

Product Specification

Product Name: VGM128032A8W04

Product Code: M01033

Customer
Approved by Customer
Approved Date:

Designed By	Checked by	Approved By	
		R&D	QA
赵建平 2016.3.17	李洪坤 3/18/16	李洪坤 2016.3.21	马晓静 2016.3.21

CONTENT

REVISION RECORD	3
1 OVERVIEW	4
2 FEATURES	4
3 MECHANICAL DATA	4
4 MECHANICAL DRAWING	5
5 MODULE INTERFACE	6
6 FUNCTION BLOCK DIAGRAM	7
7 ABSOLUTE MAXIMUM RATINGS	8
8 ELECTRICAL CHARACTERISTICS	9
8.1 DC ELECTRICAL CHARACTERISTICS	9
8.2 ELECTRO-OPTICAL CHARACTERISTICS	10
8.3 AC ELECTRICAL CHARACTERISTICS	11
9 FUNCTIONAL SPECIFICATION AND APPLICATION CIRCUIT	12
9.1 POWER ON AND POWER OFF SEQUENCE	12
9.2 APPLICATION CIRCUIT.....	15
9.3 EXTERNAL DC-DC APPLICATION CIRCUIT	17
9.4 DISPLAY CONTROL INSTRUCTION.....	18
9.5 RECOMMENDED SOFTWARE INITIALIZATION	18
10 PACKAGE SPECIFICATION	19
11 RELIABILITY	20
11.1 RELIABILITY TEST	20
11.2 LIFETIME.....	20
11.3 FAILURE CHECK STANDARD	20
12 ILLUSTRATION OF OLED PRODUCT NAME	21
13 OUTGOING QUALITY CONTROL SPECIFICATIONS	22
13.1 SAMPLING METHOD	22
13.2 INSPECTION CONDITIONS	22
13.3 QUALITY ASSURANCE ZONES.....	22
13.4 INSPECTION STANDARD.....	23
14 PRECAUTIONS FOR OPERATION AND STORAGE	26
14.1 PRECAUTIONS FOR OPERATION	26
14.2 SOLDERING	26
14.3 PRECAUTIONS FOR STORAGE.....	26
14.4 WARRANTY PERIOD	26

REVISION RECORD

REV.	REVISION DESCRIPTION	REV. DATE	REMARK
D01	Initial Release	2016-03-17	

1 Overview

VGM128032A8W04 is a monochrome OLED display module with 128×32 dot matrix. The characteristics of this display module are high brightness, self-emission, high contrast ratio, slim/thin outline, wide viewing angle, wide temperature range, and low power consumption.

2 Features

- Display Color: White
- Dot Matrix:128×32
- Driver IC: SH1106G
- Interface: 4-wire SPI
- Wide range of operating temperature: -40°C to 70°C

3 Mechanical Data

NO.	ITEM	SPECIFICATION	UNIT
1	Dot Matrix	128(W)×32(H)	-
2	Dot Size	0.18(W)×0.18 (H)	mm ²
3	Dot Pitch	0.2 (W)×0. 2 (H)	mm ²
4	Aperture Rate	81	%
5	Active Area	25.58(W)×6.38 (H)	mm ²
6	Panel Size	30.4(W)×14.5(H)×1.05(T)	mm ³
7	Module Size	30.4(W)×59.5(H)×1.28 (T)	mm ³
8	Diagonal A/A Size	1.04	inch
9	Module Weight	1.10±10%	gram

4 Mechanical Drawing

如本印章非红色, 则表明该文件为非受控版本, 不会受到控制和更新. 请使用受控文件.
分发号:

受控章

Specification

1. Display: OLED (White)
2. Format: 128*32
3. Driver IC: SH1106G
4. General Tolerance: ± 0.3
5. Operate temp: $-40^{\circ}\text{C} \sim 70^{\circ}\text{C}$
6. Storage temp: $-40^{\circ}\text{C} \sim 85^{\circ}\text{C}$
7. DUTY: 1/32
7. RoHS Compliant

Customer Approval
Signature: _____

Part Name: Module Ass'y
Project Code: 01033
Part No.: 01033-MA1-A

Date: 2013.04.12
DES' D BY: _____
CHK' D BY: _____
Rev.: 01
Unit: mm
Sheet: 1/1
APPROVED: _____

Pin Assignment

NO.	SYMBOL
1	VSS
2	C1N
3	C1P
4	C2P
5	C2N
6	VDD2
7	VDD1
8	/CS
9	/RES
10	A0
11	SCL
12	SI
13	TREF
14	VCOMH
15	VPP

COMSER Layout

Detail A (3x1)

Without protective film of polarizer

UV Tape/Silicone

Conductor

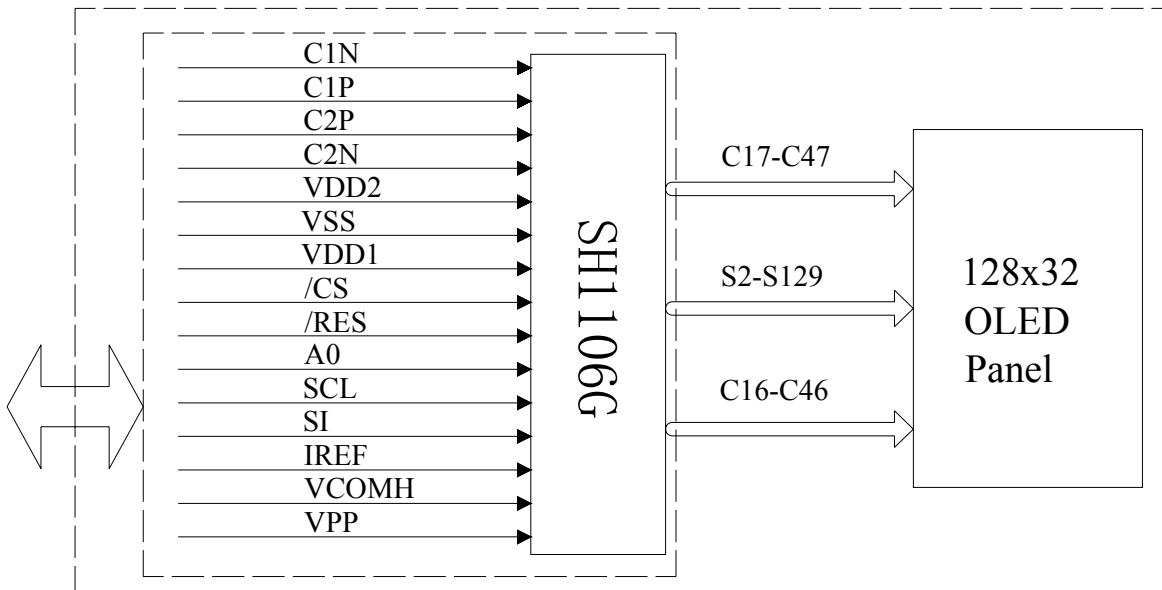
Stiffener

The min size is 1.0mm

5 Module Interface

PIN NO.	PIN NAME	DESCRIPTION
1	VSS	Ground.
2	C1N	Connect to charge pump capacitor.
3	C1P	These pins are not used and should be disconnected when VPP is supplied externally.
4	C2P	Connect to charge pump capacitor.
5	C2N	These pins are not used and should be disconnected when VPP is supplied externally.
7	VDD2	3.0 – 4.2V power supply pad for Power supply for charge pump circuit. This pin can be disconnected or connect to VDD1 when VPP is supplied externally.
8	VDD1	Power supply input: 1.65 - 3.5V
9	/CS	This pad is the chip select input. When /CS = “L”, then the chip select becomes active, and data/command I/O is enabled.
10	/RES	This is a reset signal input pad. When /RES is set to “L”, the settings are initialized. The reset operation is performed by the /RES signal level.
11	A0	This is the Data/Command control pad that determines whether the data bits are data or a command. A0 = “H”: the inputs at SI are treated as display data. A0 = “L”: the inputs at SI are transferred to the command registers.
12	SCL	The serial clock input.
13	SI	The serial data input.
14	IREF	This is a segment current reference pad. A resistor should be connected between this pad and VSS.
15	VCOMH	This is a pad for the voltage output high level for common signals. A capacitor should be connected between this pad and VSS.
16	VPP	OLED panel power supply. Generated by internal charge pump. Connect to capacitor. It could be supplied externally.

