

# **SPECIFICATION**

Customer: **RIC-OPPO** 

		Receipt
Item:	Crystal Unit	
Туре:	NX2520SG	
Nominal Frequency:	26 MHz	
Customer's Spec. No.:		
NDK Spec. No.:	EXS00A-CS11019	

			<b>Revision Record</b>			
Rev.	Date	Items	Contents	Approved	Checked	Drawn
	26. Oct. 2017	Issue		I. Miyahara		K.Tsukumo
А	12. Feb. 2019	Application drawing	Revise: Reliability assurance Item EXS30B-01042 / Shock 1	I. Miyahara	K. Nakashima	Y. Takaki

1. Customer Specifications Number

:---

#### 2. NDK Specification Number

: EXS00A-CS11019

3. Type

: NX2520SG

## 4. Electrical Characteristics

	Parameters	SYM.		Electri	cal Spe	с.	Notes
	Falameters	5110.	Min	TYP	MAX	Units	INDIES
1	Nominal Frequency	fnom		26		MHz	
2	Overtone order	-	Fu	ndamen	tal	-	
3	Frequency tolerance	-	-10	-	+10	ppm	at +25°C+/-2°C
4	Frequency versus temperature characteristics	-	-12	-	+10	ppm	at -30~+85°C The reference temperature shall be+30.5°C
5	Equivalent Resistance	-	-	-	50	Ω	-
6	Load capacitance	C∟	-	7	-	pF	IEC $\pi$ -Network
7	Level of drive	DL	10	50	100	μW	-
8	Temperature coefficient						
8-1	Inflection point	-	29	30.5	32	°C	
	То	-		30.5	-	°C	
8-3	Third-order curve fitting coefficient	-	8.5	-	11.5	x 10 <sup>-5</sup> ppm/°C <sup>3</sup>	The curve can be modeled as a third-order
8-4	Second-order curve fitting coefficient	-	-4.5	-	+4.5	x 10 <sup>-4</sup> ppm/°C <sup>2</sup>	polynomial. $f(t) = c_3(t - t_0)^3 + c_2(t - t_0)^2 + c_1(t - t_0)$
8-5	First-order curve fitting coefficient	-	-0.4	-	-0.1	ppm/°C	
9	Temperature Hysteresis			1		r	
9-1	Full cycle temperature hysteresis		-0.5	-	+0.5	ppm	Temp. range:-30°C to 85°C for each 1deg.c. Temp. rate: ~1.0°C/min Test flow: 25°C(1)->-30°C->85°C->25°C(2) (25°C(1) freq. drift subtract 25°C(2) freq. drift)
9-2	Small cycle temperature hysteresis	-	-0.05	-	+0.05	ppm	Temp. range: -30°C to 85°C for each 0.5°C Temp. rate: ~1.0°C/min Test flow: any 5°C cycle (ex.25 °C (1)->-30->25°C (2), 25°C (1) freq. drift subtract 25°C (2) freq. drift)
10	Full Cycle Frequency stability slope		-50	-	+50	ppb/°C	Condition: Test condition (continuous Temperature rate change of ~ 1.0°C/min) The residual is defined as the difference between the crystal measured FT curve and the 5 <sup>th</sup> order polynomial fit of the FT curve. Frequency is measured between -30 to +85°C every 1°C.
11	Frequency hysteresis 1 <sup>11</sup> (5°C small cycle)		-50	-	+50	ppb/°C	Condition Test condition(continuous temperature rate change of~ 1.0°C/min) -Measure FT points every 0.5°C while cycling temperature over a 5°C small temperature orbit, an example 5°C small orbit temperature Cycle is +30°C to +35°C to +30°C -During every individual heating/cooling cycle there should be11 points; discard the first point of each heating and cooling cycle; this leaves 10 points for each heating and cooling cycle. Subtract the fifth-order polynomial best fit from 1A for each of the 10 points, and then calculate the slope of the lesidual for each of these heating and cooling 10 point curves. -The residual slope should be within +/-50 ppb/°C

