

## Data sheet

Title: FIXED THICK FILM CHIP RESISTORS; RECTANGULAR TYPE

Style: RMC1/32,1/20,1/16S,1/16,1/10,1/8,1/4,1/2,1

AEC-Q200 qualified (Without RMC1/32)

RoHS COMPLIANCE ITEM

Halogen and Antimony Free

- Note:
- Stock conditions
    - Temperature: +5°C ~ +35°C
    - Relative humidity: 25% ~ 75%
    - The period of guarantee: Within 2 year from shipment by the company.  
Solderability shall be satisfied.
  - Product specification contained in this data sheet are subject to change at any time without notice
  - If you have any questions or a Purchasing Specification for any quality Agreement is necessary, please contact our sales staff.



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## 1. Scope

1.1 This data sheet covers the detail requirements for fixed thick film chip resistors; rectangular type, style of RMC1/32, 1/20, 1/16S, 1/16, 1/10, 1/8, 1/4, 1/2, 1.


## 1.2 Applicable documents

JIS C 5201-1:2011, JIS C 5201-8:2014, JIS C 5201-8-1: 2014  
 IEC60115-1:2008, IEC60115-8: 2009, IEC60115-8-1: 2014  
 EIAJ RC-2134C-2010

## 2. Classification

Type designation shall be the following form.

|           |    |            |            |          |            |          |           |
|-----------|----|------------|------------|----------|------------|----------|-----------|
| (Example) | 1) | <u>RMC</u> | <u>1/8</u> | <u>-</u> | <u>123</u> | <u>J</u> | <u>TP</u> |
|           |    | 1          | 2          | 3        | 4          | 5        | 6         |
|           |    | Style      |            |          |            |          |           |
|           | 2) | <u>RMC</u> | <u>1/8</u> |          | <u>JP</u>  |          | <u>TP</u> |
|           |    | 1          | 2          |          | 4          |          | 6         |
|           |    | Style      |            |          |            |          |           |

- 1 Fixed thick film chip resistors; rectangular type  Style  
 2 Rated dissipation and / or dimension  
 3 Temperature coefficient of resistance

|         |   |
|---------|---|
| K       | $\pm 100 \times 10^{-6} / ^\circ\text{C}$ |
| -(Dash) | Standard                                  |

## 4 Rated resistance

|      |  |
|------|--|
| 123  | E24 Series, 3 digit, Ex. 123--> 12k $\Omega$ ,                         |
| 1000 | E96 Series, 4 digit, Ex. 1000-->100 $\Omega$<br>1022--> 10.2k $\Omega$ |
| JP   | Chip jumper  |

## 5 Tolerance on rated resistance

|   |             |
|---|-------------|
| B | $\pm 0.1\%$ |
| D | $\pm 0.5\%$ |
| F | $\pm 1\%$   |
| G | $\pm 2\%$   |
| J | $\pm 5\%$   |

## 6 Packaging form 1. Scope

|    |                      |
|----|----------------------|
| B  | Bulk (loose package) |
| PA | Press pocket taping  |
| TH | Paper taping         |
| TP |                      |
| TE | Embossed taping      |

### 3. Rating

3.1 The ratings shall be in accordance with Table-1.

Table-1(1)