6 Function Block Diagram



7 Absolute Maximum Ratings

ITEM	SYMBOL	MIN	MAX	UNIT	REMARK
Logic supply voltage	VDD1	-0.3	3.6	V	IC maximum rating
Charge Pump Regulator Supply Voltage	VDD2	-0.3	4.3	V	IC maximum rating
OLED Operating voltage	VPP	-0.3	14.5	V	IC maximum rating
Operating Temp.	Top	-40	70	°C	-
Storage Temp	Tstg	-40	85	°C	-

Note (1): All of the voltages are on the basis of “VSS = 0V”.

Note (2): Permanent breakage of module may occur if the module is used beyond the maximum rating. The module can be normal operated under the conditions according to Section 8 “Electrical Characteristics”. Malfunctioning of the module may occur and the reliability of the module may deteriorate if the module is used beyond the conditions.

8 Electrical Characteristics

8.1 DC Electrical Characteristics

ITEM	SYMBOL	TEST CONDITION	MIN	TYP	MAX	UNIT
Logic Supply Voltage	VDD1	22±3°C, 55±15%R.H	1.65	3.0	3.5	V
OLED Driver Supply Voltage (Supply Externally)	VPP	22±3°C, 55±15%R.H	9.5	10	10.5	V
OLED Driver Supply Voltage (Generated by Internal DC/DC)	VPP	22±3°C, 55±15%R.H	-	9.0	-	V
Charge Pump Regulator Supply Voltage	VDD2	22±3°C, 55±15%R.H	3.0	3.7	4.2	V
High-level Input Voltage	V _{IH}	-	0.8×VDD1	-	VDD1	V
Low-level Input Voltage	V _{IL}	-	VSS	-	0.2×VDD1	V
High-level Output Voltage	V _{OH}	-	0.8×VDD1	-	VDD1	V
Low-level Output Voltage	V _{OL}	-	VSS	-	0.2×VDD1	V

Note : The VPP input must be kept in a stable value; ripple and noise are not allowed.

8.2 Electro-optical Characteristics

ITEM	SYMBOL	TEST CONDITION	MIN	TYP	MAX	UNIT
Normal Mode Brightness	L _{br}	All pixels ON(1) (VPP generated by internal DC/DC)	120	150	-	cd/m ²
		All pixels ON VPP = 10V (External)	120	150	-	
Normal Mode Power Consumption	Pt	All pixels ON(1) (VPP generated by internal DC/DC)	-	103.6	124.3	mW
		All pixels ON VPP = 10V (External)	-	90	120	mW
Sleep mode current consumption in VDD1 & VDD2(2)	ISP	During sleep, TA = +25°C, VDD1 = 3V, VDD2 = 3V. (2)	-	-	10	uA
Sleep mode current consumption in VPP		During sleep, TA = +25°C, VPP = 9V (External)	-	-	10	uA
C.I.E(White)	(x)	x,y(CIE1931)	0.26	0.30	0.34	-
	(y)		0.29	0.33	0.37	-
Dark Room Contrast	CR	-	≥2000:1	-	-	-
Response Time	-	-	-	10	-	μ s
View Angle	-	-	≥160	-	-	Degree

Note(1): Normal Mode test conditions are as follows:

- Driving voltage : VDD2:3.7V(VPP Generated by Internal DC/DC).
- Contrast setting : 0xAF
- Frame rate : 102Hz
- Duty setting : 1/32
- Driving voltage : External VPP Mode(VPP=10V).
- Contrast setting : 0x80
- Frame rate : 102Hz
- Duty setting : 1/32

Note(2): Sleep Mode test conditions are as follows:

- Disable Charge Pump: 0xAD, 0x8A.
- Set Display OFF:0xAE ,

When the display OFF command is executed, power saver mode will be entered.

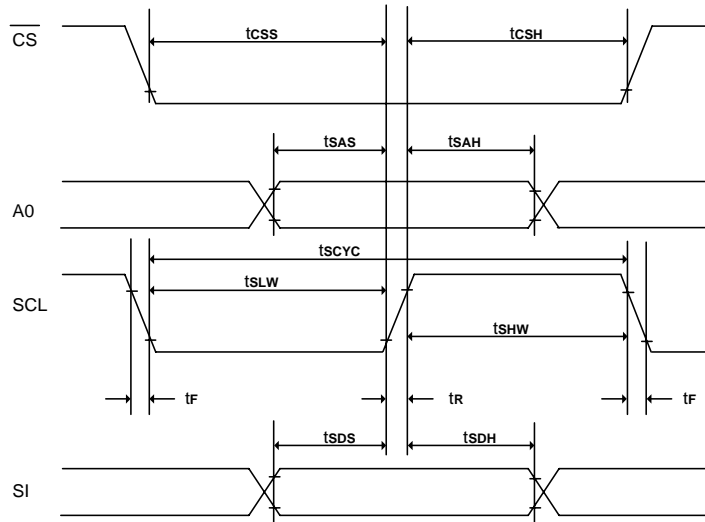
Sleep mode:

This mode stops every operation of the OLED display system,and can reduce current consumption nearly to a static current value if no access is made from the microprocessor.The internal status in the sleep mode is as follows:

- Stops the oscillator circuit and DC-DC circuit.
- Stops the OLED drive and outputs HZ as the segment/common driver output.
- Holds the display data and operation mode provided before the start of the sleep mode.
- The MPU can access to the built-in display RAM.

8.3 AC Electrical Characteristics

(1) System buses Write characteristics (For the Serial Interface MPU)



(VDD1 = 1.65 - 3.5V, TA = +25°C)

Symbol	Parameter	Min	Typ	Max	Unit	Condition
tSCYC	Serial clock cycle	500	-	-	ns	
tSAS	Address setup time	300	-	-	ns	
tSAH	Address hold time	300	-	-	ns	
tSDS	Data setup time	200	-	-	ns	
tSDH	Data hold time	200	-	-	ns	
tCSS	\overline{CS} setup time	240	-	-	ns	
tCSH	\overline{CS} hold time time	120	-	-	ns	
tSHW	Serial clock H pulse width	200	-	-	ns	
tSLW	Serial clock L pulse width	200	-	-	ns	
t _r	Rise time	-	-	30	ns	
t _f	Fall time	-	-	30	ns	

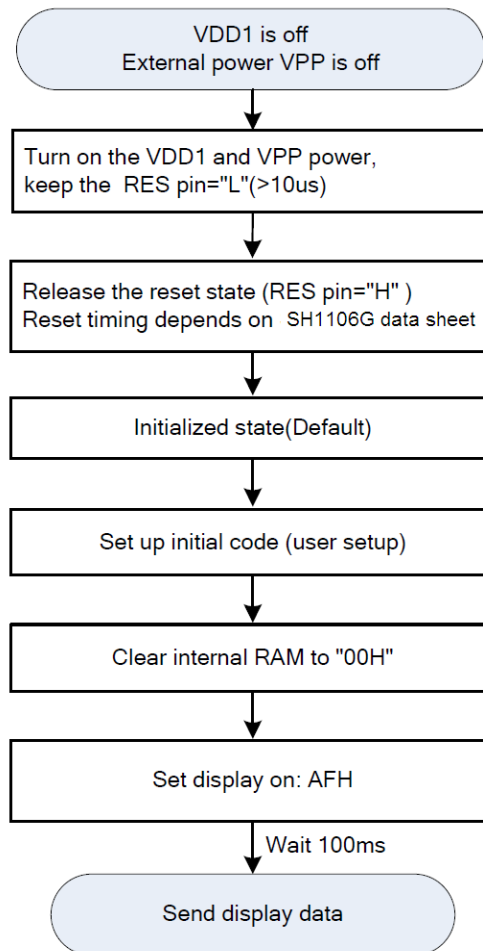
(VDD1 = 2.4 - 3.5V, TA = +25°C)