12	Turning Sensitivity	-	-	15	-	ppm/pF	at CL = 7pF
13	Q	-	75000				-
14	Drive level dependency (Drive leve	el: 10nV	V to 100ι	uW)			-
14-1	DLD2	-	-	-	2.5	Ω	-
14-2	DLDH2	-	-	-	1.5	Ω	-
14-3	FDLD	-	-	-	3.5	ppm	-
14-4	FDLDH	-	-	-	0.7	ppm	-
15	Frequency drift after reflow	-	-2	-	+2	ppm	After two reflows
16	Aging						-
16-1	Aging (1 <sup>st</sup> year)	-	-0.7	-	+0.7	ppm	-
16-2	Aging (2 <sup>nd</sup> years)	-	-1.4	-	+1.4	ppm	-
16-3	Aging (5 years)	-	-2.5	-	+2.5	ppm	-
16-4	Aging (10 years)	-	-5	-	+5	ppm	-
17	Spurious mode resistance	-	500	-	-	Ω	F nom within +/-1000KHz
18	Insulation resistance	-	500	-	-	MΩ	Terminal to terminal insulation resistance also terminal to cover insulation resistance when DC100V ±15V is applied.
19	Operating temperature range	-	-30	-	+105	°C	-
20	Storage temperature range	-	-40	-	+105	°C	-
21	Air-tightness	-	-	-	1.1×10 <sup>-9</sup>	Pa m³/s	Helium leak detector
22	MSL	-		Level 1		-	-
23	ESD(HBM)	-	-	-	1000	V	Guarantee voltage
24	ESD(MM)	-	-	-	200	V	Guarantee voltage

#### **Thermistor Characteristics**

	Parameters	SYM.		Electri	cal Spe	с.	Notes
	Parameters	5111.	Min	TYP	MAX	Units	notes
1	Size	-	0.6	x 0.3 x	0.3	mm	-
2	Room temperature resistance	-	-1%	100	+1%	kΩ	at +25°C
3	B const	-	-1%	4250	+1%	К	Evaluated from 25°C to 50°C
4	Rated power (at 25°C)	-	-	-	100	mW	

#### 5. Examination results document

Since a performance is guaranteed, an examination results document does not submit.

#### 6. Application drawing

- 6.1. Dimension Drawing: EXD14B-004826.2. Taping and Reel figure: EXK17B-00318, EXK17B-004116.3. Holder Marking: EXH11B-003196.4. Packing: EEK17B-00015, EEK17B-000126.5. Packing Label: EXK17B-004226.6. Reliability assurance Item: EXS30B-01042
- 7. Notice
  - 7.1 Order items are manufactured according to specification. As to conditions, which are not indicated in this specification and unpredictable such as applied condition and oscillation margin, please check them beforehand.

- 7.2 Unless we receive request for modification within 3 weeks from the issue date of this NDK specification sheet, we will supply products according to this specification. Also, if you'd like to modify specification of order, which has been placed with delivery request within 3 weeks from the issue data of this specification sheet, we would like to discuss with you separately.
- 7.3 In no event shall the company be liable for any product failure resulting from an inappropriate handling or operation of the product beyond the scope of its guarantee.
- 7.4 Where any change to the process condition is made due to the change(s) in the production line, inform personnel of the specifications.
- 7.5 Should this specification data give rise to any disputes relating to any intellectual property rights or any other rights of a third person, the company shall not indemnify anyone for any damage. Their disclosure must not be construed as the grant of a license to use any of the intellectual property rights owned by the company.
- 7.6 If you intend to use products listed on this specification for applications that may result in loss of life or assets (controls relating to safety, medical equipment, aeronautical equipment, space equipment, etc.), please do not fail to advise us of your intention beforehand.
- 7.7 In the company's production process whatever amount of ozone depleting substances (ODS) as specified in the Montreal protocol is not used.
- 7.8 Information contained in this specification must not be quoted, reproduced or used for other purposes including processing either in part or in full without obtaining prior approval from the company.
- 7.9 Crystal units will be damaged by ultrasonic welding process due to resonance of crystal wafer itself. NDK does not recommend using ultrasonic welding. If Ultra Sonic welding used, NDK strongly recommend verifying crystal unit damage by ultrasonic weld.
- 7.10 The appearance color has a different case by purchasing it more than 2 suppliers of the component, but characteristic and reliability are guaranteed.
- 7.11 In case of the product long time keep at high temperature and humidity, may affect product characteristic (solder ability) and a packing condition.