| Style     | Rated dissipation (W) | Temperature coefficient of resistance ( $10^{-6} / ^\circ\text{C}$ ) |           | Rated resistance range ( $\Omega$ ) | Preferred number series for resistors | Tolerance on rated resistance        |                                  |
|-----------|-----------------------|--|-----------|-------------------------------------|---------------------------------------|--------------------------------------|----------------------------------|
| RMC1/32   | 0.03                  | Standard   | $\pm 200$ | 100~1M                              | E24, 96                               | F( $\pm 1\%$ )                       |                                  |
|           |                       |  | $\pm 300$ | 10~91                               |                                       |                                      |                                  |
|           |                       |  | +600~-200 | 4.7~9.1                             |                                       |                                      |                                  |
|           |                       |  | E24       | $\pm 200$                           | 100~1M                                | E24                                  | J( $\pm 5\%$ )                   |
|           |                       |  |           | $\pm 300$                           | 10~91                                 |                                      |                                  |
|           |                       |  |           | +600~-200                           | 1.0~9.1                               |                                      |                                  |
| RMC1/20   | 0.05                  | Standard   | $\pm 200$ | 10~1M                               | E24, 96                               | B( $\pm 0.1\%$ )<br>D( $\pm 0.5\%$ ) |                                  |
|           |                       |  | $\pm 200$ | 10~10M                              |                                       | F( $\pm 1\%$ )                       |                                  |
|           |                       |  | +350~-100 | 4.02~9.76                           |                                       |                                      |                                  |
|           |                       |  | +600~-200 | 1~3.92                              |                                       |                                      |                                  |
|           |                       |  | E24       | $\pm 200$                           | 10~1M                                 | E24                                  | G( $\pm 2\%$ )                   |
|           |                       |  |           | $\pm 200$                           | 10~10M                                |                                      | J( $\pm 5\%$ )                   |
|           |                       |  |           | +350~-100                           | 4.3~9.1                               |                                      |                                  |
|           |                       |  |           | +600~-200                           | 1~3.9                                 |                                      |                                  |
| RMC1/16S  | 0.1                   | K  | $\pm 100$ | 10~1M                               | E24, 96                               | B( $\pm 0.1\%$ )<br>D( $\pm 0.5\%$ ) |                                  |
|           |                       | Standard   | $\pm 200$ | 1.02M~3.3M                          |                                       | D( $\pm 0.5\%$ )                     |                                  |
|           |                       | K  | $\pm 100$ | 10~1M                               |                                       |                                      | F( $\pm 1\%$ )                   |
|           |                       | Standard   | $\pm 200$ | 1.02M~10M                           |                                       | E24                                  |                                  |
|           |                       |  | +500~-200 | 1~9.76                              |                                       |                                      |                                  |
|           |                       |  | $\pm 200$ | 10~10M                              |                                       |                                      |                                  |
|           |                       |  | $\pm 200$ | 10~10M                              |                                       |                                      |                                  |
|           |                       | RMC1/16  | 0.1       | K                                   | $\pm 100$                             | 10~3.3M                              | E24, 96                          |
| $\pm 100$ | 10~10M                |  |           |                                     | F( $\pm 1\%$ )                        |                                      |                                  |
| Standard  | +500~-200             |  |           | 1~9.76                              |                                       | E24                                  | G( $\pm 2\%$ )<br>J( $\pm 5\%$ ) |
|           | $\pm 200$             |  |           | 10~10M                              |                                       |                                      |                                  |
|           | +500~-200             |  |           | 1.0~9.1                             |                                       |                                      |                                  |
|           | $\pm 200$             |  |           | 10~22M                              |                                       |                                      |                                  |
|           | +500~-200             |  |           | 1.0~9.1                             |                                       |                                      |                                  |
| RMC1/10   | 0.125                 | K  | $\pm 100$ | 10~2.2M                             | E24,96                                | B( $\pm 0.1\%$ )<br>D( $\pm 0.5\%$ ) |                                  |
|           |                       | Standard   | $\pm 200$ | 2.21M~3.3M                          |                                       | D( $\pm 0.5\%$ )                     |                                  |
|           |                       | K  | $\pm 100$ | 10~2.2M                             |                                       |                                      | F( $\pm 1\%$ )                   |
|           |                       | Standard   | $\pm 200$ | 2.21M~10M                           |                                       | E24                                  |                                  |
|           |                       |  | +500~-200 | 1.0~9.76                            |                                       |                                      |                                  |
|           |                       |  | $\pm 200$ | 10~10M                              |                                       |                                      |                                  |
|           |                       |  | +500~-200 | 1.0~9.1                             |                                       |                                      |                                  |
|           |                       | E24  | $\pm 200$ | 10~22M                              | E24                                   | J( $\pm 5\%$ )                       |                                  |
| +500~-200 | 1.0~9.1               |  |           |                                     |                                       |                                      |                                  |
| $\pm 200$ | 10~22M                |  |           |                                     |                                       |                                      |                                  |

Table-1(2)

| Style     | Rated dissipation (W) | Temperature coefficient of resistance (10 <sup>-6</sup> / °C) |           | Rated resistance range (Ω) | Preferred number series for resistors | Tolerance on rated resistance  |
|-----------|-----------------------|---|-----------|----------------------------|---------------------------------------|--------------------------------|
|           |                       | K   | ±100      |                            |                                       |                                |
| RMC1/8    | 0.25                  | K   | ±100      | 10~1M                      | E24,96                                | B(±0.1%)<br>D(±0.5%)<br>F(±1%) |
|           |                       | Standard  | ±200      | 1.02M~10M                  |                                       | F(±1%)                         |
|           |                       |   | +500~-200 | 1.0~9.76                   |                                       | E24                            |
|           |                       |   | ±200      | 10~10M                     | J(±5%)                                |                                |
|           |                       | +500~-200   | 1.0~9.1   |                            |                                       |                                |
|           |                       | ±200  | 10~24M    |                            |                                       |                                |
| +500~-200 | 1.0~9.1               |   |           |                            |                                       |                                |
| RMC1/4    | 0.5                   | K   | ±100      | 10~1M                      | E24,96                                | B(±0.1%)<br>D(±0.5%)<br>F(±1%) |
|           |                       | Standard  | ±200      | 1.02M~10M                  |                                       | F(±1%)                         |
|           |                       |   | +500~-200 | 1.0~9.76                   |                                       | E24                            |
|           |                       |   | ±200      | 10~1M                      | J(±5%)                                |                                |
|           |                       | +500~-200   | 1.0~9.1   |                            |                                       |                                |
|           |                       | ±200  | 10~22M    |                            |                                       |                                |
| +500~-200 | 1.0~9.1               |   |           |                            |                                       |                                |
| RMC1/2    | 0.75                  | K   | ±100      | 10~1M                      | E24, 96                               | F(±1%)                         |
|           |                       | Standard  | +500~-200 | 1.0~9.76                   |                                       | G(±2%)                         |
|           |                       |   | ±200      | 10~1M                      | E24                                   | J(±5%)                         |
|           |                       | +500~-200   | 1.0~9.1   |                            |                                       |                                |
| RMC1      | 1.0                   | K   | ±100      | 10~1M                      | E24, 96                               | F(±1%)                         |
|           |                       | Standard  | +500~-200 | 1.0~9.76                   |                                       | G(±2%)                         |
|           |                       |   | ±200      | 10~1M                      | E24                                   | J(±5%)                         |
|           |                       | +500~-200   | 1.0~9.1   |                            |                                       |                                |

| Style    | Limiting element voltage (V) | Isolation voltage (V) | Category temperature range (°C) |
|----------|------------------------------|-----------------------|---------------------------------|
| RMC1/32  | 15                           | 50                    | -55~+125                        |
| RMC1/20  | 25                           |                       |                                 |
| RMC1/16S | 50                           | 100                   | -55~+155                        |
| RMC1/16  |                              |                       |                                 |
| RMC1/10  | 200                          | 500                   |                                 |
| RMC1/8   |                              |                       |                                 |
| RMC1/4   |                              |                       |                                 |
| RMC1/2   |                              |                       |                                 |
| RMC1     |                              |                       |                                 |

Note. Rated current of chip jumper: RMC1/32: 0.5(A), RMC1/20, 1/16S: 1(A),  
 RMC1/16, 1/10, 1/8, 1/4, 1/2,1: 2(A)

Note. Resistance value of chip jumper: 50 mΩ max.