Symbol	Parameter	Min	Typ	Max	Unit	Condition
tSCYC	Serial clock cycle	250	-	-	ns	
tSAS	Address setup time	150	-	-	ns	
tSAH	Address hold time	150	-	-	ns	
tSDS	Data setup time	100	-	-	ns	
tSDH	Data hold time	100	-	-	ns	
tCSS	\overline{CS} setup time	120	-	-	ns	
tCSH	\overline{CS} hold time time	60	-	-	ns	
tSHW	Serial clock H pulse	100	-	-	ns	
tSLW	Serial clock L pulse	100	-	-	ns	
t _r	Rise time	-	-	15	ns	
t _f	Fall time	-	-	15	ns	

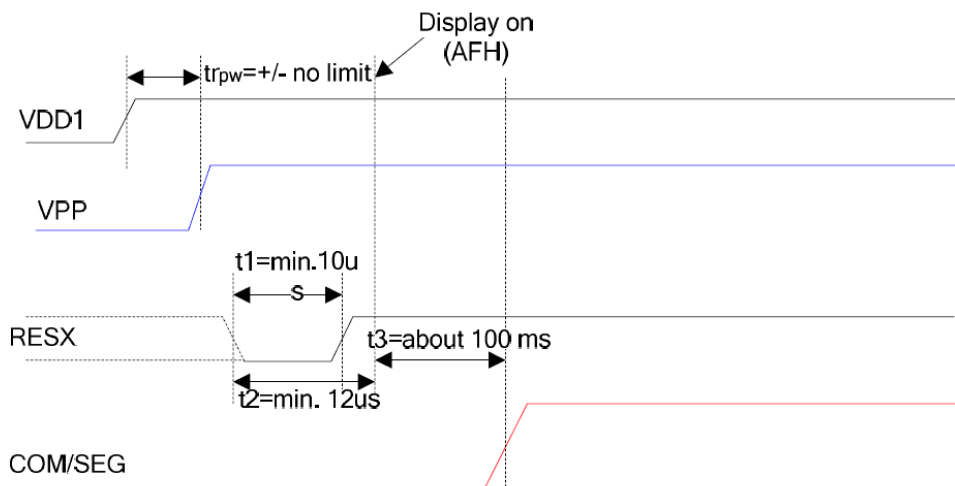
9 Functional Specification and Application Circuit

9.1 Power ON and Power OFF Sequence

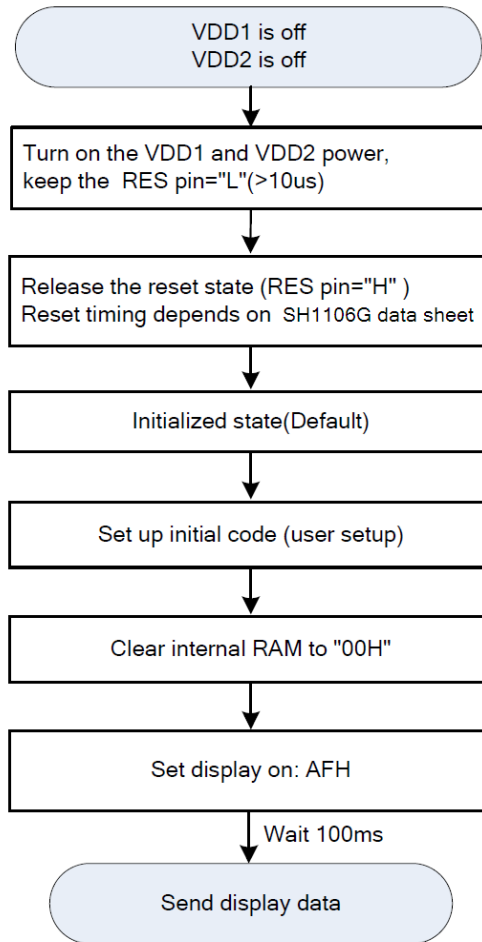
9.1.1 External power is being used immediately after turning on the power:



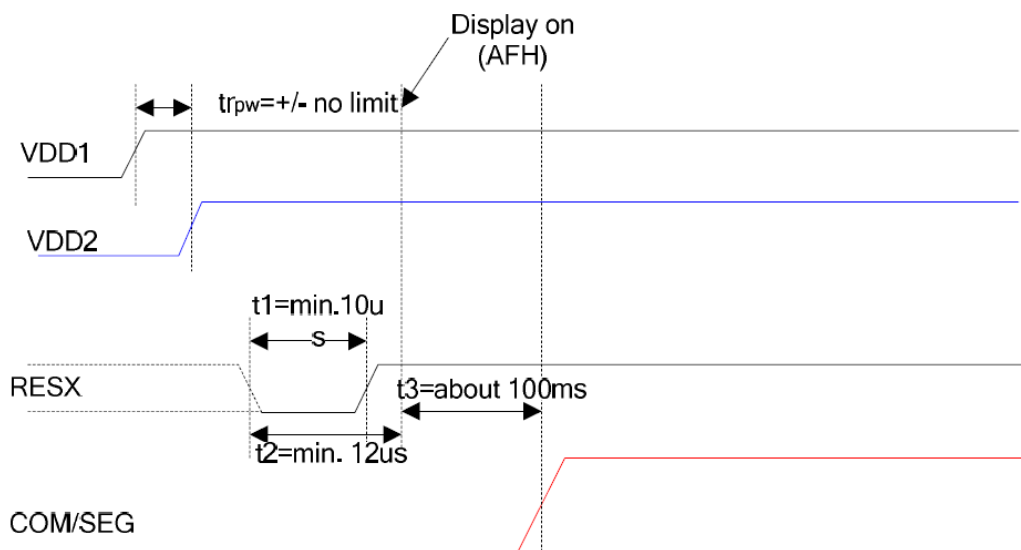
Power ON Sequence:



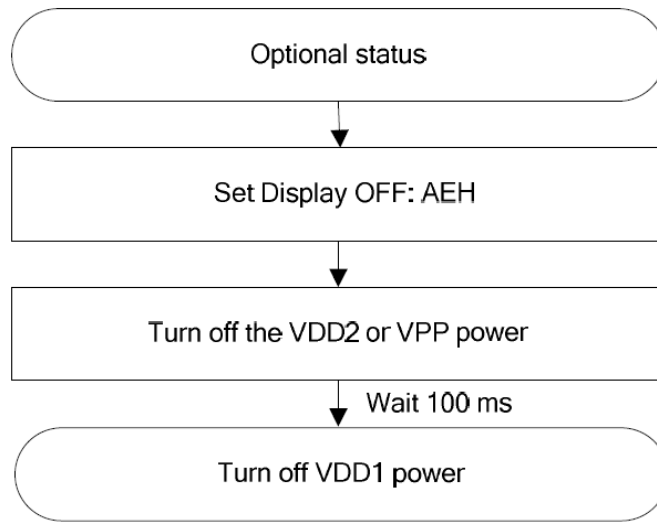
9.1.2 Built-in DC-DC pump power is being used immediately after turning on the power:



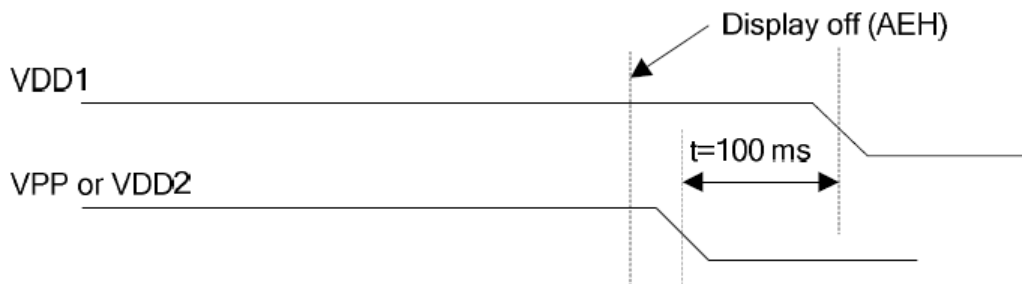
Power ON Sequence:



9.1.3 Power OFF



Power OFF Sequence:



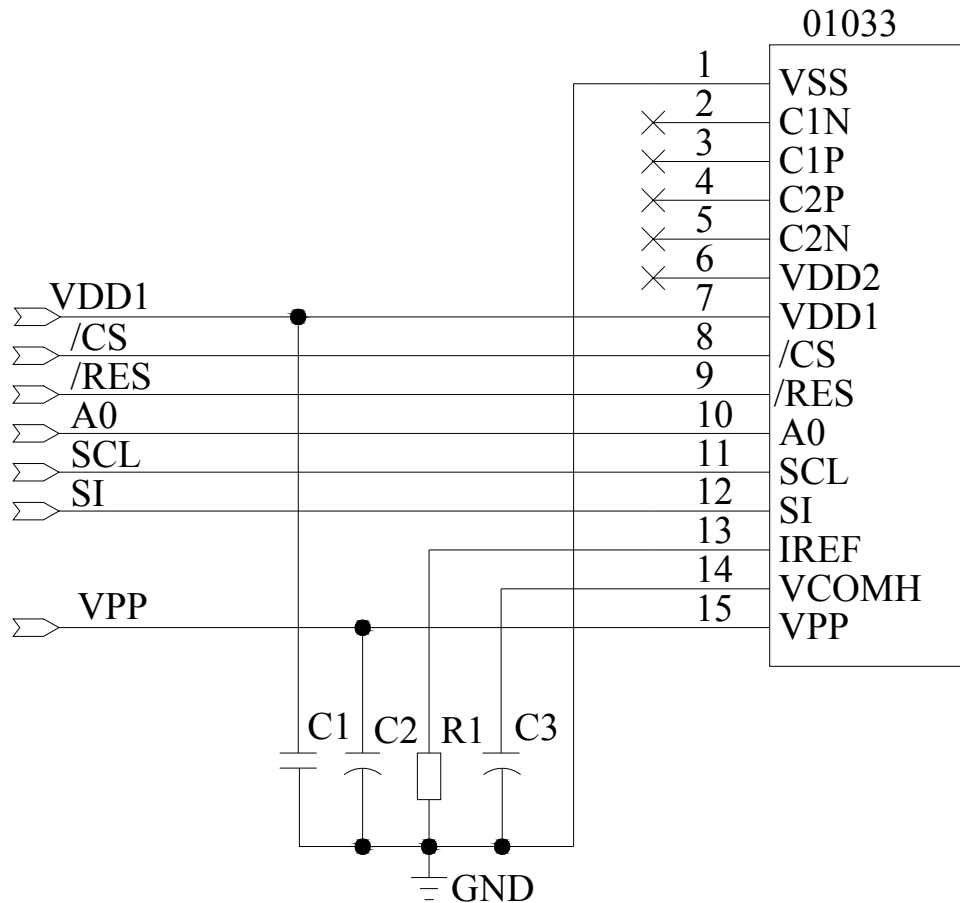
Note: There will be no damages to the display module if the power sequences are not met.

9.2 Application Circuit

9.2.1 Under external VPP Mode, the charge Pump Setting (ADh) must be set as follow:

ADh: Charge Pump Setting 8Ah: Disable Charge Pump

The configuration for 4-wire SPI interface mode, external VPP is shown in the following diagram:



Pin connected to MCU interface: SCL, SI, /CS, A0, /RES

Recommended components

C1: 1uF-0603-X7R±10%.RoHS

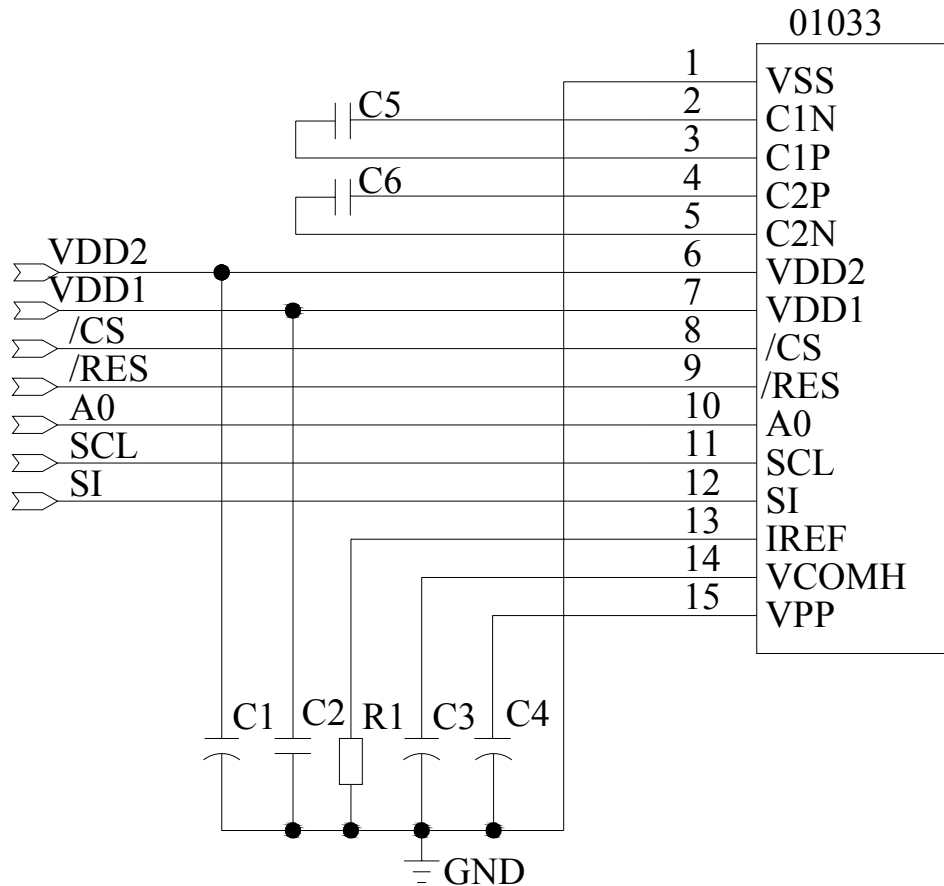
C2, C3 : 4.7μF/25V.RoHS (Tantalum Capacitors)

R1: 0603 1/10W +/-5% 910K ohm.RoHS

9.2.2 Under Internal DC/DC Mode, the charge Pump Setting (ADh) must be set as follow:

ADh: Charge Pump Setting 8Bh: Enable Charge Pump

The configuration for 4-wire SPI interface mode, VPP Generated by Internal DC/DC Circuit is shown in the following diagram:



Pin connected to MCU interface: SCL, SI, /CS, A0, /RES

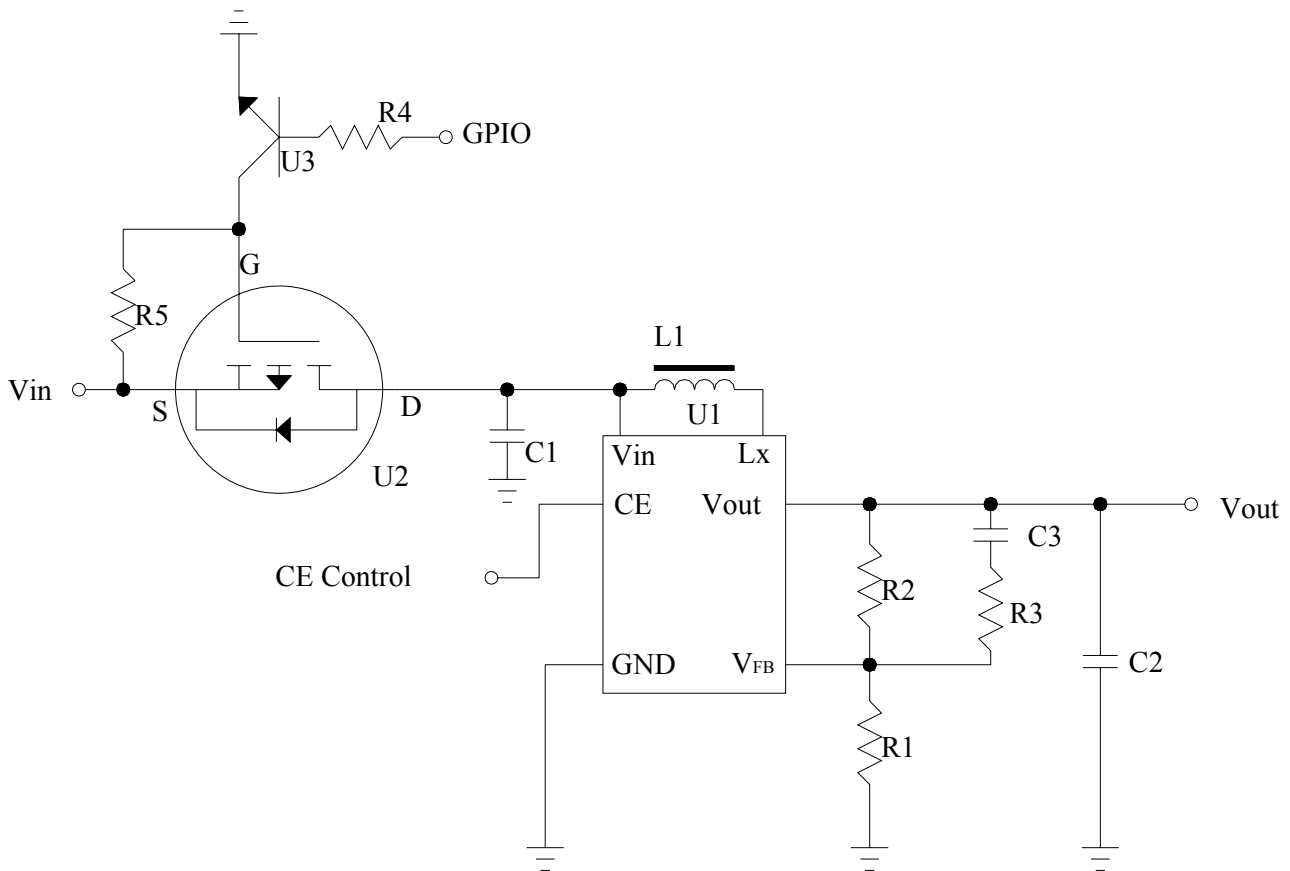
Recommended components

C2, C5, C6: 1uF-0603-X7R±10%.RoHS

C1, C3, C4 : 4.7μF/25V.RoHS (Tantalum Capacitors)

R1: 0603 1/10W +/-5% 910K ohm.RoHS

9.3 External DC-DC application circuit



Recommend component

The C1	: 1 uF-0603-X7R±10%.RoHS
The C2	: 1 uF-0603-X7R±10%.RoHS
The C3	: 220pF-0603-X7R±10%.RoHS
The R1	: 0603 1/10W +/-5% 10Kohm.RoHS
The R2	: 0603 1/10W +/-5% 90Kohm.RoHS
The R3	: 0603 1/10W +/-5% 2Kohm.RoHS
The R4	: 0603 1/10W +/-5% 1Kohm.RoHS
The R5	: 0603 1/10W +/-5% 10Kohm.RoHS
The L1	: 22uH
The U1	: R1200
The U2	: FDN338P
The U3	: 8050

9.4 Display Control Instruction

Refer to SH1106G IC Specification.

9.5 Recommended Software Initialization

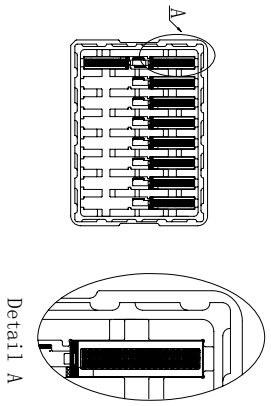
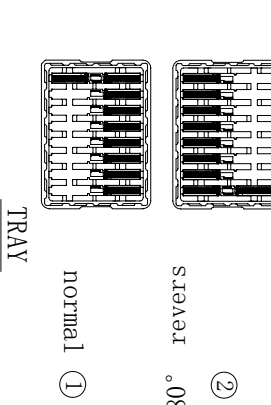

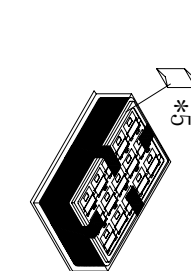
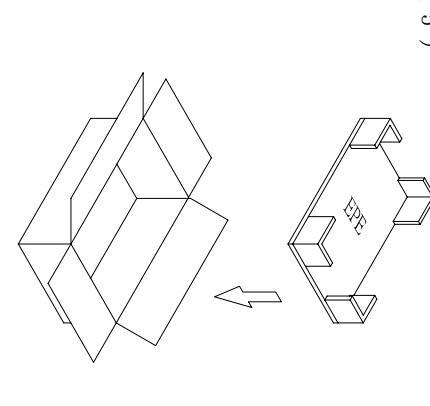
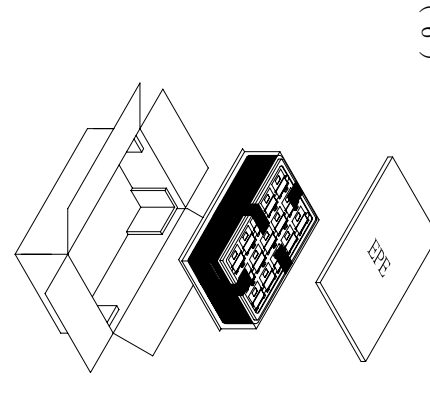
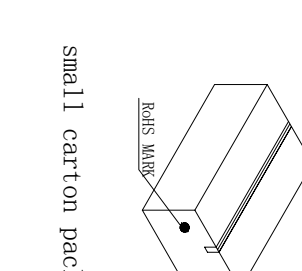
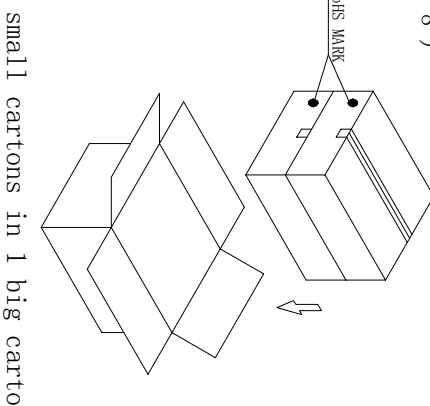
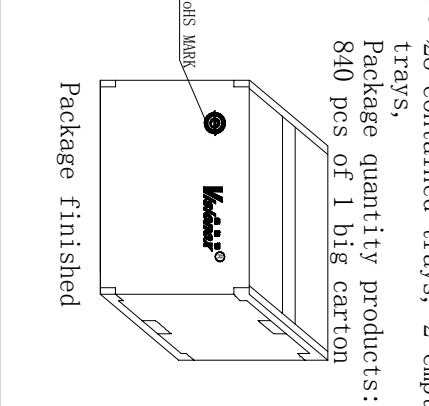