Please keep at storage condition of temperature +5°C ~+35°C, humidity ~85%RH.

8. Prohibited items

Be sure to use the product under the following conditions. Otherwise, the characteristics deterioration or destruction of the product may result.

(1) Reflow soldering heat resistance

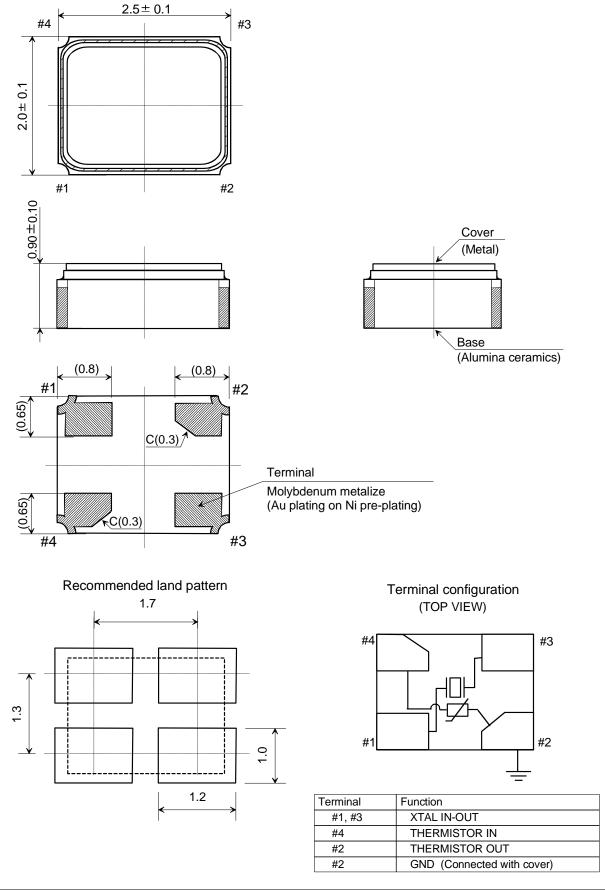
Peak temperature: 265°C, 10 sec

- Heating: 230°C or higher, 40 sec
- Preheating: 150°C to 180°C, 120 sec

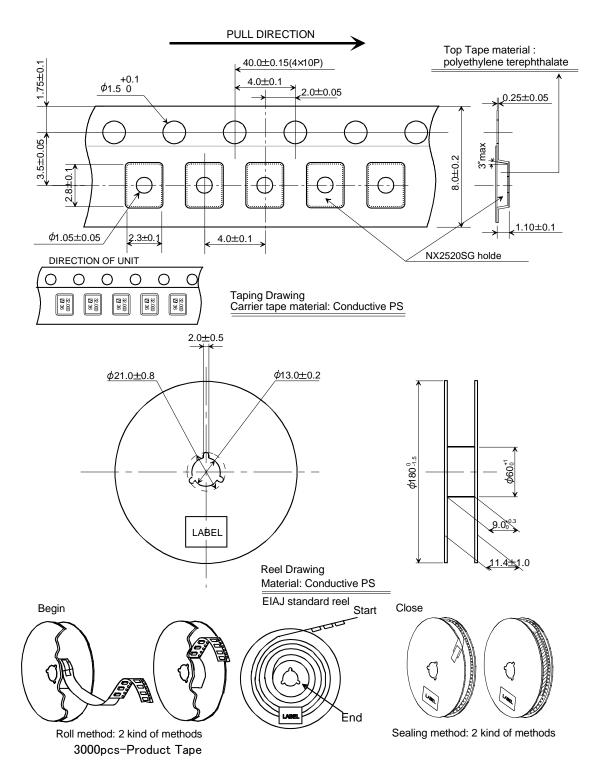
Reflow passage times: three times

(2) Manual soldering heat resistance

Pressing a soldering iron of 400°C on the terminal electrode for four seconds (twice).