### 3.2 Climatic category

#### 3.2.1 RMC1/32

|           |  |         |
|-----------|--|---------|
| 55/125/56 | Lower category temperature                   | -55 °C  |
|           | Upper category temperature                   | +125 °C |
|           | Duration of the damp heat, steady state test | 56days  |

#### 3.2.2 RMC1/20,1/16S,1/16,1/10,1/8,1/4,1/2,1

|           |  |         |
|-----------|--|---------|
| 55/155/56 | Lower category temperature                   | -55 °C  |
|           | Upper category temperature                   | +155 °C |
|           | Duration of the damp heat, steady state test | 56days  |

### 3.3 Stability class

2%

Limits for change of resistance:

- for long-term tests      $\pm(2\%+0.1\Omega)$      Chip jumper: 50 m $\Omega$  max.
- for short-term tests      $\pm(0.5\%+0.05\Omega)$      Chip jumper: 50 m $\Omega$  max.

### 3.4 Derating

The derated values of dissipation (or current rating in case of chip jumper) at temperature in excess of 70 °C shall be as indicated by the following curve.



Figure-1 Derating curve

### 3.5 Rated voltage

d. c. or a. c. r. m. s. voltage calculated from the square root of the product of the rated resistance and the rated dissipation.

$$E = \sqrt{P \cdot R}$$

- E : Rated voltage (V)
- P : Rated dissipation (W)
- R : Rated resistance ( $\Omega$ )

Limiting element voltage can only be applied to resistors when the resistance value is equal to or higher than the critical resistance value.

At high value of resistance, the rated voltage may not be applicable.

#### 4. Packaging form

The standard packaging form shall be in accordance with Table-2.

Table-2

| Symbol | Packaging form                     |                         | Standard packaging quantity / units | Application                                |
|--------|------------------------------------|-------------------------|-------------------------------------|--|
| B      | Bulk (loose package)               |                         | 1,000 pcs.                          | RMC1/32,1/20,1/16S,1/16,1/10,1/8,1/4,1/2,1 |
| PA     | Press pocket taping (paper taping) | 8mm width, 2mm pitches  | 20,000 pcs.                         | RMC1/32                                    |
|        |                                    |                         | 15,000 pcs.                         | RMC1/20                                    |
| TH     | Paper taping                       | 8mm width, 2mm pitches  | 10,000 pcs.                         | RMC1/16S,1/16                              |
| TP     | Paper taping                       | 8mm width, 4mm pitches  | 5,000 pcs.                          | RMC1/16, 1/10, 1/8                         |
| TE     | Embossed taping                    | 8mm width, 4mm pitches  | 4,000 pcs.                          | RMC1/4                                     |
|        |                                    | 12mm width, 4mm pitches |                                     | RMC1/2, 1                                  |

#### 5. Dimensions

5.1 The resistor shall be of the design and physical dimensions in accordance with Figure-2 and Table-3.

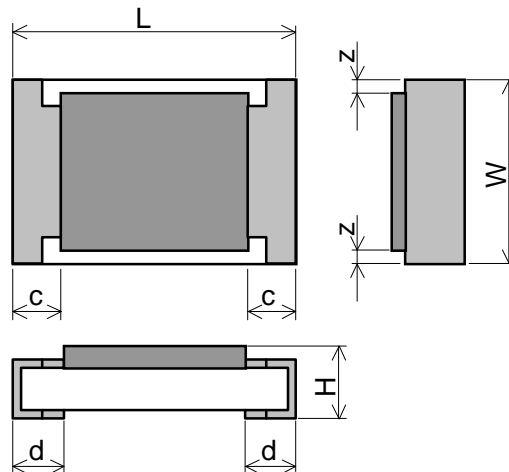


Figure-2

Table-3

Unit : mm

| Style    | L        | W                                     | H         | c         | d                                      | z        |
|----------|----------|---------------------------------------|-----------|-----------|--|----------|
| RMC1/32  | 0.4±0.02 | 0.2±0.02                              | 0.13±0.02 | 0.08±0.03 | 0.1±0.03                               | -----    |
| RMC1/20  | 0.6±0.03 | 0.3±0.03                              | 0.23±0.03 | 0.1±0.05  | 0.15±0.05                              |          |
| RMC1/16S | 1.0±0.05 | 0.5±0.05                              | 0.35±0.05 | 0.2±0.1   | 0.25 <sup>+0.05</sup> <sub>-0.10</sub> |          |
| RMC1/16  | 1.6±0.1  | 0.8 <sup>+0.15</sup> <sub>-0.05</sub> | 0.45±0.10 | 0.3±0.1   | 0.3±0.1                                |          |
| RMC1/10  | 2.0±0.1  | 1.25±0.10                             | 0.55±0.10 | 0.4±0.2   | 0.4±0.2                                | 0.05~0.3 |
| RMC1/8   | 3.1±0.1  | 1.6±0.15                              | 0.55±0.10 | 0.5±0.25  | 0.5±0.25                               |          |
| RMC1/4   | 3.1±0.15 | 2.5±0.15                              | 0.55±0.15 | 0.5±0.25  | 0.5±0.25                               |          |
| RMC1/2   | 5.0±0.15 | 2.5±0.15                              | 0.55±0.15 | 0.6±0.2   | 0.6±0.2                                |          |
| RMC1     | 6.3±0.15 | 3.2±0.15                              | 0.55±0.15 | 0.6±0.2   | 0.6±0.2                                |          |

## 5.2 Net weight (Reference)

| Style    | Net weight(mg) |
|----------|----------------|
| RMC1/32  | 0.035          |
| RMC1/20  | 0.16           |
| RMC1/16S | 0.6            |
| RMC1/16  | 2              |
| RMC1/10  | 5              |
| RMC1/8   | 9              |
| RMC1/4   | 16             |
| RMC1/2   | 25             |
| RMC1     | 40             |

## 6. Marking

The Rated resistance of RMC1/32, 1/20, 1/16S should not be marked.

