

Multilayer Ceramic Chip Capacitor

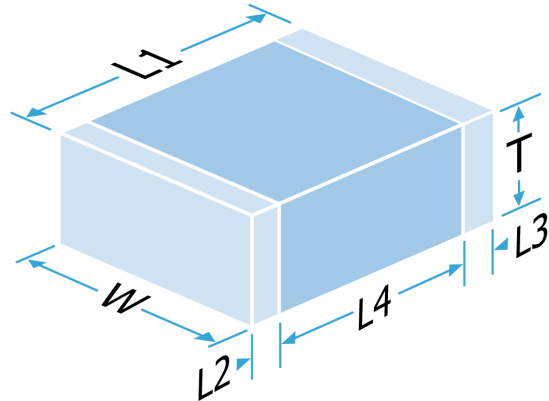
Part Number: 1812YA250471KETSU2

Description: 1812 250Vac 50/60Hz / 2500Vdc 470pF
±10% X7R (2R1) to AEC-Q200

Approval Specifications: IEC/EN60384-14:2013
UL-60950-1, 2nd Ed
CSA 60950-1-07 2nd Ed

Certification: Unmarked parts are uncertified but manufactured in accordance with the above specifications.

Classification: These capacitors comply with the requirements of IEC/EN 60384-14:2013. For class X1.



Component Marking and Certification Bodies:

Not Applicable

Mechanical Specification

Size Code	1812
Length (L1) in mm (")	4.5 ± 0.30 (0.180 ± 0.012)
Width (W) in mm (")	3.2 ± 0.30 (0.126 ± 0.012)
Thickness (T) in mm (")	2.5 Max (0.1 Max)
Minimum Termination Band (L2,L3) in mm (")	0.50 (0.020)
Maximum Termination Band (L2,L3) in mm (")	0.80 (0.030)
Minimum Band Gap (L4) in mm (")	3.0 (0.118)
Termination Material	FlexiCap™ Polymer termination, Nickel barrier, Sn Plated Solder (RoHS compliant)
Solderability	IEC-60068-2-58
Packaging	7" Reel Horizontal Orientation, 500 per reel

General Electrical Specification

Rated Voltage	250Vac 50/60Hz / 2500Vdc 1kV impulse
Nominal Capacitance Value	470pF
Capacitance Tolerance	±10%
Tangent of Loss Angle (Tan δ)	≤0.025
Capacitance and Tan δ Test Conditions	1.0Vrms @ 1kHz
Voltage Proof	3000Vdc/2000Vac
(Voltage applied for 5 secs max. @ 50mA max. charge current)	
Min Insulation Resistance (IR)	100.00GOhm @ 100Vdc
Dielectric Classification	X7R (2R1) to AEC-Q200
Rated Temperature Range	-55°C / +125°C
Maximum Capacitance Change over Temperature Range	No DC Voltage ±15% Rated DC Voltage -
Climatic Category (IEC)	55/125/56
Ageing Characteristic	<2% per decade

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This datasheet is for a standard item and is confirmed valid on the date generated, the latest published data for this part may differ and is available at <http://www.knowlescapacitors.com> or by contacting us.

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Date: Friday, January 18, 2019

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Description: 1812 250Vac 50/60Hz / 2500Vdc 470pF
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Environmental

RoHS Compliant to 2011/65/EC as amended by 2015/863/EU	Compliant
REACH Compliant	191 compliant
California Proposition 65	No exposure risk

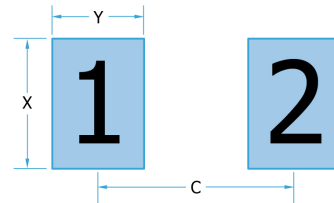
Board Layout

Knowles' conventional 2-terminal chip capacitors can generally be mounted using pad designs in accordance with international specification IPC-7351, Generic Requirements for Surface Mount Design and Land Pattern Standards, but there are some other factors that have been shown to reduce mechanical stress, such as reducing the pad width to less than the chip width. In addition, the position of the chip on the board should be considered.

Some high voltage parts may require modifications to the board layout and/or the addition of a conformal coating to prevent flashover. Refer to application note AN0043 for further information.

IPC-7351 pad design

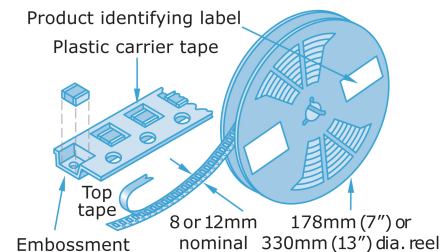
	1812	
C	4.00mm	0.157"
Y	1.55mm	0.061"
X	3.40mm	0.134"



Packaging

Tape packaging information for tape-and-reel parts:

Tape and reel packing of surface mounting chip capacitors for automatic placement are in accordance with IEC60286-3.



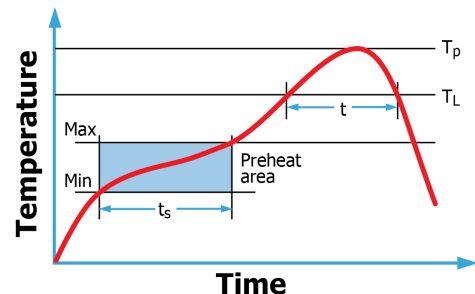
Soldering

Reflow solder in accordance with IPC-A-610. Recommended reflow profile as laid down in IPC/JEDEC J-STD-020.

Wave soldering is also possible, but care must be taken for case sizes 1210 and larger and component thickness >1.0mm. Trials are encouraged.

Hand soldering is not recommended and can lead to component damage through thermal shock.

Application notes with mounting and handling guidance are available on request.



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