In order to ensure the reliability and stability of the module, the module must initialize use the following code, Malfunctioning of the module may occur and the reliability of the module may deteriorate if the module is used beyond the initialize code.

```
void Init_IC()
{
    Write_Command(0xAE);    //Set Display Off
    Write_Command(0xD5);    //Display divide ratio/osc. freq. mode
    Write_Command(0x91);
    Write_Command(0xA8);    //Multiplex ration mode:63
    Write_Command(0x1F);
    Write_Command(0xD3);    //Set Display Offset
    Write_Command(0x10);
    Write_Command(0x40);    //Set Display Start Line
    Write_Command(0xAD);    //DC-DC Control Mode Set
    Write_Command(0x8B);    //DC-DC ON/OFF Mode Set
    Write_Command(0x33);    //Set Pump voltage value
    Write_Command(0xA1);    //Segment Remap
    Write_Command(0xC8);    //Set COM Output Scan Direction
    Write_Command(0xDA);    //Common pads hardware: alternative
    Write_Command(0x12);
    Write_Command(0x81);    //Contrast control
    Write_Command(0xAF);
    Write_Command(0xD9);    //Set pre-charge period
    Write_Command(0x1F);
    Write_Command(0xDB);    //VCOM deselect level mode
    Write_Command(0x25);
    Write_Command(0xA4);    //Set Entire Display On/Off
    Write_Command(0xA6);    //Set Normal Display
    Clear_Screen();
    Write_Command(0xAF);    //Set Display On
}
```

10 Package Specification

Controlled Seal

Packing Process (1)~(9)

<p>(1) TRAY Type:00070-MT6-A</p> 	<p>(2)</p>  <p>TRAY</p> <p>normal ①</p> <p>server .08T ②</p>	<p>(3) order ① ② ① ②</p> <p>fix trays with tape</p> <p>420 pcs of 1 small carton</p> <p>1 tray contain 30 pcs</p> <p>14 contained trays, 1 empty tray</p>  <p>small carton package</p>	<p>(4) package with plastic bags</p> <p>add five desiccants</p> <p>create a power vacuum</p>  <p>*5</p>
<p>(5)</p>  <p>EPE</p>	<p>(6)</p>  <p>EPE</p>	<p>(7)</p>  <p>RoHS MARK</p> <p>small carton package</p>	<p>(8)</p>  <p>RoHS MARK</p> <p>2 small cartons in 1 big carton</p>
<p>(9) 28 contained trays, 2 empty trays,</p> <p>Package quantity products: 840 pcs of 1 big carton</p>  <p>RoHS MARK</p> <p>Package finished</p>	<p>NOTE:1、The inner carton and master carton must be sealed with adhesive tape.</p> <p>2、Fill up the gap with EPE.</p> <p>3、If the customer has special needs with the RoHS making, the inner carton and master carton need adhesive new RoHS marking at  .</p>		

11 Reliability

11.1 Reliability Test

NO.	ITEM	CONDITION	QUANTITY
1	High Temperature (Non-operation)	85°C,240hrs	4
2	Low Temperature (Non-operation)	-40°C,240hrs	4
3	High Temperature (Operation)	70°C,240hrs	4
4	Low Temperature (Operation)	-40°C,240hrs	4
5	High Temperature / High Humidity (Operation)	60°C,90%RH,240hrs	4
6	Thermal shock (Non-operation)	-40°C~85°C(-40°C/30min;transit/3min;85°C/30min;transit/3min) 1cycle: 66min,30cycles	4
7	ESD (Non-operation)	Air discharge model :+/- 8kV Test nine dots and each dots should be discharged ten times and the interval time can't be less than one second.	4
8	Vibration	Frequency: 5~50Hz,0.5G Scan rate: 1 oct/min Time: 2 hrs/axis Test axis: X,Y, Z	1 Carton
9	Drop	Height: 100 cm Sequence: 1 angle, 3 edges and 6 faces	1 Carton

Test and measurement conditions

- All measurements shall not be started until the specimens attain to temperature stability, the stable time is at least 15 minutes.
- The degradation of polarizer is ignored for item 5.
- The tolerance of temperature is $\pm 3^{\circ}\text{C}$, and the tolerance of relative humidity is $\pm 5\%$.

Evaluation criteria

- The function test is OK.
- No observable defects.
- Luminance: $\geq 50\%$ of initial value.
- Current consumption: within $\pm 50\%$ of initial value.

11.2 Lifetime

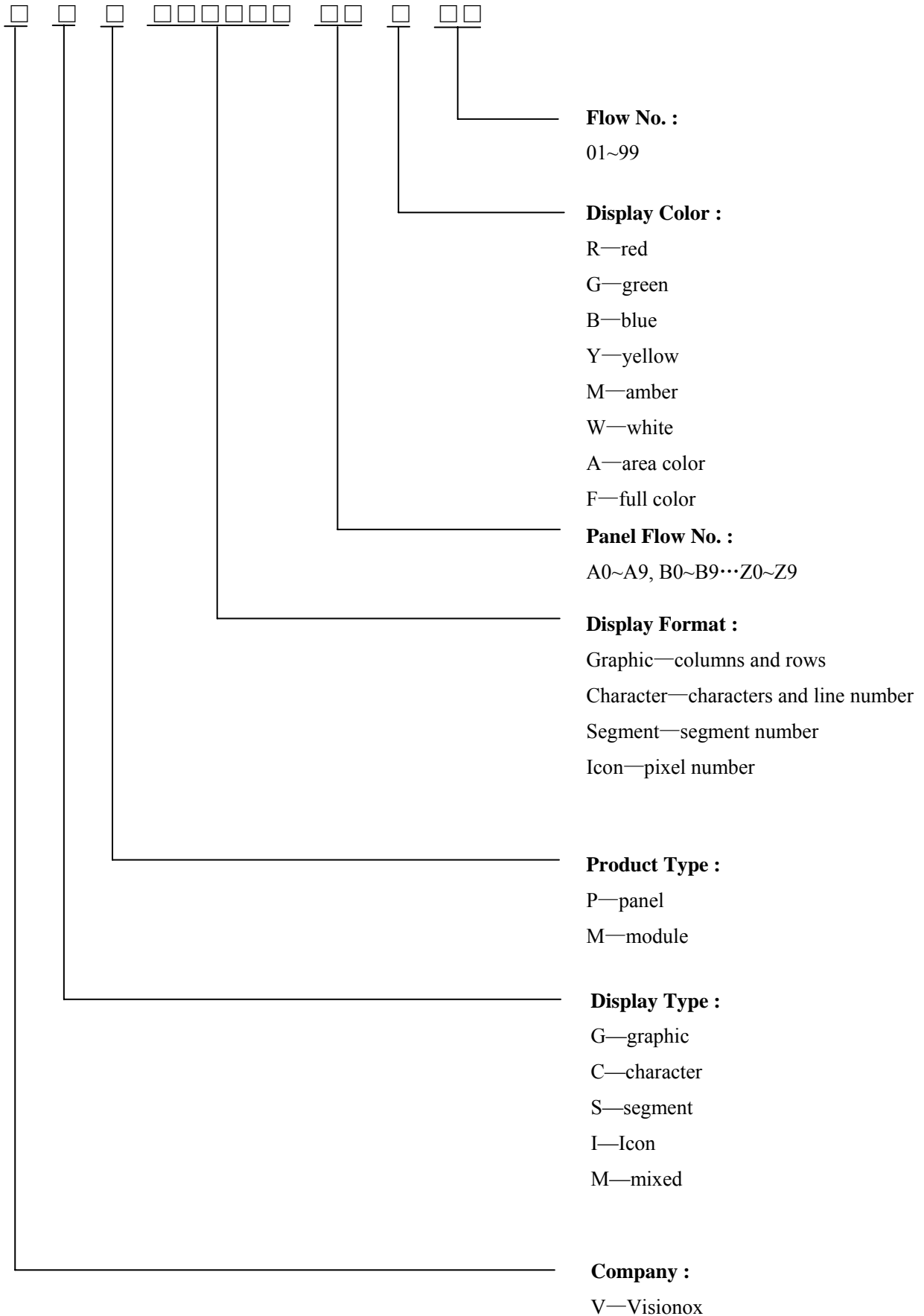
End of lifetime is specified as 50% of initial brightness and the test pattern at operating condition is 50% alternating checkerboard.

ITEM	MIN	MAX	UNIT	CONDITION
Operation Life Time	13,000	-	hrs	150 cd/m ² , 50% alternating checkerboard 22 \pm 3°C, 55 \pm 15% RH.