### 6.1 RMC1/10,1/8,1/4,1/2,1

The nominal resistance shall be marked in 3 digits or 4 digits and marked on over coat side.

- Malaysia products: E24 series: 3 digits, E96 series: 4 digits

In case of the resistance value that E96 overlaps with E24, It is marked by either.

- China products(RMC1/10,1/8): J( $\pm 5\%$ ): 3 digits, F( $\pm 1\%$ ): 4 digits

| Marking example |       | Contents  | Application                               |
|-----------------|-------|---|---|
| Malaysia        | China |   |   |
| 123             | 123   | $12 \times 10^3$ [ $\Omega$ ] $\rightarrow$ 12 [k $\Omega$ ]  | RMC1/10,1/8,1/4,1/2,1                     |
| 2R2             | 2R2   | 2.2 [ $\Omega$ ]  | Less than 10 $\Omega$ of RMC1/8,1/4,1/2,1 |
| 2.2             | 2R2   | 2.2 [ $\Omega$ ]  | Less than 10 $\Omega$ of RMC1/10          |
| 5623            | 5623  | $562 \times 10^3$ [ $\Omega$ ] $\rightarrow$ 562[k $\Omega$ ] | RMC1/10,1/8,1/4,1/2,1                     |
| 12R7            | 12R7  | 12.7 [ $\Omega$ ]   | RMC1/10,1/8,1/4,1/2,1                     |

### 6.2 RMC1/16

The nominal resistance shall be marked in 3 digits (E24 and/or E96) and marked on over coat side.

No marking in the E96 series of a Malaysia.

In case of the resistance value that E96 overlaps with E24, there is a case to mark in E96.

| Marking example |       | Contents  | Application |
|-----------------|-------|---|-------------|
| Malaysia        | China |   |             |
| 123             | 123   | $12 \times 10^3$ [ $\Omega$ ] $\rightarrow$ 12 [k $\Omega$ ]      | E24         |
| 2R2             | 2R2   | 2.2 [ $\Omega$ ]  | E24         |
| No marking      | 02C   | $102 \times 10^2$ [ $\Omega$ ] $\rightarrow$ 10.2 [k $\Omega$ ]   | E96         |
| No marking      | 51X   | $332 \times 10^{-1}$ [ $\Omega$ ] $\rightarrow$ 33.2 [ $\Omega$ ] | E96         |

### 6.2.1 Symbol for E96 series of resistance value

| E96 | Symbol | E96 | Symbol | E96 | Symbol | E96 | Symbol | E96 | Symbol |
|-----|--------|-----|--------|-----|--------|-----|--------|-----|--------|
| 100 | 01     | 162 | 21     | 261 | 41     | 422 | 61     | 681 | 81     |
| 102 | 02     | 165 | 22     | 267 | 42     | 432 | 62     | 698 | 82     |
| 105 | 03     | 169 | 23     | 274 | 43     | 442 | 63     | 715 | 83     |
| 107 | 04     | 174 | 24     | 280 | 44     | 453 | 64     | 732 | 84     |
| 110 | 05     | 178 | 25     | 287 | 45     | 464 | 65     | 750 | 85     |
| 113 | 06     | 182 | 26     | 294 | 46     | 475 | 66     | 768 | 86     |
| 115 | 07     | 187 | 27     | 301 | 47     | 487 | 67     | 787 | 87     |
| 118 | 08     | 191 | 28     | 309 | 48     | 499 | 68     | 806 | 88     |
| 121 | 09     | 196 | 29     | 316 | 49     | 511 | 69     | 825 | 89     |
| 124 | 10     | 200 | 30     | 324 | 50     | 523 | 70     | 845 | 90     |
| 127 | 11     | 205 | 31     | 332 | 51     | 536 | 71     | 866 | 91     |
| 130 | 12     | 210 | 32     | 340 | 52     | 549 | 72     | 887 | 92     |
| 133 | 13     | 215 | 33     | 348 | 53     | 562 | 73     | 909 | 93     |
| 137 | 14     | 221 | 34     | 357 | 54     | 576 | 74     | 931 | 94     |
| 140 | 15     | 226 | 35     | 365 | 55     | 590 | 75     | 953 | 95     |
| 143 | 16     | 232 | 36     | 374 | 56     | 604 | 76     | 976 | 96     |
| 147 | 17     | 237 | 37     | 388 | 57     | 619 | 77     |     |        |
| 150 | 18     | 243 | 38     | 392 | 58     | 634 | 78     |     |        |
| 154 | 19     | 249 | 39     | 402 | 59     | 649 | 79     |     |        |
| 158 | 20     | 255 | 40     | 412 | 60     | 665 | 80     |     |        |

### 6.2.2 Symbol of multipliers

| Symbol      | Y         | X         | A      | B      | C      | D      | E      | F      |
|-------------|-----------|-----------|--------|--------|--------|--------|--------|--------|
| Multipliers | $10^{-2}$ | $10^{-1}$ | $10^0$ | $10^1$ | $10^2$ | $10^3$ | $10^4$ | $10^5$ |