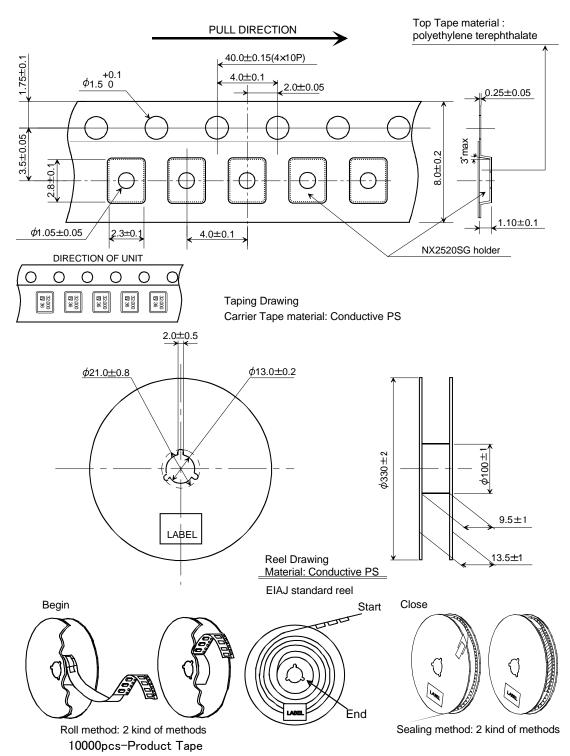


	Dat	e of Revise	Charge	Approved	Reaso	n			
С	21	. Apr. 2016	T. Asamizu	T. Miyahara	Chang	ged to te	rminal size		
		Date	Name	Third Angle Proje	ection		Folerance	Sc	ale
Drawr	า	17. Dec. 2010	T. Asamizu	Dimension: m	m			-	
Desig	Designed 17. Dec. 2010		T. Asamizu	Title			Drawing No.		Rev.
Chec	ked	17. Dec. 2010	I. Miyahara	NX252	0SG			00400	<u> </u>
Appro	oved	17. Dec. 2010	K. Ueki	Dimension	Draw	ing	EXD14B-	-00462	C
NIHON DEMPA KOGYO CO., LTD.									

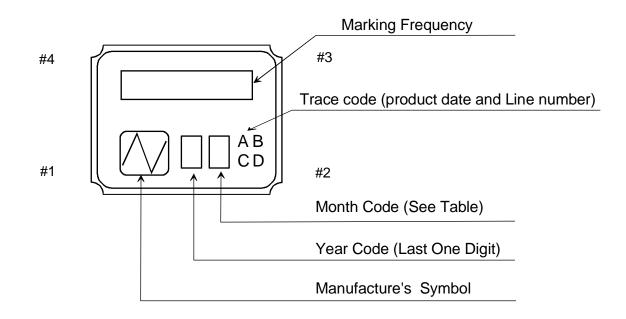


	Dat	e of Revise	Charge	Approved	Reaso	n			
А	7	Oct. 2016	H. Ohkubo	H. Murakoshi	H. Murakoshi Addition of roll n		I method and sea	ling method.	
		Date	Name	Third Angle Projection To		Tolerance	blerance Sca		
Drawr	rawn 06. Jan. 2011		T.Asamizu	Dimension: m	m				/ -
Desig	gned	06. Jan. 2011	T.Asamizu	Title			Drawing No.		Rev.
Chec	cked	06. Jan. 2011	I.Miyahara	NX2520SG			EXK17B-	00218	Α
Approved 06. Jan. 2011 K.Ueki Ta		Taping and F	Reel Sp	Dec.		-00310	~		

