

## SIOV metal oxide varistors

SMD varistors for automotive applications, CU types

Series/Type: B726\*

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B726\*

## w i Di

## **Automotive series**

SMD varistors (CU types)

## **SMD**

## EPCOS type designation system for SMD disk varistor automotive series

CU	4032	K	14	AUTO	G2
Construction: CU ≜ Encapsulated chip					
Case sizes: 3225 ≜ 32 x 25 4032 ≜ 40 x 32					
Varistor voltage tolerance: $K \triangleq \pm 10\%$					
	/ <sub>RMS</sub> ):				
Automotive series					
Taping mode: G2 ≜ Taped, 330-mm reel					



SMD varistors (CU types)		B726*
Automotive series		
	SMD	

#### Construction

- Cylindrical varistor element, encapsulated.
- Encapsulation: thermoplastic, flame-retardant to UL 94 V-0.
- Termination: tinned copper alloy, suitable for lead-free wave and reflow soldering, and compatible with tin/lead solder.

#### **Features**

- 12 V and 24 V supply systems
- High energy absorption capability
- SMD plastic package
- No temperature derating up to 85 °C
- RoHS-compatible
- Suitable for lead-free soldering
- PSpice simulation modeling available for different pulses

#### **Approvals**

UL approved

## **Delivery mode**

- Blister tape, 330-mm reel
- Packing unit: 1000 pcs.

## V/I characteristics and derating curves

V/I and derating curves are attached to the data sheet. The curves are sorted by  $V_{\text{RMS}}$  and then by case size, which is included in the type designation.

#### General technical data

Maximum RMS operating voltage		$V_{RMS}$	14 30	V
Maximum DC operating voltage		$V_{DC}$	16 34	V
Maximum surge current	(8/20 μs)	i <sub>max</sub>	100 250	Α
Maximum load dump energy	(10 pulses)	$W_{LD}$	6 12	J
Maximum jump start voltage	(5 min)	$V_{jump}$	25 50	V
Maximum energy absorption	(2 ms)	$W_{max}$	400 2000	mJ
Maximum clamping voltage	(8/20 µs)	$V_{c,max}$	43 93	V
Operating temperature			-40/+85	°C
Storage temperature			-40/+125	°C



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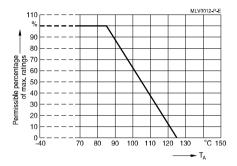
## SMD varistors (CU types)

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## Temperature derating

Climatic category: -40/+85 °C



# Electrical specifications and ordering codes Maximum ratings ( $T_A = 85$ °C)

Туре	Ordering code	$V_{RMS}$	$V_{DC}$	i <sub>max</sub>	$W_{max}$	$W_{LD}$	P <sub>max</sub>
				(8/20 µs)	(2 ms)	(10	
						pulses)	
		V	V	Α	mJ	J	mW
CU3225K14AUTOG2	B72650M1140K072	14	16	100	400	6	10
CU4032K14AUTOG2	B72660M1140K072	14	16	250	900	12	20
CU3225K17AUTOG2	B72650M1170K072	17	20	100	500	6	10
CU4032K17AUTOG2	B72660M1170K072	17	20	250	1100	12	20
CU3225K30AUTOG2	B72650M1300K072	30	34	100	900	6	10
CU4032K30AUTOG2	B72660M1300K072	30	34	250	2000	12	20

## Characteristics (T<sub>A</sub> = 25 °C)

Type	$V_{V}$	$\Delta V_{V}$	$V_{jump}$	$V_{c,max}$	Ic	$C_{typ}$
	(1 mA)		(5 min)		(8/20 µs)	(1 kHz, 1 V)
	V	%	٧	V	Α	pF
CU3225K14AUTOG2	22	±10	25	43	1	1400
CU4032K14AUTOG2	22	±10	25	43	2.5	2300
CU3225K17AUTOG2	27	±10	30	53	1	1200
CU4032K17AUTOG2	27	±10	30	53	2.5	1900
CU3225K30AUTOG2	47	±10	50	93	1	600
CU4032K30AUTOG2	47	±10	50	93	2.5	1100



## SMD varistors (CU types)

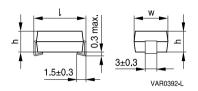
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## **Automotive series**