### 6.3 Marking example of Jumper Chip

| Marking example |       | Contents | Application  |
|-----------------|-------|----------|--------------|
| Malaysia        | China |          |              |
| ○ or 000        | 000   | JP       | RMC1/16      |
| ○               |       |          | RMC1/10,1/8  |
| 000             |       |          | RMC1/4,1/2,1 |



## 7. Performance

7.1 The standard condition for tests shall be in accordance with Sub-clause 4.2, JIS C 5201-1: 2011.

7.2 The performance shall be satisfied in Table-4.

Table-4(1)

| No. | Test items  | Condition of test (JIS C 5201-1)  | Performance requirements  |
|-----|---|---|---|
| 1   | Visual examination  | Sub-clause 4.4.1<br>Checked by visual examination.  | As in 4.4.1<br>The marking shall be legible, as checked by visual examination.  |
| 2   | Dimension<br>Resistance   | Sub-clause 4.4.2<br><br>Sub-clause 4.5  | As specified in Table-3 of this specification.<br>As in 4.5.2<br>The resistance value shall correspond with the rated resistance taking into account the specified tolerance.<br>Chip jumper: 50mΩ max. |
| 3   | Voltage proof   | Sub-clause 4.7<br>Method: 4.6.1.4(See Figure-5)<br>Test voltage: Alternating voltage with a peak value of 1.42 times the insulation voltage.<br>Duration: 60 s ± 5 s<br>Insulation resistance<br>Test voltage: Insulation voltage<br>Duration: 1 min.   | No breakdown or flash over<br><br>R ≥ 1 G Ω   |
| 4   | Solderability   | Sub-clause 4.17<br>Without ageing<br>Flux: The resistors shall be immersed in a non-activated soldering flux for 2s.<br>Bath temperature: 235 °C ± 5 °C<br>Immersion time: 2 s ± 0.5 s  | As in 4.17.4.5<br>The terminations shall be covered with a smooth and bright solder coating.  |
| 5   | Mounting<br><br>Overload<br>(in the mounted state)<br><br>Solvent resistance of the marking | Sub-clause 4.31<br>Substrate material: Epoxide woven glass<br>Test substrate: Figure-3<br>Sub-clause 4.13<br>The applied voltage shall be 2.5 times the rated voltage or twice the limiting element voltage, whichever is the less severe.<br>Duration: 2 s<br>Visual examination<br>Resistance<br><br>Sub-clause 4.30<br>Solvent: 2-propanol<br>Solvent temperature: 23 °C ± 5 °C<br>Method 1<br>Rubbing material: cotton wool<br>Without recovery | No visible damage<br>ΔR ≤ ± (1%+0.05Ω)<br>Chip jumper: 50mΩ max.<br>Legible marking   |

Table-4(2)

| No | Test items   | Condition of test (JIS C 5201-1)   | Performance requirements   |
|----|--|--|--|
| 6  | Mounting<br><br>Bound strength of the end face plating<br><br>Final measurements | Sub-clause 4.31<br>Substrate material: Epoxide woven glass<br>Test substrate: Figure-4<br>Sub-clause 4.33<br>Bent value: 3 mm (3225 size max.)<br>1 mm (5025 size min.)<br>Resistance<br><br>Sub-clause 4.33.6<br>Visual examination   | $\Delta R \leq \pm (0.5\%+0.05\Omega)$<br>Chip jumper: 50m $\Omega$ max.<br>No visible damage  |
| 7  | Resistance to soldering heat<br><br><br><br>Component solvent resistance         | Sub-clause 4.18<br>Solder temperature: 260 °C $\pm$ 5 °C<br>Immersion time: 10 s $\pm$ 0.5 s<br>Visual examination<br><br>Resistance<br><br>Sub-clause 4.29<br>Solvent: 2-propanol<br>Solvent temperature: 23 °C $\pm$ 5 °C<br>Method 2<br>Recovery: 48 h<br>Visual examination<br>Resistance  | As in 4.18.3.4<br>No sign of damage such as cracks.<br>$\Delta R \leq \pm (0.5\%+0.05\Omega)$<br>Chip jumper: 50m $\Omega$ max.<br><br>No visible damage<br>$\Delta R \leq \pm (1\%+0.05\Omega)$<br>Chip jumper: 50m $\Omega$ max. |
| 8  | Mounting<br><br>Adhesion<br><br><br>Rapid change temperature                     | Sub-clause 4.31<br>Substrate material: Epoxide woven glass<br>Test substrate: Figure-3<br>Sub-clause 4.32<br>Force: 5 N<br>(RMC1/32: 2N, RMC1/20: 3N)<br>Duration: 10 s $\pm$ 1 s<br>Visual examination<br>Sub-clause 4.19<br>RMC1/32<br>Lower category temperature: -55 °C<br>Upper category temperature: +125 °C<br>RMC1/20,1/16S,1/16,1/10,1/8,1/4,1/2,1<br>Lower category temperature: -55 °C<br>Upper category temperature: +155 °C<br>Duration of exposure at each temperature: 30 min.<br>Number of cycles: 5 cycles.<br>Visual examination<br>Resistance | No visible damage<br><br><br><br><br><br><br><br><br><br>No visible damage<br>$\Delta R \leq \pm(0.5\%+0.05\Omega)$<br>Chip jumper: 50m $\Omega$ max.  |