#### Document No. EXS10B-28019A 7/13



	Dat	e of Revise	Charge	Approved	Reason				
А	7	Oct. 2016	H. Ohkubo	H. Murakoshi	Addition	Addition of roll method and sealing method.			
		Date	Name	Third Angle Projection T		Tolerance	Tolerance Sc		
Dra	wn	2 Sep. 2016	H. Ohkubo	Dimension: m	Dimension: mm		-	/ -	
Des	signed	2 Sep. 2016	H. Ohkubo	Title		Drawing No.		Rev.	
Che	ecked			NX2520SG			00/11	^	
Арр	proved	2 Sep. 2016	H. Ohkubo	Taping and Reel Spec			EXK17B-00411		



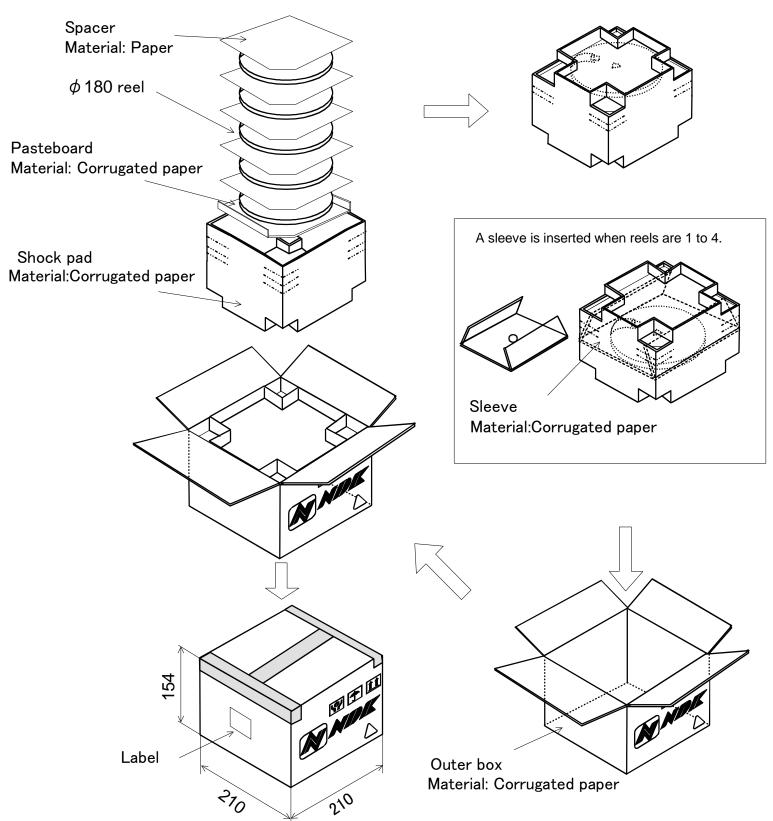
### NOTE

1. Month Code Table

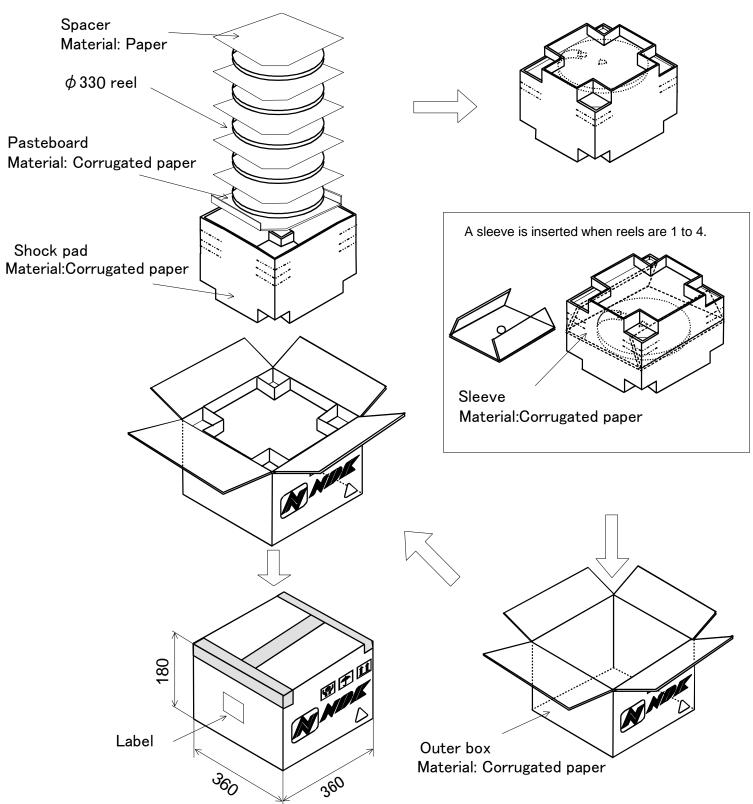
Month	1	2	3	4	5	6	7	8	9	10	11	12
	Jan.	Feb.	Mar.	Apr.	May.	Jun.	Jul.	Aug.	Sep.	Oct.	Nov.	Dec.
Month Code	1	2	3	4	5	6	7	8	9	х	Y	Z

\*Marking digits are not include a decimal point and dot mark.

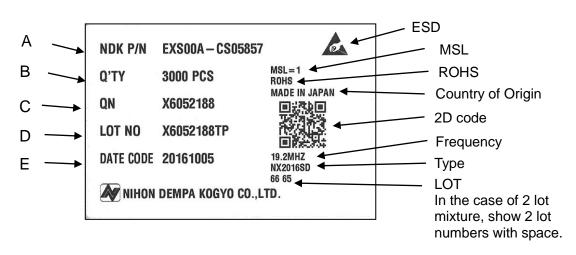
	Dat	e of Revise	Charge	Approved	Reason		Reason				
Α	10	. Jul. 2008	T.Asamizu	K.Kubota	Kubota Delete application period.		period.				
		Date	Name	Third Angle Projection T		Tolerance	Sc	ale			
Drav	vn	14. Feb. 2006	T.Asamizu	Dimension:mm				/			
