

215SP Series, 5×20 mm, Time-Lag Fuse

















Agency Approvals

Description

5×20mm Time-Lag surge withstanding ceramic body cartridge fuse designed to IEC specification

Features

- Designed to International (IEC) Standards for use globally
- High breaking capacity
- RoHS compliant and lead-free
- Meets the IEC 60127-2, Sheet 5 specification for Time-Lag Fuses

AGENCY	AGENCY FILE NUMBER	AMPERE RANGE				
PS	NBK080205-E10480B NBK250702-E10480F	1A – 5A 6.3A – 10A				
Cec	CQC10012041490	1A – 6.3A				
K	SU05001-2011B SU05001-10001 SU05001-10002 SU05001-2012B	1A – 2.5A 3.15A – 6.3A 8A 10A				
71 2	E10480	1A – 10A				
® ;	29862	1A – 10A				
DVE	40013521	1A – 8A				
A	J50248091	10A				
Œ	N/A	1A – 10A				

Applications

Used as supplementary protection in appliance or utilization equipment to provide individual protection for components or internal circuits.

Electrical Characteristics for Series

% of Ampere Rating	Ampere Rating	OpeningTime	
	1A - 3.15A	30 minutes, Maximum	
210%	4A - 6.3A	30 minutes, Maximum	
	8A - 10A	30 minutes, Maximum	
	1A - 3.15A	.75 sec. Min.; 80 secs. Max.	
275%	4A - 6.3A	.75 sec. Min.; 80 secs. Max.	
	8A - 10A	.75 sec. Min.; 80 secs. Max.	
	1A - 3.15A	.095 sec. Min.; 5 secs. Max.	
400%	4A - 6.3A	.150 sec. Min.; 5 secs. Max.	
	8A - 10A	.150 sec. Min.; 5 secs. Max.	
	1A - 3.15A	.010 sec. Min.; .150 secs. Max.	
1000%	4A - 6.3A	.010 sec. Min.; .150 secs. Max.	
	8A - 10A	.010 sec. Min.; .150 secs. Max.	

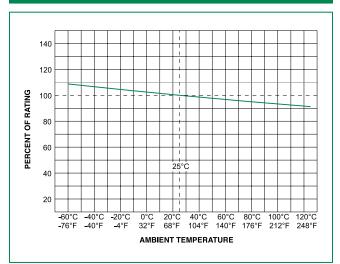
Electrical Characteristic Specifications by Item

				Nominal		Maximum Voltage Drop at Rated Current (mV)	Maximum	Agency Approvals							
Amp Code	Amp Rating	Voltage Rating	Interrupting Rating	Posistance Nominal	Nominal Melting l²t (A² sec)		Power Dissapation at 1.5In (W)	PS E	<u></u>		<i>91</i>	® ;		<u></u>	Œ
001.	1	250		0.1515	1.52000	350	2.5	х	Х	Х	Х	Х	Х		х
1.25	1.25	250		0.1074	3.20000	300	2.5	х	Х	Х	х	Х	×		Х
01.6	1.6	250		0.0707	6.83000	200	2.5	Х	Х	Х	x	Х	×		X
002.	2	250		0.0566	11.68000	190	2.5	х	Х	Х	x	Х	×		Х
02.5	2.5	250		0.0386	22.29000	180	2.5	х	Х	Х	X	Х	×		X
3.15	3.15	250	1500 A @ 250 VAC	0.0283	43.25500	140	4	х	х	Х	х	Х	×		Х
004.	4	250	200 17 10	0.0185	46.96000	100	4	Х	х	Х	х	Х	×		Х
005.	5	250		0.0153	66.09500	100	4	х	х	Х	х	Х	×		Х
06.3	6.3	250		0.0108	128.75000	100	4	х	х	Х	х	Х	×		Х
008.	8	250		0.0092	209.88000	100	4	х		Х	Х	Х	Х		Х
010.	10	250		0.0066	333.56500	100	4	х		Х	х	Х		х	х