Table-4(3)

| No | Test items  | Condition of test (JIS C 5201-1)  | Performance requirements   |
|----|---|---|--|
| 9  | Climatic sequence<br>-Dry heat<br><br>-Damp heat, cycle<br>(12+12hour cycle)<br>First cycle<br><br>-Cold<br><br>-Damp heat, cycle<br>(12+12hour cycle)<br>Remaining cycle<br><br>-D.C. load | Sub-clause 4.23<br>Sub-clause 4.23.2<br>RMC1/32<br>Test temperature: +125 °C<br>RMC1/20,1/16S,1/16,1/10,1/8,1/4,1/2,1:<br>Test temperature: +155 °C<br>Duration: 16 h<br>Sub-clause 4.23.3<br>Test method: 2<br>Test temperature: 55 °C<br>[Severity(2)]<br>Sub-clause 4.23.4<br>Test temperature -55 °C<br>Duration: 2h<br>Sub-clause 4.23.6<br>Test method: 2<br>Test temperature: 55 °C<br>[Severity (2)]<br>Number of cycles: 5 cycles<br>Sub-clause 4.23.7<br>The applied voltage shall be the rated voltage<br>or the limiting element voltage whichever is<br>the smaller.<br>Duration: 1 min.<br>Visual examination<br>Resistance | No visible damage<br>$\Delta R \leq \pm (2\%+0.1\Omega)$<br>Chip jumper: 50m $\Omega$ max. |
| 10 | Mounting<br><br>Endurance at 70 °C  | Sub-clause 4.31<br>Substrate material: Epoxide woven glass<br>(RMC1 may use Alumina substrate.)<br>Test substrate: Figure-3<br><br>Sub-clause 4.25.1<br>Ambient temperature: 70 °C $\pm$ 2 °C<br>Duration: 1000 h<br>The voltage shall be applied in cycles of 1.5 h<br>on and 0.5 h off.<br>The applied voltage shall be the rated voltage<br>or the limiting element voltage whichever is<br>the smaller.<br>Examination at 48 h , 500 h and<br>1000 h:<br>Visual examination<br>Resistance   | No visible damage<br>$\Delta R \leq \pm (2\%+0.1\Omega)$<br>Chip jumper: 50m $\Omega$ max. |

Table-4(4)

| No | Test items   | Condition of test (JIS C 5201-1)   | Performance requirements  |
|----|--|--|---|
| 11 | Mounting<br><br>Variation of resistance with temperature                           | Sub-clause 4.31<br>Substrate material: Epoxide woven glass<br>Test substrate: Figure-3<br>Sub-clause 4.8<br>RMC1/32:<br>-55 °C / +20 °C<br>+20 °C / +125°C<br>RMC1/20,1/16S,1/16,1/10,1/8,1/4,1/2,1:<br>-55 °C / +20 °C<br>+20 °C / +155°C   | As in Table-1   |
| 12 | Mounting<br><br>Damp heat, steady state  | Sub-clause 4.31<br>Substrate material: Epoxide woven glass<br>Test substrate: Figure-3<br>Sub-clause 4.24<br>Ambient temperature: 40 °C ± 2 °C<br>Relative humidity : 93 $\pm$ 3 %<br>a) 1st group: without voltage applied.<br>b) 2nd group: The d. c. voltage shall be applied continuously.<br>The voltage shall be accordance with Sub-clause 4.24.2.1 b). without polarizing voltage [4.24.2.1, c)]<br>Visual examination<br><br>Resistance | No visible damage<br>Legible marking<br>$\Delta R \leq \pm (2\%+0.1\Omega)$<br>Chip jumper: 50m $\Omega$ max.                                   |
| 13 | Dimensions (detail)<br><br>Mounting<br><br>Endurance at upper category temperature | Sub-clause 4.4.3<br><br>Sub-clause 4.31<br>Substrate material: Epoxide woven glass<br>Test substrate: Figure-3<br>Sub-clause 4.25.3<br>RMC1/32:<br>Ambient temperature:125 °C ± 2 °C<br>RMC1/20,1/16S,1/16,1/10,1/8,1/4,1/2,1:<br>Ambient temperature:155 °C ± 2 °C<br>Duration: 1000 h<br>Examination at 48 h, 500 h and 1000 h:<br>Visual examination<br>Resistance  | As in Table-3<br><br><br><br><br><br><br><br><br><br>No visible damage<br>$\Delta R \leq \pm (2\%+0.1\Omega)$<br>Chip jumper: 50m $\Omega$ max. |

## 8. Test substrate



RMC1/2, 1 TEST SUBSTRATE

Unit: mm

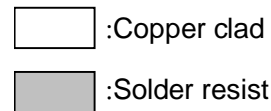


| Style  | a   | b   | c   | d   |
|--------|-----|-----|-----|-----|
| RMC1/2 | 4.0 | 7.5 | 2.0 | 7.5 |
| RMC 1  | 5.0 | 9.0 | 4.5 | 7.5 |

