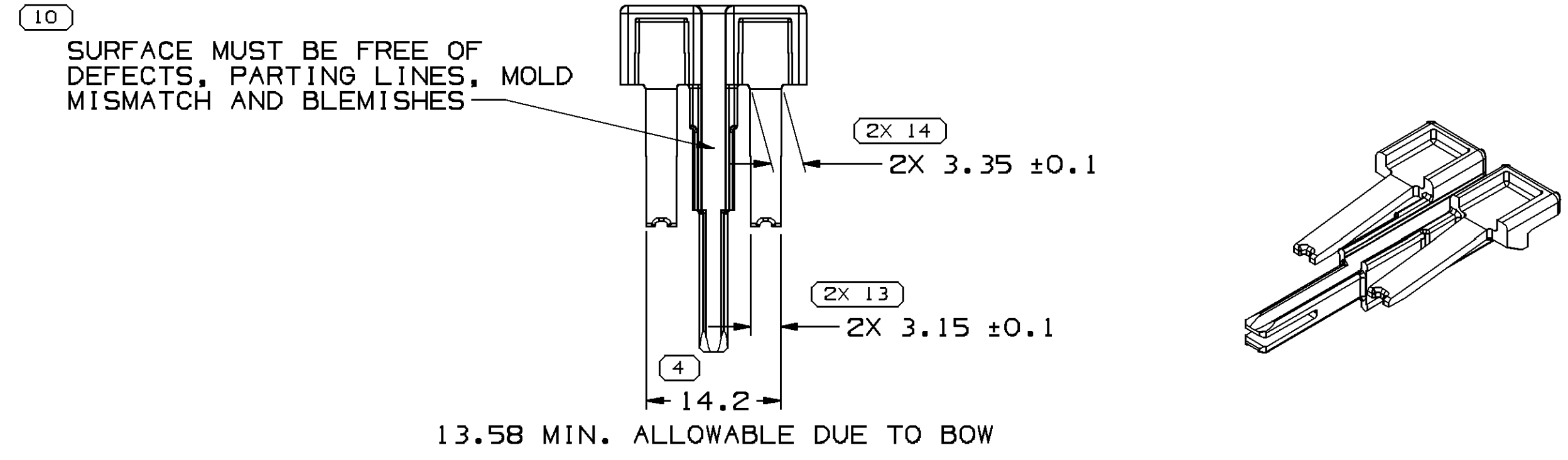
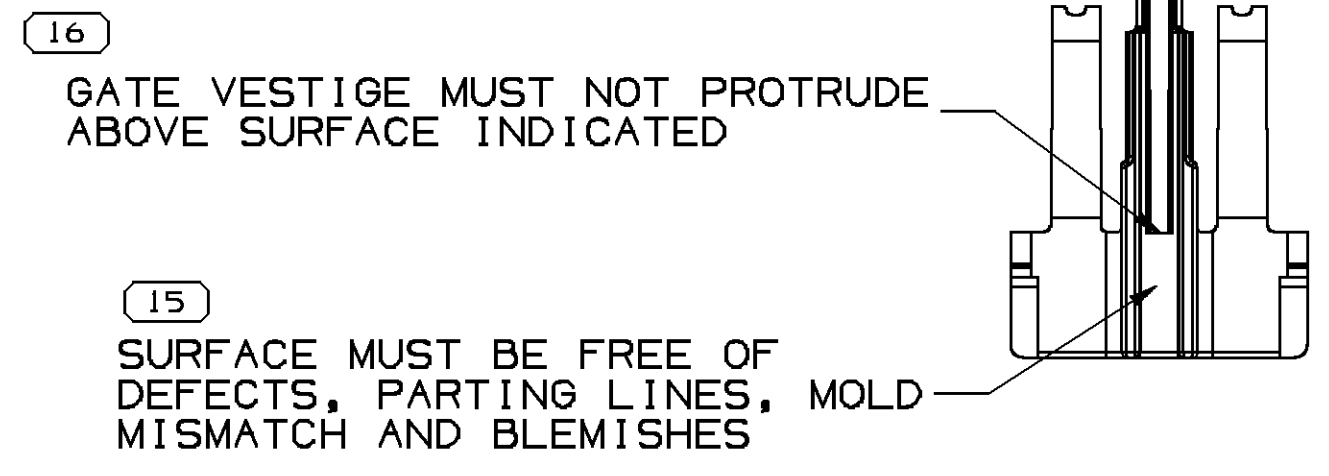


SYMBOL DEFINITION		MISSING SYMBOLS	
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	NO MISSING SYMBOL NUMBER	26
	LAST NO. USED		16

DATE	DWG STATUS				ZONE	REVISION HISTORY	AUTH	DR	APVD 1	APVD 2
	STG	REV	N/P	CHG						
02JN10	U	01	-	-		CREATED PART DRAWING	410951	LLJ	LLJ	NL
10JN10	R	02	-	-		REVISED RETENTION FEATURES	411051	LLJ	LLJ	NL
17JN10	R	03	-	-		REMOVED STEP AT BASE OF ANGLED LEGS, PROCESS SENSITIVE DIMENSION WAS 8, DIM 5 WAS 5.2, DIM 8 WAS 31.2, DIM 3 WAS 16.8, AND ADDED NOTE DIM 10.	411117	LLJ	LLJ	NL
22JL10	R	03	AA	-		MAKE PART MATCH TOOL & CREATED TOOL QUALIFICATION DRAWING	411376	LLJ	LLJ	NL
10JA11	R	04	-	-		DIM 4 WAS 14.4 & ADDED BOW NOTE, DIM 10 WAS 2X, DIM 13 WAS 3.4 AND ADDED DIMS 14-16.	413001	LLJ	LLJ	NL



- NOTES
- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
 - THIS PART ACCEPTS COMPONENT ASSEMBLIES SHOWN ON TAXI 13830176.



6 PROCESS SENSITIVE DIMENSION
DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED

DIMENSIONAL RANGE (MM)		CHART E1	
FROM	TO		
> 0	> 20	> 30	> 70
> 20	> 30	> 70	> 100
> 30	> 70	> 100	> 150
> 70	> 100	> 150	> 200
> 100	> 150	> 200	> 250
> 150	> 200	> 250	> 300
> 200	> 250	> 300	> 400
TOLERANCE UNLESS OTHERWISE SPECIFIED			
±0.15	±0.2	±0.3	±0.4
±0.5	±0.6	±0.8	±1
±1	±1.2		
ANGULAR TOLERANCE ±2°			

DWG TYPE PART DRAWING	
STYLE	
VOLUME (CMP) 0.905	DISTR CODE D
UNLESS OTHERWISE SPECIFIED THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE GM GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM-2001. SEPARATE PATTERNS OF FEATURES MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCES.	
ALL DIMENSIONS ARE IN MILLIMETERS	
THIRD ANGLE PROJECTION	DO NOT SCALE USE MATH DATA

DELPHI			
DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE WARREN, OH			
DR		DATE	
APVD1	L. JONES	02JN10	
APVD2	L. JONES	02JN10	
APVD3	N. LIPTAK	04JN10	
APVD4			
APVD5			
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001			
MATERIAL POLYESTER COMPOUND BLU			
DRAWING NAME LOCK SECONDARY TPA			
DRAWING NUMBER 13824833			
SIZE A2	SCALE 2:1	FRAME NO 1 OF 1	SHEET NO 1 OF 1
STG R	REV 04	N/P -	

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