Des	igned	14. Feb. 2006	T.Asamizu	Title		Drawing No.		Rev.			
Che	cked	14. Feb. 2006	I.Miyahara		r Morking		00240	^			
Арр	roved	14. Feb. 2006	K.Okamoto	Crystal Holder Marking		ing EXH11B-00319		A			



	Dat	te of Revise	Charge	Approved	Reason			
С	4	Jul. 2012	H.Ohkubo	K.Oguri Addition of condition		f condition when	ondition when reels are 1 to 4	
		Date	Name	Third Angle Projection To		Tolerance		cale
Draw	vn	26 Feb. 2010	H. Ohkubo	Dimension:mn	Dimension:mm			
Desi	igned	26 Feb. 2010	K.Oguri	Title		Drawing No.		Rev.
Che	cked	26 Feb. 2010	K.Oguri	190 dia Baal	lnaakaga	EEK17B	00015	<u> </u>
Аррі	roved	26 Feb. 2010	J. Nakamura	180 dia. Reel package			-00015	С



	Dat	e of Revise	Charge	Approved	Reaso	n			
В	B 18 Nov. 2016		H.Ohkubo	H. Murakoshi	Addition of condition when reels are			reels are 1	to 4.
		Date	Name	Third Angle Projection To		Folerance	Sca	ale	
Drav	wn	26 Feb. 2010	H. Ohkubo	Dimension:mm					
Des	igned	26 Feb. 2010	K.Oguri	Title			Drawing No.		Rev.
Che	ecked	26 Feb. 2010	K.Oguri	220 dia . Daa	Inaak		EEK17B	00010	р
Арр	roved	26 Feb. 2010	J. Nakamura	330 dia. Ree		laye	EEKI/D.	-00012	В