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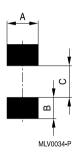
## **Dimensional drawing**



## Dimensions in mm

Chip size EIA in mm		I	W	h
3225	14, 17, 30	8.0 ±0.3	6.3 ±0.3	3.2 ±0.3
4032	14, 17, 30	10.2 ±0.3	8.0 ±0.3	3.2 ±0.3

## Recommended solder pad layout



## Dimensions in mm

Chip size EIA in mm	Α	В	С
3225	3.50	2.80	4.50
4032	3.50	2.80	6.50

## **Delivery mode**

EIA case size	Taping	Reel size	Packing unit	Туре	Ordering code
		mm	pcs.		
3225	Blister	330	1000	CU3225K14AUTOG2	B72650M1140K072
3225	Blister	330	1000	CU3225K17AUTOG2	B72650M1170K072
3225	Blister	330	1000	CU3225K30AUTOG2	B72650M1300K072
4032	Blister	330	1000	CU4032K14AUTOG2	B72660M1140K072
4032	Blister	330	1000	CU4032K17AUTOG2	B72660M1170K072
4032	Blister	330	1000	CU4032K30AUTOG2	B72660M1300K072





# SMD varistors (CU types) B726\* Automotive series

**SMD** 

## Reliability data

Test	Test methods/conditions	Requirement
Varistor voltage	The voltage between two terminals with the specified measuring current applied is called $V_{\nu}$ (1 mA <sub>DC</sub> @ 0.2 2 s).	To meet the specified value
Clamping voltage	The maximum voltage between two terminals with the specified standard impulse current (8/20 µs) applied.	To meet the specified value
Endurance at upper category temperature	100 h at UCT After having continuously applied the maximum allowable AC voltage at UCT $\pm 2$ °C for 1000 h, the specimen shall be stored at room temperature and normal humidity for 1 to 2 h. Thereafter, the chance of $V_{\rm V}$ shall be measured.	IΔV/V (1 mA)I ≤10%
Load dump	ISO 7637-2 Number of pulses: 10 Pulse interval: 60 s Pulse duratin: 500 ms	I∆V/V (1 mA)I ≥-15% No visible damage
Jump start	V <sub>DC, load</sub> = V <sub>jump</sub> ; 5 min duration 14 V (SK14AUTO); V <sub>jump</sub> = 25 V 17 V (SK17AUTO); V <sub>jump</sub> = 30 V 30 V (SK30AUTO); V <sub>jump</sub> = 45 V	I∆V/V (1 mA)I ≥-15% No visible damage
Fast temperature cycling	IEC 60068-2-14, test Na, LCT/UCT, dwell time 15 min, 100 cycles	I∆V/V (1 mA)I ≤5% No visible damage
Damp heat	IEC 60068-2-67, test Cy, 85 °C, 85% r. H., V <sub>DC</sub> , 1000 h	l∆V/V (1 mA)l ≤10% No visible damage
Substrate bending test	IEC 60068-2-21, test Ue1 Deflection = 2 mm t = 60 s	I∆V/V (1 mA)I ≤10% No visible damage
Shear test	IEC 60068-2-21, test Ue3 Force = 5 N t = 10 ±1 s	I∆V/V (1 mA)I ≤10% No visible damage

