

<b>DRAWN</b> SALES APPR	J.CLARK	<b>DATE</b> 07/09/2011	3RD ANGLE PROJECTION NOT TO SCALE	<b>POLAMCO</b> WESTON LOCK LOWER BRISTOL ROAD BATH BA2 1EP	PAGE 1 OF 2	UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN MILLIMETRES
<b>DESIGN APPR</b> QUAL APPR	K.SHEPPARD	14/12/2009	THIS DRAWING IS COPYRIGHT AND THE PROPERTY OF POLAMCO LTD IT MUST NOT BE COPIED, USED FOR MANUFACTURE OR OTHERWISE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT OF THE COMPANY.	<b>ASSY USED ON:</b> MIL-DTL-38999 SERIES III & IV <b>TITLE:</b> MEMORY METAL RING ADAPTOR		<b>MATERIAL</b> ALUMINIUM ALLOY 6262
<b>ISSUE</b> 7	<b>DCR</b> 3969	<b>PART NUMBER:</b> 60H SERIES				NCAGE CODE U5792
<b>WEIGHT</b>	GENERAL TOL LINEAR +/-0.1MM ANGULAR +/- 1°					<b>DRAWING NO:</b> P10745

TABLE 1

SHELL SIZE	A THREAD	ØB MAX	ØT MIN	C MAX	D MAX	E MAX	F MAX	K ±0,5	J MAX	F' MAX	MAX ENTRY FOR LOW PROFILE OPTION
09	M12 x 1.0	18,0	6,7	13,1	26,8	25,7	26,4	17,5	18,0	27,4	04
11	M15 x 1.0	21,0	10,2	13,9	27,6	26,7	28,2	17,5	22,0	29,2	05
13	M18 x 1.0	24,5	13,5	14,5	28,0	31,2	29,7	20,0	22,0	30,7	06
15	M22 x 1.0	29,0	16,2	15,5	29,0	37,2	31,2	24,5	25,0	32,2	07
17	M25 x 1.0	32,5	19,4	16,1	29,8	40,2	32,9	26,7	27,0	33,9	08
19	M28 x 1.0	35,5	21,8	16,8	30,6	44,7	34,5	27,0	28,0	35,7	10
21	M31 x 1.0	37,0	25,1	17,1	30,9	49,2	36,1	30,5	29,0	37,1	10
23	M34 x 1.0	40,0	28,2	17,7	31,2	51,7	37,6	31,5	31,7	38,6	10
25	M37 x 1.0	43,5	31,4	18,4	32,1	53,2	39,1	28,5	31,7	40,1	10

TABLE 2

ENTRY SIZE	ØG MIN	ØH MAX	ØM MAX
04	6,3	14,3	9,5
05	7,9	15,8	11,1
06	9,5	17,4	12,7
07	11,1	19,0	14,3
08	12,7	20,6	15,9
10	15,8	23,8	19,0
12	19,0	27,0	22,2
14	22,2	30,1	25,4
16	25,4	33,3	28,6
18	28,5	36,5	31,8
20	31,7	39,7	34,9
22	34,9	42,8	38,1
24	38,1	46,0	41,3



TABLE 3

CODE	FINISH
C	ELECTROLESS NICKEL
B	CADMIUM OLIVE DRAB OVER ELECTROLESS NICKEL
ZB	ZINC COBALT OLIVE DRAB OVER ELECTROLESS NICKEL
ZN	ZINC NICKEL BLACK PASSIVATE OVER ELECTROLESS NICKEL

LIST NOT EXHAUSTIVE, SEE PLATING TABLE FOR OTHER OPTIONS

60H1-17-08-1-C-A

SERIES \_\_\_\_\_  
 CONNECTOR INTERFACE \_\_\_\_\_  
 ANGLE \_\_\_\_\_  
 SHELL SIZE (TABLE 1) \_\_\_\_\_  
 ENTRY SIZE (TABLE 2) \_\_\_\_\_  
 MATERIAL \_\_\_\_\_  
 ALUMINIUM ALLOY  
 FINISH (TABLE 3) \_\_\_\_\_  
 LOW PROFILE OPTION (90° ONLY)  
 OMIT IF STANDARD REQUIRED  
 RING OPTION \_\_\_\_\_  
 A - RING TO SUIT SINGLE BRAID  
 B - RING TO SUIT DOUBLE BRAID  
 OMIT IF NO RING REQUIRED

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<b>DESIGN APPR</b>	K.SHEPPARD	14/12/2009				
<b>QUAL APPR</b>			THIS DRAWING IS COPYRIGHT AND THE PROPERTY OF POLAMCO LTD IT MUST NOT BE COPIED, USED FOR MANUFACTURE OR OTHERWISE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT OF THE COMPANY.	<b>ASSY USED ON: MIL-DTL-38999 SERIES III &amp; IV</b>		<b>MATERIAL</b> ALUMINIUM ALLOY 6262 NCAGE CODE U5792
<b>ISSUE 7</b>	<b>DCR 3969</b>			<b>TITLE:</b> MEMORY METAL RING ADAPTOR		
<b>WEIGHT</b>	GENERAL TOL LINEAR +/-0.1MM ANGULAR +/-1°		<b>PART NUMBER:</b> 60H SERIES		DRAWING NO: P10745	

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