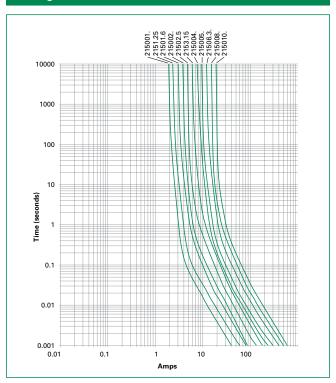
I2t test at 10x rated current

Axial Lead & Cartridge Fuses 5×20 mm > Time-Lag Fuse > 215SP Series

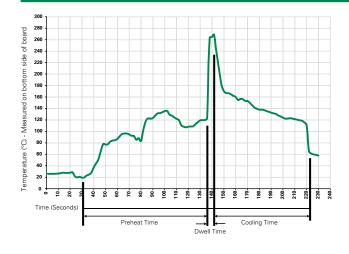
Temperature Re-rating Curve



Average Time Current Curves



Soldering Parameters - Wave Soldering



Recommended Process Parameters:

Wave Parameter	Lead-Free Recommendation				
Preheat: (Depends on Flux Activation Temperature)	(Typical Industry Recommendation)				
Temperature Minimum:	100°C				
Temperature Maximum:	150°C				
Preheat Time:	60-180 seconds				
Solder Pot Temperature:	260°C Maximum				
Solder DwellTime:	2-5 seconds				

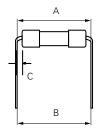
Recommended Hand-Solder Parameters:

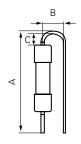
Solder Iron Temperature: 350°C +/- 5°C

Heating Time: 5 seconds max.

Note: These devices are not recommended for IR or Convection Reflow process.

Different values of A and B available, please contact the Littelfuse sales representative in your region:





For the pigtailed fuse, please follow the recommendations below for axial lead forming and mounting into PCB:

Lead forming:

The distance C between cap flat surface and axial lead shall be greater than 1.0 mm.

PCB mounting:

The distance between PCB and fuse cap is recommended to be a minimum of 1.5 mm.



Product Characteristics

Materials	Body: Ceramic Cap: Nickel-plated Brass Leads: Tin-plated Copper		
Terminal Strength	MIL-STD-202, Method 211, Test Condition A		
Solderability	MIL-STD-202 Method 208		
Product Marking	Cap 1: Brand logo, current and voltage ratings Cap 2: Agency approval marks		

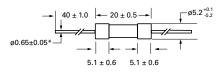
Operating Temperature	-55°C to +125°C
Thermal Shock	MIL-STD-202, Method 107, Test Condition B (5 cycles, -65°C to +125°C)
Vibration	MIL-STD-202, Method 201
Humidity	MIL-STD-202, Method 103, Test Condition A (High RH (95%) and elevated temp (40°C) for 240 hours)
Salt Spray	MIL-STD-202, Method 101, Test Condition B

Part Numbering System 0215 xxxx M X E SP P Series Lead-Free **Current Rating Code** Single-Cap Pigtail Refer to Amp Code column of Electrical Characteristics Table **Quantity Code Option Codes** M = 1000Blank: Cartidge Type Fuse : Axial Leaded Fuse **Packaging Code**

Packaging									
Packaging Option	Packaging Specification	Quantity	Packaging Code	Reel Size					
215SP Series									
Bulk	N/A	1000	MXE	N/A					

Dimensions

All dimensions in mm



Additional Information







Disclaimer Notice - Information furnished is believed to be accurate and reliable. However, users should independently evaluate the suitability of and test each product selected for their own applications. Littelfuse products are not designed for, and may not be used in, all applications. Read complete Disclaimer Notice at <u>www.littelfuse.com/disclaimer-electronics</u>.

Notes: * Ratings 8A and 10A have 0.8 \pm 0.05 diameter lead.

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