## Note:

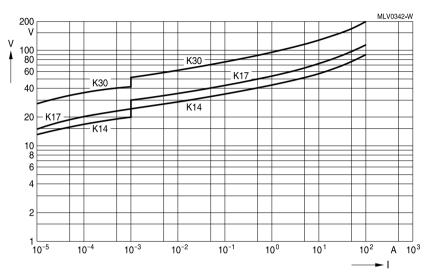
UCT = Upper category temperature

LCT = Lower category temperature

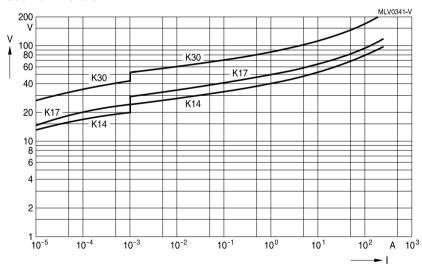




## V/I characteristics



## CU3225 ... AUTOG2



CU4032 ... AUTOG2



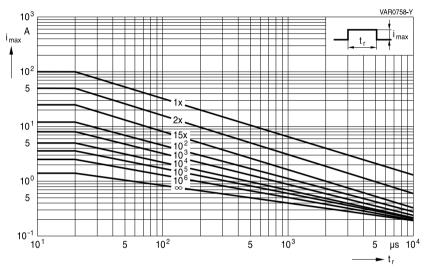


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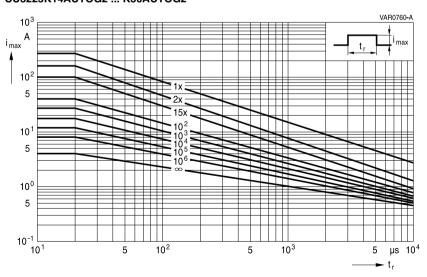
## **Derating curves**

Maximum surge current  $I_{surge,max} = f(t_r, pulse train)$ 

For explanation of the derating curves refer to "General technical information", chapter 2.7.2



## CU3225K14AUTOG2 ... K30AUTOG2



## CU4032K14AUTOG2 ... K30AUTOG2



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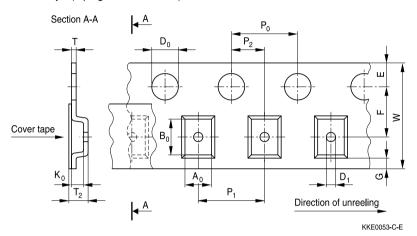
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## Taping and packing for CU varistors

Blister tape (taping to IEC 60286-3)



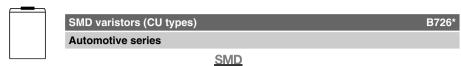
**SMD** 

## Dimensions in mm

	Symbol	Case siz	е	Tolerance
		3225	4032	
Compartment width	$A_0$	7.0	8.6	±0.20
Compartment length	$B_0$	8.70	10.6	±0.20
Thickness cover tape	$K_0$	5.00	)	max.
Overall thickness	$T_2$	5.50	)	max.
Thickness tape	Т	0.30	)	max.
Sprocket hole diameter	$D_0$	1.50	)	+0.10/-0
Sprocket hole diameter	$D_1$	1.50	)	min.
Sprocket hole pitch	$P_0$	4.00	)	±0.10 <sup>1)</sup>
Distance center hole to center compartment	$P_2$	2.00	)	±0.05
Pitch of the component compartments	$P_1$	12.0	0	±0.10
Tape width	W	16.0	0	±0.30
Distance edge to center of hole	E	1.75	5	±0.10
Distnace center hole to center compartment	F	7.50	)	±0.05
Distance compartment to edge	G	0.75	5	min.

<sup>1) ≤0.2</sup> mm over 10 sprocket holes



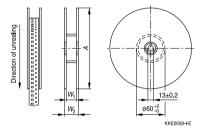


## Additional taping information

Reel material	Polystyrol (PS)
Tape material	Polystyrol (PS) or Polycarbonat (PC), PVC or PET
Tape break force	min. 10 N
Top cover tape strength	min. 10 N
Tape peel angle	Angle between top cover tape and the direction of feed during peel off: 165° to 180°
Cavity play	Each part rests in the cavity so that the angle between the part and cavity center line is no more than 20°

## Reel packing

## Packing material: Plastic

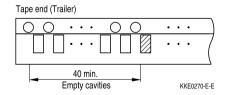


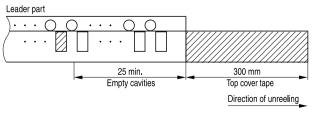
## Dimensions in mm

		Dimension	Tolerance
Reel diameter	Α	330	+0/-2.0
Reel width (inside)	$W_1$	16.4	+1.5/-0
Reel width (outside)	$W_2$	22.4	max.

## Packing unit: 1000 pcs./ reel

## Leader, trailer







# SMD varistors (CU types) Automotive series SMD

## Cautions and warnings

#### General

- EPCOS metal oxide varistors are designed for specific applications and should not be used for purposes not identified in our specifications, application notes and data books unless otherwise agreed with EPCOS during the design-in-phase.
- Ensure suitability of SIOVs through reliability testing during the design-in phase. SIOVs should be evaluated taking into consideration worst-case conditions.
- 3. For applications of SIOVs in line-to-ground circuits based on various international and local standards there are restrictions existing or additional safety measures required.