11.3 Failure Check Standard

After the completion of the described reliability test, the samples were left at room temperature for 2 hrs prior to conducting the failure test at 22 \pm 3°C; 55 \pm 15% RH.

12 Illustration of OLED Product Name



13 Outgoing Quality Control Specifications

13.1 Sampling Method

- (1) GB/T 2828.1-2003/ISO2859-1: inspection level II , normal inspection, single sample inspection
- (2) AQL: Major 0.65; Minor 1.0

13.2 Inspection Conditions

The environmental conditions for test and measurement are performed as follows.

Temperature: $22 \pm 3^{\circ}\text{C}$

Humidity: $55 \pm 15\% \text{R.H}$

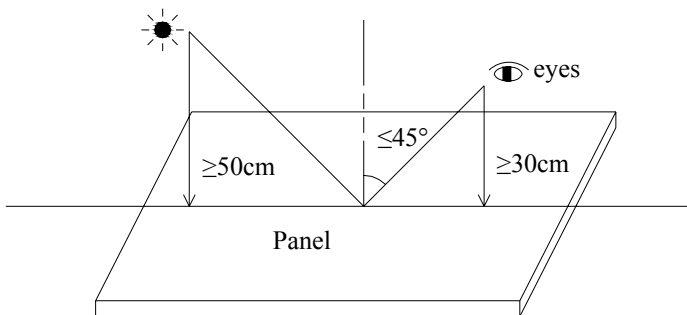
Fluorescent Lamp: 30W

Distance between the Panel & Lamp: $\geq 50\text{cm}$

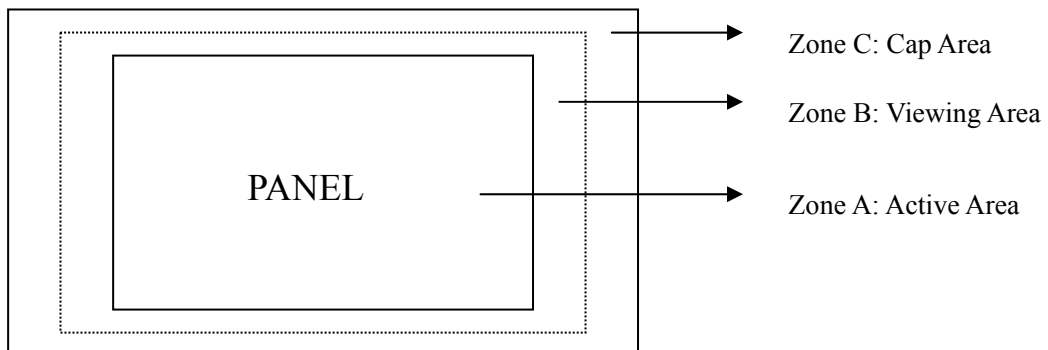
Distance between the Panel & Eyes: $\geq 30\text{cm}$

Viewing angle from the vertical in each direction: $\leq 45^{\circ}$

(See the sketch below)

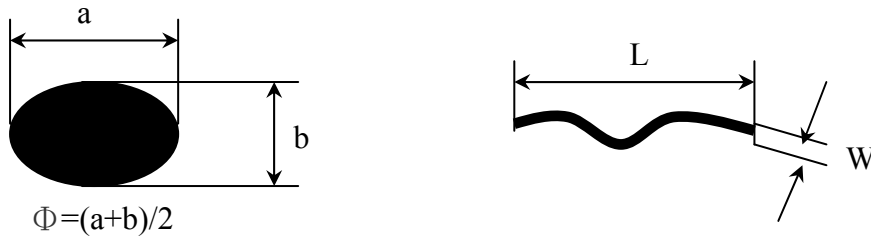


13.3 Quality Assurance Zones



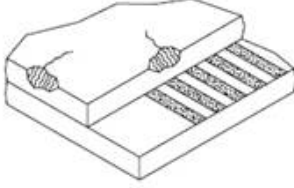
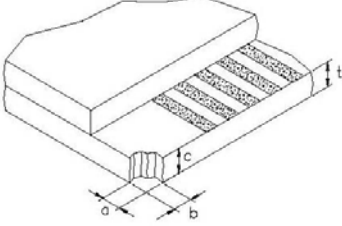
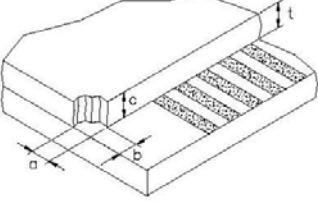
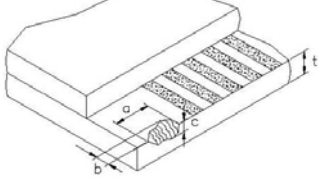
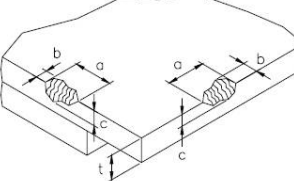
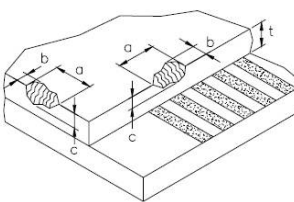
13.4 Inspection Standard

Definition of Φ &L&W (Unit: mm)



I . Appearance Defects

NO.	ITEM	CRITERIA	CLASSIFICATION																	
1	Polarizer Black or White spot, Dirty spot, Foreign matter, Dent on the polarizer	<table border="1"> <thead> <tr> <th rowspan="2">Average Diameter (mm)</th> <th colspan="2">Acceptable Number</th> </tr> <tr> <th>Zone A,B</th> <th>Zone C</th> </tr> </thead> <tbody> <tr> <td>$\Phi \leq 0.15$</td> <td colspan="2">Ignore</td> </tr> <tr> <td>$0.15 < \Phi \leq 0.30$</td> <td>3</td> <td rowspan="2">Ignore</td> </tr> <tr> <td>$\Phi > 0.30$</td> <td>0</td> </tr> </tbody> </table>	Average Diameter (mm)	Acceptable Number		Zone A,B	Zone C	$\Phi \leq 0.15$	Ignore		$0.15 < \Phi \leq 0.30$	3	Ignore	$\Phi > 0.30$	0	Minor				
Average Diameter (mm)	Acceptable Number																			
	Zone A,B	Zone C																		
$\Phi \leq 0.15$	Ignore																			
$0.15 < \Phi \leq 0.30$	3	Ignore																		
$\Phi > 0.30$	0																			
2	Scratch/line on the glass/Polarizer	<table border="1"> <thead> <tr> <th rowspan="2">Width (mm)</th> <th rowspan="2">Length (mm)</th> <th colspan="2">Acceptable Number</th> </tr> <tr> <th>Zone A,B</th> <th>Zone C</th> </tr> </thead> <tbody> <tr> <td>$W \leq 0.03$</td> <td>---</td> <td colspan="2">Ignore</td> </tr> <tr> <td>$0.03 < W \leq 0.08$</td> <td>$L \leq 5.0$</td> <td>3</td> <td rowspan="2">Ignore</td> </tr> <tr> <td>$W > 0.08$</td> <td>---</td> <td>0</td> </tr> </tbody> </table>	Width (mm)	Length (mm)	Acceptable Number		Zone A,B	Zone C	$W \leq 0.03$	---	Ignore		$0.03 < W \leq 0.08$	$L \leq 5.0$	3	Ignore	$W > 0.08$	---	0	Minor
Width (mm)	Length (mm)	Acceptable Number																		
		Zone A,B	Zone C																	
$W \leq 0.03$	---	Ignore																		
$0.03 < W \leq 0.08$	$L \leq 5.0$	3	Ignore																	
$W > 0.08$	---	0																		
3	Polarizer Bubble	<table border="1"> <thead> <tr> <th rowspan="2">Average Diameter (mm)</th> <th colspan="2">Acceptable Number</th> </tr> <tr> <th>Zone A,B</th> <th>Zone C</th> </tr> </thead> <tbody> <tr> <td>$\Phi > 0.5$</td> <td>0</td> <td rowspan="3">Ignore</td> </tr> <tr> <td>$0.2 < \Phi \leq 0.5$</td> <td>3</td> </tr> <tr> <td>$\Phi \leq 0.2$</td> <td>Ignore</td> </tr> </tbody> </table>	Average Diameter (mm)	Acceptable Number		Zone A,B	Zone C	$\Phi > 0.5$	0	Ignore	$0.2 < \Phi \leq 0.5$	3	$\Phi \leq 0.2$	Ignore	Minor					
Average Diameter (mm)	Acceptable Number																			
	Zone A,B	Zone C																		
$\Phi > 0.5$	0	Ignore																		
$0.2 < \Phi \leq 0.5$	3																			
$\Phi \leq 0.2$	Ignore																			
4	Any Dirt & Scratch on Polarizer's Protective Film	Ignore for not affect the polarizer.	Minor																	
5	Any Dirt on Cap Glass	<table border="1"> <thead> <tr> <th>Average Diameter (mm)</th> <th>Acceptable Number</th> </tr> </thead> <tbody> <tr> <td>$\Phi \leq 0.5$</td> <td>Ignore</td> </tr> <tr> <td>$0.5 < \Phi \leq 1.0$</td> <td>3</td> </tr> <tr> <td>$\Phi > 1.0$</td> <td>0</td> </tr> </tbody> </table>	Average Diameter (mm)	Acceptable Number	$\Phi \leq 0.5$	Ignore	$0.5 < \Phi \leq 1.0$	3	$\Phi > 1.0$	0	Minor									
Average Diameter (mm)	Acceptable Number																			
$\Phi \leq 0.5$	Ignore																			
$0.5 < \Phi \leq 1.0$	3																			
$\Phi > 1.0$	0																			