LABEL SIZE: 76×50mm

No.	Marking Item	Marking Contents
A	NDK P/N	NDK Part Number
В	Q'TY	Total quantity
С	QN	Serial Number
D	LOT NO.	Serial Number + TP
E	DATA CODE	Date of making label

	改訂日/ Date of Revise		担当/ Charge	承認/ Approved	理由/ Reason				
		Date	Name	三角法/ Third Angle F	Projection	公	差/ Tolerance	尺度/	Scale
Dra	wn	27. Mar. 2017	Y. Takaki	<del>単位:mm</del>					
Des	signed	27. Mar. 2017	Y. Takaki	名称/Title			図番/ Drawing No		改訂/ Rev.
Che	ecked			Dealise			EXK17B-00422		
Арр	proved	27. Mar. 2017 I. Miyahara Packing Label			EXK1/B	00422			

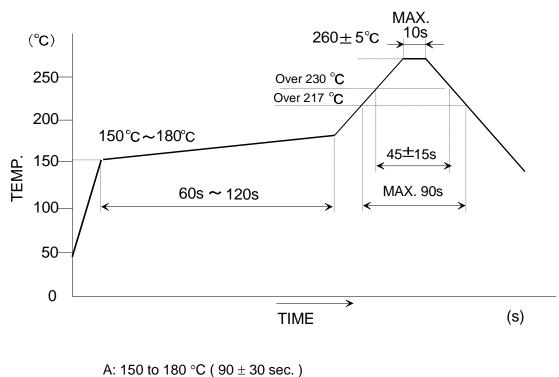
Reliability	assurance	item	(1/2)

		<u>Reliability assurat</u>		(page: 1/2)
No.	Test Item	Test Methods		
1	High temperature	Temperature: +125 °C Test time: 1000 Hr.		C, D
2	Cold resistance	Temperature: -40 °C Test time: 1000 Hr.		B, D
3	Humidity	at +85 °C with 85 % RH for 1000 hr.		
4	Thermal shock (TS)	-55 +/- 3°C / +125 +/- 3°C 300 cycles/1H per cycles		C, D
5	Vibration	Frequency Range Amplitude or Acceleration 1 cycle Test time	10 to 2000Hz 1.52 mm or 10G 20 minutes Three mutually perpendicular axes each 6 times.	A, D
6	Bending	Push the center of the substrate down with indenter, speed 1mm/s, bends, 5 mm, the state is held for 5 s +/- 1 s		
7	Shock 1	Shock Height Drop times	onto marble.	
8	Shock PCB (36mm '90mm)attached by 6 screws to a housing of 150g.   Shock 2 Height   Equipment 1.0 m onto concrete   Equipment 1.0mm +/- 0.1mm thick   Drop times 300 drops . 12 rotation / min.		B, D	
9	Reflow resistance	Temperature cycle as shown in (Fig2.) for 3 cycle.		A, D
10	Air Tightness	Helium leak test.		

Specification code	Specification	
A	$\Delta$ F/F $\leq \pm 1.0$ ppm $\Delta$ Cl $\leq \pm 15$ % or $\pm 2 \Omega$ greater value	
В	$\begin{array}{l} \Delta F/F \leq \pm \ 2.0 \ ppm \\ \Delta CI \ \leq \pm \ 25 \ \% \ or \ \pm 2 \ \Omega \ greater \ value \end{array}$	
С	$\begin{array}{l} \Delta F/F \leq \pm \ 5.0 \ ppm \\ \Delta CI \ \leq \pm \ 15 \ \% \ or \ \pm 2 \ \Omega \ greater \ value \end{array}$	
D	Thermistor resistance: $\Delta R/R \le 5\%$	
E	No leak	

### Reliability assurance item(2/2)

Recommended reflow profile



- B: 230°C min. ( 30 sec. max.)
- C: Peak temperature.  $260^{\circ}C \pm 5^{\circ}C$  (10sec. max.)
- D: 217 °C Min. (90 sec. max.)

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