## Storage

- 1. Store SIOVs only in original packaging. Do not open the package prior to processing.
- 2. Recommended storage conditions in original packaging:

Storage temperature: -25 °C ... +45 °C,

Relative humidity: <75% annual average,

<95% on maximum 30 days a year.

Dew precipitation: is to be avoided.

- 3. Avoid contamination of an SIOV's during storage, handling and processing.
- Avoid storage of SIOVs in harmful environments that can affect the function during long-term operation (examples given under operation precautions).
- The SIOV type series should be soldered after shipment from EPCOS within the time specified:

SIOV-S, -Q, -LS, -B, -SNF 24 months ETFV/ T series. -CU 12 months.

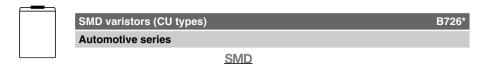
#### Handling

- 1. SIOVs must not be dropped.
- 2. Components must not be touched with bare hands. Gloves are recommended.
- 3. Avoid contamination of the surface of SIOV electrodes during handling, be careful of the sharp edge of SIOV electrodes.

## Soldering (where applicable)

- 1. Use rosin-type flux or non-activated flux.
- Insufficient preheating may cause ceramic cracks.
- 3. Rapid cooling by dipping in solvent is not recommended.
- 4. Complete removal of flux is recommended.
- 5. Temperatures of all preheat stages and the solder bath must be strictly controlled especially for T series (T14 and T20).





## Mounting

- 1. Potting, sealing or adhesive compounds can produce chemical reactions in the SIOV ceramic that will degrade the component's electrical characteristics.
- 2. Overloading SIOVs may result in ruptured packages and expulsion of hot materials. For this reason SIOVs should be physically shielded from adjacent components.

#### Operation

- 1. Use SIOVs only within the specified temperature operating range.
- 2. Use SIOVs only within the specified voltage and current ranges.
- Environmental conditions must not harm SIOVs. Use SIOVs only in normal atmospheric conditions. Avoid use in deoxidizing gases (chlorine gas, hydrogen sulfide gas, ammonia gas, sulfuric acid gas etc), corrosive agents, humid or salty conditions. Contact with any liquids and solvents should be prevented.

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# SMD varistors (CU types) B726\* Automotive series

## **SMD**

## Symbols and terms

Symbol	Term
C	Capacitance
_	1 '
C <sub>typ</sub>	Typical capacitance Current
i :	
i <sub>c</sub>	Current at which V <sub>c, max</sub> is measured
l <sub>leak</sub>	Leakage current
i <sub>max</sub>	Maximum surge current (also termed peak current)
I <sub>max</sub>	Maximum discharge current
I <sub>n</sub>	Nominal discharge current to UL 1449
LCT	Lower category temperature
L <sub>typ</sub>	Typical inductance
$P_{\text{max}}$	Maximum average power dissipation
R <sub>ins</sub>	Insulation resistance
$R_{min}$	Minimum resistance
$T_A$	Ambient temperature
t <sub>r</sub>	Duration of equivalent rectangular wave
UCT	Upper category temperature
V	Voltage
$V_{clamp}$	Clamping voltage
$V_{c, max}$	Maximum clamping voltage at specified current i <sub>c</sub>
$V_{DC}$	DC operating voltage
$V_{\text{jump}}$	Maximum jump start voltage
$V_{max}$	Maximum voltage
$V_{op}$	Operating voltage
$V_{RMS}$	AC operating voltage, root-mean-square value
$V_{RMS,\;op,\;max}$	Root-mean-square value of max. DC operating voltage incl. ripple current
$V_{\text{surge}}$	Super imposed surge voltage
$V_{V}$	Varistor voltage
$\Delta V_{v}$	Tolerance of varistor voltage
$W_{LD}$	Maximum load dump
$W_{max}$	Maximum energy absorption
е	Lead spacing

All dimensions are given in mm.

The commas used in numerical values denote decimal points.



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