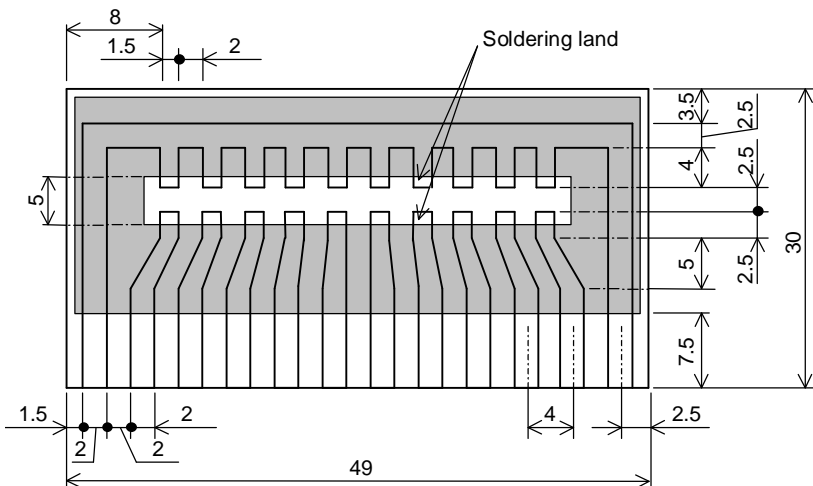


RMC1/20, 1/16S, 1/16, 1/10 1/4 TEST SUBSTRATE

Unit: mm



| Style    | a   | b    | c    | d   |
|----------|-----|------|------|-----|
| RMC1/32  | 0.2 | 0.56 | 0.2  | 5.3 |
| RMC1/20  | 0.3 | 1.5  | 0.45 | 5.2 |
| RMC1/16S | 0.6 | 1.9  | 0.7  | 4.9 |
| RMC1/16  | 1.0 | 3.6  | 1.0  | 4.5 |
| RMC1/10  | 1.2 | 4.0  | 1.5  | 4.3 |
| RMC1/4   | 2.2 | 5.0  | 2.9  | 3.3 |



RMC1/8 TEST SUBSTRATE

Unit: mm



Figure-3

- Remark 1). Material: Epoxide woven glass  
 Thickness: 1.6mm Thickness of copper clad: 0.035mm
- 2). In the case of connection by connector, the connecting terminals are gold plated.  
 However, the plating is not necessary when the connection is made by soldering.



Unit: mm

- :Copper clad
- :Solder resist

| Style  | a   | b   | c   |
|--------|-----|-----|-----|
| RMC1/2 | 4.0 | 7.5 | 3.0 |
| RMC 1  | 5.0 | 9.0 | 4.0 |

RMC1/2, 1 BOUND STRENGTH OF THE END FACE PLATING TEST SUBSTRATE



Unit: mm

- :Copper clad
- :Solder resist

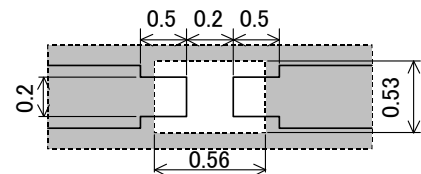
| Style    | a   | b   | c    | d    |
|----------|-----|-----|------|------|
| RMC1/20  | 0.3 | 1.1 | 0.45 | 2.15 |
| RMC1/16S | 0.6 | 1.9 | 0.7  | 2.0  |
| RMC1/16  | 1.0 | 3.6 | 1.20 | 3.0  |
| RMC1/10  | 1.2 | 4.0 | 1.65 | 3.0  |
| RMC1/8   | 2.5 | 5.0 | 2.0  | 2.5  |
| RMC1/4   | 2.2 | 5.0 | 2.9  | 2.5  |

RMC1/20,1/16S,1/16,1/10,1/8,1/4 BOUND STRENGTH OF THE END FACE PLATING TEST SUBSTRATE



Unit: mm

- :Copper clad
- :Solder resist



RMC1/32 BOUND STRENGTH OF THE END FACE PLATING TEST SUBSTRATE

Thickness: 1.6mm Thickness of copper clad: 0.035mm

Figure-4



Figure-5

## 9. Taping

9.1 Applicable documents JIS C 0806-3: 2014, EIAJ ET-7200C: 2001

### 9.2 Taping dimensions

9.2.1 Press pocket taping (Paper taping, 8mm width, 2mm pitches)

Taping dimensions shall be in accordance with Figure-6 and Table-5.



Figure-6

Table-5

Unit: mm

| Style   | A               | B               | $t_1$           | $t_2$           | $t_3$           |
|---------|-----------------|-----------------|-----------------|-----------------|-----------------|
| RMC1/32 | $0.24 \pm 0.03$ | $0.45 \pm 0.03$ | $0.31 \pm 0.03$ | $0.36 \pm 0.03$ | $0.15 \pm 0.02$ |
| RMC1/20 | $0.37 \pm 0.05$ | $0.67 \pm 0.05$ | $0.42 \pm 0.03$ | $0.45 \pm 0.05$ | $0.27 \pm 0.02$ |

### 9.2.2 Paper taping (8mm width, 2mm pitches)

Taping dimensions shall be in accordance with Figure-7 and Table-6.



Figure-7

Table-6

Unit: mm

| Style    | A                      | B                      | $t_1$          | $t_2$   |
|----------|------------------------|------------------------|----------------|---------|
| RMC1/16S | $0.65^{+0.05}_{-0.10}$ | $1.15^{+0.05}_{-0.10}$ | $0.4 \pm 0.05$ | 0.5max. |
| RMC1/16  | $1.15 \pm 0.15$        | $1.9 \pm 0.2$          | $0.6 \pm 0.1$  | 0.8max. |

### 9.2.3 Paper taping (8mm width, 4mm pitches)

Taping dimensions shall be in accordance with Figure-8 and Table-7.