6	Glass Crack	 <p>Propagation crack is not acceptable.</p>	Major
7	Corner Chip	 <p>t= Glass thickness Accept $a \leq 2.0\text{mm}$ or $b \leq 2.0\text{mm}$, $c \leq t$</p>	Minor
8	Corner Chip on Cap Glass	 <p>t= Glass thickness Accept $a \leq 1.5\text{mm}$ or $b \leq 1.5\text{mm}$, $c \leq t$</p>	Minor
9	Chip on Contact Pad	 <p>t= Glass thickness Accept $a \leq 3.0\text{mm}$ or $b \leq 0.8\text{mm}$, $c \leq t$ (on the contact pin) $a \leq 3.0\text{mm}$ or $b \leq 1.5\text{mm}$, $c \leq t$ (outside of the contact pin)</p>	Minor
10	Chip on Face of Display	 <p>t= Glass thickness Accept $a \leq 1.5\text{mm}$ or $b \leq 1.5\text{mm}$, $c \leq t$</p>	Minor
11	Chip on Cap Glass	 <p>t= Glass thickness Accept $a \leq 3.0\text{mm}$ or $b \leq 3.0\text{mm}$, $c \leq t/2$ $a \leq 1.5\text{mm}$ or $b \leq 1.5\text{mm}$, $t/2 \leq c \leq t$</p>	Minor
12	Stain on Surface	Stain removable by soft cloth or air blow is acceptable.	Minor
13	TCP/FPC Damage	<p>(1) Crack, deep scratch, deep hole and deep pressure mark on the TCP/FPC are not acceptable.</p> <p>(2) Terminal lead twisted or broken is not allowable.</p> <p>(3) Copper exposed is not allowed by naked eye inspection.</p>	Minor
14	Dimension Unconformity	Checking by mechanical drawing.	Major

II. Displaying Defects

NO.	ITEM	CRITERIA	CLASSIFICATION														
1	Black/White spot Dirty spot Foreign matter	<table border="1"> <thead> <tr> <th data-bbox="517 416 794 488">Average Diameter (mm)</th> <th colspan="2" data-bbox="794 416 1155 450">Pieces Permitted</th> </tr> <tr> <td data-bbox="517 450 794 488"></td> <th data-bbox="794 450 979 488">Zone A,B</th> <th data-bbox="979 450 1155 488">Zone C</th> </tr> </thead> <tbody> <tr> <td data-bbox="517 488 794 521">$\Phi \leq 0.10$</td> <td colspan="2" data-bbox="794 488 1155 521">Ignore</td> </tr> <tr> <td data-bbox="517 521 794 555">$0.10 < \Phi \leq 0.20$</td> <td data-bbox="794 521 979 555">3</td> <td data-bbox="979 521 1155 555" rowspan="2">Ignore</td> </tr> <tr> <td data-bbox="517 555 794 589">$\Phi > 0.20$</td> <td data-bbox="794 555 979 589">0</td> </tr> </tbody> </table>	Average Diameter (mm)	Pieces Permitted			Zone A,B	Zone C	$\Phi \leq 0.10$	Ignore		$0.10 < \Phi \leq 0.20$	3	Ignore	$\Phi > 0.20$	0	Minor
Average Diameter (mm)	Pieces Permitted																
	Zone A,B	Zone C															
$\Phi \leq 0.10$	Ignore																
$0.10 < \Phi \leq 0.20$	3	Ignore															
$\Phi > 0.20$	0																
2	No Display	Not allowable.	Major														
3	Irregular Display	Not allowable.	Major														
4	Missing Line (row or column)	Not allowable.	Major														
5	Short	Not allowable.	Major														
6	Flicker	Not allowable.	Major														
7	Abnormal Color	Refer to the SPEC.	Major														
8	Luminance NG	Refer to the SPEC.	Major														
9	Over Current	Refer to the SPEC.	Major														

14 Precautions for operation and Storage

14.1 Precautions for Operation

- (1) Since OLED panel is made of glass, do not apply any mechanical shock or impact or excessive force to it when installing the OLED module. Any strong mechanical impact due to falling dropping etc. may cause damage (breakage or cracking).
- (2) The polarizer on the OLED surface is made of soft material and is easily scratched. Please take most care when handing. When the surface of the polarizer of OLED Module is contaminated, please wipe it off gently by using moisten soft cloth with isopropyl alcohol, do not use water, ketone or aromatics. If there is saliva or water on the OLED surface, please wipe it off immediately.
- (3) When handling OLED module, please be sure that the body and the tools are properly grounded. And do not touch I/O pins with bare hands or contaminate I/O pins, it will cause disconnection or defective insulation of terminals.
- (4) Do not attempt to disassemble or process the OLED module.
- (5) OLED module should be used under recommended operating conditions shown in the specification. Since the higher voltage leads to the shorter lifetime, be sure to use the specified operating voltage.
- (6) Foggy dew, moisture condensation or water droplets deposited on surface and contact terminals will cause polarizer stain or damage, the deteriorated display quality and electrochemical reaction then leads to shorter life time and permanent damage to the module probably. Please pay attention to the environmental temperature and humidity.
- (7) An afterimage is created by the difference in brightness between unused dot and the fixed dot, according to the decrease of brightness of the emitting time. Therefore, to avoid having an afterimage, the full set should be thoroughly used instead of using a fixed dot. When the fixed dot emits, an afterimage can be created.
- (8) Flicker could be come out at full on display. And it disappears when frame frequency increase, but brightness decreases too.

14.2 Soldering

- (1) Soldering should be performed only on the I/O terminals.
- (2) Use soldering irons with proper grounding and no leakage.
- (3) Iron: The temperature setting of electric iron is 350°C, but we suggest that during soldering, the temperature of iron tip should be no higher than 330°C and soldering be finished within 3~4 seconds.

14.3 Precautions for Storage

- (1) Please store OLED module in a dark place. Avoid exposure to sunlight, the light of fluorescent lamp or any ultraviolet ray.
- (2) Keep the environment temperature between 10°C and 35°C and the relative humidity less than 60%. Avoid high temperature and high humidity.
- (3) Keep the OLED modules stored in the container when shipped from supplier before using them is recommended.
- (4) Do not leave any article on the OLED module surface for an extended period of time.

14.4 Warranty period

Visionox warrants for a period of 12 months from the shipping date when stored or used under normal condition.

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