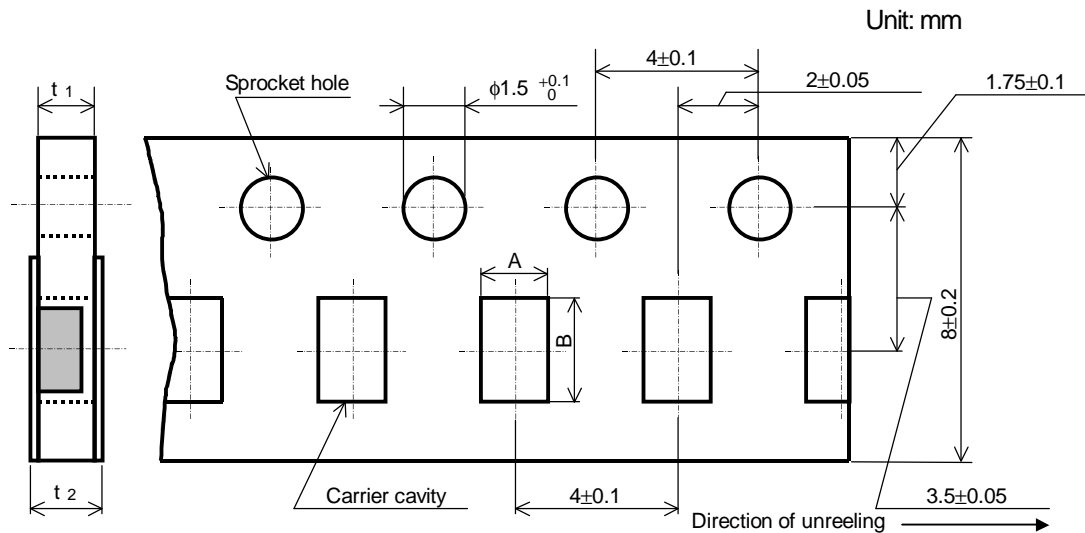


Figure-8

Table-7

Unit: mm

| Style   | A               | B             | $t_1$         | $t_2$   |
|---------|-----------------|---------------|---------------|---------|
| RMC1/16 | $1.15 \pm 0.15$ | $1.9 \pm 0.2$ | $0.6 \pm 0.1$ | 0.8max. |
| RMC1/10 | $1.65 \pm 0.15$ | $2.5 \pm 0.2$ | $0.8 \pm 0.1$ | 1.0max. |
| RMC1/8  | $2.00 \pm 0.15$ | $3.6 \pm 0.2$ |               |         |



9.2.4 Embossed tapping dimensions shall be in accordance with Figure-9 and Table-8.



Figure-9

Table-8

Unit: mm

| Style  | A               | B             | W              | E              | $t_1$          |
|--------|-----------------|---------------|----------------|----------------|----------------|
| RMC1/4 | $2.85 \pm 0.20$ | $3.5 \pm 0.2$ | $8.0 \pm 0.3$  | $3.5 \pm 0.05$ | $1.0 \pm 0.2$  |
| RMC1/2 | $3.1 \pm 0.2$   | $5.5 \pm 0.2$ | $12.0 \pm 0.3$ | $5.5 \pm 0.05$ | $1.1 \pm 0.15$ |
| RMC 1  | $3.6 \pm 0.2$   | $6.9 \pm 0.2$ |                |                |                |

- 1). The cover tapes shall not cover the sprocket holes.
- 2). Tapes in adjacent layers shall not stick together in the packing.
- 3). Components shall not stick to the carrier tape or to the cover tape.
- 4). Pitch tolerance over any 10 pitches  $\pm 0.2$ mm.
- 5). The peel strength of the top cover tape shall be within 0.1N to 0.5N on the test method as shown in the following RMC1/32, 1/20: Figure-10, RMC1/16S, 1/16, 1/10, 1/8: Figure-11, RMC1/4, 1/2, 1: Figure-12.
- 6). When the tape is bent with the minimum radius for RMC1/32, 1/20, 1/16S, 1/16, 1/10, 1/8, 1/4: 25 mm, or RMC1/2, 1: 30 mm, the tape shall not be damaged and the components shall maintain their position and orientation in the tape.
- 7). In no case shall there be two or more consecutive components missing.  
The maximum number of missing components shall be one or 0.1%, whichever is greater.
- 8). The resistors shall be faced to upward at the over coating side in the carrier cavity.



Figure-10



Figure-11



Figure-12

9.3 Reel dimension

Reel dimensions shall be in accordance with the following Figure-13 and Table-9.  
Plastic reel (Based on EIAJ ET-7200C)



Figure-13

Table-9

Unit: mm

| Style                                      | A                                 | B        | Note              |
|--|-----------------------------------|----------|-------------------|
| RMC1/32, 1/20, 1/16S, 1/16, 1/10, 1/8, 1/4 | 9 <sup>+1.0</sup> / <sub>0</sub>  | 11.4±1.0 | Injection molding |
|  |                                   | 13±1.0   | Vacuum forming    |
| RMC1/2, 1                                  | 13 <sup>+1.0</sup> / <sub>0</sub> | 17±1.0   | Vacuum forming    |

Note: Marking label shall be marked on a place of Marking A or two place of marking A and B.

9.4 Leader and trailer tape.

(Example)



Figure-14

## 10. Marking on package

The label of a minimum package shall be legibly marked with follows.

### 10.1 Marking A

#### (1) Classification

(Style, Temperature coefficient of resistance, Rated resistance, Tolerance on rated resistance, Packaging form)

(2) Quantity (3) Lot number (4) Manufacturer's name or trade mark (5) Others

### 10.2 Marking B (KAMAYA Control label)

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[TR0603B26K7P0550Z](#) [0201WMF5102TEE](#) [1210W2J047KT5E](#) [YLR12-2-4F-W](#) [YLR12-2-30F-W](#) [HOT\(0.25x1.3\)-3.2-0R-I](#) [HOT\(0.4x1.5\)-](#)  
[5.2-0R-I](#) [HoT\(0.45x1.5\)-8.2-0R-I](#) [0201WMF1103TEE](#) [0201WMF7152TEE](#) [1210W2J0124T5E](#) [201007J010LT4E](#) [201007J0360T4E](#)  
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